## PIT SLOPE MANUAL

## supplement 5-3

## FINANCIAL COMPUTER PROGRAMS

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## THE PIT SLOPE MANUAL

The Pit Slope Manual consists of ten chapters, published separately. Most chapters have supplements, also published separately. The ten chapters are:

1. Summary
2. Structural Geology
3. Mechanical Properties
4. Groundwater
5. Design
6. Mechanical Support
7. Perimeter Blasting
8. Monitoring
9. Waste Embankments
10. Environmental Planning

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## ABSTRACT

The designer of an open pit attempts to minimize both the cost of waste excavation and the costs arising from instability associated with relatively steep slopes. The objective is to achieve an optimum geometry. The computer programs described in this supplement assist in reaching this goal.

The economic analysis is divided into two stages: one assesses economic benefits and costs associated with various slope angles, the second determines overall economic outcome. Performing the first is mandatory for every design.

The concepts incorporated in wall design are: (a) reliability of slopes, (b) integration of the reliabilities into a risk analysis, and (c) quantifying benefits and costs resulting from slope changes.

An example of the economic analysis of a pit wall based on a case study performed for an operating porphyry copper mine is provided. Appendices $A$ and $B$ contain program users' guides for both benefit-cost analyses and economic risk analyses.

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enquiries: 555 Booth Street, Ottawa, KIA 0G7, Canada.
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## INTRODUCTION

## Purpose and Scope

1. The purpose of this supplement is to provide the mine operator with guidance in selecting optimum wall angles consistent with his attitude toward risk. In other words, procedures are offered that will permit operators to select appropriate wall angles based on slope reliability or probability of stability.
2. Scope is limited to economic analysis and requires the availability of two or more layouts of the mine at different wall angles.
3. The main function of slope design is to specify the particular angles to be used at various locations at each of the three stages of development - feasibility, mine design and operating.

## Review of Practice

4. A number of articles have appeared during the past decade which describe the economic impact of pit slope angles on the design and economics of open pits. One states that the ultimate pit slope angle should be as steep as possible to minimize overall waste stripping for a given ore reserve (1). If reduced waste stripping is the main concern, one could easily compute the effect of changes in slope angle on the stripping volume as shown in Fig 1. Reduced stripping means reduced costs; hence the economic benefit of a steeper ultimate slope can be readily obtained. However, this economic benefit can be wiped out if major instability develops.
5. Another consequence of a steeper ultimate slope is to increase the amount of ore that can be mined and hence to increase the life of the mine. Increasing the life of the mine can result in profits in later years, which may have little effect on the present value, particularly if the mine is in the early years of its life. (2,3). A counter argument can be made if the mine is at the feasibility study stage. Since a steeper ultimate slope means either increased ore reserves or reduced waste stripping, it can easily influence profitability of the proposed mining venture.
6. Regarding working slopes, it has already been stated that they should be as steep as possible to minimize stripping during the early years (1,2).
7. From the preceding views, it seems that slopes should be maintained as steep as possible. The economic impact is a function of: (1) type of slope angle, ie, ultimate, interim, etc.; (2) current stage of mine life; (3) size and life of the mine; (4) type of ore deposit, ie, tabular, massive, etc.; and (5) surrounding topography. Discussions are confined to the benefits only, without mention of potential costs. In other words, the possibility of slope instability has been ruled out, which implicitly assumes that only those slopes that are absolutely stable are to be considered.
8. The concept of slope reliability was introduced for the purpose of recognizing variations in strength (5). The cost of instability in determining the most economical slope angles was then added (6). The expected cost of instability for each year of mine life can then be computed.
g. An alternate approach has been proposed using the more conventional factor of safety concept (7). Here it is assumed that a slope will fail if the factor of safety falls below unity which, in reality, corresponds to a reliability of only 0.5 as shown in Fig 2(a). Even at a higher factor of safety, such as 2, there can be instability as indicated by the hatched area in Fig 2(b). The magnitude of the probability depends of the variability of the strength and stress parameters.
9. The above approaches do not include integration of the economic aspects of slope design with total mine design.

## Economic Analysis

11. Economic analysis of slope design refers to the quantitative assessment of benefits and costs associated with different slopes. Design is concerned with ultimate and working slopes together with such other aspects as interim, interramp and bench slopes - all of which make up the actual wall geometry in a typical open pit mine.


$$
V=\frac{H^{2} \operatorname{Sin}(b-a)}{54 \operatorname{Sin} a \operatorname{Sin} \frac{1}{b}}
$$

$V=$ cubic yards per foot of face width
$H=$ slope height (in feet)
$\mathrm{a}=$ initial slope angle
$b=$ final slope angle

Fig 1 - Effect of changes in slope angle on stripping volume

Fig 3 shows typical geometries that can be encountered.
12. Although there is a tendency to represent pit slopes as being uniform and neat, the converse is more often true. A uniform slope is only one possibility among many. Some variability in slopes is being incorporated, in pit, as shown in Fig. 4.
13. The presence of haul roads, work benches and pushbacks, all complicate actual wall geometry. With the current trend of having relatively wide haul roads, over $100 \mathrm{ft}(30 \mathrm{~m})$ wide, slope instability problems are more frequently found in interramp slopes than in the overall slope. Therefore, economic analyses require information concerning the location of haul roads throughout the entire mining period.
14. Wall geometries at each design sector of a pit for the entire analysis period is needed.
15. Such mine planning data as presence of haul roads, annual mining sequence, associated stripping ratios and yearly ore grades become part of the input data for economic analysis of the slopes. In other words, slope design must incorporate such additional variables as: (1) amount of stripping to provide a minimum number of working faces, (2) mining rate and sequence, (3) other slope angles such as interim, interramp and bench angles, (4) definition of slope design sectors, (5) ore grades and (6) stripping ratios. These variables in turn are influenced by the choice of slope angles.

## Development of Approach

16. Ignoring the probability aspects in the past made it difficult to include the cost aspect of instability. The deterministic approach requires that the future outcome be known with certainty. Pit wall instability cannot be predicted with certainty.
17. The two main difficulties associated with past procedures have been: (1) predicting if, when and how often there will be instability in each design sector and (2) quantifying costs of instability. It may not be realistic to assume there will be no instability at any stage in the life of
a pit, even when the desi.gn appears reasonable. It may also be unrealistic to ignore this possibility when preparing the economic analysis.
18. New concepts are required to overcome some of the difficulties in slope design. Slope reliability rather than the more conventional safety factor, is one such concept. Simulated, or Monte Carlo, sampling is needed to determine if, when and how often there could be instability in each design sector. When instability occurs, an accounting of its cost through the use of various types of cost models becomes important. Risk analysis is needed to assess the economic impact of different slopes on the profitability of the mining operation (9).
19. Introduction of these concepts requires three assumptions to be made: (1) that it is possible to estimate the reliability of a slope, (2) that it is possible to estimate operational impact of instability, (3) that appropriate cost models can be established which adequately represent the specified operational impact.
20. The first assumption requires determining the following five items:
a. slope design sectors based on structurally homogeneous domains;
b. rock strength and density parameters for each sector;
c. the most probable modes of instability for each sector;
d. groundwater levels, and
e. detailed pit wall geometries.
21. The second assumption requires the following items:
a. detailed pit wall geometries;
b. planning data such as preproduction stripping, ore and waste tonnage for each period, etc., and
c. cost data for mining ore and waste, and for processing.
22. Regarding the third assumption, some generalized cost models for pit slope instability have been developed in the past (10). Some additional models are given below.
23. The reconmended procedure is summarized in Fig 5. Performing the work elements described by



Fig 2 - Probability of instability compared with factor of safety


Fig 3 - Example of possible slope geometries


Fig 4 - A large open pit divided into slope design sectors


Fig 5 - Required steps for pit slope economics analysis


Fig 6 - The basic geometry of one bench


Fig 7 - Description of full wall and interramp wall heights
the first four blocks provides most of the input data for the economic analysis. Most mining companies routinely perform these work elements as part of mine planning activities. This part of the input therefore, demands very little additional effort on the part of company personnel.
24. On the other hand, many mining companies are not staffed to do detailed structural analyses to obtain estimates of the reliability of a pit wall. Hence, in some cases additional budget must be allocated by management to satisfy this portion of the input data requirement.
25. The analyses are represented by the two double-lined blocks in Fig 5. Benefit-cost, BNCST, assesses the benefits and costs associated with each pit design. Risk analysis INRISK, performs the overall analysis of the proposed or existing open pit mining venture. INRISK utilizes the benefits and costs of a given pit design as part of its input data. The benefit-cost analysis is required to determine optimum slopes. The risk analysis may or may not be performed, depending on the particular nature and extent of the design problem.

## BENEFIT-COST ANALYSIS

## Definitions

26. Since determining slope reliability as well as specifying various cost models require detailed pit geometries, some terminology used in the benefit-cost analysis are defined. These terms may not be in accordance with the common interpretation of the reader.
27. Pit Sector is a subdivision of the pit, limited by relatively vertical boundaries. This subdivision is usually based on slope design considerations; hence each sector is of necessity geologically and topographically homogeneous.
28. Bench Angle is the angle to the horizontal of a single bench face from toe to crest (Fig. 6).
29. Bench Width is the horizontal distance left between succeeding lifts. This is not necessarily the total horizontal distance between successive benches (Fig 6).
30. Full Pit Wall Height refers to the differ-
ence in elevation between the uppermost crest and the pit bottom. In most instances there can be only one full pit wall in a given sector. The exception is when a pushback is in progress, in which case there will be two independent full walls, ie, the one above the pushback bottom and another below (Fig 7).
31. Interramp Wall Height refers to the difference in elevation between the uppermost crest of either (1) the ramp above, (2) the work bench above or (3) the ground surface above, and the elevation of either (1) the ramp, (2) the work bench, (3) the pit bottom, or (4) the pushback bottom (Fig 7). Note that a temporary haul road always exists on top of any work bench, thus making the distinction between interramp and inter work bench slopes irrelevant.
32. Inter ramp Slope Angle is the inclination of the interramp wall as defined above and as shown in Fig 8. Note that the interramp slope angle can vary within a sector.
33. Pit Wall Instability refers to unstable conditions that may exist in any portion of the pit wall. Three distinct concepts associated with instability are mode, scope, and cost.
34. Mode of Instability is used in the geomechanical sense. Four general modes have been identified: (1) rock fall, (2) rotational shear, (3) plane shear, and (4) block flow. (Fig 9) (11)
35. Scope of Instability, used in the cost analysis, is the physical scale or size associated with a case of instability. Four different scopes are defined: (1) full wall, (2) interramp, (3) single bench, and (4) weak stratum. Full wall instability involves a full wall as defined earlier. Interramp instability involves an interramp wall. Bench instability involves only a single bench. Weak stratum instability involves a particular part of a wall known to be considerably weaker than the remaining wall.
36. Cost Types of Instability are used in conjunction with scope in the cost analysis. Various cost types, such as shown in Fig 10, are used within each scope of instability to represent the operational impact. Various cost types are given numeric codes in BNCST. These codes are used to


Fig 8 - Definition of interramp slope angle


Fig 9 - Different modes of rock slope instability

(B) Unloading of Unstable Area

Fig 10 - Generalized instability cost types
specify various models that determine the cost of a given instability. Therefore, cost types require specification by the mine engineer before the benefit-cost analysis.
37. Pushback is the mining back of a portion of pit wall, creating two distinct walls. The width of pushback is assumed to be several times that of the normal working bench width.
38. Top, Bottom, and Breadth of a Sector are the representative top and bottom elevations, and the horizontal circumferential length of the sector respectively. (The term "breadth" is used for a dimension parallel to strike and "width" for a dimension normal to strike similar to underground terminology for pillars (11)).
39. Ultimate Slope is the series of consecutive benches at the ultimate pit limit. Interim slopes will be subject to a pushback to either another interim slope or to the ultimate pit limit.

## Reliability

40. Perhaps the most certain thing about pit slope design is the uncertainty values assigned to the geologic parameters affecting a given slope. The rock mass is a fractured complex of different rock types of varying strengths.
41. In recent years, various disciplines in science, engineering and business have accepted probability concepts to express degrees of uncertainty. Justification for use of the probability concept instead of the conventional factor of safety in slope design is that it is easier to express inherent uncertainty in design parameters in terms of probable ranges and associated probabilities than in a single value such as "the best guess".
42. Reliability can be defined as the relative frequency with which the computed ratio of strength/stress falls above unity when variability in the geological parameters is taken into account. A graphic representation of the probability of instability (ie, l-R, where $R=$ reliability) is given in Fig 11.
43. Reliability is a function of many variables. Some of these variables are: (1) the
lateral extent and shape of the wall in plan, (2) the shape of the slope in elevation view, (3) rock quality, (4) location of groundwater table, and (5) time during which the slope is expected to remain unchanged. In mathematical terminology, reliability - the probability of stability is known as a joint probability of many variables.
44. Reliability, being a joint probability of many variables, creates certain difficulties in its estimation. To simplify the process, it is customary to divide a pit into different sectors which are substantially geologically and topographically homogeneous. This results in fewer number of variables to consider in probability estimation for a given design sector but requires separate estimations for each sector.
45. In the probability computation, the input parameters are varied in some manner, ie, usually according to probability distributions associated with each variable. The Monte Carlo sampling technique is used to obtain a sampled value from the population of each of these variables. These sampled values are used to obtain a single safety factor in the conventional manner. The above process is repeated 100 or more times to obtain a representative distribution of safety factors. This technique simulates the natural variability, or uncertainty, in input parameters and provides a picture of all possible outcomes.
46. Once the distribution of safety factors has been generated, the probability of instability can be estimated from the area under the distribution curve for which the factor of safety is less than one, as shown in Fig 11. This area can be estimated by fitting the distribution to a known distribution and numerically integrating, or by counting the number of times a safety factor less than one has occurred and dividing this by the total number of trials.
47. All of the above produces only one probability estimate for a specific combination of parameters such as slope height, slope angle, breadth of the design sector and groundwater level. This means that the computations must be repeated many times to obtain the probability distribution as a function of slope angle or slope


Fig 11 - Estimation of probability of instability from distribution of strength/stress


Fig 12 - Hypothetical cumulative probability of instability curve
height. A hypothetical probability distribution as a function of the slope angle with all other variables being fixed is shown in Fig 12.
48. The probablistic approach is nearly impossible without the help of a computer. The amount of computation required will certainly be 100 or more times that of the conventional deterministic approach. For this reason, computer programs for performing stability analyses for various modes of instability have been developed (Supplements 5-1 and 5-2).
49. This computed probability, as represented by Fig 11, provides one point on a cumulative probability distribution function. In other words, it represents a point on a curve such as in Fig 12. Thus, the cumulative probability, and not the more common probability density, should be considered as the probability of instability. This may be defined as the probability of having at least one or more cases of instability in the pit wall under specified conditions.
50. The probabilities used are statistical or objective and not intuitive or subjective. Frequently, however, not all input variables can be quantified. Under these circumstances, the objective probability is modified according to a subjective assessment of the questionable input.
51. There are some philosophical arguments against combining an objective with a subjective probability. However, they can and should be combined so as to utilize all available information in the analysis. A variable that cannot be fully quantified should not be ignored in the quantitative analysis, as can be seen in the subsequent case study.
52. The probability distribution function is usually displayed in terms of a single variable such as slope angle or slope height. The variable chosen for purposes of display and representation in the benefit-cost analysis is slope height (Fig 13).
53. Since the computed probabilities usually define several discrete points on the probability curve, these, in turn, are input to BNCST as a discrete cumulative function as shown in Fig 14. A maximum of ten discrete cumulative probabilities
associated with different slope heights can be input in the analysis for a given angle. In Fig 14 the largest probability can be much less than unity, because only the relevant portion of the cumulative probability function is required.
54. Within a given sector, several variables are of particular influence in the probability estimation. These are angle, height and breadth. In other words, wall geometry is important, and accurate specification of details for the entire pit is required.
55. The shape of walls is never one uniform, clear-cut slope. The actual shape is frequently made up of several different wall heights of varying slopes, interspersed by relatively wide horizontal areas of either an active work bench or haul road.
56. Because of sensitivity of probability estimates to wall geometry, some basic units are necessary to describe every possible wall geometry. These units are bench angle, bench height and unit cell. A unit cell is the square area in the pit wall face whose breadth is equal to its height. Figure 15 illustrates the concept of a unit cell; height and not breadth define it. For example, in this sector there is only one full height unit cell while there are several interramp unit cells for interramp walls no. 1 through no. 3.
57. Introducing the unit cell concept in the probability estimation has the effect of fixing the breadth, reducing the key variables to two, ie, angle and height of wall. This unit cell concept also plays an important role in the Monte Carlo sampling of instability. Throughout the remainder of the supplement, probability of instability will refer to the unit cell.
58. The anticipated slope geometries in the pit are usually obtained from the ongoing mine planning data. Other pertinent data that affect the geometry are: (1) average starting crest elevation, (2) breadth of each sector, (3) various widths of inactive benches, active benches and haul roads, and (4) current elevations of active benches, haul roads, pit bottom and pushback bottom.


Fig 13 - Probability of instability as a function of slope height


Fig 14 - Hypothetical cumulative pit wall instability probabilities as a function of pit wall height


Fig 15 - Illustration of the unit cell concept
59. All conceivable geometries can thus be specified for the benefit-cost analysis. In Fig 14, the smallest height can be the bench height, whereas the largest value can be the maximum total depth of sector for the entire analysis period.
60. The range of average feasible slope angles must be examined for the full range of heights, ie, from that for the first year to the ultimate wall height. In BNCST six different slope angles or layouts can be used. The cumulative probabilities are given by a maximum of 60 discrete points (ie, 10 heights $x 6$ angles). Such points may not coincide exactly with the actual geometry of the wall when the analysis is being made. In such a case, the desired probability is obtained by a linear interpolation either for the actual angle or the actual height.

## Simulated Sampling for Instability

61. The sampling for wall instability and for specifying the appropriate cost models is performed using the Monte Carlo technique. The schedules of probability of wall instability as a function of slope angle and slope height are used. The Monte Carlo method selects a value based on a generated random number.
62. The procedure requires that mining plans detailing the pit geometry and production of ore and waste be available for each time period. The mining plans are used to generate the slope geometry for each sector as well as net cash flows from mining operations.
63. Sampling is performed on a sector-bysector basis for the entire pit throughout the analysis period. If sampling indicates instability in a given period, the cost of this instability is obtained from an appropriate cost model constructed on the basis of the expected operational impact.
64. Once all the benefits, or revenues, and costs for a sector for each period of the entire analysis have been determined, they are discounted to present values and combined to give a net present value (NPV) for that simulation. Such runs are repeated to determine the mean and standard deviation of NPV distributions for one
sector. Finally, the results for each sector are combined to obtain the desired results for the entire pit. For additional layouts, the process is repeated. Figure 16 gives the generalized logic for the benefit-cost analysis model, BNCST. Details and input requirements for the program are given in Appendix A.
65. Sampling is done for each time period in a given sector, starting with the greatest slope height which, in turn, determines the particular scope of instability. Thus, a full wall slope is sampled before an interramp slope, and an interramp slope is sampled before any bench slope or weak stratum. This avoids double counting since instability in a higher order slope involves instability in each of its lower order component slopes also. This manner of sampling results in bypassing the remaining lower order slopes whenever there is instability in the current order. This bypassing is done only for the current period and only for the affected portions of lower order slopes. In other words, the benches in a stable interramp slope will be sampled for possible instability although there may be instability in another interramp slope in that sector.
66. Sampling is done once per time period, such as a year, for each unit cell of the specified slope. In case the number of unit cells is 30 or more, sampling is replaced by the calculated expected value. The calculation is as follows:

$$
\begin{equation*}
\text { Cost of Instability }=P_{f} N C_{f} \tag{eq 1}
\end{equation*}
$$

Where $P_{f}$ is the probability of instability, $N$ is the number of unit cells and $C_{f}$ is the cost of instability of a unit cell.
67. Since the number of bench unit cells in a given sector can often be in the order of several hundreds, the expected value approach is almost a.lways used for bench instability. Even though both $P_{f}$ and $N$ are not zero, the cost of instability can have a zero value if the instability cost of a unit cell, $C_{f}$, is zero.
68. A direct relationship exists between the frequency of sampling a unit cell in a period and the resultant cost of instability for that cell


Fig 16 - Generalized logic of benefit-cost analysis model, BNCST
based on all the simulation runs. For instance, if each unit cell were sampled twice per period instead of once, the resultant cost would be double by virtue of the increased sampling frequency. For this reason, it is important to remember that the specified probabilities are for a unit cell and for sampling once per period.
69. Sometimes the common slope angle definition must be modified. In Fig 17, three different wall geometries are shown. Both in Fig 17(a) and (b), the common definition of the overall inclination between the crest to the toe is used to define the wall angle $A$. However, in the case depicted by Fig 17(c), the wall angle chosen for sampling is the angle $B$ and not the angle $A$.
70. In obtaining the desired probability for a given slope angle and a given wall height, special care must be exercised to insure that the probability is determined from the correct portion of the probability distribution. This is particularly true in the extrapolation of various interramp slope probabilities. For example, assume that a full wall 1500 ft high contains three interramp walls of 500 ft each, as shown in Fig 18(a). Next, assume that the cumulative probability of instability curve as a function of wall height for the interramp wall angle of $50^{\circ}$ is given by Fig 18(b). If stability of the first 500 ft affects stability of the second 500 ft , the desired probabilities for the second interramp slope is obtained by the incremental difference between the two successive probabilities, $P_{1}$ and $P_{2}$, ie, probability for interramp no. $1=P_{1}$, probability for interramp no. $2=P_{2}-P_{1}$, and probability for interramp no. $3=P_{3}-P_{2}$.
71. If the haul road or working bench is sufficiently wide that stability of the interramp wall is not affected by the amount of pit wall above it then the program should be modified to obtain the desired probability based on each interramp wall height alone. If there is no affect of one interramp wall on that below, the probability for each would be $P_{1}$.
72. In the event of instability, a cost type must be selected. In BNCST, a total of nine cost types are allowed for each scope of instability,

(a) A Relatively Uniform Full Wall

(b) A Full Wall with Convex Kink

(c) A Full Hall with Concave Kink

Fig 17 - Three different full wall configurations

(a) A Hypothetical Full Wall Having 3 Interramp Walls of Identical Height and Angle

(b) Probability of Instability for $59^{\circ}$ Slope Angle

Fig 18 - Illustration of incremental probability determination
coded 1 to 9. The ith cost type for a full wall is likely to be different from the ith cost type for an interramp wall, and so forth. However, the ith cost type for one sector is the same as for another.
73. In making the analysis, each cost type corresponds to a cost model conceived or accepted by the mine planning engineer. The mine planning engineer must provide his best assessment of the operational impacts of a given instability, taking into account the pit geometry at that instant.
74. A limitation exists in the program. 0nly one cost type can be specified in each period regardless of the total number of unit cells present for a given scope of instability. Therefore, one cost type is allowed for a full wall, one each for interramp walls, and one each for bench and weak stratum walls in each period.

## Assumptions

75. Two key assumptions are made in BNCST.
a. It is possible to estimate a representative reliability distribution in each design sector of the pit as a function of slope angle and wall height.
b. It is possible for the mine planning engineer to specify in dollars the operational impact of each case of instability.
Satisfying these key assumptions requires further assumptions of a lesser magnitude. In addition, there are implicit assumptions due to the particular manner of analytical procedure adopted. For the sake of clarity, these assumptions are grouped in terms of those required for cost type specification and those for cash-flow computations.
76. Assumptions used in instability sampling consist of the following:
a. Necessary mine planning data are available to determine mining sequences for the entire period.
b. Actual mining will proceed according to specified mining sequences.
c. The pit has been subdivided into different sectors, each of which has homogeneous geology and topography as well as being uniformly affected by instability.
d. The set of reliability distributions used is representative of the entire sector and is independent of time.
e. The schedule of probability of instability applies to the unit cell, sampled once per period.
f. The probability for a portion of wall height can be obtained by appropriate differences in two probabilities from a given probability distribution which assumes that the upper portion affects the lower.
g. Linear interpolation for probability is feasible between any two input values.
$h$. There are no boundary effects between sectors.
i. Cases of instability among unit cell areas are independent, thus requiring sampling for each unit cell.
j. Cases of instability occurring in successive time periods are independent.
$k$. No drastic change to the initially specified mining sequence due to instability will occur in a given year.
77. The average elevations and sector breadths for each period will accurately reflect pit geometry.
$m$. Bench angle, bench width, haul road width, working bench width all remain constant within each sector:
n. There will be only one pushback existing in a sector at any given instant.
o. If there exists a weak stratum, it will be exposed on the surface of the pit wall.
78. A few additional assumptions are required for the specifying instability costs.
a. The same operational impact of instability, or cost type, applies to each unit cell within a given slope.
b. Whenever there is instability, the cost is incurred in that period; in other words, the costs are independent between successive periods.
c. The operational impact of instability is entirely confined to that sector; hence, the "sectorized" approach is also valid for cost accounting.
d. Prior to the analysis, representative cost models are either available or can be developed. 78. Assumptions for cash-flow computations relevant to the benefit-cost model, BNCST, are:
a. The metal price, as well as ore recoveries, will remain constant.
b. When a steeper ultimate pit slope is adopted, the resulting benefit from increased ore reserves is realized at the end of the analysis period rather than being reflected in increased ore production during each period. On the other hand, the benefit from decreased waste stripping can be reflected immediately.

