

O T T A W A

August 26, 1940.

R E P O R T

of the

ORE DRESSING AND METALLURGICAL LABORATORIES.

Investigation No. 388

Table Concentration of Barite-Fluorspar Ore
from the Moira Fluorspar Syndicate, Madoc, Ontario.

PRINTED AND BOUND BY THE NATIONAL BUREAU OF STANDARDS, OTTAWA, CANADA

BUREAU OF MINES
DIVISION OF METALLIC MINERALS
—
ORE DRESSING AND
METALLURGICAL LABORATORIES



CANADA
DEPARTMENT
OF
MINES AND RESOURCES
MINES AND GEOLOGY BRANCH

O T T A W A

August 26, 1940.

R E P O R T
of the
ORE DRESSING AND METALLURGICAL LABORATORIES.

Investigation No. 888

Table Concentration of Barite-Fluorspar Ore
from the Moira Fluorspar Syndicate, Madoc, Ontario.

Shipment:

Two samples of fluorspar ore were delivered to the Ore Dressing Laboratories on August 13, 1940. They consisted of approximately $1\frac{1}{2}$ tons of Moira ore, and $\frac{1}{2}$ ton of ore from the Parry Property.

These samples consisted of a barite-fluorite-calcite ore with colored gangue.

Purpose of Investigation:

The object of the investigation was to determine what separation of the minerals could be obtained by table concentration.

Procedure:

The Moira sample was first fed to a ball mill in closed circuit with a classifier. A light load of balls in the mill was found to produce too much fines. This flow sheet was abandoned.

The remainder of the sample was screened through an 8 x 2 mesh screen, and fed to an hydraulic classifier, which separated the feed into three portions. The fines were thickened in a Callow cone before table concentration. The two coarser products were tabled directly. Assay samples of the products were taken and forwarded to the Syndicate.

Screen Analyses of Feeds

| <u>Mesh</u> | <u>Classifier Feed</u> | <u>Weight, per cent</u> | | |
|-------------|------------------------|-------------------------|--------------------|--------------------|
| | | <u>No. 1 Table</u> | <u>No. 2 Table</u> | <u>No. 3 Table</u> |
| +14 | 35.5 | 62.0 | | |
| -14 +35 | 27.2 | 30.0 | | |
| -35 +48 | 8.6 | 4.0 | 0.4 | |
| -48 +65 | 6.9 | 1.9 | 2.2 | |
| -65 +100 | 7.2 | 1.2 | 6.8 | 0.2 |
| -100 +150 | 5.2 | 0.5 | 11.8 | 2.2 |
| -150 +200 | 3.7 | 0.2 | 18.4 | 8.0 |
| -200 | 5.7 | 0.2 | 60.4 | 89.6 |
| | <hr/> | <hr/> | <hr/> | <hr/> |
| | 100.0 | 100.0 | 100.0 | 100.0 |

Results: Feed rate, 664 pounds per hour.

| <u>Table No. 1</u> | <u>Weight, per cent of table feed</u> | <u>Weight, per cent of original feed</u> |
|------------------------|---|--|
| Feed | 100.0 | 87.2 |
| Concentrate | 12.4 | 10.8 |
| Middling | 77.2 | 67.3 |
| Tailing | 10.4 | 9.1 |
| <u>Table No. 2</u> | | |
| Feed | 100.0 | 6.3 |
| Concentrate | 19.0 | 1.2 |
| Middling | 38.1 | 2.4 |
| Tailing | 42.9 | 2.7 |
| <u>Table No. 3</u> | | |
| Feed | 100.0 | 6.5 |
| Concentrate | 46.5 | 3.0 |
| Middling | 39.5 | 2.6 |
| Tailing | 14.0 | 0.9 |

The operation of the hydraulic classifier was not satisfactory. Fine barite was discharged in the first spigot, together with coarser barite and fluorspar. The second spigot discharge did not discharge a suitable feed, owing to the heavier fines being caught in the first spigot.

Parry Property Ore:

This sample was crushed and screened through 10 mesh. The product was then screened on 24 and 40 mesh. The resulting three products then were tabled separately.

Screen Analyses

| <u>Mesh</u> | <u>-10 Mesh Sample</u> | <u>-10</u> | <u>+24</u> | <u>-24</u> | <u>+40</u> | <u>-40</u> |
|-------------|------------------------|--------------|--------------|--------------|------------|------------|
| -10 +14 | 6.4 | 31.1 | | | | |
| -14 +35 | 36.4 | 65.3 | 38.3 | | | |
| -35 +48 | 10.6 | 0.9 | 42.3 | 11.9 | | |
| -48 +65 | 9.0 | 0.2 | 9.0 | 24.4 | | |
| -65 +100 | 9.6 | 0.2 | 2.7 | 20.6 | | |
| -100 +150 | 6.9 | 0.1 | 1.1 | 10.9 | | |
| -150 +200 | 3.9 | 0.1 | 0.9 | 8.2 | | |
| -200 | 17.2 | 0.1 | 5.7 | 24.0 | | |
| | <u>100.0</u> | <u>100.0</u> | <u>100.0</u> | <u>100.0</u> | | |

Results: Table concentration.

| <u>-10 +24</u> | <u>Weight, per cent of table feed</u> | <u>Weight, per cent of original feed</u> |
|----------------|---------------------------------------|--|
| Feed | 100.0 | 37.9 |
| Concentrate | 10.8 | 4.1 |
| Middling | 70.9 | 26.9 |
| Tailing | 18.3 | 6.9 |
| <u>-24 +40</u> | | |
| Feed | 100.0 | 19.6 |
| Concentrate | 20.1 | 3.9 |
| Middling | 64.1 | 12.6 |
| Tailing | 15.8 | 3.1 |
| <u>-40</u> | | |
| Feed | 100.0 | 42.5 |
| Concentrate | 22.0 | 9.4 |
| Middling | 38.8 | 16.5 |
| Tailing | 39.2 | 16.6 |

The concentrates in these products consisted chiefly of barite, the middling--fluorite, and the tailing--calcite, and gangue.

AKA:EPF