## Cost Type Models

79. In the economic analysis of pit slopes, the operational impact of instability is of great concern. Instability is classified according to scope, or extent of impact on operations. The four classes of scope are: (a) full height, (b) interramp, (c) bench, and (d) weak stratum. Within each, there can be nine distinct cost types, each representing a unique impact. Instability involving an entire pit wall will probably interrupt operations more severely than one involving a single bench.
80. It has been suggested there are five possible reactions to slope instability: (1) ignoring the slide, (2) removing unstable material, (3) unloading an unstable zone, (4) living with the instability, and (5) improving the slope (12). The first reaction can be rejected. Others are discussed below in terms of individual cost models.
81. Some generalized cost models for slope instability based on operational impact were developed previously (10). These models have the form of volume of ground times unit cost. The volumes are determined as a function of slope height. The unit cost is the variable cost associated with the volume and should not include fixed costs. The accounting procedures at many mines produce mining costs that include both fixed and variable costs. Fixed costs, which are unaffected by the occurrence or magnitude of a slide, may include such items as equipment
depreciation, sales and administration. These indirect fixed charges should not be included in the unit costs.
82. Slide material may not require blasting, thus reducing unit costs; however, if it tends to break into large boulders, secondary blasting may be required which will increase costs. Limited working room may increase loading costs due to equipment interference and single truck spotting. Requirements for immediate action may necessitate an outside contractor at an increased rate or paying overtime to mine personnel. All the above factors should be considered in computing the direct unit cost.
83. Some of the possible cost types resulting from instability are: (a) removal of extra waste, (b) abandoning reserves or delaying ore production, (c) loss of haulage system, (d) loss of plant or equipment, (e) improvement of slope stability, and (f) living with the instability. These cost types need not be mutually exclusive, eg a lost haulage system may incur the removal of extra waste.
84. The removal of extra waste may arise from: (1) cleanup of slide material or (2) unloading of potentially unstable material (Fig 10).
85. For the cleanup of slide material, the volume to be removed can be estimated by assuming a backbreak of 0.2 times the slope height and a breadth of instability of 0.5 times the unit cell height. It is assumed that the excavation will be to the original slope toe and at the angle of repose of the slide material up to a point where this line intersects the line extending from the new crest at the designed slope angle. It is further assumed that the function $(\cot \psi-\cot i)$ is constant for all slopes and equal to 0.5 , where $\psi$ is the angle of repose and $i$ is the original slope angle. Under these assumptions, the cost of cleaning up slide material reduces to:

$$
\begin{equation*}
\text { Cost }=0.08 \mathrm{H}^{3} \mathrm{C}_{\mathrm{f}} \tag{eq 2}
\end{equation*}
$$

where $H$ is the slope height and $C_{f}$ is the direct unit cost of removing the slide debris.
86. The volume of ground to be excavated to
unioad a potentialiy unstabie area can be estimated. If the depth of stripping is 0.2 times the slope height, the width of stripping into the face is 0.4 times the slope height, and the breadth of stripping parallel to the face is equal to the height of the slope, the cost of unloading reduces to eq 2 where $C_{f}$ is the direct cost of excavating.
87. The actual dimensions of the extra excavation required may vary significantly from those given above. In one case, removal of both the failed material and unloading the slope to insure the mining of a high-grade ore zone was required (10). This resulted in a volume of increased excavation 13 times greater than that estimated by either of the above general models. Consequently, the mine planner must select dimension factors appropriate to the individual slope.
88. A possible alternate approach to estimating the volume of extra waste stripping would be to develop a conditional probability distribution of volume. This distribution could be sampled to give the volume of unstable material for each slide. This distribution would be determined concurrently with the probability of instability schedule since the volume of unstable material is included in the calculations for stability.
89. A difficulty arises if the slope in question is not a final slope, since extra material would be removed in the normal course of mining operations sometime in the future. In this case, the cost of the extra excavation consists of two items: (1) the time value of the money spent now for excavating earlier than originally planned and (2) possible increases in unit costs for handing slide debris rather than normal rock. The cost of extra stripping is now determined as:

$$
\text { Cost }=0.08 H^{3}\left[C_{f}-C_{n}(1+r)^{-t}\right] \quad \text { eq } 3
$$

where $H$ is the slope height, $r$ is the discount rate, $t$ is the number of periods in the future from now when the waste stripping was originally scheduled, $C_{f}$ is the direct unit cost of removing unstable material, and $C_{n}$ is the direct unit cost of normal stripping.
90. Abandonment or delay of ore production is the proper course of action when the cost of slope stabilization exceeds the expected profit from mining the ore block. In this case, the cost would be the revenue lost from that ore block, ie, tonnage times net profit. If the lost production were scheduled for a period subsequent to the occurrence of instability, then the revenue must be discounted to reflect the time value of money.
91. If the ore block is not abandoned permanently but production only delayed until normal mining operations eliminate the instability, such as in a subsequent pushback, then the cost must reflect the time value of money due to the delay in receiving the revenue. In many cases, the delayed production will be made up by increased production from another ore zone, which may have a different unit profit due to different ore grades, recoveries, mining costs, etc. These differences should be reflected in the cost of delayed production which can be determined as follows:

Cost $=V\left[\left(P_{2}-P_{1}\right)-\left(P_{1}-P_{2}\right)(1+r)^{-t}\right]$ eq 4
where $V$ is the volume of ore that is delayed, $t$ is the number of periods for which the ore production is to be delayed, $r$ is the discount rate, $P$ is the net profit per unit of ore actually mined in this period and is equal to zero if no ore can be substituted for this period, and $P$ is the anticipated net profit per unit of ore which was originally scheduled to be mined in this period.
92. The first term in eq 4 represents the difference in the profit due either to substitution or delay for the period in which the instability occurs. The second term, represents the discounted value of the delayed ore or of the reverse substitution which must occur "t" periods into the future.
93. The cost of a lost haulage system may be composed of three parts: (1) reestablishing the system, (2) increased haulage costs, and (3) temporary lost production.
94. A haulage ramp, as shown in Fig 19, could be reestablished by developing a new cut from the base of the slide affecting the old haulage ramp.


Fig 19 - Haulage ramp cut off by slide

The volume of extra excavation required is given approximately by (10):

$$
\begin{equation*}
V=W D^{2} / 2 G \tag{eq 5}
\end{equation*}
$$

where $V$ is the volume of ground to be excavated, $W$ is the ramp width, $D$ is the depth of new cut required from the crest to the ramp elevation in the sector, and $G$ is the grade of the ramp. The cost of this excavation can be calculated using eq 2.
95. A cheaper solution, where feasible, is to establish a temporary ramp. Costs for the temporary ramp would include the incremental cost of cut and fill material as well as increased road maintenance costs.
96. The reconstituted ramp may exit at a different point at the pit crest or may be at a steeper grade, thus increasing unit haulage costs. It may be necessary to use a longer haulage system either permanently or during construction of the new ramp. These increased haulage costs should be included in the instability costs, properly discounted to reflect the time value of charges
occurring in years subsequent to the instability.
97. The cost of a temporary loss of production can be calculated using eq 4.
98. Living with slope instability is not uncommon, especially with minor bench instability. Several operations have been conducted successfully while major slides were in progress (12, 13).
99. In one case, a slide was maintained in balance by progressively unloading the unstatle area and removing a similar amount of ore from the base. In the other case, ore beneath a slowmoving slide was recovered by excavating at the toe until the slide accelerated. Equipment was removed until the slide had stabilized and another cut could be taken. Costs of such a course of action would include the cost of a slope monitoring system, the movement of mobile equipment and possibly increased unit costs due to mining of slide material.
100. At another open pit mine, slides were stabilized by "stepping-out" a distance of 50-100 ft ( $15-30 \mathrm{~m}$ ), leaving a shelf. The cut would then
proceed normally down from the step-out. Fortunately for this mine, sufficient ore was available so that increased stripping was not required, although this stepping-out procedure could not have been continued indefinitely. If the ore tied up in step-outs becomes excessive, then a stripping program must be initiated to uncover sufficient ore until the step-outs can be recovered in the next pushback. The cost of the step-out is the time value of the waste stripping which had exposed the ore tied up in the step-out. This cost is, in effect, a finance charge for prepaid stripping expense and can be calculated by:

$$
\text { cost }=V C_{n}\left[(1+r)^{t}-1\right]\left[\frac{S R}{S R+1}\right] \text { eq } 6
$$

where $V$ is the volume of material mined above the step-out, $C_{n}$ is the waste mining cost per unit volume, $r$ is the discount rate, $t$ is the number of periods the step-out is tied up, and $S R$ is the ratio of waste to ore above the step-out. Note that the above formula assumes no extra stripping will be required in ' $t$ ' years when the ore tied up in the step-out is mined.
101. The stability of a pit slope can be improved in four ways: (1) flattening the slope, (2) drainage, (3) improved blasting, and (4) mechanical support.
102. The cost of the first option has been discussed. The costs of the other options consist of capital outlays in the initial installation of the system and operating costs due to system maintenance. These charges should be determined on an individual tasis for each proposed system.

## Benefit Models

103. The benefits from a change in pit slope angle are equivalent to increases in profitability of the mining venture resulting from changes in the mining plan. Consequently, benefits must be determined in the context of the total mining plan. In BNCST, these benefits will be reflected in the differential net present value between alternate plans.
104. The primary source of benefits will be in reduced cost - either through decreased stripping
due to a change in ultimate slope angle, through deferred stripping due to a change in ultimate slope angle, or through deferred stripping due to a change in interim or working slope angles. The savings from deferred stripping derive from the time value of money and can be more significant than the savings from decreased stripping, especially in pits of long life (2).
105. To illustrate the substantial effect of a change in working slope, a hypothetical example has been used to show a $\$ 4.72-m i 11$ ion savings in a medium-sized open pit (14). This was due to delayed waste stripping arising from a change of 10 degrees in the working slope angle from 25 degrees to 35 degrees. In the same pit, a 10 degree change in ultimate slope angle will result in a reduction in waste stripping of approximately 55 million tons; however, the present value of this reduced stripping discounted at $15 \%$ is only $\$ 1: 88$ million. This is based on the assumption that the reduced stripping will occur in equal annual increments over the 20 years during which the ultimate slope is excavated.
106. Other benefits of a more direct nature accrue from decreased or deferred capital expenditures for mining equipment due to the changes in stripping requirements. The case study given below shows such a benefit since an additional haulage truck is required for the flatter slope angle due to a 2,000,000-ton per year in stripping requirements.
107. A change in ultimate slope angle will often result in a change in ore reserves. The present value of the increased ore reserve will be affected by the additional capital investment required to finance an expansion in capacity or by the time delay in production from the increased reserves if mine capacity is kept constant.
108. The final benefit from a change in slope angle is closely related to the delayed stripping benefit. If a change in working slope results in a change in ore production schedule, significant benefits may arise from an improved cash flow in the early years of production due to reduced preproduction stripping and selective mining.

## CASE STUDY

## Objectives

109. This section presents a summary of a slope design study at an operating mine. There were three objectives for this work. The first was to demonstrate the feasibility of the probabilistic design procedure under actual mine planning constraints. The second was to assess the acceptability of probabilistic results to mine management. The third objective was to provide guidance for engineers within the industry.
110. The exact details used in the study should not be considered as universally applicable since every pit wall is unique. It does show the types of approximations and the nature of the data required. Through application, further refinement of the procedure will occur.
111. The study was conducted in four stages: (1) estimation of schedules of probability of instability, (2) development of alternate mine plans, (3) estimation of costs of instability, and (4) use of the BNCST and INRISK computer programs. Two alternate ten-year mine plans were developed consisting of a series of yearly plans, schedules for production and estimates of mining costs and ore grades. The operating implications of each potential instability were discussed for each year of the mine life. Based on these implications, approppriate cost of instability models were developed for each sector.
112. The computer programs were run on the CDC 6400. The costs and benefits generated by the BNCST program were used in the INRISK program.

## Description

113. The mine is a large copper deposit producing copper and molybdenum. Truck haulage is used exclusively within the pit, with a large fleet of 85 -ton to 150 -ton capacity trucks. Ore and waste loading is by 15 -cubic yard electric shovels.
114. Currently, ore is hauled to a gyratory crusher located near the shop area at the 4100 elevation (feet above sea level) beyond the southern perimeter of the pit (Fig 20). A new crushing station is being constructed at the 3600 elevation
to reduce the amount of lift required for ore haulage. After the new crusher is in operation, the present crusher will be used for waste, thereby significantly reducing the length of waste hauls.
115. There are six major rock types present within the pit. These are: (1) Harris Ranch porphyry, (2) Cretaceous volcanics, (3) biotitequartz diorite, (4) Ruby Star granodiorite, (5) quartz-monzonite porphyry and (6) breccia. However, only the quartz-monzonite porphyry and the breccia are present within the study area as shown in the shaded portion of Fig 20.
116. The quartz-monzonite porphyry is fractured to massive with a high rock substance strength. Fracture planes in the quartz monzonite are well developed but lack the planarity found in the other lithologic units within the mine area. The breccia is a medium strength unit composed of lithic fragments from the other rock units. The amount of breccia in the study area decreases with depth.
117. The area of the pit included in this study is the NE corner of the pit, bounded by $94 E$ on the west and 98 N on the south (Fig 20). This corner contains three bench orientations: (1) a north face, (2) a NW face, and (3) a SW face. The rock in the area is predominantly fractured, quartzmonzonite porphyry with a minor amount of breccia.
118. All three faces are currently undergoing slow displacement. The instability is particularly noticeable on the NW face where most catch benches have been completely filled with rock falls and on the north face where a vertical scarp has formed parallel to the face behind the upper bench. Areas of the pit outside of the study area have experienced occasional wedge slides.
119. Two alternative ten-year plans were developed for equivalent annual ore production. The base case, using a $45^{\circ}$ interramp slope angle, is the present mine plan. The second plan, using a $38^{\circ}$ interramp slope angle, was developed as a possible response to current instability.
120. Additional stripping is required in the second design due to the flatter slope angle. This additional stripping is spread out over time


Fig 20 - Geologic map of pit area
to give an additional 2.1 million tons per year of waste and requires the purchase of an additional truck. The second design also exposes an additional 3 million tons of ore; however, milling capacity constraints preclude mining of this additional ore during the ten-year period studied, and existing pit geometry prevents any compensating adjustments in layout.
121. In the first five years, the pit is to be deepened by a series of drop cuts with only the bottom bench being actively mined. After the fifth year, each of the three pit faces are to be pushbacked, thus expanding the pit perimeter.
122. Each layout attempts to maintain alternate access routes by developing two ramp systems, one on either side of the pit. This feature becomes extremely important when considering the operational impact of instability.

## Design Sectors

123. Three design sectors were chosen on the basis of face orientation and operational use of each sector. All three fell within the same geologic domain. The sector boundaries, as shown on Fig 21, were kept constant throughout the life of the ten-year design. Although constant sector boundaries are not required in the analysis, they ease data gathering and interpretation.
124. The $S W$ face was divided into two sectors (II and III) because of a ramp system contained in Sector III. This ramp gives two distinct wall geometries for the $S W$ face as well as two different operational impacts of instability even though the two sectors have identical reliability schedules.
125. The north and NW faces were placed in Sector I. These two faces would normally define different sectors. They were examined separately in determining probability of instability schedules. However, they were found to have similar schedules, and the two faces contain a single haulage ramp system. Consequently, the slope geometry and operational impact of possible instability being similar, they were combined into a single design sector.

## Structural Data

126. Structural data for the study area was gathered from two sources: (1) fracture set data gathered by the mine geologists in the course of regular pit mapping, and (2) detail line mapping done in the course of this study by mine personnel.
127. The fracture set data previously gathered were transferred from the mine geology maps to computer cards. These data were used to plot Schmidt equal area projections. The bulk of the structural features mapped in this phase were large-scale faults or shear zones.
128. The detail line study was undertaken to gather data on the individual sets of discontinuities. Ten detail lines were taken in various locations of the study area by recording all fractures greater than $1 \mathrm{ft}(0.305 \mathrm{~m})$ in length that intersected the line. Each detail line was terminated after 100 discontinuities were mapped.
129. The recorded information was attitude, length, spacing and roughness. The roughness of a structure was estimated by taking the difference between the average dip of the set and the minimum dip of each surface. The difference is a measure of the dilatancy factor for sliding.
130. The data from the detail lines were combined into ten sets, based on a visual examination of the Schmidt plot containing all data (Fig 22). An F-test statistic was applied to each of the sets to develop confidence intervals for the set boundaries (15). The results of the F-tests were inconclusive; consequently, the strike and dip limits of each joint set were determined by visual examination as shown in Fig 22. Table 1 gives a table of the limits used for each set. In Fig 22 each point represents the mean orientation of each set within a detail line. A separate Schmidt plot was made for each detail line (Fig 23-32). Since the plots were similar for each detail line, the study was treated as one structural domain (see Fig 33). A minor number of the discontinuities were faults and shears, which had substantially the same orientation as the joints (see Fig 34). A Schmidt plot of the structural data gathered prior to the detail line


Fig 21 - Location of wall design sectors


Fig 22 - Schmidt pole plot of fracture sets


Fig 23 - Schmidt contour plot for 1 ine 1


Fig 24 - Schmidt contour plot for line 2


Fig 25 - Schmidt contour plot for line 3


Fig 26 - Schmidt contour plot for line 4


Fig 27 - Schmidt contour plot for line 5


Fig 28 - Schmidt contour plot for 1 ine 6


Fig 29 - Schmidt contour plot for 1 ine 7


Fig 30 - Schmidt contour plot for line 8


Fig 37 - Schmidt contour plot for line 9


Fig 32 - Schmidt contour plot for line 10


Fig 33 - Schmidt contour plot for all sets


Fig 34 - Schmidt contour plot for faults and shears
survey showed essentially the same pattern as the detail line data. Consequently, only the structural data gathered in the detail line survey was used in the stability analyses.

Table 1: Summary of strike and dip ranges for each fracture set

|  | Strike Range <br> Set <br> Maximum |  | Minimum | Dip Range <br> Maximum |  | Minimum |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | $360^{\circ}$ | $325^{\circ}$ | $110^{\circ}$ | $70^{\circ}$ |  |  |
| 2 | $180^{\circ}$ | $120^{\circ}$ | $55^{\circ}$ | $20^{\circ}$ |  |  |
| 3 | $220^{\circ}$ | $195^{\circ}$ | $105^{\circ}$ | $60^{\circ}$ |  |  |
| 4 | $310^{\circ}$ | $285^{\circ}$ | $105^{\circ}$ | $65^{\circ}$ |  |  |
| 5 | $80^{\circ}$ | $55^{\circ}$ | $100^{\circ}$ | $65^{\circ}$ |  |  |
| 6 | $85^{\circ}$ | $55^{\circ}$ | $55^{\circ}$ | $30^{\circ}$ |  |  |
| 7 | $40^{\circ}$ | $25^{\circ}$ | $75^{\circ}$ | $55^{\circ}$ |  |  |
| 8 | $270^{\circ}$ | $220^{\circ}$ | $75^{\circ}$ | $40^{\circ}$ |  |  |
| 9 | $315^{\circ}$ | $295^{\circ}$ | $50^{\circ}$ | $40^{\circ}$ |  |  |
| 10 | $355^{\circ}$ | $345^{\circ}$ | $55^{\circ}$ | $45^{\circ}$ |  |  |

131. Estimates were made of the distribution of the structural parameters of dip, dip direction, spacing, length, and roughness. The dip and dip direction were fitted to a normal distribution curve. Table 2 gives the mean and standard deviation of the dip and dip direction for each set.

Table 2: Summary of dip direction

| Fracture | Dip Direction |  | Dip |  |
| :---: | :---: | :---: | :---: | :---: |
|  |  | Standard |  | Standard |
| Set | Mean | Deviation | Mean | Deviation |
| 1 | $349.6^{\circ}$ | $91.1^{\circ}$ | $79.7^{\circ}$ | $9.0^{\circ}$ |
| 2 | $234.7^{\circ}$ | $25.5{ }^{\circ}$ | $35.7^{\circ}$ | $9.8{ }^{\circ}$ |
| 3 | $271.5^{\circ}$ | $64.8{ }^{\circ}$ | $71.7^{\circ}$ | $12.8{ }^{\circ}$ |
| 4 | $327.3^{\circ}$ | $86.7^{\circ}$ | $78.2^{\circ}$ | $9.6{ }^{\circ}$ |
| 5 | $200.0^{\circ}$ | $78.8{ }^{\circ}$ | $76.3^{\circ}$ | $10.1^{\circ}$ |
| 6 | $162.4{ }^{\circ}$ | $19.2^{\circ}$ | $42.9^{\circ}$ | $8.1^{\circ}$ |
| 7 | $119.6^{\circ}$ | $8.7^{\circ}$ | $64.2{ }^{\circ}$ | $8.1^{\circ}$ |
| 8 | $330.8^{\circ}$ | $14.6{ }^{\circ}$ | $60.0^{\circ}$ | $12.1{ }^{\circ}$ |
| 9 | $396.0^{\circ}$ | $9.9{ }^{\circ}$ | $46.6^{\circ}$ | $5.1{ }^{\circ}$ |
| 10 | $440.2^{\circ}$ | $10.7^{\circ}$ | $48.5{ }^{\circ}$ | $10.2^{\circ}$ |

132. Cumulative exponential models were used for spacing, length and roughness. Table 3 gives the mean roughness, spacing, and length for each set. The cumulative exponential model has intuitive appeal for lengths in that there should be a large number of small fractures and few long fractures in the typical porphyry copper deposit. The function is given by:

$$
\begin{equation*}
F(x)=e^{-a x} \tag{eq 7}
\end{equation*}
$$

where $F(x)$ is the cumulative frequency greater than $x, x$ is the value of length or spacing, and a is the parameter for the mean length or spacing of the fracture set (16).

Table 3: Summary of length, roughness,
and spacing for each fracture set

|  | Number |  | Mean | Mean |
| :---: | :---: | :---: | :---: | :---: |
| Fracture | of | Mean | spacing | length |
| set | fractures | roughness | (feet) | (feet) |


| 1 | 256 | $5.27^{\circ}$ | 1.55 | 7.57 |
| ---: | ---: | ---: | ---: | ---: |
| 2 | 68 | $3.37^{\circ}$ | 3.22 | 7.97 |
| 3 | 88 | $3.60^{\circ}$ | 1.67 | 6.09 |
| 4 | 82 | $4.58^{\circ}$ | 4.65 | 8.43 |
| 5 | 267 | $4.45^{\circ}$ | 1.07 | 11.27 |
| 6 | 70 | $1.80^{\circ}$ | 2.15 | 7.38 |
| 7 | 20 | $7.89^{\circ}$ | 5.46 | 8.37 |
| 8 | 79 | $3.74^{\circ}$ | 2.21 | 7.92 |
| 9 | 28 | $3.26^{\circ}$ | 2.50 | 7.35 |
| 10 | 4 | $6.50^{\circ}$ | 5.98 | 16.50 |

133. The exponential distribution requires that only one parameter, a, be estimated from sample data to specify the distribution. If the fracture length and spacing samples are unbiased, then "a" can be estimated by the reciprocal of the sample mean, $m_{x}$, ie, $a=1 / m_{x}$. Unfortunately, detail line mapping gives a biased sample since small fractures of 1 ess than $1 \mathrm{ft}(0.305 \mathrm{~m})$ are not recorded and the full length of fractures extending beyond one bench, or $50 \mathrm{ft}(15.2 \mathrm{~m})$, cannot be observed due to lack of access.
134. In an attempt to adjust for sample truncation, a maximum likelihood estimate for "a" was developed for a truncated exponential distribution.

$$
\bar{x}=\frac{1}{a}-\frac{x_{1} e^{-a x_{1}}-x_{0} e^{-a x_{0}}}{e^{-a x_{0}}-e^{-a x_{1}}}
$$

eq 8
where $\bar{x}$ is the mean calculated from observed data, $x_{1}$ is the upper truncation, $x_{0}$ is the lower truncation, and a is a parameter.
135. Eq 8 can be solved by trial and error to give the estimate of "a" for the cumulative exponential distribution (17). This procedure does not give a wholly satisfactory representation of the sampling bias and is cumbersome to apply. Furthermore, it gave estimates for "a" similar to eq 7. Consequently, the reciprocal of the mean estimate for "a" was used in the stability analysis.
136. Little information was available on groundwater levels and their variation. The one drill hole available within the pit area intersected the water table at the 3900 ft level; seven other drill holes, 2,000 to 3,000 ft beyond the pit perimeter, intersected water at the 4000 ft elevation. Visually, all three slope faces appeared to be dry. Hence taking into account the semi-arid climate, it was assumed that the groundwater level in the area around the pit did not vary from the 3900 elevation.

## Mechanical Testing

137. The testing of rock samples consisted of direct shear tests on preexisting fractures. Samples were cut to the $113 / 4 \mathrm{in}$. by $113 / 4 \mathrm{in}$. ( $0.298 \mathrm{~m} \times 0.298 \mathrm{~m}$ ) dimensions of the shear box and placed in a fast-drying cement mixture. The samples were sheared under varying normal loads and a shear rate of $0.5 \mathrm{in} . / \mathrm{min}(1.27 \mathrm{~cm} / \mathrm{min})$. Upon reaching the machine limit on sample displacement, the shearing direction was reversed with operations carried out similar to the forward run. The sample was cycled in this manner several times.
138. Five samples of preexisting fractures were taken from the mine study area and tested with the
results shown in Table 4. Since the study area is predominantly of one rock type (quartz-monzonite porphyry). The results were combined, giving the mean friction angle of $30.76^{\circ}$, standard deviation of $3.15^{\circ}$, and a mean apparent cohesion of $10.06 \mathrm{psi}(69.4 \mathrm{kPa})$ with a standard deviation of $6.12 \mathrm{psi}(42.2 \mathrm{kPa})$. The cohesion is the $y$ intercept and the friction angle is the slope of the straight line envelope on the Mohr diagram. These results were used for all fracture sets within the study area.

Table 4: Summary of direct shear test results

| Sample | Friction <br> angle | Cohesion <br> psi | kPa |
| ---: | ---: | ---: | ---: |
| 325/Forward/dry | $36.08^{\circ}$ | 28.93 | 199.5 |
| Reverse/dry | $28.35^{\circ}$ | 5.27 | 36.3 |
| 326/Forward/dry | $39.41^{\circ}$ | 11.50 | 79.3 |
| Reverse/dry | $26.38^{\circ}$ | 5.24 | 36.1 |
| 328/Forward/dry | $26.19^{\circ}$ | 15.62 | 107.7 |
| Reverse/dry | $26.42^{\circ}$ | -8.61 | 59.4 |
| 329/Forward/dry | $36.78^{\circ}$ | 8.75 | 60.3 |
| Reverse/dry | $29.28^{\circ}$ | 2.18 | 15.0 |
| 330/Forward/wet | $26.78^{\circ}$ | 20.27 | 139.8 |
| Reverse/wet | $30.89^{\circ}$ | 11.50 | 79.3 |

## Reliability

139. The study area had been experiencing plane shear sliding, which was assumed to be the appropriate mode to use for analysis. For 3 -d-wedge sliding, the following combination of joint sets were chosen as candidates for instability: Sector I Sets $(2,6)(3,6)(2,7)$; Sectors II, III Sets $(2,8)$.
140. The wedges could not be bounded by just two planar structures since there were no discontinuities within the study area long enough. The planes bounding the wedge had to be formed by combinations of smaller fractures. The planes would have a stepped appearance similar to the 2-d-wedge shown in Fig 35 (18). However, there is no developed analytical model for this instability mode. Supplement 5-1 provides analyses for


Fig 35 - Stepped-plane instability model

3-d-wedge sliding on two planes and 2-d plane shear sliding on a through-going plane and on a stepped path. These three types of analyses were made.
141. The WINTAM program was used to compute the probability of sliding given sufficiently long planes to produce 3-d wedges for each of the possible set combinations. This program uses a Monte Carlo simulation. Table 5 gives the input parameters and type of distribution specified. In an attempt to correct the assumption of through-going planes, the resultant probabilities were multiplied by the probability of occurrence of the required lengths of each discontinuity for each slope height increment. The probability of occurrence is estimated from the cumulative length distribution. Thus, the probability of obtaining a fracture of at least the requisite length is used. This converts the conditional probability of sliding into a joint probability, ie, $P_{f}=P_{S}$. $P_{0}$, where $P_{f}$ is the probability of instability, $P_{s}$ is the probability of sliding given the required geometry and $P_{0}$ is the probability of occurrence
of the requisite geometry.

Table 5: Summary of types of variables supplied to Wintam computer program

$$
\text { Variable } \quad \text { Distribution }
$$

| Dip direction | Truncated normal |
| :--- | :--- |
| Dip | Truncated normal |
| Cohesion | Truncated normal |
| Friction angle | Truncated normal |
| Roughness | Exponential |
| Water table | Constant |
| Slope face orientation | Constant |
| Slope angle | Constant <br> Slope height |
| Density of rock |  |

142. A two-dimensional stepped-plane shear model was used to analyze two fracture set combinations - sets 5 and 6 in Sector $I$ and sets 8 and 9 in Sectors II and III. A Monte Carlo simulation
is used to generate the stepped-plane shown in Fig 34. Length and spacing of the master and cross joints are sampled to simulate the stepped plane. No length correction is required for this model.
143. The simple two-dimensional plane shear model was used to analyze sets 2 and 6 in Sector I. Each set was used for the appropriate part of the sector. Since length of the faces in the two directions were nearly equal and the probability of sliding for each set was similar, the probability schedules for the two sets were averaged. The resultant probabilities of sliding were multiplied by the probabilities of occurrence of a through-going discontinuity to give the probabilities of instability.
144. In using the above models it is normally assumed that the sliding plane passes through the toe of the slope. However, since pits are developed in discrete increments of depth, the sliding plane could be located anywhere within the increment. Thus, more than one location is possible for the plane within the depth increment. For purposes of this study, the relevant depth increment was taken to be the average annual increase in pit depth. The average number of fractures within this increment represents the number of potential sliding planes for each sampling period. This number is a function of the spacing and orientation of the fracture set. For the subsequent discussion only, the word "SET" is used to refer to both the single set of the simple plane shear mode and the combinations of sets in the 3 -d-wedge and stepped-plane modes.
145. The probability of instability for each set can be found as follows:

$$
\begin{equation*}
P_{m}=1-P_{f} \lambda \tag{eq 9}
\end{equation*}
$$

where $P_{m}$ is the probability of instability for a given fracture set, $P_{f}$ is the probability of instability for one discontinuity in the set, and $\lambda$ is the mean number of potential sliding planes within the slope increment.
146. The probability of instability for the slope as a whole must be found by combining the probabilities for each individual set within the
slope as follows:

$$
\begin{equation*}
P=1-\prod_{m=1}^{n}\left(1-P_{m}\right) \tag{eq 10}
\end{equation*}
$$

where $P$ is the probability of instability for the slope at a given height and angle, $P_{m}$ is the probability of instability for the slope affected by one set, and $n$ is the number of critical sets within the slope. The symbol II indicates the multiplication of a series and is analogous to the use of $\Sigma$ to indicate the sum of a series.
147. The final probability of instability schedule for each sector was determined by repeating the computations for each slope height and angle required for the schedule. Table 6 gives the final schedule for Sector I. Table 7 gives the final schedule for Sectors II and III.

## Table 6: Probability of instability schedule for Sector I

| Slope <br> height | $30^{\circ}$ | Slope angle <br> $38^{\circ}$ | $45^{\circ}$ | $55^{\circ}$ | Volume* <br> $(1000 \mathrm{cu} \mathrm{ft})$ |
| :--- | :---: | :---: | :---: | :---: | :---: |
| 50 ft <br> $(15 \mathrm{~m})$ <br> 100 ft <br> $(30 \mathrm{mi})$ | 0.0 | 0.0 | 0.030 | 0.432 | 0.585 |

148. The schedules show decreasing probability of instability with slope height. This is due to the schedules representing the probability of full height instability rather than the probability of any instability within the given height. The probability of full height instability decreases with slope height since the chance of a through-

Table 7: Probability of instability schedule for Sectors II and III

|  |  |  |  |  | Volume <br> $(1000$ |  |
| :--- | :--- | :--- | :--- | :--- | :--- | ---: |
| Slope height |  | Slope angle <br> $38^{\circ}$ |  | $45^{\circ}$ | $55^{\circ}$ | $l$ <br> $\mathrm{cu} \mathrm{ft})$ |
| $50 \mathrm{ft}(15 \mathrm{~m})$ | 0.0 | 0.001 | 0.016 | 0.106 | 10 |  |
| $100 \mathrm{ft}(30 \mathrm{~m})$ | 0.0 | 0.002 | 0.019 | 0.115 | 80 |  |
| $400 \mathrm{ft}(122 \mathrm{~m})$ | 0.0 | 0.003 | 0.033 | 0.130 | 512 |  |
| $800 \mathrm{ft}(244 \mathrm{~m})$ | 0.0 | 0.004 | 0.040 | 0.150 | 40,960 |  |
| $1200 \mathrm{ft}(366 \mathrm{~m})$ | 0.0 | 0.005 | 0.047 | 0.170 | 138,240 |  |

going discontinuity occurring decreases. The probability of less than full height instability is handled internally within the BNCST model by sampling for interramp and bench instabilities.

## Benefit-Cost Analysis

149. The analyst must provide four basic types of information for BNCST. These are: (1) a schedule of probability of instability for each design sector, (2) pit wall geometry data for each design sector, (3) mining economic data, and (4) data on the cost impact of instability. Figures 36 and 37 show 80-80 listings of the input data used for each case. Exhibit A provides interpretation of the input data.
150. The pit wall geometry for each sector was obtained from yearly mine plan maps provided by the mine planning personnel. Although this process is relatively straightforward, some approximation is required of the actual pit geometry since the computer program assumes an identical, uniform cross-section for each sector.
151. Each 1 ayout was based on uniform bench dimensions. For both alternatives, the bench height was $50 \mathrm{ft}(15 \mathrm{~m})$ with a bench face angle of $60^{\circ}$. The bench width for the $45^{\circ}$ design was 20 ft $(6 \mathrm{~m})$. For the $38^{\circ}$ design, the bench width was 35 $\mathrm{ft}(11 \mathrm{~m})$. Fig 38 shows the bench geometry for each design.
152. Pushbacks, work benches and haul roads were included annually as shown on the mine plans. The elevation of haulage ramps was taken as the
midpoint of the ramp. These ramps have a $10 \%$ grade and a width of $120 \mathrm{ft}(36.6 \mathrm{~m})$. The width of work benches was taken as the average width of each work bench in the sector for each year. In some years, wide remnant benches were left to increase slope stability. These were treated as work benches although they were not actively mined.
153. The crest elevation of the cross-section for each sector was approximated by the average crest elevation in the sector. Similarly, the pit bottom elevation was approximated by the average pit bottom within the sector. Sector lengths were taken at the mid-elevation of each sector.
154. Although there was no ultimate slope encountered in any design sector, the BNCST program requires that the location of the ultimate slope be specified each year for each sector. For this reason, the ultimate slope bottom elevation each year was specified as the crest elevation for each sector. An elevation between the crest and pit bottom would have caused the program to include an ultimate pit slope, giving an erroneous analysis. An elevation below the pit bottom would have caused a computer error.
155. Information such as ore grade, recovery, ore and waste volumes and costs was provided. Ore production was scheduled for 32.85 million tons per year ( 29.86 million tonnes per year), with grade varying each year. Waste excavation volume was obtained from the volume of material removed in each annual cut, maintained as close as possible to 1.6:1 waste to ore stripping ratio. All production was lumped into the first sector to avoid breaking the production down by design sector.
156. The annual unit mining costs for ore and waste were modified. Fixed charges amounting to $12 \%$ of the total unit mining cost were deducted to give the variable unit mining cost. This variable cost was then used as the cost of waste mining for the BNCST program. The unit cost of mining the ore includes all costs associated with producing a marketable product - processing as well as mining.
157. It was not feasible to deduct fixed costs from the total ore costs since processing and

ANY PIT IN THE SOUTHWEST, 38 DEGREE INTERPAMP OFSIGN ANY TIME

| 15 | 30 | 1 | 1 |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 0.86 | 0 | 1290. | 0 | 12.5 | 11.5 | 15.0 | 10 |
| SECTOP | 1 | 1 | 1 |  |  |  |  |
| RENCH | 50.0 | 36.0 | 60.0 | 120 |  |  |  |
| POOS |  |  |  |  |  |  |  |
|  | 50 | 400 | 1200 |  |  |  |  |


|  |  | 30.0 |  |  |
| :--- | :--- | :--- | :--- | :--- |
| .039 .030 | .017 | .007 | .002 | 38.0 |
| .432 .418 | .199 | .142 | .086 | 45.0 |
| .585 .59 .575 | .413 | .251 | 55.0 |  |
|  |  |  |  |  |

INSTAG
1
PUSH
1
haUl
ENO
199995999995999999999999999999999999


| 1 | 3750 | 2 | 3675 | 3 | 3750 | 4 | 4050 | 5 | 4050 | 6 | 3975 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 7 | 3975 | 8 | 3975 | 9 | 3975 | 10 | 3975 |  |  |  |  |
|  |  |  |  | 3 | 3750 | 4 | 3750 | 5 | 3725 | 6 | 3720 |
| 7 | 3725 | 8 | 3700 | 9 | 3700 |  |  |  |  |  |  |
|  |  |  |  | 3 | 3280 | 4 | . 3750 | 5 | 3300 | 6 | 3275 |
| 7 | 3300 | 8 | 3300 | 9 | 3275 |  |  |  |  |  |  |

END
stels

SWIO
PIT

ENT
ENO
ORF1
AVG1

WASTE

| 10.45 | 20.46 | 30.44 | 50.47 | 70.45 | 30.47 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 0.52 |  |  |  |  |  |
| 146767 | 253300 | 353854 | 453104 | 556165 | 65474 ? |
| 756000 | 85422 ? | 95270 E | 1049350 |  |  |
| 10.35 | 80.29 |  |  |  |  |
| 13.8 .1 | 23.85 | 33.70 | 43.90 | 53.90 | 63.87 |
| 73.79 | 4.03 | 94.22 |  |  |  |

ULTIMATE
END SECTOR
SECTOR
PENCH
PRCS

$$
45.04250
$$

CMNH


END

NT

$$
43250
$$

\& $3800 \quad 73600$
83400
93150102950
132850

GMN1

| 2 |  | 1 | 1 |  |  |
| ---: | ---: | ---: | ---: | ---: | ---: |
| 50.0 |  | 36.0 |  | 60.0 | 120 |
| 50 | 100 | 400 | 800 | 1200 |  |


|  |  | 30.0 |  |  |
| :--- | :--- | :--- | :--- | :--- |
| .001 .002 .003 | .004 .004 | 38.0 |  |  |
| .016 | .019 | .030 | .04 | .040 |
| .109 .04 |  |  |  |  |
|  | .118 | .130 | .150 .150 | 55.0 |
|  |  |  |  |  |
|  |  |  |  |  |

Fig 36 - A listing of input data for $38^{\circ}$ interramp design

INSTAR
PUSH ${ }^{1}$
1
HAUL

## ENO

STELS
SWIT

PIT

ENT
END
WORK

CMNW
ulttmate
10.35
80.29

END SECTOR

| SECTOR | 3 | 1 | 1 |  |
| :--- | ---: | ---: | ---: | ---: |
| BFNCH <br> PROP | 50.0 | 36.0 | 60.0 | 120 |


| .001 | .002 | .003 | .004 | .004 |
| :--- | :--- | :--- | :--- | :--- |
| .016 | .019 | .030 | .04 | .040 |
| .109 | .118 | .130 | .150 .150 |  |

INSTAA
PUSH ${ }^{1}$
1
haUl
END
ENO
ENO
STELS
SWIO
PIT
END
ENT
WORK
$19 \quad 999 c 999999999999999999999999999999$
18 88BE9888888888B8888B888888B888888B
23825
$\begin{array}{lll}9 & 3850 & 10 \quad 3825\end{array}$
$13650 \quad 23675 \quad 53300 \quad 63025$
83170
30.0
38.0
45.0
55.0
90.0
45.04250 .

SECTOR
BFNCH
pROR
$50 \quad 100 \quad 400 \quad 800 \quad 1200$

ANY PIT IN THE SCLTHWEST, 45 IEGREE INTERRAMP DESIGN ANY TIME

| $\begin{array}{r} 15 \\ 0.86 \end{array}$ | 30 0 |  | 1280. ${ }^{1}$ |  | 1 | 12.5 | 11.5 | 15.0 | 10 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| SECTOR | 1 |  | 1 |  | 1 |  |  |  |  |
| BENCH | 50.0 |  | 20.0 |  | 60.0 | 120 |  |  |  |
|  | 50 | 100 | 400 | 800 | 1200 |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |
|  | . 039 | . 030 | . 012 | . 007 | . 002 |  |  |  |  |
|  | . 432 | . 418 | . 198 | . 142 | . 086 |  |  |  |  |
|  | . 585 | . 5 c 8 | . 575 | .413 | . 2.51 |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |

INSTAP.
PUSH
1
haUl

## 19 9999999995999999999999999999999999



| 1 | 3750 | 2 | $3 \in 75$ | 7 | 3750 |  | 4 nF | 5 | 4050 | 6 | 3975 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 7 | 3975 | 8 | 3975 | 9 | 3975 | 10 | 3975 |  |  |  |  |
|  |  |  |  | 3 | 3750 | 4 | 3750 | 5 | 3725 | $E$ | 3720 |
| 7 | 3725 | 8 | 3700 | 9 | 3700 |  |  |  |  |  |  |
|  |  |  |  | 3 | 3280 | 4 | $3 ? 50$ | 5 | 3300 | 6 | 2275 |
| 7 | 3300 | 8 | 3300 | 9 | 3275 |  |  |  |  |  |  |

END
ENT
STELS

SWID
PIT

| 1 | 3800 | 2 | 4000 | 3 | 4000 | 4 | 4150 | 5 | 4150 | 6 | 4150 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 7 | 4150 | 9 | 4150 | 9 | 4150 | 10 | 4250 |  |  |  |  |
| 1 | 2750 | 2 | 2800 | 5 | 2600 | 6 | 2900 | 9 | 2600 | 1.0 | 2300 |
| 1 | 3550 | 2 | 3400 | 3 | 3150 | 4 | 3050 | 5 | 3050 | 6 | 2850 |
| 7 | 2750 | 8 | 2750 |  |  |  |  |  |  |  |  |
| 1 | 3800 | 2 | 4000 | 3 | 4000 | 4 | 4150 | 10 | 4250 |  |  |
| $\epsilon$ | 3800 | 7 | 3600 | 8 | 3400 | 9 | 3150 | 10 | 2950 |  |  |

DDE1
AVG1

WASTE

CMNH
CMN1
132850

|  | 10.45 | 20.46 | 30.44 | 50.47 | 70.45 | 30.47 |  |
| :--- | ---: | :--- | :--- | :--- | :--- | :--- | :--- |
| WASTE | 90.52 |  |  |  |  |  |  |
|  | 144667 | 251200 | 351754 | 451004 | 554065 | $65264 *$ |  |
|  | 753900 | 852127 | 950606 | 1047750 |  |  |  |

$10.35 \quad 80.29$

| 1 | 3.81 | 2 | 3.85 | 3 | 3.70 | 43.90 |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| 7 | 3.79 | 8 | 4.03 | 9 | 4.22 |  |

ULTIMATE
45.04250 .

ENC SECTOR
SFCTOR
BENCH
PROR

| 2 |  | 1 | 1 |  |  |
| ---: | ---: | ---: | ---: | ---: | ---: |
| 50.0 |  | 20.0 | 60.0 | 120 |  |
| 50 | 100 | 400 | 800 | 1200 |  |


| .001 .002 | .003 | .004 | .004 |  |
| :--- | :--- | :--- | :--- | :--- |
| .016 |  |  |  |  |
| .0109 | .0199 | .020 | .04 | .040 |
| .130 | .150 | .150 |  |  |

30.0
38.0
45.0
55.0
90.0

Fig 37 - A listing of input data for $45^{\circ}$ interramp design


Fig 37 (cont) - A listing of input data for $45^{\circ}$ interramp design

(A) $38^{\circ}$ Interramp Design

(B) $45^{\circ}$ Interramp Design

Fig 38 - Bench geometries for each design
marketing charges were available only on an aggregate basis. The inclusion of fixed charges in this case would not introduce error into the analysis since both the total amount of ore mined and the ore production schedule were identical in both alternative designs studied. Thus, the fixed charges will cancel out when comparing the two designs. In the general case, however, the presence of fixed charges in unit cost data will result in some distortion when evaluating the merits of alternative designs.
158. The ore mined is a sulphide containing copper and molybdenum. Since the two products are not mined separately, the molybdenum was converted to an equivalent copper basis and added to the copper grade to give total ore grade. Similarly, the ore recovery figure reflects both the molybdenum and copper recovery. This sulphide ore is given in the computer output as Type 1 ore; there is no Type 2 produced.
159. A price of $\$ 0.64$ per 1b of copper was used in BNCST. Although the metal price is considered as a deterministic variable in BNCST, INRISK allows for the treatment of price as a stochastic variable.
160. The cost of instability would arise from the operation of stepping out at the toe. This procedure is consistent with the large amount of ore kept exposed (approximately one year's production in the first year of the study), the typical slow development of instability in the pit walls and the presence of alternate haulage ramps.
161. The step-out also alters the pit geometry in subsequent years by reducing the overall slope angle. This altering of pit geometry is handled by performing two-stage sampling. The process consists of sampling for instability each year based on the original wall geometry as if there had never been a step-out. Since the unaltered original geometry has a higher probability of instability compared with the altered geometry, the purpose of the first-stage sampling is to determine whether the second stage is required for this sampling period. The same random numbers are used in each stage of the two-stage sampling. Thus only the wall geometry is altered.
162. If instability occurs in the first stage, the altered wall geometry, including the effects of all previous step-outs, is sampled. If instability results in the second stage sampling, the step-out cost model is used to determine the cost of instability. If no instability occurs, zero cost is assessed, which is equivalent to stability. Although this process is cumbersome, it allows for the modification of pit wall geometry without altering the generalized nature of the BNCST program.
163. There must be a check on the accumulated amount of ore tied up beneath step-outs since a series of step-outs might easily tie up all available ore. In this analysis, a maximum of six months' delayed production of ore or waste tied up in step-outs was permitted. If either limit is exceeded, a cost model is called which simulates either the engaging of a contractor for a crash stripping program or increasing stripping by the company. If the excess material exceeds $10 \%$ of the scheduled waste production for the year, an outside contractor is called in at a charge of $200 \%$ of the normal unit mining cost, based on previous experience with contract stripping. If the excess is less than $10 \%$, it is assumed the company will perform the stripping using existing equipment and overtime labour.
164. As can be seen from the annual ore grade schedule, there is some variation in ore grade within the pit although it is relatively constant, with a range of 0.44 to $0.52 \%$ copper equivalent. Consequently, variations in grade were ignored in developing the cost models. Any ore lost or delayed is assumed to be made up with a similar grade ore from another area of the pit.
165. The operating reaction to interramp instability will vary with time of occurrence and the particular haul road. In general, if there is an alternative haulage route, then the haul road is abandoned with possible charges due to increased haulage distance. If there is no alternative, the haul road must be reestablished, either by cutting a new ramp or excavating unstable material, with possible loss of production.
166. The operating reaction to bench insta-
bility was assumed to be that of cleaning up slide debris. Since the cost involved is minor, all bench instabilities in this case were assumed to have zero cost.
167. Certain cost subroutines were substituted for the corresponding subroutine given in Appendix A of this supplement. Exhibit 1 is a description of each cost model used in the study. The cost model names, such as FHSL6, are those used internally within the BNCST program. Exhibit 2 contains a tabulation of all cost models used each year.
168. The BNCST economic analysis program allows only one cost type per year for each type of instability. Thus, to allow multiple reactions to instability, eg, the reestablishment of a haul road and temporary production loss, a cost-model control routine must be used. This control routine, which calls on the appropriate cost models to perform the actual cost calculations, will use the cost type specified in the input data rather than the individual cost models. The use of control routines in this study is explained in Exhibit 1.

## Risk Analysis

169. If there is no appreciable capital investment required for the alternate mine design, then the BNCST analysis alone should be sufficient. The tax consequences of the alternatives will be relatively simple. The only key variables affecting the venture decision are the mining benefits and costs. Management can evaluate its risk position in the light of the BNCST analysis.
170. If there is a significant differential capital investment required, then further analysis will probabiy be required. Not only is management playing with higher stakes, but the nature of the problem has been altered. First, the number of key variables has increased due to the increased flexibility in operations engendered by a change in plant and to the inherent need to consider the capital expenditure sequence. Secondly, the tax picture becomes more complex. Thus, management needs a framework, such as given by the INRISK program, to consider the consequences of the joint
effects of the key variables in the venture decision.
171. In this study, there was only a minor difference between the two alternatives, the addition of one 150 -ton haulage truck for the $38^{\circ}$ interramp design. However, the INRISK program was used to illustrate the use of the total economic analysis. If this were a "real life" study, the INRISK program probably would not have been used for examining the effects of such a minor aspect.
172. Fig 39 and 40 are summaries of the values of key variables used for each of the two design cases. Depreciation was taken using the sum-of-the-year digit approach. The depletion allowance was taken as the minimum of either $15 \%$ of gross income from mining or half the net income.
173. The capital investment required in the $38^{\circ}$ interramp design case was handled in a nonstandard manner in the INRISK program since acquisition of the haulage truck required no preproduction period. Consequently, the truck's capital cost was subtracted from the first period's cash flow. Since this outlay occurred at the beginning of the year rather than at the end, as assumed in the program, the capital cost was increased by the discount rate to reflect the earliest outlay when the cash flows were discounted back in the decision criteria models to present value. A listing of this subroutine is given in Fig 40.

## Conclusions

174. As can be seen by an examination of Fig 42,43 , and 44 , the BNCST simulation of the operating results gives a decided advantage to the $38^{\circ}$ interramp design (Case 1). This is due to the large differential in probability of instability between a $38^{\circ}$ and a $45^{\circ}$ slope angle. The reduced instability costs for the shallower slope angle outweighs the additional waste stripping costs. In addition, the variance of costs for the $45^{\circ}$ interramp design is greater due to its greater proportion of instability costs than for the $38^{\circ}$ interramp design.
175. When the additional investment is considered, the $38^{\circ}$ interramp design remains superior.

\author{

- IHPUT DATA fOR PIT OFSIGY NUM日ER 1 - <br> 
}

ANY PIt In the southiest, 38 degree interramd design

1. OPTION SWITCHES USEO FOR THIS RUN.

INPUT DATA PRINT OPTION
DECISION CRITERIA OPTION
INTERIM RESULIS PFINT OPTION
USER SIJPPLIED JAX RISUTINE GPT.
2. INTEGER CONSTANTS.

| NUMBER | OF SIMU | NS | 15 |
| :---: | :---: | :---: | :---: |
| NUMBER | OF SECTORS | In the Pit | 3 |
| NUMBER | OF WDRKING | DAYS /PERIOD | 357 |
| NO. DF | PERIODS For | PRE-PRDD. | 0 |
| NO. DF | PERIDOS FOR | Explitation | $\rightarrow 0$ |
| NO. DF | PERIODS FGF | LANO/WATER | -0 |
| NO. DF | PERICOS FOR | PLANT CONST | -0 |
| AC TUAL | PRED. LIFE | DF THE HINE | 10 |
| total | Ife of the | Prdject | 10 |

3. FLOATING POINT CONSTANTS.

| REQUIRED RATE JF RETURH | .150 |
| :--- | ---: |
| FEDERAL INCIKE TAX RATE | 0.000 |
| PRQVINCIAL MINING TAX RATE | -0.000 |
| PROVINCIAL INETHE TAX RATE | -0.000 |
| DEPLETION ALLOHANCE RATE | -0.000 |

4. STOCHASTIC VARIARLES CONSTANT FOR DNE SIHULATION RUN.

5. Stochastic variables sampled every period during dne simulation rua.


Fig 39 - Summary of data for INRISK analysis of $38^{\circ}$ interramp design
-- input data for pit design number 2 --

ANY PIT IN THE SOUTHWEST, 45 DEGREE INTERRAMP DESIGN

1. OPTION SHITCHES USED FGR THIS RUN.

INPUT DATA PRINT DPIITN
DECISION CRITERIA GPTION
INTERIM RESULIS PRINT OPIITN

| USER SUPPLIED TAX RQUTINE OPT. | -0 |
| :--- | ---: |

2. INTEGER CONSTANTS.

NUMBER OF SIMULATIONS
NUMBER OF SECTORS IN THE PIT
NUMBER JF WOPKING DAYS /PERIOD
NO. OF PERIDDS FOR PRE-PRND.
NO. OF PERIDDS FIR EXPIGPATION
NO. OF PERIDDS FOR IAND MATER
NO, OF PERTCOS FOR PLANT CONST
NO. OF PERICOS FOR PLANT CONST
ACTUAL PROD
TOTAL LIFE OF THE MINE
THE PROJECT
15
3
357
-0
-0
-0
-0
10
10
3. FLOATING poInt CONStants.

| REQUIRED RATE OF PETURN | 0.150 |
| :--- | ---: |
| FEDERAL INCGME TAX RATE | 0.000 |
| PRQVINCIAL MINGNG TAX RATE | -0.000 |
| PROVINCIAL INEOME TAX RATE | -0.000 |
| DEPLETION ALLONANCE RATE. | -0.000 |

4. Stochastic variables constant for one simulation run.

5. Stoctastic variables sahpled every period during one simulation run.


Fig 40 - Summary of data for INRISK analysis of $45^{\circ}$ interramp design

[^0]Fig 41 - A listing of URTAX subroutine supplied for case study

```
CaSE SUMMARY fOR CASE NUMbER 1 fGR the ENTIRE PIT FOR ALL SIMULATIDNS
    (AMDUNT IN THDLSAND DOLLAR UNITS)
```


present value of total cost for simulations i thru 15

| 91348. | 90952. | 94940. | 90581. |
| :--- | :--- | :--- | :--- |
| 90986. | 95061. | 95086. | 91253. |
| 91182. | 91211. | 90882. | 92634. |

SUMMARY DF BENEFITS AND CDSTS FIR CASE I
AVERAGE PRESENT VALUE DF BENEFITS 198034.
STANDARD DEVIATIDN DF BENEFITS 0.
AVERAGE PRESENT VALUE OF COSTS 92232.
STANDARD DEVIATION DF CDSTS 1844.

Fig 42 - Summary of BNCST results for $38^{\circ}$ interramp slope design

```
CASE SUMMARY FGR CASE NUMBER 2 FOR THE ENTIRE PIT FQR ALL. SIMULATIQNS
```

            (AMOUNT IN THOUSAND DOLLAR UNITS)
    

Fig 43 - Summary of BNCST results for $45^{\circ}$ interramp slope design

SUMMARY OF INCREMENTAL CHANGE IN NPV AMONG CASES (IN 1000 UNITS)


| CASE | TOTAL | INCREMENTAL | STD.DEV. |
| :---: | ---: | :---: | :---: |
| NUMBER | NPV | NF | INCREMENT |
| 2 | 101526. | 0. | 0. |
| 1 | 105802. | 4276. | 189. |

Fig 44 - Summary of change in NPV between cases
---SUMMARY JF THE SIMJLATION RES!JTS FJR THE PIT DFSIGN NI 1


ANY PIT IN THE SOUTHWEST, 38 DEGREE INTEROAMD DESIGN

```
NPV MEAN VALUE = 78745000. DDLLARS
NPV STD. DEV. = 1558000. DOLLAQS
```



Fig 45 - Summary of INRISK results for $38^{\circ}$ interramp design

| $\begin{aligned} & \text { NPV } \\ & \text { NPV } \end{aligned}$ | $\begin{array}{r} \text { MEAN VALLJF } \\ \text { STD. JEV. } \end{array}$ | $\begin{array}{r} 75291000 . \\ 1629000 . \end{array}$ | $\begin{aligned} & \text { OOLLARS } \\ & \text { OTLLARS } \end{aligned}$ |
| :---: | :---: | :---: | :---: |
| PRIBABILITY OF ACHIEVING |  |  |  |
| AT LEAST | THE VALUE SH.JWN | - NPV | value |
|  |  |  |  |
| .93 . 72250000 |  |  |  |
| .93 . 72500000 |  |  |  |
| .93 - 72750700 |  |  |  |
| .17 -73000000 |  |  |  |
| .87  <br> .80 73000000 <br> 80  |  |  |  |
| . 80 . 73500200 |  |  |  |
| .73 . 73750000 |  |  |  |
| .73 . 74000.00 |  |  |  |
| .73 . 74250000 |  |  |  |
| .73 . 74500000 |  |  |  |
| .73 : 74750000 |  |  |  |
| .t7 . 75000000 |  |  |  |
| .50 . 75250000 |  |  |  |
| .60 . 75500000 |  |  |  |
| .47 . 75750000 |  |  |  |
| . 47 - 76000000 |  |  |  |
| . 33 . 76250000 |  |  |  |
| .27 . 76500000 |  |  |  |
| .20 . 76750000 |  |  |  |
| .20 . 77000000 |  |  |  |
| .00 . 77250000 |  |  |  |

Fig 46 - Summary of INRISK results for $45^{\circ}$ inter ramp design

An examination of the results from the INRISK simulation, Fig 45 and 46 , shows that for a given level of net present value, the probability of achieving at least that level is greater for the $38^{\circ}$ design than for the $45^{\circ}$ interramp design. The $38^{\circ}$ design gives a better risk to return ratio for any level of risk suitable to management. This is due to the higher average net present value of the $38^{\circ}$ design offsetting the slightly increased variance in net present value.
176. The results of the two computer programs must be examined in the light of intangibles that are not included in the analysis. In this case study, the intangibles are primarily instability
costs that have not been explicitly accounted for in the cost models. These intangible costs derive primarily from any disruption to pit operations due to the initial adjustment to instability, eg, repositioning mobile equipment. Since the $38^{\circ}$ interramp design reduces the expected amount of instability, it follows that this design will also be more desirable for operating.
177. Since the $38^{\circ}$ design gives a higher average net present value after tax, a better risk to return ratio, and reduced intangible costs, the $38^{\circ}$ interramp angle design is the recommended alternative.

EXHIBIT I
SUMMARY OF COST OF INSTABILITY MODELS
USED IN THE CASE STUDY

1. This summary consists of a description of the individual cost models used in the case study. Although specific to the study area, these models should prove useful as a guide for using cost models.

## FULL-WALL COST OF INSTABILITY MODELS

## Subroutine FHSL6

2. This subroutine calculates the finance charge for the waste mined previously to expose ore that has been delayed due to a step-out. The following formula is used:

$$
C=P\left[(1+r)^{t}-1\right]
$$

where $C$ is the cost of instability, $P$ is the cost of excavation, $t$ is the length of time for which mining of the step-out is delayed and $r$ is the interest rate. Subroutine FHSL6 calls subroutine ADD to modify the wall geometry and subroutine FHSL7 to check for excessively delayed material.
3. The assumptions are as follows. (a) Mining of delayed ore will commence 6 years after the step-out for the first sector; in all other sectors, the mining of delayed ore will be 5 years after the step-out. This coincides with the pushback schedule for each sector. (b) All charges accrue at the end of the compounding period. (c) The ratio of ore to waste is a constant 1:1.6 on a volume basis throughout the section above the step-out, although this may be modified by the user. (d) The elevation of the base of the ore zone is at 2750 ft . (e) The step-out will always occur in ore. All material below the step-out will also be ore. (f) A step-out below a pushback will not affect the area above the pushback and vice versa. (g) A step-out will occur over the full width of a cell. The stability of the entire sector will be increased by a step-out in any cell of that sector. (h) The step-out distance is 50 ft ( 15.24 m ).

## Subroutine FHSL7

4. This subroutine calculates the cost of a crash stripping program necessitated by excessive delay in excavating ore or waste. The full cost of the stripping is charged since the value of income received more than 20 years in the future is minimal.
5. The assumptions are as follows. (a) There is a $10 \%$ excess stripping capacity with present equipment, and use of overtime labor is possible. (b) Stripping charge by the contractor is $200 \%$ of the normal waste mining cost. (c) Extra stripping will be performed by the mining company if it is less than $10 \%$ of the annual capacity. (d) Stripping by contractor will commence if the total combined delayed ore from one or more step-outs exceeds 6 months $+10 \%$ capacity, or the total de7ayed waste exceeds 6 months $+10 \%$ capacity. (e) For the case of delayed ore, the amount of stripping will be $1.6 \times$ the amount of ore delayed. (f) Increased stripping caused by the crash program will be made up by decreased waste stripping at the end of mine life. This will be at least 20 years in the future.

## Subroutine FHSL8

6. This is control subroutine for the cost model of full wall instability above a pushback. It calls the appropriate cost models to determine the cost of instability.

## Subroutine FHSL9

7. This is the cost model control subroutine for full wall instability in the main pit wall. It calls the appropriate cost models to determine the cost of instability.

## Subroutine ADD

8. This subroutine accounts for the reduction in overall slope angle caused as the result of a step-out. The routine performs a second-stage sampling on the wall geometry modified by all previous step-outs using the same random number generated in the first stage. The modified wall geometry represents the actual pit geometry as the result of prior step-outs; the original sampling
in the main portion of the BNCST is based on the original wall geometry. Since the occurrence of instability cannot be predicted, the original input geometry cannot reflect the presence of step-outs.
9. If the second stage results in instability, the step-out distance is recorded for subsequent years. The control returns to subroutine FHSL6 to compute the instability cost. If the second stage results in no instability, then the control returns to the main program and no instability is recorded.

## INTERRAMP COST OF INSTABILITY MODELS

## Subroutine IHWKI

10. This subroutine calculates the cost of reestablishing an unstable haul road by digging back to the next working bench of width greater than the haul road width. The instability cost is determined as the difference in present value between excavating material now compared to less excavation in the future, as given in the following formula.

$$
C=C_{u} \times V \times\left[1-(1+r)^{-t}\right]
$$

where $C$ is the cost of instability, $C_{u}$ is the unit cost of mining unstable material, $V$ is the volume of material to be removed, $r$ is the interest rate, and $t$ is the time period until the amount of excavation is offset by less excavation in the future.
11. The assumptions are as follows. (a) In the lst sector, the increased material that is mined now is assumed to be offset by a decrease in 6 years. Otherwise, the extra material is offset by reduced excavation occurring in 5 years from the instability. (b) The unit charge for this excavation will be at $115 \%$ of the current waste mining cost. (c) The full width of the ramp will be excavated. (d) The grade of the ramp is $10 \%$. (e) The amount of excavation is assumed to be as if the ramp were cut at its mid-point, ie which is an average value.

Subroutine IHWK2
12. This subroutine determines the cost of cleaning up unstable material from an interramp wall above a haul road. The cost formula is similar to that of subroutine IHWKl except the volume of excavation is replaced by the volume of unstable material.
13. The assumptions are as follows. (a) The material to be cleaned up is contained between the dip of the daylighted discontinuity and the slope angle. (b) The width of unstable material will be half the width of the interramp cell. (c) The unit cost of cleanup will be $115 \%$ of the normal waste mining cost. (d) The increased waste material cleaned up now will be offset by decreased waste stripped in 5 years.

## Subroutine IHWK3

14. This subroutine determines the cost of increased haulage distance due to the loss of a haulage ramp. The cost is determined as the product of the increased distance, amount of material moved and the haulage cost per ton-mile. Each of these parameters are preset for each period and each haul road in the subroutine. Since the instability of any cell containing a haul road will result in the loss of the entire road, all instabilities in a period after the first instability for a given haul road are set to zero cost.

## Subroutine IHWK4

15. This subroutine determines the cost of establishing a temporary haul road by dumping fill material. The cost is estimated as the cost of reloading the fill material when the temporary ramp is removed, either in the course of normal mining operations or in the course of establishing a new permanent ramp. The temporary ramp is assumed in the study to be removed in the period following its establishment.

## Subroutine IHWK5

16. This subroutine determines the cost of lost production, based on the duration of the loss
and the unit profit from the ore.
17. The assumptions are as follows: (a) There is no ore stockpile or excess mill capacity. Consequently, any delay in ore production is immediately reflected in the mill. This lost production cannot be made up by increased mine output at some later date. (b) The unit profit on the lost ore will be the average unit profit for ore scheduled for production during the year in which the instability occurs.

## Subroutine IHWK8

18. This subroutine is the control routine for interramp instability above a pushback. It is
similar to subroutine FHSL8. It also assigns the proper haul road to the unstable interramp wall above the pushback. This is necessitated by storage of the data on haul roads and interramp walls in different arrays within the BNCST program.

## Subroutine IHWK9

19. This routine is the user-supplied control routine for interramp instability in the main pit wall. It is similar to subroutine FHSL8. In addition, subroutine IHWK9 assigns the proper haul road to the unstable interramp wall in the main pit wall.

## EXHIBIT 2 <br> TABULATION OF COST MODELS <br> USED IN EACH YEAR OF CASE STUDY <br> SUMMARY OF COST OF INSTABILITY TYPES BY SUBROUTINE

Sector I

FULL WALL (all periods)
(a) Main pit wall - FHSL6
(b) Above pushback - FHSL6

INTERRAMP WALL
(a) Main pit wall

| Period | Interramp Wall No. (between two ramps) |  |  |
| :---: | :---: | :---: | :---: |
|  | 1 | 2 | 3 |
| $1,2,3$ | IHWK2 | IHWK3 | - |
| 4 | IHWK2 | IHWK2 | IHWK1 |
| 5 | -- | IHWK2 | IHWK4 |
| 7 | IHWK2, IHWK5 | IHWK4, IHWK5 | - |
| 8 | IHWK2 | IHWK1 | - |
|  |  |  |  |

(b) Above pushback

| Period | Interramp Wall No. (between two ramps) |  |  |
| :---: | :---: | :---: | :---: |
|  | 1 | 2 | 3 |
| 6,7 | 1HWK2 | IHWK1 |  |

Sector II

INTERRAMP WALL
(a) Main pit wall

Period

| $2,3,4$ | IHWK2 | IHWK2 | - |
| :---: | :---: | :---: | :---: |
| 5 | IHWK3 | IHWK3 | - |
| 7 | 1HWK2 | IHWK1 | - |

(b) Above pushback

Period Interramp Wall No.

|  | 1 | 2 | 3 |
| :---: | :---: | :---: | :---: |
| 6 | -- | IHWK2 | IHWKI |

Sector III

FULL WALL (all periods)
(a) Main pit wall - FHSL6
(b) Above pushback -FHSL6

INTERRAMP WALL
(a) Main pit wall

| Period | Interramp Wall No. |  |  |  |  |
| ---: | :---: | :---: | :---: | :---: | :---: |
|  | 1 | 2 | 3 | 4 | $5 \& 6$ |
| 3 | -- | -- | IHWK3 | IWWK3 | - |
| 4 | -- | - | -- | -- | IHWK2 |
| 5 | IHWK3 | IHWK3 |  |  |  |
| 6,7 | IHWK3 | IHWK3 | -- | -- | -- |
| 8,9 | -- | IHWK3 | -- | -- | - |
| 10 | IHWK3, IHWK5 | IHWKL], IHWK5 | -- | -- | - |


| Period | Interramp Wall No. |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | 1 | 2 | 3 | 4 | $5 \& 6$ |
| 3 | -- | -- | IHWK3 | IWWK3 | - |
| 4 | -- | - | -- | -- | IHWK2 |
| 5 | IHWK3 | IHWK3 |  |  |  |
| 6,7 | IHWK3 | IHWK3 | -- | -- | -- |
| 8,9 | -- | IHWK3 | -- | -- | - |
| 10 | IHWK3, IHWK5 | IHWKL1, IHWK5 | -- | -- | - |

(b) Above pushback
Period Wall No.

1
2
Interramp Wall No.
12
3
$\qquad$

| 6,7 | IHWK3 | IHWK3 |
| :--- | :--- | :--- |

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## APPENDIX A

USERS' GUIDE FOR BENEFIT-COST PROGRAM BNCST - VERSION III

PROGRAM IDENTIFICATION

| PROGRAM TITLE: | Benefit-Cost Model for Pit-Slope Design |
| :---: | :---: |
| PROGRAM CODE NAME: | BNCST, Version III |
| PROGRAM COORDINATOR: | Y. C. Kim |
| PROGRAM WRITER: | T. E. Hall |
| PROGRAM DOCUMENTATION: | T. E. Hall, W. Cassun |
| ORGANIZATION: | Department of Mining and Geological Engineering University of Arizona Tucson, Arizona |
| DATE: | 15 March 1976 |
| UPDATES: | Version III is a revision of Version II, completed on 15 March 1975. |
| SOURCE LANGUAGE: | CDC 6400 FORTRAN Extended and DEC 10 FORTRAN 40 |
|  | Nonstandard features of FORTRAN used in the program include: |
|  | 1. Nonstandard Hollerith field delimiters. |
|  | 2. Mixed-Mode Arithmetic. |
| AVAILAB ILITY: | Pit Slope Group, Mining Research Laboratories, Canada Centre for Mineral and Energy Technology, Department of Energy, Mines and Resources, 555 Booth Street, <br> Ottawa, Canada K1A OG1 |
| DISCLAIMER: | Neither the authors nor the Mining Research Laboratories can accept any responsibility for the accuracy of results generated by this program. |

## ABSTRACT

BNCST assesses incremental benefits and costs associated with a change in pit geometry. Wall geometry is expressed in terms of any combination of ultimate, interim, working, interramp and bench slopes.

Design sectors divide the pit into homogeneous areas with respect to slope stability and operational impact of instability. These sectors are processed as independent units in the program.

Reliability schedules, mining plans and cost of instability schedules must be provided for each design sector.

Monte Carlo simulation is used to produce representative variations in expected benefits and costs. Resultant distributions are suitable for input into a risk analysis (INRISK).

The program can be used for either a massive-type ore body, such as porphyry copper, or a strata-bound type, such as a coal deposit.

## ENGINEERING DOCUMENTATION

## Narrative Description

1. A narrative description of the benefitcost analysis is described in the text. Some additional definitions are as follows.
2. Design Case is one of the alternate mine layouts under examination. Thus for each design sector, a case will require a reliability schedule, a mining production sequence, a pit geometry schedule and an instability cost schedule.
3. Benefits are the net revenue from mining and processing, exclusive of waste stripping and instability costs. The cost of mining should include all mining, processing, and ancillary costs to obtain the product for which the price has been given. For example, if the price for refined copper is given, all production costs through refining plus marketing should be included. In addition to benefits from the two ore types, the program allows for miscellaneous and user benefits which may be given in a separate user-supplied subroutine called BENF2 in the program.
4. Bottom of Ultimate Slope is the base of the current portion of the pit wall which is at the ultimate or final pit limit. The bottom of the ultimate slope must always be at an elevation greater than or equal to the pit bottom elevation (Fig A-1).
5. Pit Bottom is the current pit bottom elevation in that sector (see Fig A-T).
6. Sector Bottom is the final pit bottom that will be reached in that sector (see Fig A-1).
7. Costs arise from waste stripping, instability and other sources that the user manual specifies. Stripping costs are computed from the input data, instability costs are derived from the cost of instability models, and specified user costs come from a separate user-supplied sub-routine (COST2).
B. Ore Types are the possible ore categories allowed in the program, (Type 1 and Type 2). Each of these is handled independently and requires separate input data. Examples of different ore types are leached and sulphide ore in copper mines.
8. Wall Above Pushback is the portion of the pit wall from the top of the design sector to the pushback elevation, when a pushback is present.
9. Wal1 Below Pushback is the portion of the pit wall from the pushback elevation to the pit bottom, when a pushback is present. If there is no pushback present, then the entire wall is referred to as "below pushback". This is also referred to as the pit wall.

## Method of Solution

11. This section supplements the text discussion of the benefit-cost analysis and contains the specific mechanics of determining wall geometry and reliability or probability of instability calculations used within the BNCST model.
12. Rules for Slope Angle Determination. Definitions of various slope angles such as bench angle, interramp wall angle and full wall angle are given in the text. The following variables are used in slope angle determination in the BNCST model: WD is the total width of a wall, $\mathrm{WU}_{\mathrm{i}}$ is the width of the $i$-th ultimate wall segment, WI is the width of either an interim wall or an active wall, HT is the total height of a wall, $\mathrm{HU}_{\mathrm{i}}$ is the height of the i-th ultimate wall segment, HI is the height of either an interim wall or an active wall, BENHT is the height of one bench, BENWD is the width of one bench or berm, BNKWD is the bank width (Fig A-2), HALWD is the width of one haul road, and WRKBN is the width of one work bench.
13. First, an interramp wall slope, $C$, is calculated on the basis of the height of the interramp wall and the bench geometry (Fig A-2). Specifically, the angle, $C$, in Fig A-2 is calculated using eq $A-1$ below.

$$
C=\tan ^{-1}(H T / W D)
$$

eq A-1

In the above equation, $H T$ is the height of an interramp wall as shown in Fig A-2. The total width WD, as shown in Fig A-2 can be computed using eq A-2.
$W D=H T / B E N H T \times(B E N W D+B N K W D)-$ BENWD eq $A-2$


Fig A-1 - Definition of slope bottoms


Fig A-2 - Components of interramp slope angle
14. In computing the full wall angle, there are three possible full wall slope configurations; namely, (1) no kink in the slope, (2) concave kink, and (3) convex kink. Although it is highly unlikely, a full wall may possess both concave and convex kinks. In such a situation, the lowest kink is the only one considered in the model for determining the full wall angle. When there is no possibility of a kink, the full wall angle can be computed using the geometry of the interramp walls with the addition of haul road and working bench widths. Eq A-3 below gives the desired width "WD" needed in the full wall angle computation.

$$
\begin{aligned}
W D & =\frac{H T}{\text { BENHT }} \times(\text { BENWD }+ \text { BNKWD })+\sum H A L W D \\
& +\sum W R K B N-\text { BENWD } \quad \text { eq } A-3
\end{aligned}
$$

The summations are for the wall under consideration, ie, full wall or interramp wall.
15. When there is a concave kink in the pit slope (Fig A-3), the full wall slope angle is the toe angle. The toe angle must be computed if the lowest segment of the wall is either an interim or an active wall having height $H I$ (Fig A-3). Otherwise, the lowest segment of the wall is an ultimate wall, and the toe angle is obtained directly from the ultimate wall angle for that segment, ie, $\mathrm{HU}_{j}$. Note that ultimate wall angles are input to the program at the beginning of program execution.
16. When there is a convex kink in the wall (Fig A-4), the resultant full wall slope angle must be computed using all the height and the width components shown in Fig A-4.
17. Hierarchical Sampling is done at each time period in a given sector. The sampling is based on slope height which, in turn, determines the particular scope of instability. Thus, a full wall slope is sampled before any interramp slope, and an interramp slope is sampled before any bench slope or weak stratum. The latter term refers to a particular part of a wall having a considerably weaker strength than the remainder.
18. This procedure avoids double counting since, by definition, instability in a higher order slope involves instability in each of its
lower order components. It also has the desirable feature of sampling slopes in increasing order of slope angle.
19. Lower order slopes are bypassed when there is an instability in the current order. However, this bypassing is done only for the current period and only for the affected portions of lower order slopes. Benches in a stable interramp slope will be sampled, although there may be instability in another interramp slope in that sector.
20. Reliability or Probability of Instability for a given slope is determined by a linear interpolation between height and angle increments if the slope lies within the range of the schedule. If the slope lies beyond the range of the schedule, then a linear extrapolation is performed up to a limit of one increment beyond the range. If the schedule has 200 ft increments, with an upper bound of 1000 ft , then slope heights up to 1200 ft could be handled by extrapolation. For slopes beyond a one-increment extrapolation, a warning message is given.

## Program Capabilities

21. The following is a list of the major program capabilities. If more than these capacities are required, the program can be redimensioned by the user.
Maximum periods ..... 15
Maximum sectors ..... 6
Maximum cases ..... 5
Maximum hau1 roads/sectors ..... 5
Maximum work benches/sector ..... 1
Maximum number of instabilities/period ..... 1
(for each scope)
Maximum number of probability histograms ..... 6
Maximum cost types/scope ..... 9
Maximum number of ultimate wall angles ..... 6
22. Production periods are usually one year; however, they may be of any interval, regular or irregular, convenient to the user. If nonannual periods are used, the model will sample for instability once per period for each input regardless of time elapsed. Reliability may have


Full Wall Angle is Toe Angle

Fig A-3 - Full wall angle definition when there exists a concave kink in the slope (only the lowest kink is used for the determination)


Full Wall Angle" is the Angle "C'"
*It must be computed using all the height and width components shown above.

Fig A-4 - Full wall angle definition when there exists a convex kink in the slope (only the lowest kink is used for the determination)
to be adjusted to reflect the different sampling frequency. In addition, the discount rate must be adjusted to reflect non annual discounting.
23. Elevations may not be greater than 99998. The number 99999 is used to signify "no input value". Zero elevations as well as negative elevations are acceptable in the model.
24. Production tonnages in a given sector and period cannot exceed $99,999,000$ tons; this constraint can be avoided by using a smaller sector or shorter time period.
25. It is emphasized that the program will handle any consistent set of units. If SI units are desired, all input data must be in SI units.

## Data Input

26. The data required for the program is either common to all sectors or input for particular sectors. Data for each sector are required for each period, usually annually. A ditto feature is provided to eliminate the drudgery of repeating values which remain constant between periods. The program handles each separately in the READI routine. They must be input in the order shown although the data within each category may be in any order.
27. With the exception of stability probabilities and cost types, the data required for the model is that which would be determined in developing a mine plan - primarily annual production, grade, mining cost and pit configuration. Reliability data comes from stability analyses. The operational impact of any slope instability is required for the cost data.
28. The data input process can be greatly simplified if production figures for the entire pit can be aggregated into a single sector with corresponding values for the other sectors set at zero. This aggregation technique is valid only if one is interested in the total ore benefits and stripping costs for the pit as a whole. If for some reason, ore benefits and stripping costs must be localized, then the aggregation procedures cannot be used.
29. The cost of mining input should include all costs associated with production of the sale-
able product in addition to the direct mining costs. These associated costs may include such items as milling, smelting, transportation, marketing and overhead.
30. Haulage ramps and work benches must be considered as being horizontal. Consequently, the midpoint elevation of a haulage ramp is used for specifying its location.
31. An 80-80 listing of input data for the Lucky Star deposit is shown in Fig A-5. Detailed descriptions of the input data are given in Exhibit A-1.

## Program Options

32. The program provides a debugging option through the NDIAG variable which can provide the following results.
a. If NDIAG equals 0 , then no intermediate results are output.
b. If NDIAG is greater than 0 , then all full and interramp wall heights and angles are output.
c. If NDIAG is greater than or equal to 2, all wall geometry components are output in addition to the above intermediate results.
d. If NDIAG is greater than or equal to 3 , all intermediate values for the probability of instability are given, in addition to the above intermediate results.
e. If NDIAG is greater than or equal to 4 , then all haulage ramp and work bench elevations are given. The intermediate results printed are voluminous if NDIAG is equal to or greater than 4.
f. If NDIAG is greater than or equal to 6 , then the values written on magnetic tape are output.
33. A ditto feature has been developed for data input to ease the chore of data preparation. For most input arrays, the value for any period before the first which is explicitly input is simply zeroed. Any period for which no value is input thereafter is given the previous period's value. This is done sequentially within each data storage array from the first period to the last. To have a zero value in the input data after a nonzero requires the explicit insertion of a zero.


Fig A-5 - A list of sample input data

A blank will not suffice.
34. Elevation data is handled in a special way. Any variable before the first value which is explicitly input for a period is set equal to the starting elevation of the sector (STELS) for that period. Exceptions from this rule are those elevation variable types which would not exist prior to the first period input; these are set to 99999. Thus, the value 99999 means there are no data. In particular, haul road and work bench elevations are assumed to exist only after the first input value has been read. If a haul road or work bench is removed from a sector during a period, this removal must be indicated by inserting 99999 in the input data for the period following immediately after. An example of the need for explicit zeroing of data is when no stripping occurs in the later years of the mine. These periods of no waste stripping must explicitly be set to zero; otherwise, the program will use the previous year's value.
35. All elevation data arrays are filled in the identical manner to that for other data arrays. That is, periods after the first for which a value is input are filled by, or set equal to, the previous period's value. To indicate the end of a road, 99999 must be inserted to avoid improper filling from the previous period.
36. In addition to the initializing and filling capabilities of the ditto feature, Type 2 data can be repeated from preceding sectors of the current case by use of either an ALL or DIT. It is left-justified in columns 6-8 of the record following the header card. An ALL signifies that all the data up to the next END or header card is to be repeated from the preceding sector's data, starting with the period on the ALL card through the last period of the design life. A DIT signifies that the data from the preceding sector is to be repeated for those periods (years) explicitly specified on the DIT card.

## Printed Output

37. The BNCST program prints complete results for the first three simulations of each sector in a case. The results consist of the cost types
which have occurred, instability costs by scope of instability, stripping costs and benefits of each period for the sector. A summary is printed for each sector, containing, (a) the number of unstable cells in each mode and, (b) the mean and standard deviation of the present value of all benefits and costs over all simulations.
38. A summary is also printed for each case considered, which consists of the present value of the benefits and the present value of the costs. The costs include both stripping and instability costs. The benefits are the net value from ore production less mining costs.
39. In addition to each case summary, a summary of the incremental change in net present value among cases is given. The increments are displayed in increasing order of the total net present value for the case.
40. The input data will be printed if the LPRT parameter equals 1. Typical output is shown in Exhibit A-2.

Special Files
41. An output file will be created on magnetic tape if the LWRT parameter equals 1. Structure of this file is discussed below.

## Flow Charts

42. A macro flow chart for the BNCST routine is given in Fig A-6. Exhibit A-3 contains a micro flow chart of the COST1 and FCHK sub-routines.

## Sample Runs

43. A sample run is given of a hypothetical porphyry copper deposit named the Lucky Star.

OPERATING SYSTEM DOCUMENTATION

## Computer Equipment

44. The BNCST program was run on a CDC 6400 computer using 67 K -core central memory. Approximate minimum central memory access time is $1.0 \mu$ sec . The program was also run on a DEC system 10 with a 256 K -core memory. Only a few modifications are needed to change from the Control Data to the Digital Equipment machine, but the Digital machine


Fig A-6 - Macro-flow chart of BNCST program
maintains less mathematical accuracy because of a shorter word length.

## Peripheral Equipment

45. The following peripheral equipment was used in the execution of the BNCST program: CDC 405 card reader, CDC 607 tape drive, CDC 512 line printer.

## Source Program

46. Copies of the program listing and source card deck are available from:

Mining Research Laboratories
Canada Centre for Mineral \& Energy Technology
Department of Energy, Mines \& Resources
555 Booth Street
Ottawa, Canada KIA OG1

## Variables and Subroutines

47. A listing of all variables used in the program is given in Exhibit A-4. The BNCST program consists of the following subroutines:
BNCST: main program for control of BNCST model.
READI: subroutine to read input data.
ERROR: subroutine to print error messages when errors occur in either input or execution.
OUTPT: subroutine to print input data if LPRT $=$ 1.

COST1: subroutine to determine wall slope angles and wall heights, and to accumulate instability and stripping costs.
HWKCK: subroutine to add to the width of a full wall, the width of any haul road or work bench occurring within the wall. The subroutine is called only during full wall width computations.
FCHK: subroutine to sample for instabilities by Monte Carlo simulation and to compute the costs resulting from unstable cells in a wall.
FTYPE: subroutine to call the appropriate instability cost models.
PRESV: subroutine to determine Net Present Value of costs and benefits.
IDENT: function to identify header cards and return a numeric code.

FILL: subroutine to ditto prior period's data into missing periods, for two-dimensional array variables.
FILL]: subroutine to ditto prior period's data into missing periods, for one-dimensional array variables.
SORT: subroutine to sort net present value of each case for final summary of incremental NPV among cases.

4B. In addition to the above subroutines, the program accesses the square root, tangent, arc tangent, random number and end of file functions provided by the CDC 6400 or DEC 10 system.
49. The relationship between subprograms is given in Fig A-7.

## Data Structures

50. If the LWRT parameter is utilized to write on magnetic tape or any other device such as a disk, a file of data required for a financial risk analysis of the BNCST simulation is written on that device in a format compatible with the INRISK program. This data file serves as part of the input required by the INRISK program.
51. No other files are created or utilized by the BNCST program.

## Storage Requirements

52. As presently structured, the BNCST program requires approximately 67 K storage on the $\operatorname{CDC}$ 6400.

## Maintenance and Updates

53. BNCST, Version III, is an update of the BNCST, Version II program. The revision was undertaken to make a number of improvements in the model. A variable starting or top elevation and ultimate slopes were added. The number of haul roads per sector was increased to five. The option to input up to five work benches and their widths was added, both to make possible the definition of interramp walls and to account for the greatly varying widths of work benches. The haul roads and work benches together were used to define the limits of the interramp walls.

| Name of Subprogram | $\begin{array}{c}\text { Subprogram } \\ \text { Used }\end{array}$ | Users of This Subprogram |
| :---: | :---: | :---: |
| BNCST | READI | NONE |
|  | COST1 |  |
|  | BENF1 |  |
|  | ERROR |  |
|  | PRESV |  |
|  | OUTPT |  |
| READI | FILL | BNCST |
|  | FILL1 |  |
|  | ERROR |  |
| COST1 | HWKCK | BNCST |
|  | FCHK |  |
| BENF1 | NONE | BNCST |
| ERROR | NONE | BNCST |
|  |  | READI |
| OUTPT | NONE | BNCST |
| miNCK | ERROR | CoST1 |
| FCHK | FTYPE | C0ST1 |
| FTYPE | Cost-of-Instabilities Subroutines | FCHK |
| PRESV | NONE | BNCST |
| IDENT | NONE | READI |
| FILL | NONE | READI |
| FILL1 | NONE | READI |
| SORT | NONE | BNCST |

Fig A-7 - Subprograms used by main program BNCST and other subprograms
54. Each wall, whether full, interramp or bench, is now sampled for instability using the ce11 concept.
55. The number of probability schedules for a pit layout design was increased to six. Any part of the schedules may be used for any wall having the matching slope and height.
56. The number of ultimate wall slope angles was increased to six allowing greater flexibility in pit design.
57. The program was modified to make it independent of units used in the input data. It can therefore, accommodate any set of consistent units.

## OPERATING DOCUMENTATION

## 0perating Instructions

58. The BNCST program is operated under the CDC 6400, SCOPE 3.4 operating system or the DEC System 10.

## Operating Messages

59. Error messages produced by the program are self explanatory. In addition, normal system messages are produced.

## Control Cards

60. The program may be executed with standard SCOPE 3.4 control cards. As run on the University of Arizona CDC 6400, the makeup of the input deck is as follows:

Job card
FTN.
LGO.
7/8/9 (end of file card)
< SOURCE PROGRAM >
7/8/9 (end of file card)
< INPUT DATA >
6/7/8/9 (end of job card)
61. The program may be compiled by DEC System

10 FORTRAN 40 and executed by the DEC 10 timeshare operating system by typing the following: .EXECUTE BNCST.
62. An example of an execution sequence for a pit containing three sectors is shown together with the DEC System 10 responses.

| Printed on the Termina1 | Explanation |
| :---: | :---: |
| - EXECUTE BNCST | Typed in by user |
| FORTRAN: BNCST | Compiling |
| Link: LoAding | Loading |
| [LNKXCT BNCST EXECUTION] |  |
| READING INPUT | Reading Sector 1 data |
| READING INPUT | Reading Sector 2 data |
| READING INPUT | Reading Sector 3 data |
| READING INPUT | Reading STOP CASE |
| READING INPUT | Reading E0F |
| END OF EXECUTION | DEC System 10 |
| CPU TIME: 14:88 |  |
| ELAPSED TIME: 25.82 | End message |
| EXIT |  |
|  |  |

## Error Recovery

63. If certain errors occur in the input data, the program will supply feasible values and continue execution of the program. A warning message will be printed giving cause of error and value suppl ied.
64. If a fatal error occurs in execution, there is no provision for restarting the program at an intermediate stage; consequently, the program must be rerun in its entirety after the error has been corrected.

## Run Time

65. The sample run, consisting of the Lucky Star mine model, was completed in approximately 34 seconds on the CDC 6400 ( 13 seconds when run from object programs stored on disc files) and approximately 15 seconds on the DEC 10.

## EXHIBIT A-1

INPUT DATA FOR THE BENEFIT COST MODEL--VERSION III
66. The input data required for the BenefitCost Program, version III, are grouped into three categories: (1) input data common to all sectors in a pit, (2) input data set Type 1 for each sector, and (3) input data set Type 2 for a sector. Fig A-8 shows the required sequence for data input. The model possesses many optional features intended to minimize the effort as well as the physical quantity of data input.
67. Refer to Exhibit A-4 for a description of the variables. A listing of typical data cards follows the description of input data.

## Input Common to All Sectors

68. This set of data must come first in the data deck for each test case (or each design).

Title Card (1 Card - 20A4)
(TITLE(I), $\mathrm{I}=1,20)$
Date Card (1 Card - 5A4)
(DATE(I), $I=1,5)$
Fixed Variables (Card 1-8I10)
NSIM, MXCEL, LPRT, LWRT, LUSBN, LUSCT, NDIAG
Fixed Variables (Card 2-7F10.0, I10)
REC1, REC2, PRICE, PRIC2, VOLO, VOLW, RATE, KLIFE

## Input for Each Sector (Data Set Type 1)

69. This first set of data cards must come first for each sector followed by the second set of input data for this sector. This first set consists of the sector LD card and the Working Face card. These two cards may be in any order as long as each is present in the first sector's data set. Each card is read in with format (A4, 6X, 7F10.0).

Sector Card (1 Card)
1D, ISCN, SECBT

Note: SECBT is the final, expected pit bottom of the sector.

Working Face Card (1 Card)
ID, BENHT, BENWD, ANGBK, HALWD
70. The ID columns (first 10 columns) of each card must contain its ID words as given by the above examples, starting from column 1. In the program, however, only the first 4 columns are used to identify the card type.

## Input for Each Sector (Data Set Type 2)

71. This second set of data cards follows the first for this sector. Within this set, input sequence is irrelevant for each kind of data, ie, probability distribution, haul road, etc. However, within each kind of data, a specific sequence must be followed as shown in the example, ie, a header card followed by the actual numeric data. All the data for one kind must follow the header card, prior to reading in the next header card. The input data formats for each kind of data are variable, and they are given in the example.

## Probability Distribution Cards

72. Format for all cards is ( $A 4,1 X, A 3,2 X$, 11F5.0).

Header Card (1 Card)
PROB (the letters "PROB" punched in cols 1 to 4)

Numeric Data Cards (one height card followed by a


Fig A-8 - Input data deck arrangement
maximum of six probability cards).

ID, DIT, $\operatorname{HEIT}(\mathrm{J}, 1), \mathrm{J}=1,10)$

ID, DIT, $(\operatorname{PROB}(I, K, 1), K=1,10), I=1$, MXPRB), PANG(I,l)
73. Distributions are expected to be in ascending order of wall angle. The first distribution must be for the smallest wall angle and the last for the largest wall angle planned by the pit designer. Each distribution is represented by one probability card. The program checks the ID field for a header name only, and if there is none, the program ignores this field. It can therefore be used for the user's own identifications, ie, sector number and test case number. No special ending card is used.
74. If there is a weak stratum in the sector, probability distributions associated with this stratum are input following the header card WEAK, which can only follow the last probability data card under header card PROB. The format is the same as given under "PROB" above.

Header card
WEAK (the letters "WEAK" punched in cols 1 to 4)

Optional Ditto Feature
75. DITTO punched in the ditto field (columns 6-10) causes the program to use the immediately preceding sector's input data for this sector. If DITTO appears on a card in the nth distribution position, the probabilities from the preceding sector for the nth position are used. Obviously, the ditto capability cannot be used for the first sector of each case.

## Instability Cost Type Cards

76. Format for all cards is (A4, $1 \mathrm{X}, \mathrm{A} 3,2 \mathrm{X}, 15,14$ (I1,3X))
```
Header Card (1 Card)
    INSTAB (the letters "INSTAB" punched in cols 1
to 6)
```

Numeric Data Cards (One card for each period during which there can be an instability).

ID, DIT, KPD, MSTFH(KPD), (MSHWK (I,KPD), $\mathrm{I}=$ 1,12), $\operatorname{MSBNB}(K P D), \operatorname{MSWKB}(K P D)$
77. Note that instability cost type cards are an exception to the standard Type 2 data formats. Only four columns are allowed for each instability
cost type variable. Each type entry must be a left justified digit.
78. Periods prior to the earliest input will be zeroed, implying that no instability can occur during those periods. Any missing period that falls after the earliest will be filled with the preceding period's input, until a later period appears in the data stream. This filling process continues until the last period of the mine's life. Instability cost types may be input here for Full Wall (MSTFH), Interramp Walls (MSHWK), Single Bench (MSBNB) and a Weak Stratum (MSWKB) wall in the pit wall (not pushback wall). Only one cost type for each wall is read in during each period.

Header Card (1 Card)
PUSHBACK (The letters "PUSHBACK" in cols 1 to 8)

## Numeric Data Cards (as above)

79. If there is a pushback in the sector, the PUSHBACK header card must follow the last instability card of this sector, followed by data containing instability types for the portion of wall above pushback botton. In the program, whenever there is a pushback, the PUSHBACK header card is used to indicate the end of instability cost type data for the wall below pushback. The required numeric data for the pushback wall is the same as for a pit wall including Full Wall (MSTPB), Interramp Walls (MHWKP), Single Bench (MSBNA) and a Weak Stratum (MSWKA).

## Optional Ditto Feature

80. DITTO in columns $6-10$ means ditto instability cost types of previous period for this period. It accomplishes the same purpose as the missing period in the input data stream.

Haul Road Election Cards
81. Format for all cards (A4,7X,A3,2X,6
(I5,F5.0)

Header Card (1 card)
HAUL ROADS (the letters "HAUL ROAD" punched
from col 1)

Numeric Data Cards (as many as required within each set).

ID, DIT, 6(KPD, HALEL(I, KPD))

End card
END (the letters "END" in cols 6 to 8)

Note that I in array HALEL corresponds to the number of the numeric data cards, ie, for card 1 in the set, $I$ is 1 , etc.
82. The first set of cards must contain elevations of the uppermost haul road in a sector by period during the mine life. Similarly, the second set of cards must contain elevations of the second highest haul road during each period. Therefore, the total number of sets required is the maximum number of haul roads present in that sector at any period of the mine life. Each set of cards is terminated by an END card. The END card after the set containing the lowest haul road elevations is optional.
83. Within each set of cards, one may contain elevations for up to six distinct periods. Missing periods are given the preceding period's value; if there is no preceding period elevations are set to 99999.
84. Up to five haul road sets may be input. If there are fewer haul roads than the maximum number specified for the sector in a given period, the missing lower haul roads must be indicated by inserting an elevation of 99999 for that period.

## Working Bench Elevation and Width Cards

(Format for each card (A4, IX, A3, 2X, 4 (I5,2F5.0))

Header Card
WORK BENCH (from col 3)

Numeric Data Cards
ID, DIT, 4(KPD,WRKEL (I, KPD), WRKWD (I, KPD))

End card
END (from col 1)
85. Input data procedures are identical to those of Haul Roads, except that the corresponding width must be entered for each elevation.

## Starting (Top) Elevation of Sector Cards

86. Format for all cards (A4,1X,A3,2X,6(I5, F5.0))

Header Card
STELS (from col 1)

ID, DIT, 6 (KPD, STELS (KPD))

End card
END (from col 1)

Each card may contain one to six periods. Missing periods are given the value for the preceding period; if there is no preceding period, the elevation for the period is set to 99999.

END after the last card is optional.

## Sector Breadth Cards

87. Format for all cards (A4,1X,A3,2X,6(I5, F5.0))

Header Card
SWID (from col 1)

Numeric data Cards
ID, DIT, 6(KPD, SECWD(KPD))

Same as for Starting Elevations of Sector cards except if there is no preceding period the breadth is set to zero.

## Pit Bottom Elevation Cards

88. Format for a 11 cards ( $A 4,1 X, A 3,2 X, 6$ (I5, F5.0))

Header Card
PIT BOTTOM (from col 1)
Numeric data cards
ID, DIT, 6(KPD,PITBT(KPD))

End card
END (punched in cols 6 to 8)
Numeric data cards
ID, DIT, 6(KPD,ULTBT(KPD))
End card
END (punched in cols 6 to 8)
Numeric data cards
ID, DIT, 6(KPD,ULTBT(KPD))

Weak stratum header card
WEAK (punched in cols 1 to 4)
Numeric data cards
ID, DIT, 6(KPD,WEKBT(KPD))

Three different sets of elevation cards may be input under PIT BOTTOM header card, separated by a card with END left justified in the ditto field. These sets must be in the following sequence of (1) pit bottom elevations, (2) ultimate wall bottom elevations, and (3) pushback bottom elevations, if present. Each card may contain one to six periods for this sector. Missing periods are given the preceding period's input value; where there is no preceding period elevations are set to the corresponding Starting Elevation value.
89. If a weak stratum is to be tested, its bottom elevations must be given here following all other elevation cards and preceded by a WEAK Header card.
90. ALL in columns 6-8 causes the program to ditto this period and all remaining periods for this sector from the previous sector. Therefore, the next card should be an END card or next header card.
91. DITTO in columns 6-8 means ditto only those periods given on this card from the corresponding periods of the previous sector.

Ultimate Wall Angles and Elevations Card
92. Format for all cards (A4, TX, A3, 2X, 12F5.0)

Header card
ULTIMATE (punched from col 1)

LD, DIT, (ANGU(I), ULTDV(I)), I-1,6)

A total of six sets of ultimate wall values, each consisting of an ultimate wall angle and the corresponding ultimate wall bottom elevation, may be input on the card. Only one such card is accepted.

## Production Figures Cards

93. Format for all cards (A4,1X,A3,2X,6(I5, F5.0)). Values to be input in thousands. Three different header cards may be input for three different types of production figures. These are for Type 1 ore, Type 2 ore, and waste (or stripping). Each header card must be immediately followed by the numeric data cards as shown by the example for waste rock below.

Header card
WASTE (punched from col 1)
Numeric data cards

$$
\text { ID, DIT, } 6(K P D, \text { WASTE }(1, K P D))
$$

End card
END (punched in cols 6 to 8)
Ore cards follow similarly, with the following header cards (punched from col 1)

ORE1 Header card for Type 1 ore data
ORE2 Header card for Type 2 ore data.
94. Each card may contain one to six periods for the sector. Missing periods are given the previous period's value, except where there was no previous period; its value is set to zero. It is important to input the last active year's value for the sector, followed by a ZERO value for the immediately following period, if mining ceases sooner than the life of the mine. In practice, it may be more convenient to lump production figures from the entire pit and assign these figures to one sector.
95. END in columns 6-8 of a card following the data cards is optional.
96. ALL in columns $6-8$ causes the program to ditto this period and all the remaining periods for this sector from the previous sector.
97. DITTO in columns $6-10$ means ditto only those periods given on this card from the corresponding periods of the previous sector.

Mining Cost Cards (Cost/unit weight)
98. Format for all cards is (A4, $1 X, A 3,2 X, 6$ (I5,F5.0)). For each type of production figure that is input, its associated total mining costs (including the processing costs in case of ore) must be input. Again, three different header cards as shown below may be used to distinguish each type of cost. Each header card must be immediately followed by the numeric data cards. Input formats for the numeric data as well as the optional features are identical to those given for the production data cards. Header cards are as follows (punched from col 1):

CMNW Header card for the cost of mining waste, in cost/unit weight.
CMN1 Header card for the cost of mining and processing Type 1 ore, in cost/unit weight.
CMN2 Header card for the cost of mining and processing Type 2 ore, in cost/unit weight.

Ore Grade Cards (Per cent)
99. Format for all cards (A4,1X,A3,2X,6(15, F5.0)). Two header cards are used to separate the grades between two types of ore as shown below. Same comments and features apply for this set of data as for the production data cards. Header cards are as follows (punched from col 1 ):

AVG1 Header card for the grade of Type 1 ore in percent.
AVG2 Header card for the grade of Type 2 ore in percent.

## Miscellaneous Data

100. Format for all cards (A4,1X,A3,2X,110, 5E10.0)

Header card
MISC (punched from col 1)

ID, DIT, 5(KPD, SMISC(1,KPD))

Five miscellaneous values may be input each year. No filling or ditto capability is provided.

Names of Units Cards
101. Format for all cards is ( $A, 1 X, A 3, A\rceil, 1 X$, 5A4); use of these cards is optional.

Header card
UNITS (punched from col l)
Hollerith data card
ID, UID, EXT, (UNIT(I,J))J $=1,5)$
102. The names appropriate for the input data in the user's own system of units may be entered, one per card, with the unit identification and extension as shown below. A maximum of 20 characters may be in each name. Note that these names are used only for labelling the output. Hence, it is the user's responsibility to ensure input data are consistent with the unit names employed.

| UID EXT | Default Name | Description |
| :--- | :--- | :--- | :--- |
| LEN | None FOOT | Unit of linear measure- |
| ment |  |  |


| WTM | None | TON | Unit of weight for end product |
| :---: | :---: | :---: | :---: |
| ANG | R | DEGREE | Unit of input angles: R extension, Radians must be input; otherwise, Degrees must be input |
| INT | F | PERCENT | Form of input percentages: <br> F extension, Fractions must be input; otherwise, Percentages must be input |
| MON | None | DOLLAR | Unit of money |

End Control Cards
END SECTOR
Header or control card to signal the end of the one sector data. This card is required at the end of each sector input data.
STOP CASE
Header or control card to signal the end of one design case. This card is required at the end of each design case.

## EXHIBIT A-2

SAMPLE OUTPUT FROM BNCST, VERSION III

> INPUT DATA SUMMARY FOR CASE NUMBER $=======================================$

ANY PIT IN THE SOUTHWEST, 38 DEGREE INTERRAMP OESIGN STARTING DATE IS ANY TIME

```
VARIABLES FIXEO FOR ALL SECTORS.
    TYPEI OFE PERCENT RECOVERY .860
    TYFEZ ORE PERCENT RECOVERY C.OUU
    PRICE PER TON OF TYPEI 1280.00
    PRICE PER TON OF TYPEZ 1280.00
    VOLUME OF ORE (CUBIC FEET PER TON , 12.50
    VOLUME OF WASTE (GUBIC FEET PER TON ) 11.50
    TOTAL LIFE OF MINE (NUMBER OF PERIODS) 1u
    INTEREST RATE PER PERIOD .15
    NUMBER OF SIMULATIONS 15
        FLAGS
            USEF BENEFIT ROUTINE FLAG -0
            USER COST FOUTINE FLAG -0
            MAGNETIC TAPE WFITE FLAG 1
UNITS OF MEASURE USED IN PRINTING OUTPUT
        NOTE......IT IS INCUMBENT UPON THE USER TO INPUT DATA IN
        A CONSISTENT SYSTEM OF UNITS. the UNIT NAMES listed here
        AFE USED ONLY FOR LABELING PRINTED OUTPUT.
            LINEAR MEASURE FOOT
            VOLUME CUBIC FEET PER TON
            WEIGHTG ORE/WASTE TON
            METAL/MINERAL TON
            ANGLES DEGREE
            INTEREST RATE PERCENT
            MONEY DOLLAR
```

```
SECTOR. NUMBER
1
    OF CASE 1
```

WORKING FACE.
BENCHES ARE 50.C UNITS HIGH
AND 36.0 UNITS WIDE.
ROADS AEE 120.0 UNITS WIDE.
BASIC WALL ANGLES.
BENCH FACE ANGLE IS 60.0
ULTIMATE WALLO ANELE AND BOTTOM ELEV.
GOUNT DF INPUT ITEMS.
$\begin{array}{ll}\text { HAUL ROADS } & 4 \\ \text { WORK BENCHES } & 0\end{array}$
PFOBABILITY OISTR.S
6
PFOB. DISTE.S (WEAK STRATUM) D

PROBABILITY DISTRIBUTIONS
PIT WALL DISTEIBUTION

| -0. | $5 C$. | 100. | 400. | $\begin{array}{r} \mathrm{H} \\ 800 . \end{array}$ | $\begin{aligned} & \text { EI GHTS. } \\ & 1200 . \end{aligned}$ | -6. | -0. | -3. | -0. |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | FROBA | EIlItİS |  |  |  |  | ANGLE |
| -0.08ic | -0.000 | -0.650 | -0.000 | -E.03i | -0.600 | -3.000 | -1.000 | -4.000 | -0.600 | 0.00 |
| -0.006 | -0.00c | -0.654 | -0.003 | -0.00t | -i4.000 | -0.000 | -3.030 | -0.000 | -4.003 | 30.00 |
| -0.030 | . 039 | . 030 | . 112 | . 007 | . 032 | -0.000 | -0.000 | -0.000 | -u.luo | 38.00 |
| -0.000 | . 432 | . 418 | . 198 | . 142 | . 086 | -0.000 | -3.000 | -0.004 | -0.00ú | 45.04 |
| $-0.000$ | . 585 | . 598 | . 575 | . 413 | . 251 | -0.060 | -6.040 | -0.000 | -u. 0.00 | 55.00 |
| -0.000 | -0.000 | -0.400 | -8.000 | -0.0iu | -0.003 | $-3.000$ | -0.0ivo | -0.000 | -0.000 | 96.00 |

INSTABILITY COST TYPES FQR DIFFERENT WALLS.

| PERIOD | FULL | HEIGHT |  | INTE |  | RAMP | WA | Ails | BENCH | WEAK | S STRATUM |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 |  | 9 | 9 | 99 | 9 | 99 | 99 | 9 9-0゙0 | -3 |  | -0 |
| 2 |  | 9 | 9 | 99 | 9 | 99 | 99 | 9-0-0 | -0 |  | -0 |
| 3 |  | 9 | 9 | 99 | 9 | 99 | 99 | 9 9-000 | -6 |  | -0 |
| 4 |  | 9 | 9 | 99 | 9 | 99 | 99 | 9-0-0 | -0 |  | -0 |
| 5 |  | 9 | 9 | 99 | 9 | 99 | 99 | 9 9-0-0 | -0 |  | -0 |
| 6 |  | 9 | 9 | 99 | 9 | 99 | 99 | 9-0-0 | -0 |  | -0 |
| 7 |  | 9 | 9 | 99 | 9 | 99 | 99 | 9-0-0 | -0 |  | -0 |
| 8 |  | 9 | 9 | 99 | 9 | 99 | 99 | 9 3-0-9 | -1 |  | -10 |
| 9 |  | 9 | 9 | 99 | 9 | 99 | 99 | 9-0-0 | -0 |  | -0 |
| 15 |  | 9 | 9 | 99 | 9 | 99 | 99 | 9-0-0 | - 0 |  | -0 |
|  | BACK | WALL INS | TY | $Y \mathrm{Cos}$ | T | TYpES |  |  |  |  |  |
| PERIOD | FULL | HEIGHT |  | INTE |  | RAMP |  | ALLS | BENCH | WEAK | Stratum |
| 1 |  | $\varepsilon$ | 8 | 88 | 8 | 88 | 88 | 8 8-0-0 | -0 |  |  |
| 2 |  | 8 | 8 | 88 | 8 | 88 | 88 | 8-000 | - 3 |  | - |
| 3 |  | E | 8 | 88 | $\varepsilon$ | 88 | 38 | 8 8-0-3 | -0 |  | -0 |
| 4 |  | 8 | 8 | 88 | 8 | 88 | 88 | 8 8-0-0 | -0 |  | -0 |
| 5 |  | 8 | 8 | 88 | 8 | 88 | 88 | 8-1-0 | -0 |  | -0 |
| 6 |  |  | 8 | 68 | 8 | 88 | 88 | $88-0-0$ | -ij |  | -0 |
| 7 |  | 8 | 8 | 88 | 8 | 8 - 8 | 88 | 8-0-0 | -10 |  | -0 |
| 8 |  | 8 | 8 | 88 | 8 | 888 | 8 8 | 8-0-0 | -0 |  | -0 |
| 9 |  | 8 | 8 | 88 | 8 | 88 | 88 | 8-6-0 | -1 |  | -0 |
| 10 |  | 8 | 8 | 88 | 8 | 888 | 88 | 8-0-0 | -1 |  | -0 |


| PERIOO | SECTOR WIOTH |
| :---: | :---: |
| 1 | 2753.5 |
| 2 | 2803.6 |
| 3 | 2800.0 |
| 4 | 2800.6 |
| 5 | 2500.5 |
| 6 | 2803.0 |
| 7 | 2809.0 |
| 8 | 2860.0 |
| 9 | 2500.0 |
| 10 | 2300.0 |

HAUL ROAO EEEVATIONS LISTEO FROM PIT TOP TO PIT BOTTOM．

| PERIOO | ROAOE | 1 | 2 | 3 |
| :---: | :---: | :---: | :---: | :---: |
| 1 | 3750.0 | 99999.0 | 99994.0 | 99999.0 |
| 2 | 3675.0 | 99999.0 | 99999.0 | 99999.0 |
| 3 | 3750.0 | 3750.0 | 3280.0 | 99999.0 |
| 4 | 4550.6 | 3750.0 | 3750.0 | 3254.0 |
| 5 | 4050.0 | 3725.0 | 3300.0 | 3250.0 |
| 6 | 3975.0 | 3720.0 | 3275.0 | 3250.0 |
| 7 | 3975.0 | 3725.0 .0 | 3306.0 | 3250.0 |
| 8 | 3975.0 | 3730.0 | 3300.0 | 3250.0 |
| 9 | 3975.0 | $37 B 0.0$ | 3275.0 | 3250.0 |
| 10 | 3975.0 | 3700.0 | 3275.0 | 3250.0 |

PIT LIMIT ELEVATIONS．

|  | sector | PIT | ultimate wall | PUSHBACK |
| :---: | :---: | :---: | :---: | :---: |
| PERIOO | top Elev． | BOTTOM ELEV． | BOTTOM ELEV． | bottom elev． |
| 1 | 3800. | 3556. | 3800. | 3830. |
| 2 | 4000. | 3400 ． | 4000. | 4050. |
| 3 | 4060. | 3150 。 | 4000. | 4000. |
| 4 | 4150. | 3050. | 4150. | 4150. |
| 5 | 4150. | 3050. | 4150. | 4150. |
| 6 | 4150. | 2850． | 4150. | 3800. |
| 7 | 4150. | 2750. | 4150. | 3600. |
| 8 | 4150. | 2750. | 4150. | 3400. |
| 9 | 4150. | 2750. | 4150. | 3150. |
| 10 | 4250. | 2750. | 4250. | 2950. |

AMOUNT OF ROCK．

| PERIOO | TYPE1 ORE | TYPE2 ORE | WASte |
| :---: | :---: | :---: | :---: |
| 1 | 32850000. | 0. | 46767000. |
| 2 | 32850．0． | 0. | 53300000. |
| 3 | 32050070 。 | C． | 53854003 。 |
| 4 | 3285J000． | 6. | 53104000. |
| 5 | 32850006. | 0. | 56165000. |
| 6 | 32850500. | 0. | 54743030. |
| 7 | 328500．0． | 0. | $560 C 0000$. |
| 8 | 32850Cこ0． | $6^{\text {c }}$ | 54222050. |
| 9 | 32850000. | 0. | 52706000. |
| 10 | 32850000. | 0. | 49350000 ． |

ORE GRADE AND COST OF MINING.

| PERIOD | AVERAGE PERCENT ORE GRADE |  | COST OF MINING |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | TYPE1 ORE | tyfez ore | TYPE1 ORE | TYPE2 ORE | WASTE |
| 1 | . 450 | 0.000 | 3.810 | 0.000 | . 350 |
| 2 | .463 | 0.000 | 3.850 | 0.000 | . 350 |
| 3 | . 447 | G. 000 | 3.700 | 0.000 | . 350 |
| 4 | . 442 | 6.000 | 3.940 | 0.030 | . 350 |
| 5 | . 470 | 6.000 | 3.900 | 0.600 | . 350 |
| 6 | . 470 | C. 000 | 3.830 | 4.000 | . 350 |
| 7 | . 450 | 0.000 | 3.790 | 0.000 | . 350 |
| 8 | . 472 | C.040 | 4.030 | 0.000 | . 293 |
| 9 | . 52 C | 0.000 | 4.220 | 0.000 | . 290 |
| 10 | . 52 ? | 0.030 | 4.220 | 0.000 | .290 |

Miscellaneous input data.

| PERIOD | value 1 | value 2 | value 3 | value i | value 5 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 0. | 3. | 3. | 0. | 6. |
| 2 | 0. | 0. | 0 . | 0. | 0. |
| 3 | $0^{\circ}$. | 0. | 0. | 0. | 0. |
| 4 | 4. | 0. | $E$. | 0. | 0. |
| 5 | 0. | 0. | 0. | 0. | 0. |
| 6 | 4. | 0. | 0. | 0. | E. |
| 7 | 3. | 3. | 0. | 0. | 0. |
| 8 | 0. | 3. | 0. | 3. | 6. |
| 9 | 0. | 0. | 0. | 0. | 0. |
| 10 | 0. | 0. | 0. | 0. | 0. |

## RESULTS OF SIMULATION NUMBER FOF SECTOR <br> CASE <br> 1 1 1

BENEFITS (IN 1000 DOLLAR UNITS). BENEFIT FROM ORE IS NET AFTER COST OF MINING THE ORE

| PER IOD | typei ore | TYPE2 ORE | USER BENEFIT | MISC. BENEFIT | TOTAL |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 37567. | 0. | 0. | 0. | 37567. |
| 2 | 39869. | 0. | 0. | 3. | 39869 。 |
| 3 | 37565. | 0. | 0. | 0. | 37565. |
| 4 | 30995. | 0. | 0. | 3. | 30995. |
| 5 | 41843. | 0. | 0. | U. | 41843. |
| 6 | 44143. | 0. | 0. | 0. | 44143. |
| 7 | 38224. | 0. | 3. | 9. | 38224. |
| 8 | 37573. | 0. | 0. | 0. | 37573. |
| 9 | 49412. | 0. | 0. | 3. | 49412 。 |
| 10 | 49412. | 0. | 0. | 3. | 49412. |


| COSTS ISN 10CG DOLLAR |  |  |  |  | UNITS) |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | STRIPP | ING |  | SER |  |  |  |  |
| PERIOD | Cost |  |  | OSt |  |  |  |  |
| 1 | 163 | 68. |  | 3. |  |  |  |  |
| 2 | 186 | 5. |  | 0. |  |  |  |  |
| 3 | 188 | 4. |  | 0. |  |  |  |  |
| 4 | 185 | 86. |  | 0. |  |  |  |  |
| 5 | 196 | 8. |  | 0. |  |  |  |  |
| $\varepsilon$ | 191 | 60. |  | 0. |  |  |  |  |
| 7 | 196 | C0. |  | 0. |  |  |  |  |
| 8 | 157 | 24. |  | 0. |  |  |  |  |
| 9 | 152 | 85. |  | 0. |  |  |  |  |
| 1 C | 143 | 12. |  | 0. |  |  |  |  |
|  |  |  | Cost | OF I | BILITY |  |  | TOTAL COST |
| PERIOD | FULL | WALL | INTER | KAMP | BENCH | WEAK | Stratum | ALL TYPES |
| 1 |  | 231. |  | 0. | 3. |  | E. | 15599. |
| 2 |  | 0. |  | 2. | 0. |  | 3. | 18657. |
| 3 |  | 0. |  | $\bigcirc$ - | 0. |  | 0. | $188+9$. |
| 4 |  | 0. |  | 132. | 0. |  | 0. | 28719. |
| 5 |  | 0. |  | 0 . | $\because$ |  | G. | 19658. |
| 6 |  | 0. |  | 282. | 0. |  | 0. | 19442. |
| 7 |  | 0. |  | -17. | j. |  | 0. | 21604. |
| 8 |  | 0. |  | 0 . | 3. |  | 0. | 16140. |
| 9 |  | 0. |  | 0. | 0. |  | U. | $\pm 5594$. |
| 1 C |  | 0. |  | 0. | 2. |  | 0. | $1+312$ 。 |

PUSHBACK WALL INSTABILITY COSTS

| 0. | $\bigcirc$. | 3. | U. |
| :---: | :---: | :---: | :---: |
| 0. | 0. | 9. | 0. |
| $\Gamma$. | $i$. | U. | 0. |
| 0. | 0 . | 6. | 0. |
| 0. | 0. | 0. | 0. |
| E. | 3. | C. | B. |
| ¢. | 387. | 0. | 0. |
| 0. | 316. | $t$. | 0. |
| 0. | 309. | $\bigcirc$. | 3. |
| 0. | 6. | 3. | . |

INSTABILITY COST TYPES FJF which instability has occurred.

| PERIOO | FULL WALL |  |  | NTER |  | रamp | P W | WAL | LLS |  |  | BENCH | WEAK | STRATUM |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 9 | ! | ${ }^{3}$ | C | c i | 0 | 0 | $i$ | 0 | a | ¢ | - |  |  |
| 2 | 4 | 9 | 0 | - | 4 | - C | c | ¢ | t | - | - | c |  | 0 |
| 3 | 0 | C | נ | E U | 00 | ) 0 | C | 0 | $\sim$ | 0 | , | c |  | © |
| 4 | c | 9 | 9 | $\because$ u | 3. | 5 | 4 | 0 | j | 0 | 3 | 0 |  | 4 |
| 5 | 9 | E | J | - u | - 6 | C | 5 | 0 | - | , | S | 0 |  | 0 |
| 6 | ${ }_{5}$ | $\because$ | 9 | 0 - | C 0 | 0 | 0 | E | $\checkmark$ | 3 | ? | c |  | 0 |
| 7 | 0 | 0 | 9 | i? | $? 3$ | u | G | 0 | $\sim$ | C | 0 | 0 |  | U |
| 8 | 0 | $¢$ | J | 0 C | c 0 | \% | 0 | C | 0 | i | - | 0 |  |  |
| 9 | 0 | $?$ | J | [ 0 | , 3 | - 6 | 7 | $\square$ | - | 1 | ? | 6 |  | , |
| 1 C | 0 | $i$ | 3 | U 0 | - | - | 0 | $\checkmark$ | 0 | - | - | 0 |  | 0 |



| 1 | 0 | $\checkmark$ | 0 | 0 | 5 | 3 | - | 4 | 3 | ) | 3 | 0 | i |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 2 | 0 | $\checkmark$ | C | 6 | ) | 3 | L | 4 | 0 |  | 6 | 5 | 4 |
| 3 | C | 3 | i | 0 | 0 | 3 | 0 | 3 | 4 |  | 4 | C | ن |
| 4 | U | ${ }^{1}$ | ù | R | c | 8 | C | 0 | f. |  | ? | 0 | 0 |
| 5 | Q | C | 0 | t | j | 0 | 1 | 0 | 0 | ) | 0 | G | 4 |
| 6 | 0 | I | $u$ | r. | 3 | - | C | 0 | $\stackrel{\square}{2}$ |  | - | 8 | $i$ |
| 7 | 0 | 8 |  | f. | $\cdots$ | 3 | C | 3 | L |  | $\checkmark$ | 0 | $u$ |
| 8 | 5 | c | I | 3 | - | $\otimes$ | C | $\checkmark$ | $\sim$ |  | L | $\bigcirc$ | E |
| 9 | C | 8 | - | 0 | 1 | U | C | 0 | - |  | 3 | E | 0 |
| 1 l | \% | 0 | C | - | 0 | 0 | 4 | 3 | © | j | $\dot{\sim}$ | 0 | 3 |


$\begin{array}{rrr}\text { RESULTS OF SIMULATIGN NUMBER } & 2 \\ \text { FOF SECTOR } & 1 \\ \text { GASE } & 1\end{array}$

BENEFITS（IN IU心O DOLLAR
UNITS）． BENEFIT FROM ORE IS NET AFTER COST UF MINING THE ORE

| PERIOO | TYPEi ORE | TYPE2 ORE | USER BENEFIT | MISC．BENEFIT | TOTAL |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 37567. | 0. | ง． | 0. | 37507. |
| 2 | 39869. | 0. | 0. | 0. | 39869. |
| 3 | 37565. | 0. | 0. | 0. | 37565. |
| 4 | 36995. | 9. | 0. | 3. | 30995. |
| 5 | 41843. | 0. | 3. | 4. | $418+3$. |
| 6 | 44143. | 0. | 0. | 0. | $441+3$－ |
| 7 | 38224. | 0. | 3. | 4. | 38224. |
| 8 | 37573. | 0. | 0. | $\checkmark$－ | 3757 E 。 |
| 9 | 49412. | 0. | 0. | 0. | 49412 ． |
| 16 | 49412. | 7. | 3. | 0. | 49412. |

COSTS（IN 1003 DOLLAR
UNITS）

|  | STRIPPING | USEK |
| :---: | :---: | :---: |
| PERIOO | COST | COST |
| 1 | 16368. | 0. |
| 2 | 18655. | 0. |
| 3 | 18849. | 0. |
| 4 | 18586. | 0. |
| 5 | 19658. | 0. |
| 6 | 19160. | 0. |
| 7 | 19683. | 0. |
| 8 | 15724. | 0. |
| 9 | 15285. | 0. |


|  | CGSt of instability |  |  | WEAK STRATUM | total cost |
| :---: | :---: | :---: | :---: | :---: | :---: |
| PERIOD | FULL WALL | INTER FAMP |  | WEAK STRATM | ALL TYFES |
| 2 | 0. | 2. | E． | $\checkmark$ | 18657. |
| 3 | 6. | 5. | ¢． | 0. | 18054. |
| 4 | E． | 21. | C． | 0. | 18608. |
| 5 | 0. | 6. | 0. | 0 ． | 19003. |
| 6 | 0. | 282. | 3. | E． | 19し＋2． |
| 7 | 0. | 1017. | 0. | 0. | 20636. |
| 8 | C． | 0 ． | L． | 0. | 15743. |
| 9 | 0. | 6. | 0. | 0. | 15594. |
| 15 | 122. | C． | 0. | 1. | 14434． |




| PERIOD | FULL WALL |  |  |  |  | INTER | RAMP |  | LS |  |  |  | BENCH |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 11 | 55 | 14 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 274 |
| 2 | 5 | 9 | 10 | 0 | 0 | 0 | 0 | 4 | 0 | 4 | 1 | - | 671 |
| 3 | 3 | 11 | 6 | 22 | 0 | 0 | 4 | 0 | 0 | 4 | 0 | 0 | 951 |
| 4 | 3 | 28 | 9 | 6 | 14 | 3 | 0 | 0 | 0 | 0 | 0 | 0 | 1231 |
| 5 | 2 | 26 | 8 | 6 | 52 | 13 | 0 | 0 | 5 | 0 | 0 | 0 | 1143 |
| 6 | 3 | 35 | 6 | 112 | 7 | 0 | 3 | 9 | 0 | 4 | 3 | 0 | 1455 |
| 7 | 3 | 9 | 56 | 6 | () | 0 | 3 | 0 | 0 | 0 | 0 | 0 | 1567 |
| 8 | 4 | 28 | 56 | 6 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | U | 1567 |
| 9 | 7 | 7 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1455 |
| 10 | 12 | 12 | 0 | 0 | 3 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1379 |


| PERIOD |  |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 4 | 0 | 0 | 0 | 0 |
| 2 | 0 | E | 0 | 0 | 9 | 3 | 0 | 0 | 3 | 0 | 0 | 0 | 0 |
| 3 | 0 | 0 | 0 | 0 | . | 0 | U | 0 | 4 | 0 | 0 | 0 | 0 |
| 4 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 1 | 0 |
| 5 | 0 | E | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| 6 | 6 | 16 | 16 | i) | 3 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| 7 | 9 | 16 | 11 | 22 | 0 | 3 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| 8 | 0 | 1.6 | 10 | 9 | 0 | 3 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| 9 | 0 | 15 | 9 | 6 | 104 | 26 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| 10 | 0 | 8 | 8 | 5 | 92 | 8 | 0 | 0 | 0 | 5 | 0 | 0 | 0 |

COUNT OF UNSTABLE CELLS
PIT WALLS

| FULL HEIGHT | 2. |
| :--- | ---: |
| INTER RAMP | 219. |
| SINGLE BENCH | 3747. |
| WEAK STRATUM | 0. |

PUSHBACK WALLS
$\begin{array}{lr}\text { FULL HEIGHT } & 0 . \\ \text { INTER RAMP } & 148 . \\ \text { SINGLE BENCH } & 0 . \\ \text { WEAK STRATUM } & 0 .\end{array}$

PRESENT VALUE FOR THE SIMULATION (IN 1000 DOLLAF
TOTAL BENEFIT $=198034$.


INSTABILITY COST TYPES FOR WHICH INSTABILITY HAS OCCURRED.

| PE\&IOD | FULL WALL |  |  | INTER |  |  | RAMP |  |  | WALLS |  |  |  | BENCH | WEAK | STRATUM |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 0 |  | 9 | 0 | 0 | 0 | 0 | 0 | E | 0 | 0 | 0 | 0 | 0 |  | 0 |
| 2 | C |  | 9 | 3 | E | 0 | 3 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |  | 0 |
| 3 | 0 |  | 4 | 9 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | $\cup$ | 0 | r |  | 0 |
| 4 | 0 |  | 9 | 0 | 0 | 0 | 3 | d | [1] | 3 | 0 | 0 | 0 | 0 |  | 0 |
| 5 | 0 |  | 0 | 9 | 0 | 9 | 9 | 0 | 0 | 0 | 0 | 1) | 0 | 0 |  | 0 |
| 6 | 0 |  | 0 | 9 | C | 0 | j | 0 | 0 | 0 | G | j | 6 | 0 |  | 4 |
| 7 | is |  | 0 | 9 | C | 4 | 0 | 4 | 0 | 0 | [ | I | E | 0 |  | 0 |
| 6 | 0 |  | 0 | 0 | G | 0 | 0 | 0 | 0 | 0 | $\square$ | 0 | 0 | 0 |  | 0 |
| 9 | $\bigcirc$ |  | L | 0 | L | 0 | B | 0 | 4 | 0 | 4 | 0 | n | 0 |  | 0 |
| 10 | 9 |  | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |  | 0 |
| PU | K WA | $\angle C O S T$ | TYPES |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 1 | 9 |  | E | J | 0 | 0 | 0 | 0 | 0 | 0 | 4 | 3 | 3 | 0 |  | 0 |
| 2 | G |  | 0 | 0 | 6 | 0 | 0 | 0 | [ | 0 | C | 0 | 0 | 0 |  | 0 |
| 3 | 0 |  | 0 | 0 | 4 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |  | $J$ |
| 4 | © |  | $\hat{1}$ | 0 | C | 0 | 0 | 0 | 0 | 3 | 0 | 6 | - | 0 |  | 0 |
| 5 | 0 |  | 0 | 3 | V | C | 0 | 0 | 5 | J | 0 | 0 | 5 | 0 |  | 0 |
| 6 | 0 |  | E | 0 | E | 0 | 4 | 4 | 0 | 1 | 0 | 0 | 0 | 0 |  | 0 |
| 7 | 0 |  | $\varepsilon$ | 8 | 0 | 0 | 0 | 0 | E | 0 | 0 | 0 | 0 | 0 |  | 0 |
| 6 | 0 |  | 8 | 9 | C | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |  | 0 |
| 9 | 0 |  | 8 | 8 | 0 | 1 | ? | [ | 0 | 0 | 0 | 0 | $\checkmark$ | 0 |  | 0 |
| 10 | 5 |  | 8 | B | 0 | ] | 3 | 5 | 0 | 0 | 0 | 0 | 5 | G |  | 1. |

NUMBER OF CELLS IN EACH WALL

pUSHBACK WALL CELLS

| PERIOD |  |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| 2 | 0 | 0 | 3 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| 3 | $\bigcirc$ | 0 | $j$ | 0 | 3 | j | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| 4 | 0 | 0 | 0 | 0 | 3 | 0 | 0 | 0 | 0 | 4 | 0 | 0 | 0 |
| 5 | C | 0 | 0 | 0 | 0 | 3 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| 6 | 0 | 16 | 16 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | - | 0 | 0 |
| 7 | 6 | 16 | 11 | 22 | 0 | 3 | 0 | 0 | 0 | C | 0 | 0 | 0 |
| 6 | 0 | 16 | 13 | 9 | 0 | ${ }^{3}$ | 0 | 3 | 0 | U | 0 | 0 | 0 |
| 9 | 0 | 15 | 9 | 6 | 104 | 25 | 0 | 4 | 0 | 0 | 0 | 0 | 0 |
| 10 | 0 | 8 | 8 | 5 | 92 | 8 | 0 | 0 | 0 | B | 0 | 0 | 0 |

gount of unstable cells
PIT WALLS
$\begin{array}{lr}\text { FULL HEIGHT } & 3 . \\ \text { INTER RAMF } & 227 . \\ \text { SINGLE BENCH } & 4380 \\ \text { WEAK STRATUM } & 0 .\end{array}$
PUSHEACK WALLS
$\begin{array}{lr}\text { FULL HEIGHT } & 0 . \\ \text { INTER RAMP } & 154 . \\ \text { SINGLE BENCH } & 0 .\end{array}$
present value for the sinulation inn 1000 dollar
UNITS) TOTAL BENEFIT $=198034$. TOTAL COST $=90800$.


## PROBABILITY DISTRIBUTIONS

PIT WALL DISTRIBUTION

| -0. | 50. | $10{ }^{\circ}$. | 400. | $80{ }^{\mathrm{HI}}$ | EIGHTS 1200. | -0. | -0. | -b. | -0. |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | PROBA | BILITIES |  |  |  |  | ANGLE |
| -0.000 | -0.000 | $-0.000$ | -3.000 | -C. 000 | -0.609 | -0.000 | -0.000 | -3.000 | -0.000 | 0.00 |
| -0.004 | -0.000 | -0.000 | -0.000 | -0.000 | -0.000 | -0.000 | -0.003 | -0.300 | -0.00u | 30.00 |
| -0.000 | . 001 | . $0 \hat{\text { c }} 2$ | .003 | . 004 | . 004 | -0.004 | -0.003 | -0.000 | -u.6us | 38.00 |
| -0.006 | .016 | . 019 | . 330 | - 04 | . 040 | -0.000 | -3.000 | -0.300 | -0.000 | 45.00 |
| -0.000 | . 109 | .118 | . 130 | . 150 | . 250 | -0.000 | -0.000 | -0.000 | -0.000 | 55.00 |
| -0.000 | -0.000 | -0.000 | - .000 | -0.000 | -0.000 | -0.000 | - 0.000 | -0.000 | -0.000 | 90.00 |

## INSTABILITY COST TYPES FOR DIFFERENT WALLS.

PERIOO
1
2
3
4
5
6
7
8
9
10

FULL HEIGHT $\begin{gathered}9 \\ 9 \\ 9 \\ 9 \\ 9 \\ 9 \\ 9 \\ 9 \\ 9 \\ 9\end{gathered}$

BENCH
-0
-0
-0
-0
-0
-0
-0
-0
-0
-0

WEAK STRATUM -0
-0
-0
-0
-0
-0
-0
-0
-0
-0

PUSHBACK WALL INSTABILITY COST TYPES


HAUL ROAD ELEVATIONS LISTEO FROM PIT TOP TO PIT BOTTOM．

| PERIOD | ROADO | 1 |
| :---: | ---: | ---: |
| 1 | 99999.0 | 2 |
| 2 | 3900.0 | 99999.0 |
| 3 | 3825.0 | 99999.0 |
| 4 | 3900.0 | 3130.0 |
| 5 | 3930.6 | 3130.0 |
| 6 | 3150.0 | 99999.0 |
| 7 | 3130.0 | 99999.0 |
| 8 | 3130.0 | 3109.0 |
| 9 | 3130.0 | 99999.0 |
| 10 | 3130.0 | 99999.0 |

WORK BENGH ELEVATIONS LISTED FROM PIT TOP TO PIT BOTTOM．

| PERIOD | BENCH 1 | WIDTH 1 |
| :---: | ---: | ---: |
| 1 | 99999.0 | 0.0 |
| 2 | 99999.0 | 0.0 |
| 3 | 99999.0 | $0 . C$ |
| 4 | 99999.0 | 0.0 |
| 5 | 99999.0 | 0.0 |
| 6 | 3350.0 | 250.0 |
| 7 | 3200.0 | 250.0 |
| 8 | 99999.0 | -0.0 |
| 9 | 3100.0 | 250.0 |
| 10 | 2950.0 | 250.0 |

PIT LIMIT ELEVATIONS．

|  | SECTOR | PIT | ultimate wall | PUSHBACK |
| :---: | :---: | :---: | :---: | :---: |
| PERIOD | TOF ELEV． | bottom elev． | bottom elev． | BOTTOM ELEV． |
| 1 | 3950. | 3550. | 3950. | 3950. |
| 2 | 3950. | 3350 。 | 3950 。 | 3950. |
| 3 | 3950. | 3200． | 3950. | 3950. |
| 4 | 3950. | 3000. | 3950. | 3950. |
| 5 | 3950. | 2950. | 3950. | 3600. |
| 6 | 3950. | 2850. | 3950. | 3950. |
| 7 | 3950. | 2750. | 3950 ． | 3950. |
| 8 | 3950. | 2750. | 3950. | 3950. |
| 9 | 390 ， | 2756 。 | 3900 ． | 3900. |
| 10 | 3800. | 2750. | 3800 ． | 3800. |

ANOUNT OF ROCK．

| PERIOD | TYFEI ORE | TYFE2 ORE | waste |
| :---: | :---: | :---: | :---: |
| 1 | 0. | ［． | C． |
| 2 | 0. | 0. | 0. |
| 3 | 0. | 0. | 0. |
| 4 | 0. | 0. | 0. |
| 5 | 0. | E． | 0. |
| $\varepsilon$ | 0. | C． | 0. |
| 7 | 0. | 0. | 0. |
| $\varepsilon$ | 0. | E． | ¿． |
| 9 | 0. | c． | 0. |
| 10 | 0. | E． | C． |

ORE GRADE AND COST OF MINING.

|  | AVERAGE PE | It ORE GRADE | COST OF MINING |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| period | TYPE 1 OFE | TYPEZ ORE | TYPEI ORE | TYPE2 ORE | WASte |
| 1 | 0.006 | 0.000 | 0.000 | 0.600 | . 350 |
| 2 | 0.000 | E. 060 | 0.000 | 0.400 | . 350 |
| 3 | 0.000 | 0.000 | 0.000 | 0.000 | . 350 |
| 4 | 0.063 | 0.000 | 0.000 | 0.000 | . 350 |
| 5 | 0.060 | 0.000 | 0.000 | 0.000 | . 350 |
| 6 | 0.600 | 0.300 | 0.060 | 0.400 | . 350 |
| 7 | 3.006 | 0.000 | 0.000 | 0.000 | . 350 |
| 8 | 0.000 | 0.000 | 0.400 | 0.000 | . 290 |
| 9 | 0.060 | 0.000 | 0.000 | 0.000 | . 290 |
| 10 | 0.600 | C. 050 | 0.040 | 0.000 | . 290 |

miscellaneous input data.

| PERIOD | value 1 | VALUE 2 | value 3 | Value 4 | VALUE 5 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 0. | 0. | . $376 \mathrm{E}+\mathrm{U} 5$ | 0. | 0. |
| 2 | 0. | 0. | . $399 \mathrm{E}+05$ | 0. | 0. |
| 3 | 0. | 0. | . 376 Ex+05 | 0. | 0. |
| 4 | 0. | 0. | . $310 \mathrm{E}+05$ | 0. | 0. |
| 5 | 0. | 7. | . $418 E+05$ | 0. | 0. |
| 6 | 0. | 0. | - $441 E+05$ | 0. | 0. |
| 7 | 0 - | 0. | - 382E+05 | 0. | 6. |
| 8 | 0. | 0. | . $376 \mathrm{E}+\mathrm{O}_{5}$ | 0. | 0. |
| 9 | 0. | 0. | . $494 \mathrm{E}+05$ | 0. | E. |
| 10 | $\because$. | 13. | . $494 E 4 C^{5}$ | 0. | 0. |


| RESULTS OF SIMULATION NUMBER | 1 |
| ---: | ---: | ---: |
| FOR SECTOR | 2 |
| CASE | 1 |

BENEFITS (IN 10E0 DOLLAR UNITS). benefit from ore is net after cost of mining the ore

| PERIOD | typei ore | TYFE2 ORE | USER BENEFIT | MISC. BENEFIT | total |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 0. | 0. | 0. | 0. | 0. |
| 2 | 0. | 0. | 0. | 0. | 0. |
| 3 | 0. | 0. | 0. | 0. | 0. |
| 4 | 0. | 0. | 0. | 0. | 0. |
| 5 | 0. | 0. | 0. | 0. | 0. |
| 6 | C. | 9. | 0. | 0. | 0. |
| 7 | 0. | 0. | 4. | 0. | 0. |
| 8 | $\varepsilon$. | 0. | 0. | 0. | 0. |
| 9 | 0. | 0. | 0. | 0. | 0. |
| 10 | 0. | 0. | 0. | 0. | 0 . |

COSTS (IN 1 LO 0 DOLLAR
UNITS)

|  | STFIPPING | USER |
| :---: | :---: | :---: |
| PERIOD | COST | COST |
| 1 | 0. | 0. |
| 2 | 0. | 0. |
| 3 | 0. | 0. |
| 4 | 0. | 0. |
| 5 | 0. | 0. |
| 6 | 0. | 0. |
| 7 | 0. | 0. |
| 8 | 0.0 | 0. |
| 9 | 0 | 0. |


| COST OF InStability |  |  |  |  | TOTAL COST |
| :---: | :---: | :---: | :---: | :---: | :---: |
| PERIOD | FULL WALL | INTER RAMP | BENCH | WEAK STEATUM | ALL TYFES |
| 1 | C. | $\varepsilon$. | 0. | 0. | 0. |
| 2 | 0. | 86. | 0. | 0. | 80. |
| 3 | C. | 1. | C. | 3. | 3 . |
| 4 | ¢. | 26. | C. | 0. | 26. |
| 5 | 0. | E. | $\bigcirc$. | 0. | 0 . |
| 6 | c. | $\bigcirc$ | 0. | 0. | 0. |
| 7 | 0. | 0. | 0. | 0. | 0. |
| 8 | C. | ¢. | C. | 0. | 0. |
| 9 | 0. | C. | t. | 0. | 0. |
| 1. | r. | ¢. | 1. | 0. | 0. |
| PUSHBACK WALL INSTABILITY COSTS |  |  |  |  |  |
| 1 | ©. | Q. | 0. | 0. |  |
| 2 | c. | 0. | 0. | 0. |  |
| 3 | 0. | 0. | 0. | 0. |  |
| 4 | 0. | C. | 0. | 0. |  |
| 5 | 0. | C. | 0. | 0. |  |
| $E$ | $\mathrm{E}^{\text {c }}$ | c. | 0. | 0. |  |
| 7 | 0. | 0. | 0. | 0. |  |
| 8 | 0. | 0. | 3. | 0. |  |
| 9 | 0 . | E. | 0. | 0. |  |
| 10 | 0. | 0. | 0. | 0 |  |

INSTABILITY COST TYPES FOR WHICH INSTAEILITY HAS OCCURKED.

| PERIOD | FULi | WALL |  |  | NTE |  | R | AMP |  | HAL | LLS |  |  | BENCH | WEAK | STRATUM |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\pm$ | © |  | 0 | 3 | 0 | 0 | 3 | d | 0 | i) | $\bigcirc$ | 0 | 0 | 0 |  | 0 |
| 2 | 3 |  | 9 | 0 | n | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |  | บ |
| 3 | 0 |  | 0 | נ | 0 | L | J | 0 | 0. | 3 | c | 0 | 0 | $i$ |  | 0 |
| 4 | 0 |  | 9 | 0 | 0 | 0 | 3 | 0 | 0 | 0 | 0 | 0 | 0 | 3 |  | 0 |
| 5 | 4 |  | 0 | 0 | C | C | 0 | - | - | j | J | 0 | C | 0 |  | 0 |
| 6 | 0 |  | 0 | 4 | 3 | 0 | 3 | 0 | 0 | 3 | 3 | 0 | ! | 0 |  | 0 |
| 7 | $\stackrel{\square}{5}$ |  | 3 | 3 | E | 0 | $j$ | j | U | 2 | $\dot{4}$ | 0 | i | C |  | U |
| 8 | $\checkmark$ |  | 2 | $J$ | [ | 0 | 0 | 0 | C | J | 0 | i) | 0 | 0 |  | 0 |
| 9 | 0 |  | $\checkmark$ | 3 | 0 | j | J | 0 | 0 | 0 | j | 0 | 7 | 0 |  | 0 |
| 10 | 0 |  | 0 | 0 | 0 | 3 | 0 | 0 | 0 | 0 | 0 | 0 | E | 0 |  | 0 |
| PUS | K WA | L. Cost | TYPES |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 1 | 0 |  | 0 | ] | C | U | ? | C | $\stackrel{\square}{\square}$ | 3 | 3 | ti | 0 | 0 |  | 0 |
| 2 | 0 |  | $\checkmark$ | 0 | [ | U | $\mathfrak{l}$ | 0 | 0 | 0 | U | 3 | 0 | 0 |  | 0 |
| 3 | 0 |  | 0 | 0 | u | 0 | 0 | 0 | 0 | J | 0 | 3 | 0 | 0 |  | 0 |
| 4 | 0 |  | 7 | 5 | U | 3 | 0 | 0 | [ | J | E | 0 | 0 | 0 |  | 0 |
| 5 | C |  | 3 | 0 | 0 | t | 0 | 8 | 0 | 0 | 0 | 0 | 0 | 0 |  | 4 |
| 6 | i |  | 6 | ? | L | 0 | ? | $\checkmark$ | 0 | 0 | u | 0 | - | 0 |  | 0 |
| 7 | 0 |  | 0 | 0 | 0 | 0 | 0 | 0 | C | 0 | 0 | 0 | 0 | 0 |  | 0 |
| 8 | 0 |  | 0 | 0 | E | U | 3 | 0 | 0 | 0 | - | 0 | 0 | 0 |  | 3 |
| 9 | 3 |  | 3 | 0 | 0 | - | 1 | 0 | 9 | 0 | j | 0 | 0 | 0 |  | 0 |
| 10 | ju |  | 0 | 0 | 0 | C | 2 | 0 | 6 | 0 | 0 | 4 | 4 | $t$ |  | 0 |

## NUMBER OF CELLS IN EACH WALL

| PERIOD | FULL WALL |  |  |  |  | INTER | RAMP |  | WALLS |  |  |  | BENCH |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 5 | 0 | ) | 3 | 5 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 319 |
| 2 | 3 | 35 | J | 0 | 3 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 419 |
| 3 | 2 | 14 | 3 | 0 | 3 | j | 0 | 0 | 0 | 0 | 1 | 0 | 539 |
| 4 | 2 | 30 | 2 | 12 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 569 |
| 5 | 2 | 3 | 8 | 0 | 0 | j | 0 | 0 | 0 | 0 | 0 | 0 | 599 |
| 6 | 1 | 3 | 8 | 5 | 0 | 0 | 0 | 0 | 0 | i | 3 | 3 | 659 |
| 7 | 1. | 2 | 21 | 4 | 0 | 3 | 3 | 1 | 0 | 13 | 0 | 0 | 719 |
| 8 | 1 | 2 | 53 | 5 | 3 | 3 | 0 | 0 | 0 | 0 | 3 | 0 | 767 |
| 9 | 1 | 2 | 48 | 4 | 0 | 0 | 0 | 3 | 0 | 0 | 0 | 0 | 666 |
| 10 | 1 | 2 | $\bigcirc$ | 8 | 0 | $J$ | 0 | 0 | 0 | 0 | 0 | 0 | 629 |

PUSHBACK WALL CELLS


RESULTS OF SIMULATION NUMBER FOR SECTOR

CASE
2
2
1

BENEFITS (IN 1000 DOLLAR UNITS). benefit from ore is net after cost of mining the ore

| PERTOO | TYPE1 ORE | typer ore | USER BENEFIT | MISC. BENEFIT | TOTAL |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 0. | 0. | 0. | MIS. ${ }^{\text {a }}$ | 0. |
| 2 | 0. | 0. | 0. | 0. | 0. |
| 3 | 0. | 0. | 0. | 0. | 6. |
| 4 | E. | 0. | 0. | 0. | 0. |
| 5 | 0. | 0. | 0. | 0. | 0. |
| 6 | 0. | 3. | 0. | 0. | 0. |
| 7 | 0. | 0. | 0. | 0. | 0. |
| 8 | 0. | 0. | 0. | 0. | 0. |
| 9 | 0. | 0. | 0. | 0. | ${ }^{6}$. |
| 10 | 0. | 0. | 0. | 0. | 6. |


| COSTS INN 1:00 DOLLAR |  |  |  |  | UNITS) |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | STRIPP |  |  | SER |  |  |  |  |
| PER100 | COST |  |  | ST |  |  |  |  |
| 1 |  | 3. |  | 0. |  |  |  |  |
| 2 |  | 0. |  | 0. |  |  |  |  |
| 3 |  | 0. |  | 0. |  |  |  |  |
| 4 |  | 0. |  | 0. |  |  |  |  |
| 5 |  | 0. |  | 0. |  |  |  |  |
| 6 |  | 0. |  | 0. |  |  |  |  |
| 7 |  | 0. |  | 0. |  |  |  |  |
| 8 |  | 0. |  | 0. |  |  |  |  |
| 9 |  | 0. |  | 0. |  |  |  |  |
| 10 |  | 0. |  | 0. |  |  |  |  |
|  |  |  | $\cos T$ | OF II | $\triangle B I L I T Y$ |  |  | TOTAL COST |
| PERIOD | FULL | WALL | INTER | KAMP | BENCH | WEAK |  | ALL TYPES |
| 1 |  | 455. |  | 0. | $3$ |  | 0. | $455$ |
| 2 |  | 0. |  | 86. | 0 |  | 0. | 86. |
| 3 |  | 0. |  | 0. | 0 |  | 0. | 0. |
| 4 |  | 0. |  | 26. | i |  | 0 . | 26. |
| 5 |  | 0. |  | 0. | 13 |  | 0. | 3. |
| 6 |  | 0. |  | 0. | 3 |  | 0. | 0. |
| 7 |  | 0. |  | 0. | 0 |  | 0. | 0. |
| 8 |  | 0. |  | 0. | 0 |  | 0. | 0. |
| 9 |  | C. |  | ¢. | U |  | 3. | 3. |
| 10 |  | 0. |  | C. | 4 |  | 0. | 0. |

PUSHBACK WALL INSTABILITY COSTS


INSTABILITY GOST TYPES FOR WHICH INSTABILITY HAS OCCURREO.

| PERIOO | FULL | WALL |  |  | NT |  |  | AMP |  | WAL | LS |  |  | BENCH | WEAK | STRATUM |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 9 |  | 0 | 0 | 0 | 0 | 0 | 3 | V | 0 | E | 0 | 0 | 0 |  | 0 |
| 2 | 0 |  | 9 | $?$ | ¢ | 0 | U | 0 | 0 | 0 | $\checkmark$ | ] | 0 | 0 |  | \% |
| 3 | $E$ |  | 3 | 1 | C | 5 | i) | 0 | 0 | 0 | 5 | 3 | 6 | 0 |  | 3 |
| 4 | 0 |  | 9 | $\square$ | 0 | 0 | 9 | 0 | [ | 0 | 0 | 0 | 0 | 0 |  | 0 |
| 5 | 0 |  | $i$ | 0 | 0 | 0 | 0 | U | 0 | 0 | t | 1 | 0 | 0 |  | 0 |
| 6 | $\Gamma$ |  | 0 | 0 | i) | 5 | 1 | 0 | 0 | E | G | 0 | 0 | 0 |  | 0 |
| 7 | 0 |  | 3 | 0 | C | 6 | ] | 0 | 0 | 6 | L | 0 | C | 0 |  | 4 |
| 8 | 0 |  | C | 0 | - | C | $\checkmark$ | 0 | 0 | 0 | j | 0 | 0 | 0 |  | 0 |
| 9 | C |  | 0 | E | 0 | 0 | C | 0 | 0 | 0 | J | 5 | E | 0 |  | 0 |
| 10 | i |  | E | 3 | 0 | 7 | J | E | C | 0 | j | 0 | $\checkmark$ | 0 |  | 0 |
| PU | $K$ WA | 1 CO | TYPES |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 1 | $\bigcirc$ |  | 3 | 3 | 0 | $\square$ | C | 0 | C | E | t | 0 | 6 | 0 |  | 0 |
| 2 | 0 |  | [ | 0 | E | 0 | E | 0 | 0 | 0 | 0 | 4 | ¢ | 0 |  | 0 |
| 3 | 0 |  | 0 | 0 | I: | 5 | 0 | 0 | P. | 1 | 0 | 0 | 0 | 0 |  | 0 |
| 4 | 0 |  | 0 | ¢ | C | 0 | 0 | 3 | 4 | 0 | C | J | 0 | 0 |  | i |
| 5 | 0 |  | 0 | ] | [ | 0 | $v$ | L | if | 0 | 5 | 5 | Q | 0 |  | 0 |
| 6 | 0 |  | C | $\bigcirc$ | L | $C$ | $\pm$ | 7 | ¢ | 0 | 8 | $\therefore$ | 0 | 0 |  | 0 |
| 7 | 4 |  | $\checkmark$ | 0 | C | 5 | 7 | i | C | 3 | j | 0 | L | $t$ |  | 0 |
| 8 | C |  | 0 | 0 | [ | J | 0 | 0 | C | E | 0 | 0 | 万 | 0 |  | 0 |
| 9 | 0 |  | $\bigcirc$ | a | E | 0 | 0 | 0 | 0 | i | 2 | 0 | - | 0 |  | 0 |
| 10 | 0 |  | \% | 0 | $\stackrel{*}{2}$ | 0 | 0 | 0 | 0 | 0 | [ | ט | $\checkmark$ | C |  | 0 |

NUMBER OF CELLS IN EACH WALL

| PERIOO | FULL WALL. |  |  |  |  | 1 NTER |  |  |  | LS |  |  |  | BENCH |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 5 | 0 | 3 | 0 | 5 | 3 | 0 | 0 | ] | 0 | 0 | 0 | 0 | 319 |
| 2 | 3 | 35 | 0 | 0 | 3 | 3 | 0 | 0 |  | 0 | 0 | 0 | 0 | 419 |
| 3 | 2 | 14 | 0 | 0 | 3 | 0 | 0 | 0 | ) | 0 | 0 | 0 | 0 | 539 |
| 4 | 2 | 30 | 2 | 12 | 0 | 3 | 0 | 0 | ) | 0 | 0 | 3 | 0 | 569 |
| 5 | 2 | 3 | 8 | 0 | 0 | 3 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 599 |
| 6 | 1 | 3 | 8 | 5 | 0 | 0 | 0 | 0 | ) | 0 | 0 | 0 | 0 | 659 |
| 7 | 1 | 2 | 21 | 4 | 0 | 0 | 0 | 0 | ) | 0 | 0 | 4 | 0 | 719 |
| 8 | 1 | 2 | 53 | 5 | 0 | 0 | 0 | 0 |  | 0 | 0 | 0 | 0 | 767 |
| 9 | 1 | 2 | 48 | 4 | 0 | 13 | 0 | 0 |  | 0 | 0 | 0 | 0 | 666 |
| 10 | 1 | 2 | 8 | 8 | 0 | 0 | 0 | 0 |  | 0 | 0 | 0 | 0 | 629 |

PUSHBACK WALL CELLS


| FESULTS OF SIMULATION NUMBER | 3 |
| ---: | ---: | ---: |
| FOR SECTOR | 2 |
| CASE | 1 |

benefits (IN 10Go collaf
UNITS).
benefit from ore is net after cost of mining the ore

| PERIOO | type 1 Ofe | typez ore | USER BENEFIT | Misc. benefit | total |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | ¢. | 0. | 0 . | 0. | 0. |
| 2 | 0. | 0. | 0. | 0. | 0. |
| 3 | C. | C. | 0. | 0. | 0. |
| 4 | 0 。 | 0. | 0. | 0. | 0. |
| 5 | 0. | 0. | 0. | 0. | C. |
| 6 | $i$. | 0. | 0. | 0. | 0. |
| 7 | 0. | 0. | 0. | 0. | 0. |
| 8 | ${ }^{\circ}$. | 0. | 0. | 0. | 0. |
| 9 | 0. | 0. | 0. | 0. | B. |
| 11 | 0. | E. | 0. | 0 . | 0. |

COSTS (IN 100C DOLLAR UNITS)

|  | STEIPPING | USER |
| :---: | :---: | :---: |
| PERIOD | $\operatorname{COST}$ |  |
| 1 | 0. | $\operatorname{COST}$ |
| 2 | 0. | 0. |
| 3 | 0. | 0. |
| 4 | 0. | 0. |
| 5 | 0. | 0. |
| 6 | 0. | 0. |
| 7 | 0. | 0. |
| 8 | 0. | 0. |
| 9 | 0. | 0. |


|  | Cost of instability |  |  |  | TOTAL COST |
| :---: | :---: | :---: | :---: | :---: | :---: |
| PERIOD | FULL WALL | INTER RAMP | BENCH | WEAK STRATUM | ALL TYPES |
| 1 | 0. | E. | $\bigcirc$. | 0. | 3. |
| 2 | c. | 86. | 3. | u. | 86. |
| 3 | 0. | 0. | 0. | 0. | 0. |
| 4 | 0. | 7126. | 0. | 0. | 7126. |
| 5 | 6. | 0. | 0. | 0. | 0. |
| 6 | 6. | 0. | 0. | 0. | 0. |
| 7 | 0. | E. | 0. | 0. | 0. |
| 8 | 0. | 0. | C. | 0. | 0 - |
| 9 | 0. | 0. | 0. | 0. | 0 。 |
| 10 | 0. | 0. | 0. | 0. | 0. |

PUSHBACK WALL INSTABILITY COSTS
1
2
3
4
5
6
7
8
9
10
0.
0.
0.
0.
0.
0.
0.
0.
0.
0.
0.
0.
0.
0.
0.
0.
0.
0.
0.
0.
0.
0.
0.
0.
0.
0.
0.
0.
0.
0.
0.
0.
0.
0.
0.
0.

INSTABILITY COST TYPES FOR WHIGH INSTABILITY HAS OCCURRED.

| PERIOD | FULL | WALL |  | INT | TE |  |  | am | P | WA | LL |  |  |  | BENCH | WEAK | STRATUM |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 0 |  | 0 | 0 |  | 0 | 0 | 0 | 0 | 0 | 0 | 0 |  | C | 0. |  | 0 |
| 2 | 0 |  | 9 | 0 | 0 | 0 | 3 | 0 | 0 | 0 | 0 | 0 |  | 0 | 0 |  | 0 |
| 3 | 0 |  | 0 | D | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |  | - | 0 |  | 0 |
| 4 | 0 |  | 9 | 0 | 9 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |  | 0 | 0 |  | 0 |
| 5 | 0 |  | 0 | 0 | 0 | i | 0 | 0 | 0 | 0 | 0 | 0 |  | 0 | 0 |  | 0 |
| 6 | 0 |  | 3 | u | 0 | 0 | 0 | 0 | 0 | 0 | J | 0 |  | 0 | 0 |  | 0 |
| 7 | 0 |  | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |  | 0 | 0 |  | 0 |
| 8 | 0 |  | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |  | 0 | 0 |  | 0 |
| 9 | c |  | 0 | 4 | c | 0 | 2 | 0 | 0 | 0 | 1 | 3 |  | 3 | 0 |  | 0 |
| 10 | 0 |  | 0 | 0 | 0 | 0 | 4 | 0 | 0 | 0 | 0 | 0 |  | $?$ | 0 |  | 0 |
| PU | K WAL | $L \cos$ |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 1 | 0 |  | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |  | 0 | 0 |  | 0 |
| 2 | C |  | 0 | 0 | c | 0 | 1 | 0 | 0 | 0 | a | 0 |  | 0 | 0 |  | 0 |
| 3 | U |  | 0 | 0 | 0 | 0 | 0 | 0 | 0 | - | 0 | 0 |  | 0 | 0 |  | 0 |
| 4 | 0 |  | 0 | 0 | 0 | 0 | $\square$ | 0 | 0 | 0 | 3 | 0 |  | 0 | 0 |  | 0 |
| 5 | 0 |  | 0 | 0 | 3 | 0 | 3 | 0 | 0 | 0 | 0 | $?$ |  | 0 | 0 |  | 4 |
| 6 | 0 |  | 0 | 0 | 0 | 0 | 0 | 0 | C | 3 | 0 | 0 |  | 0 | 0 |  | 0 |
| 7 | 0 |  | 0 | 0 | 0 | 0 | 0 | 0 | U | 0 | 0 | 0 |  | 0 | 9 |  | 0 |
| 8 | $1]$ |  | 0 | 0 | E | $\square$ | j | 0 | 0 | 0 | 0 | 0 |  | 0 | 0 |  | 0 |
| 9 |  |  | 0 | 0 | 0 | 0 | - | 0 | 0 | 0 | 0 |  |  | 0 | 0 |  | 0 |
| 10 | 0 |  | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 3 | 0 | n |  | 0 |  |  | 0 |

NUMBER OF CELLS IN EACH WALL

| PEEIOD | FULL WALL |  |  |  |  | INTER | RA |  | WALLS |  |  |  | BENCH |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 5 | 0 | 0 | 3 | 5 | 0 | 0 | 3 | 0 | 0 | 0 | 0 | 319 |
| 2 | 3 | 35 | 0 | 0 | 3 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 419 |
| 3 | 2 | 14 | 0 | 0 | 3 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 539 |
| 4 | 2 | 30 | 2 | 12 | 0 | 0 | 0 | 0 | 0 | 0 | 3 | ] | 569 |
| 5 | 2 | 3 | 8 | 0 | 0 | 0 | 0 | $\square$ | 0 | 0 | 0 | 0 | 599 |
| 6 | 1 | 3 | 8 | 5 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 659 |
| 7 | 1 | 2 | 21 | 4 | 7 | 9 | 0 | 0 | 0 | 0 | 0 | 0 | 719 |
| 8 | 1 | 2 | 53 | 5 | $\square$ | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 767 |
| 9 | 1 | 2 | 48 | 4 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 666 |
| 10 | 1 | 2 | 8 | 8 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 629 |


| PERIOD | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| 2 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| 3 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| 4 | 0 | 30 | 5 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| 5 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| 6 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| 7 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| 8 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| 5 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| 10 | 0 | 0 | 0 | 0 | 0 | 0 |  |  |  |  |  |  |  |

COUNT of UNSTABLE CELLS
PIT WALLS

| FULL HEIGHT | 0. |
| :--- | ---: |
| INTER RAMP | 19. |
| SINGLE BENCH | 430. |
| WEAK STRATUM | 0. |

PUSHBACK WALLS
FULL HEIGHI INTEP FAMF SINGLE BENCH WEAK STRATUM
0.
19.
430.
0.
0.
2.
0.
TOTAL EENEFIT = $\quad 0$.
TOTAL COST $=4140^{\circ}$

SECTOR NUMBER 3
OF CASE I
WORKING FACE.
BENCHES ARE 50.? UNITS HIGH
ANT 36.0 UNITS WIDE.
ARE 120.0 UNITS WIDE.
BASIC WALL ANGLES.
BENCH FACE ANGLE IS 60.3
ULTIMATE WALLG ANGLE AND BOTTOM ELEV.
$45.0 \quad 4253$.
GOUNT OF INPUT ITEMS.
HAUL ROADS 4
WORK RENCHES
4
1
PRGBABILITY DISTR.S
6
PFOB. CISTF.S (WEAK STRATUM) 3


| HAUL ROAD ELEVATIONS LISTEO FROA PIT TOF TO PIT BOTTOM. |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |
| PERIOD | ROADE | 1 | 2 | 3 | 4 |
| 1 | 3850.0 | $3 E 50.0$ | 99999.0 | 99999.0 |  |
| 2 | 3825.0 | $3 E 75.0$ | 99999.0 | 99999.0 |  |
| 3 | 3825.0 | 3675.0 | 3325.0 | 99999.0 |  |
| $L$ | 3825.0 | 3675.0 | 3309.0 | 3030.0 |  |
| 5 | 3825.0 | 3300.0 | 99999.0 | 99999.0 |  |
| 6 | 3825.0 | 3625.0 | 99999.0 | 99999.0 |  |
| 7 | 3825.0 | 3025.0 | 99999.0 | 99999.0 |  |
| 6 | 3825.0 | 3170.0 | 3050.0 | 3030.0 |  |
| 9 | 3850.0 | 3175.0 | 3025.3 | 99999.0 |  |
| 10 | 3825.0 | 3175.0 | 3025.0 | 99999.0 |  |

WORK BENCH ELEVATIONS LISTEO FFOM PIT TOP TO PIT BOTTOM.

| PERIOD | BENCH 1 | WIOTH 1 |
| :---: | ---: | ---: |
| 1 | 99999.0 | 0.0 |
| 2 | 99999.0 | 0.0 |
| 5 | 99999.0 | 0.0 |
| 4 | 39.0 .0 | 250.0 |
| 5 | 99999.0 | -0.0 |
| 6 | 99999.0 | -0.0 |
| 7 | 99999.0 | -0.0 |
| 8 | 99999.0 | -0.0 |
| 9 | 99999.0 | -0.0 |
| 10 | 39999.0 | -0.0 |

PIT LINIT ELEVATIONS.

|  | SECTOR | PIT | UL timate wall | pushbalk |
| :---: | :---: | :---: | :---: | :---: |
| Period | TOF ELEV. | BOTTOM ELEV. | BOTTOM ELEV. | BOTTOM ELEV. |
| 1 | 3950. | 355 C 。 | 3950. | 3950. |
| 2 | 3950. | 3350 。 | 395c. | 3950. |
| 3 | -3950. | 3206. | 3950. | 3956. |
| 4 | 3950. | 3050. | 3950. | 3950. |
| 5 | 3950. | 3050. | 3950. | 3800. |
| 6 | 3950. | 2850. | 3950. | 3350. |
| 7 | 395 C . | 2750. | 3950. | 3200. |
| 8 | 3950. | 2750. | 3950. | 3950. |
| 9 | 4150. | 2750. | 4150. | 3000. |
| 10 | 4150. | 2750. | 4150. | 2900. |

AMOUNT CF ROCK.

| PERIOO | TYPE1 ORE | TYFEC ORE | waste |
| :---: | :---: | :---: | :---: |
| 1. | 0. | 0. | C. |
| 2 | 0. | C. | © |
| 3 | 0. | 0. | 0. |
| 4 | 0. | 0. | C. |
| 5 | 0. | 0. | 0. |
| 6 | 0. | ¢. | 0. |
| 7 | C. | 0. | 0. |
| 8 | 0. | 0. | 0 . |
| 9 | 0. | 5. | ¢. |
| 10 | C. | 0. | i. |

ORE GFADE ANO COST OF MINING.

|  | AVERAGE PERCENT ORE GRADE |  | COST OF MINING |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| PERIOO | TYPE1 ORE | TYPEZ ORE | TYPE1 ORE | TYPE2 ORE | WASTE |
| 1 | 0.000 | 0.000 | 0.000 | 0.000 | . 350 |
| 2 | 0.000 | 0.000 | 0.006 | 0.000 | . 350 |
| 3 | 0.600 | 0.003 | 0.000 | 0.600 | . 350 |
| 4 | 3.000 | 6.000 | 0.000 | 0.000 | . 350 |
| 5 | 0.000 | 0.000 | 0.000 | 0.000 | . 350 |
| 6 | 3.800 | 0.000 | 0.000 | 0.000 | . 350 |
| 7 | 1.000 | 0.000 | 0.000 | 0.000 | . 350 |
| 8 | 0.000 | 0.000 | 0.000 | 0.000 | . 290 |
| 9 | 0.000 | 0.000 | 6.000 | 0.000 | .290 |
| 10 | 0.000 | 0.000 | 0.000 | 0.000 | . 290 |

miscellaneous input oata.

| PERIOO | VALUE 1 | value 2 | Value 3 | VALUE 4 | value 5 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 0. | 3. | . 376 E + 5 | 0. | [. |
| 2 | 0. | 3. | . $399 E+05$ | 0. | 0 . |
| 3 | 0. | 0 . | - $376 \mathrm{E}+05$ | 0. | 0. |
| 4 | 0. | 0. | - $310 \mathrm{E}+05$ | 0 . | 6. |
| 5 | 0. | 0. | . $418 \mathrm{E}+05$ | 0. | 0. |
| 6 | 0. | 0. | . $441 \mathrm{E}+05$ | 0. | 0. |
| 7 | 4. | 0. | - $382 \mathrm{E}+\mathrm{C} 5$ | 0. | 0. |
| 8 | 0. | 3. | . $376 \mathrm{E}+\mathrm{B}$ | 0 . | 0. |
| 9 | 0. | 0. | . $494 \mathrm{E}+\mathrm{C} 5$ | 0. | 0. |
| 10 | $\bigcirc$ | 0. | . $494 \mathrm{E}+05$ | 0. | 0. |


| RESULTS OF SIMULATION NUMBER | 1 |  |
| ---: | ---: | ---: |
| FOR SECTOR | $z$ |  |
|  | CASE | 1 |

BENEFITS (IN $10 C 0$ DOLLAR UNITS). benefit from ore is net after cost of mining the ore

| PERIOO | TYPE1 ORE | TYFEZ ORE | USER BENEFIT | MISC. BENEFIT | TOTAL |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 0. | 0 . | 0. | 0. | 0. |
| 2 | 0. | 0. | 0. | 0. | 0. |
| 3 | 0. | 0. | 0. | 0. | 0. |
| 4 | 0. | 0. | 0. | 3. | 0. |
| 5 | 0. | 0. | 0. | 0. | 0. |
| 6 | 0. | 0. | 0. | 0. | 0. |
| 7 | 0. | 0. | 0. | 3. | 0. |
| 8 | 0. | 0. | 0. | 0. | 0. |
| 9 | 0. | 0. | 0. | 0. | 0 . |
| 10 | 0. | 0. | 0. | 0. | 1. |

COSTS (IN 1900 OOLLAR
UNITS)

|  | STEIPPING | USER |
| :---: | :---: | :---: |
| PERIOD | COST | COST |
| 1 | 0. | 0. |
| 2 | 0. | 0. |
| 3 | 0. | 0. |
| 4 | 0. | 0. |
| 5 | 0. | 0. |
| 6 | 0. | 0. |
| 7 | 0. | 0. |
| 8 | 0. | 0. |


|  | COST OF INSTABILITY |  |  |  |  |  | TOTAL COST |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| PERTOD | FULL WALL | INTER | RAMP | BENCH | WEAK | STRATUM | ALL TYPES |
| 1 | 0. |  | 0 O. | C. |  | 0. | 0. |
| 2 | 0. |  | 0. | 0. |  | C. | 0. |
| 3 | 0. |  | 0. | 0. |  | 0. | 0. |
| 4 | 0. |  | 0. | 0. |  | 0. | 0. |
| 5 | C. |  | 0. | 0. |  | 0. | 0. |
| 6 | C. |  | $[$. | 0. |  | 0. | 0. |
| 7 | C. |  | P. | 7 . |  | 0. | 165. |
| 8 | 0. |  | 0. | 0. |  | 0. | 0. |
| 9 | 0. |  | 0. | C. |  | 0. | 0. |
| 10 | 0. |  | 0. | 0. |  | Ü. | 1132. |

pushback wall instability costs


INSTABILITY COST TYPES FOE WHICH INSTABILITY HAS OCCURREO.

| PERIOD | FULL | WALL |  |  | NT |  |  | AMP |  | WAL | LS |  |  | BENCH | WEAK | STRATUM |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 7 |  | $\square$ | 0 | 0 | 0 | 0 | C | i | 0 | J | J | C | 0 |  | 0 |
| 2 | 0 |  | 0 | 0 | 0 | 0 | 3 | 0 | C | 0 | 0 | 3 | 0 | 0 |  | 0 |
| 3 | 0 |  | 0 | 0 | 0 | - | 0 | 0 | C | 0 | 0 | 0 | U | 0 |  | 0 |
| 4 | 6 |  | 0 | 0 | $i$ | 0 | j | 0 | 9 | i | i | 0 | 3 | 0 |  | 5 |
| 5 | 0 |  | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | C | 3 | 0 | C |  | 0 |
| 6 | 0 |  | 0 | 0 | ! | U | 0 | 0 | 0 | 0 | 0 | 1 | $r$ | f |  | 3 |
| 7 | 0 |  | 0 | 0 | 0 | 0 | 0 | 0 | C | 0 | 0 | 0 | 0 | 0 |  | 0 |
| 8 | U |  | C | 3 | 6 | 0 | 3 | 0 | C | 0 | 3 | 0 | C | 0 |  | 0 |
| 9 | 0 |  | 3 | J | 5 | 3 | $\bigcirc$ | 0 | $\Gamma$ | - | 0 | 0 | O | 0 |  | 0 |
| 16 | $\square$ |  | C | 0 | 5 | 0 | 1 | 0 | 7 | 0 | C | 1 | $\underline{\square}$ | 4 |  | 0 |
| PU | $K$ WA | LL COST | TYPES |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 1 | 0 |  | E | $\cup$ | 5 | 0 | 2 | 2 | 0 | $\pm$ | 3 | 0 | こ | 0 |  | 1 |
| 2 | 4 |  | $r$ | 3 | 0 | 4 | 0 | 0 | C | 0 | 5 | 3 | 0 | 1 |  | 0 |
| 3 | 5 |  | $\bigcirc$ | 3 | 3 | 0 | 0 | S | 0 | C | 0 | E | f. | 6 |  | 0 |
| 4 | 1 |  | 0 | 0 | 1 | 0 | i | 0 | 0 | 0 | E | 0 | 0 | 0 |  | 0 |
| 5 | 3 |  | $\square$ | 7 | 6 | 0 | U | 0 | 0 | 0 | 0 | 0 | E | 0 |  | 0 |
| 6 | C |  | ¢ | 0 | 0 | 3 | 0 | 0 | 9 | 0 | 0 | 0 | $r$ | E |  | 0 |
| 7 | 0 |  | 8 | 0 | 0 | 3 | 8 | U | ¢ | c | L | 2 | $\bigcirc$ | 0 |  | 0 |
| 8 | [ |  | $\Sigma$ | 0 | $\dot{u}$ | 0 | u | B | 0 | 0 | ? | 0 | C | 0 |  | 0 |
| 9 | c |  | c | 0 | 0 | 0 | 0 | 0 | 0 | $\bigcirc$ | 0 | 0 | L | e |  | 0 |
| 10 | C |  | 8 | 0 | 5 | U | 5 | 3 | 4 | 0 | 3 | 2 | $E$ | r |  | 0 |

NUMBER OF GELLS IN EACH WALL

| PER103 | FULL WALL |  |  |  |  | INTER |  |  | WA1.LS |  |  |  | BENCH |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 4 | 14 | 7 | 14 | 0 | 3 | 0 | U | U | 6 | 0 | 0 | 223 |
| 2 | 2 | 11 | 9 | 4 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 335 |
| 3 | 2 | 11 | 9 | 4 | 11 | 0 | 0 | 7 | 0 | 0 | 0 | 0 | 419 |
| 4 | 2 | 28 | 19 | 9 | 4 | 6 | 0 | 0 | j | 0 | 0 | 0 | 503 |
| 5 | 2 | 5 | 5 | 0 | 2 | 3 | U | $\dot{j}$ | 0 | 0 | 0 | 0 | 485 |
| 6 | 3 | 4 | 7 | U | ) | i] | 3 | 0 | 0 | 0 | 0 | 0 | 571 |
| 7 | 3 | 8 | 5 | 0 | 3 | 0 | 0 | 0 | 0 | 0 | $\checkmark$ | 0 | 647 |
| 8 | 1 | 10 | 2 | 11 | 65 | 5 | 0 | 4 | 0 | 6 | 0 | 0 | 623 |
| 9 | 5 | 5 | 3 | 4 | J | 0 | 0 | J | 0 | 5 | 0 | 3 | 727 |
| 10 | 9 | $G$ | 5 | 0 | 0 | J | 0 | 0 | [ | 0 | 0 | 0 | 783 |

PUSHBACK WALL CELLS


| KESULTS OF SIMULATION NUMBER | 2 |
| ---: | ---: | ---: |
| FOR SECTOR | 2 |
| CASE | 1 |
| BENEFITS IIN 1OLO OOLLAR |  |
| BENEFIT FKOH ORS IS NET AFTER COST OF MINING THE ORE |  |


| PER100 | TYPE1 ORE | TYFE2 OPE | USER BENEFIT | MISC. BENEFIT | $\begin{array}{r} \text { TOTAL } \\ 0 . \end{array}$ |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 2 | 0. | 0. | 0. | 0. | 0. |
| 3 | 0. | 0. | 0. | 0. | 0. |
| 4 | 0. | 0. | 0. | 0. | 0. |
| 5 | 3. | 0. | 0. | 0. | 0. |
| E | 0. | 0. | 0. | 0. | 0. |
| 7 | 0. | 0. | 0. | 0. | 0. |
| 8 | 0. | 0. | 0. | 0. | 0. |
| 9 | 0. | 0. | 0. | J. | 0 . |
| 10 | 0. | 0. | 0. | 0. | 0. |


| COSTS (IN 1-00 DOLIAR |  |  |  | UNITS) |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | STRIPPING |  | ER |  |  |  |  |
| PERIOO | Cost |  | ST |  |  |  |  |
| 1 | 0. |  | 0. |  |  |  |  |
| 2 | 3. |  | 0. |  |  |  |  |
| 3 | 3. |  | 5. |  |  |  |  |
| 4 | 0. |  | 0. |  |  |  |  |
| 5 | 0. |  | 0. |  |  |  |  |
| 6 | 3. |  | 0 . |  |  |  |  |
| 7 | 0. |  | 3. |  |  |  |  |
| 8 | $\bigcirc$. |  | 0. |  |  |  |  |
| 9 | 0. |  | 3. |  |  |  |  |
| 10 | 0. |  | 0. |  |  |  |  |
|  |  | $\cos$ T | OF I | INSTABILITY |  |  | TOTAL COST |
| PERIOJ | FULL WALL | INTER | F.AMP | P BENCH | WEAK | Stratum | ALL TYPES |
| 1 | 0. |  | C. | $E$. |  | 0. | 0. |
| 2 | 0. |  | 0 O. | 3. |  | 0 . | 0. |
| 3 | C. |  | $\bigcirc$. | 7. |  | 0. | 3. |
| 4 | 0. |  | 0 - | 0. |  | 0 . | 0. |
| 5 | 0. |  | 0. | 0. |  | 0. | 0. |
| 6 | 0. |  | 0. | 0. |  | 0. | 0 . |
| 7 | 0. |  | 0. | 0. |  | 0. | 0. |
| 8 | 0. |  | 6. | 0. |  | 0. | 0 . |
| 9 | 0. |  | 1. | 0. |  | E. | 0. |
| 15 | C. |  | 0. | 3. |  | 0. | 0. |

PUSHBACK WALL INSTABILITY COSTS

| 1 | 0. | 0. | 0. | 0. |
| :---: | :---: | :---: | :---: | :---: |
| 2 | 0. | 0. | 7 . | 0. |
| 3 | G. | 0. | is. | 0. |
| 4 | 0. | 0. | 4. | 0. |
| 5 | i. | 0. | 0. | 0. |
| 6 | 0. | 0. | 0. | 0. |
| 7 | 0. | 0. | $\bigcirc$. | 0. |
| 8 | 0. | E. | 0. | 0. |
| 9 | 0. | 0. | 0. | 0. |
| 10 | 0 . | 0. | 0. | 0. |

INSTABILITY COST TYPES FOR WHICH INSTABILITY HAS OCCURRED.

| PERIOU | FULL | WALL | INTER |  |  |  |  | MP |  | WALES |  |  |  | $\begin{gathered} \mathrm{BE} N C H \\ 0 \end{gathered}$ | WEAK | $\underset{0}{\text { STRATUM }}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | © |  | 0 | 0 | [ | 0 | ก | 0 | 0 | 0 | 0 | 0 | c |  |  |  |
| 2 | 8 |  | 5 | 0 | [ | 0 | 0 | 0 | 0 | 0 | 0 | 3 | 6 | 0 |  | 0 |
| 3 | ] |  | 0 | 0 | E | [ | 0 | 0 | 0 | 0 | 0 | 3 | U | 0 |  | 0 |
| 4 | 0 |  | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |  | 4 |
| 5 | 0 |  | 5 | 0 | 1 | 3 | 0 | j | G | ü | 0 | 0 | Q | C |  | 3 |
| 6 | 0 |  | - | 0 | 0 | 0 | 0 | 0 | C | [ | 3 | 0 | 3 | 0 |  | 0 |
| 7 | $\square$ |  | - | 0 | 3 | 8 | 0 | 0 | [ | 0 | 0 | 3 | 0 | 0 |  | 0 |
| 8 | 0 |  | 0 | U | L | C | 0 | 0 | 0 | 3 | 0 | 0 | 0 | 0 |  | 0 |
| 9 | 0 |  | 6 | 0 | 0 | 0 | 1 | G | 0 | 1 | 0 | 0 | C | 0 |  | 0 |
| 1 C | 6 |  | 0 | 0 | 0 | 0 | , 3 | 0 | E | $\cdots$ | $i$ | 0 | C | 0 |  | 0 |

PUSHBACK WALL COST TYPES

| 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 6 | 0 | 0 | $1]$ | 0 | 0 | i |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 2 | 0 | 4 | 0 | C | 0 | 0 | 0 | 0 | 0 | J | 3 | 0 | 0 | J |
| 3 | 0 | $¢$ | 6 | 4 | 0 | i | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 |
| 4 | 0 | C | 万 | ט | 0 | 0 | 0 | 0 | 3 | 2 | 0 | 0 | 0 | 0 |
| 5 | n | 0 | J | 0 | $\square$ | 4 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 |
| 6 | 0 | 0 | 3 | C | 0 | O | 0 | 0 | 0 | 0 | 0 | 0 | 0 | J |
| 7 | a | 0 | 0 | 0 | E | , | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 |
| 8 | C | 4 | 3 | [ | 0 | 1 | ! | U | 3 | Q | J | i | 0 | 5 |
| 9 | 0 | C | 0 | 0 | 0 | 3 | 7 | 0 | 0 | - | 0 | C | 0 | 0 |
| 10 | 0 | [ | 0 | C | 4 | 0 | 3 | - | 0 | 0 | 7 | 1 | 0 | 3 |



## RESULTS OF SIMULATION NUMBER FOR SEGTOR <br> GASE <br> 3 3 1

BENEFITS (IN 1000 DOLLAR
UNITS). BENEFIT FEOM ORE IS NET AFTER COST OF MINING THE ORE

| $\begin{gathered} \text { PER IOO } \\ 1 \end{gathered}$ | TYPE1 ORE | $\begin{array}{r} \text { TYPE2 ORE } \\ \text { D. } \end{array}$ | $\begin{aligned} & \text { USER BENEFIT } \\ & 0 . \end{aligned}$ | MI SC. 8ENEFIT |
| :---: | :---: | :---: | :---: | :---: |
| 2 | 0. | 0. | 0. | 0. |
| 3 | 0. | 0. | 0. | 0. |
| 4 | 0. | 0. | 0. | 0. |
| 5 | 0. | 0. | 0. | 0. |
| 6 | 0. | 0. | 0. | 0. |
| 7 | 0. | 0. | 0. | 0. |
| 8 | 0. | 0. | 0. | 0. |
| 9 | 0. | 5. | 0. | 0. |
| 1 C | 0. | 0. | 0. | 0. |

TOTAL

| COSTS IIN 1000 DOLLAR |  |  |
| :---: | :---: | :---: |
|  | STRIPPING | USER |
| PERIOO | Cos T | COST |
| 1 | U. | 0 |
| 2 | 0. | 0 |
| 3 | 3. | 0 |
| 4 | 0. | 0 |
| 5 | 0. | 6 |
| 6 | 0. | 0 |
| 7 | 0. | 0 |
| 8 | 0. | 3 |
| 9 | 0. | 0 |
| 10 | 0. | 0 |


|  | Cost of instability |  |  |  |  |  | TOTAL COST |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| PERIOO | FULL WALL | INTER | RAMP | BENCH | WEAK | Stratum | ALL types |
| 1 | 0 . |  | C. | 0. |  | 0. | 0. |
| 2 | 0. |  | 0 . | 0. |  | 0. | 0. |
| $\square$ | 0. |  | E. | 0. |  | 0. | 0. |
| 4 | 0. |  | E. | 0. |  | 0. | 0. |
| 5 | 0. |  | 0. | 0. |  | 0. | J. |
| 6 | 0. |  | C. | 7. |  | 0. | 0. |
| 7 | C. |  | 0. | \% |  | 0. | 0. |
| 8 | 0. |  | 5. | C. |  | 0. | 0. |
| 9 | 0. |  | 0. | 9. |  | 0. | 0. |
| 10 | 0. |  | i. | 0. |  | 0. | - |

PUSHBACK WALL INSTABILITY COSTS


INSTABILITY COST TYPES FOR WHICH INSTABILITY HAS OCCURREO.



| PERIOD | AVE. OF TOTAL COSTS | STD. UEV. OF TOTAL COSTS |
| :---: | :---: | :---: |
| 1 | 6.00 | 0.00 |
| 2 | 0.00 | 0.00 |
| 3 | 0.00 | 0.00 |
| 4 | 0.06 | 0.00 |
| 5 | 6.04 | 0.00 |
| 6 | 11.00 | 1.16 |
| 7 | 22.00 | 56.09 |
| 8 | 0.00 | 0.00 |
| 9 | 0.00 | 3.00 |
| 16 | 150.90 | 384.72 |

```
CASE SUMMAEY FOF CASL NUMBER 1 FOF THE ENTIEE fit FOR all SImUlATIONS
    (AMOUNT IN THOUSANND DOLLAR
        UNITS)
```


present value uf total benefit for simulations 1 thru 15
198034. 198334. 198034. 198034. 198034.
198034. 198j34. 198034. 198034. 198034.
198034. 198034. 193034. 198434. 198034.
PRESENT VALUE OF TOTAL GOST FOR SIMULATICNS 1 THRU 15
91348. 90352. 94940. 90581. 91043.
90゙986. 95061. 95686. 91253. 91022.
91182. 91211. 94882. 92034. 95305.
SUMMARY OF BENEFITS AND COSTS FOR CASE. 1
AVERAGE PRESEINT VALUE OF BENEFITS 198634.
STANDARE DEVIATION OF BENEFITS 0.
avekage present value of costs 92232.
STANDARE DEVIATION OF COSTS 1844.

INPUT DATA SUMMARY FOR CASE NUMBER
$=====================================$

ANY PIT IN THE SOUTHWEST, 45 DEGREE INTERRAMP DESIGN STARTING DATE IS ANY TIME

```
VARIABLES FIXEO FOR ALL SECTORS.
            TYPEI ORE PERCENT RECOVERY .860
            TYFEZ ORE FERCENT RECOVERY C.000
    PRICE FER TON OF TYPE1 1280.00
    PRICE PER TON OF TYPEZ 1280.00
    VOLUME OF ORE (CUBIC FEET PER TON ) 12.50
    vOLUME OF WASTE (CUBIC FEET PER TON ) 11.50
    TOTAL LIFE OF NINE (NUMBER OF FERIODS) 10
    INTEREST RATE PER FERIOD . 15
    NUMBER OF SIMULATIUNS 15
        FLAGS
        USER BENEFIT ROUTINE FLAG -3
        USER COST ROUTINE FLAG -0
        MAGMETIC TAPE WRITE FLAG 1
UNITS OF MEASURE USED IN PRINTING OUTPUT
        NOTE......IT.IS INCUMBENT UPON THE USER TO INPUT DATA IN
        A CONSISTENT SYSTEM OF UNITS. THE UNIT NAMES LISTED HERE
        ARE USED ONLY FOR LABELING PRINTED OUTPUT.
            LINEAR MEASURE FOOT
            VOLUME CUBIC FEET PER TON
            WEIGHTO ORE/WASTE TON
            METAL/MINERAL TON
            ANGLES DEGREE
            INTEREST RATE PERCENT
            MONEY
                                DOLLAR
```

| SECTOR NUMBER | 1 |
| ---: | ---: |
| OF CASE | 2 |

```
WORKING FACE.
\begin{tabular}{llrl} 
BENCHES & ARE & 50.0 & UNITS HIGH \\
& AND & 20.0 & UNITS WIDE. \\
ROADS & ARE & 120.0 UNITS WIDE.
\end{tabular}
```

BASIC WALL ANGLES.
BENCH FACE ANGLE IS 60.0
ULTIMATE WALLD ANGLE ANO BOTTOM ELEV.
COUNT OF INFUT ITEMS.
HAUL ROADS
4
WORK BENCHESC
PROBABILITY OISTR.S
6
0
PRDB. CISTR.S (WEAK STRATUM)
PROBABILITY DISTRIBUTIONS
PIT WALL DISTRIBUTION

| -0. | 53. | 100. | 400. | $80{ }^{H}$ | $\begin{aligned} & \text { EIGHTS } \\ & 1230 . \end{aligned}$ | -0. | -0. | -0. | -0. |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | PRDBAB | BILITIE |  |  |  |  | Angle |
| -0.000 | - - . 600 | -0.c30 | -6.300 | -0.300 | -0.007 | -0.000 | -0.000 | -0.000 | -0.000 | C.00 |
| -0.000 | -3.000 | -0.0:0 | -i.005 | -0. 300 | -0.303 | -0.c00 | -0.03c | -0. 0100 | -u.i03 | 36.00 |
| -0.006 | . 039 | .036 | . 012 | . 007 | . 002 | -0.003 | -0.000 | -0.000 | - 0.000 | 38.00 |
| -0.000 | . 432 | . 418 | .198 | . 142 | . 185 | -3.000 | -0.000 | -0.000 | -6.000 | 45.00 |
| -0.000 | . 585 | . 598 | . 575 | . 413 | . 251 | -0.000 | -0.000 | -0.0.000 | $-0.000$ | 55.00 |
| -6.006 | -0.0.00 | -0.0.0 | -r.000 | -0.000 | -0.000 | -0.003 | - 3.000 | -0.000 | -6.coo | 92.00 |

INSTABILITY COST TYPES FDR DIFFERENT WALLS.

| PERIOU | FULL | HEIGHT |  |  | NTE |  |  | AMP |  |  | LS | BENCH | WEAK | STRATUM |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 |  | 9 | 9 | 9 | 9 | 9 | 9 | 9 | 9 | 9 | 9-0-0 | -0 |  | -0 |
| 2 |  | 9 | 9 | 9 | 9 | 9 | $\pm$ | 9 | 9 | 9 | 9-0-0 | -3 |  | 0 |
| 3 |  | 9 | 9 | 9 | 9 | 9 | 9 | 9 | 9 | 9 | 9-0-0 | -1 |  | - 0 |
| 4 |  | 9 | 9 | 9 | 9 | 9 | 9 | 9 | 9 | 9 | 9-C-3 | -0 |  | - 0 |
| 5 |  | 9 | 9 | 9 | 9 | 9 | 9 | 9 | 9 | 9 | 9-6-0 | -0 |  | 0 |
| 6 |  | 9 | 9 | 9 | 9 | 9 | 9 | 9 | 9 | 9 | 9-0-0 | -0 |  | - 0 |
| 7 |  | 9 | 9 | 9 | 9 | 9 | $\ni$ | 9 | 9 | 9 | 9-0-0 | -13 |  | - 0 |
| 8 |  | 9 | 9 | 9 | 9 | 9 | 9 | 9 | 9 | 9 | 9-0-0 | -9 |  | 0 |
| 9 |  | 9 | 9 | 9 | 9 | 9 | 9 | 9 | 9 | 9 | 9-0-0 | -0 |  | -1 |
| 15 |  | 9 | 9 | 9 | 9 | 9 | 9 | 9 | 9 | 9 | 9-0-0 | -0 |  | -3 |

PUSHEACK WALL INSTABILITY CDST TYPES

| PEKIDD | FULL HEIGHT | INTER |  |  |  | RAMP |  |  | WALLS |  | $\begin{gathered} \text { BENGH } \\ -0 \end{gathered}$ | WEAK | STRATUM |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 8 | 8 | 8 | 8 | 8 | 8 | 8 | 8 | 8 | 8-0-0 |  |  | - 0 |
| 2 | $\varepsilon$ | 8 | 8 | 8 | 8 | 9 | 8 | 8 | 8 | 8-4-0 | -6 |  | - 0 |
| 3 | 8 | 8 | 8 | 8 | 8 | 8 | 8 | 3 | 8 | 8-0-0 | -0 |  | - 0 |
| 4 | ¢ | 8 | 8 | 8 | 8 | 8 | 8 | 8 | 8 | 8-0-0 | - 7 |  | -0 |
| 5 | 8 | 8 | 8 | 8 | 8 | 8 | 8 | 8 | 8 | 8-0-u | -0 |  | - 0 |
| 6 | E | 8 | 8 | 8 | 8 | 3 | 8 | 8 | 8 | 8-0-0 | -0 |  | - |
| 7 | 8 | 8 | $\varepsilon$ | 3 | 8 | 3 | 8 | 8 | 8 | 8-C-3 | -1 |  | - 0 |
| 8 | 8 | 8 | 8 | 8 | 8 | 8 | 8 | 8 | - | 8-0-0 | -0 |  | - 0 |
| 9 | 8 | 8 | 8 | 8 | 8 | 8 | 8 | 8 | 8 | a-0-0 | - 0 |  | 0 |
| 1. | $\theta$ | 8 | 8 | 9 | 8 | 8 | 8 | 8 | 8 | 8-0-0 | $-3$ |  | -0 |



PIT LIMIT ELEVATIONS．

|  | SECTOF： | PIT | ULTIMATE WALL | PUSHBACK |
| :---: | :---: | :---: | :---: | :---: |
| PEFIOD | TOP ELEV． | BOTTOM ELEV． | BOTTOM ELEV． | BOTTOM ELEV． |
| 1 | 3805. | 3550 。 | 3800. | 3800. |
| 2 | 4000. | 3400． | 4020. | 4000. |
| 3 | 4000. | 3150. | 4000. | 4000. |
| 4 | 4150. | 3050. | 4150. | 4150. |
| 5 | 4150. | 3050. | 4150 | 4150. |
| 6 | 4150. | 2850. | 4150. | 3800 ． |
| 7 | 4150. | 2750. | 4150. | 3600. |
| 8 | 4150． | 2750. | 4150. | 3400 ． |
| 9 | 4150. | 2750. | 4150 ． | 3150. |
| 10 | 4250 ． | 2750 。 | 4250 。 | 2950. |


| AMOUNT |  |  |  |
| :---: | :---: | :---: | :---: |
| PERIOD | TYPE1 ORE | TYPE2 OPE | WASTE |
| 1 | 32850040. | 0. | 44667000. |
| 2 | 32850050. | 0. | 51200000. |
| 3 | 32850000. | 0. | 51754000 |
| 4 | 32850000. | 0. | 51704000. |
| 5 | 32850000. | C． | 54365000. |
| 6 | 32850000. | 0. | 52643000. |
| 7 | 32850060. | 0. | 53900000 |
| 8 | 32850020 | 0 | 52122040. |
| 9 | 32850460 | 0 O | 50606000. |
| 10 | 32850500. | 0. | 47250000. |

ofe geque and cost of mining.

|  | AVERAGE FERCENT ORE Grate |  | COST OF MINING |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| PERIOD | TYFEP ORE | TYPE2 ORE | TYPE1 ORE | TYPE2 ORE | WASTE |
| 1 | -45? | C. 300 | 3.810 | 3. 600 | . 350 |
| 2 | . 460 | 0.000 | 3.850 | U. 000 | . 353 |
| 3 | . 44 * | 0.760 | 3.700 | 8.000 | . 350 |
| 4 | . $44^{\circ}$ | C. 000 | 3.900 | 0.000 | . 350 |
| 5 | - 476 | C. 03.3 | $3.96 \%$ | 0.402 | . 350 |
| 6 | - $-7{ }^{\circ}$ | 6.310 | 3.830 | 0.000 | . 350 |
| 7 | . 450 | C. 000 | 3.790 | 0.100 | . 350 |
| 8 | . 47 ? | E.00] | 4.030 | U. EDO | . 293 |
| 9 | . 520 | c. Doc | 4.220 | 3.600 | . 290 |
| 10 | - 52 ? | 0.300 | 4.223 | 0.000 | .290 |

miscellaneous infut oata.

| PEFIOD | value 1 | value 2 | Value 3 | VALUE 4 | value 5 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 0. | J. | -376Et05 | 0. | ís. |
| 2 | 0. | 9. | - $3998+85$ | 0. | 0. |
| 3 | \%. | 0. | . $376 E+05$ | 0. | 0. |
| 4 | 6. | 0. | -310E+i5 | 0. | C. |
| E | 5. | 0. | . $418 \mathrm{E}+\mathrm{C} 5$ | $\pi$. | 0. |
| 6 | f. | 0. | . $441 \mathrm{E}+05$ | 0. | 0. |
| 7 | 5. | $\bigcirc$. | . $382 \mathrm{E}+05$ | 0. | 0. |
| 8 | $\therefore$, | 2. | . $376 \mathrm{E}+65$ | 0. | 0. |
| 9 | 0. | 0. | . $494 \mathrm{E}+05$ | 0. | 0. |
| 10 | c. | 0. | . 494 E+05 | 0. | E. |


| RESULTS OF SIMULATION NUMBER | 1 |  |
| ---: | ---: | ---: |
| FOR SECTOR | 1 |  |
|  | CASE | 2 |

BENEFITS (IN IUCO DOLLAR UNITS). EENEFIT FFOM OKE IS NET. AFTER COST UF MINING THE ORE

| PEFIOD | TYPE 1 Ofe | typer ORE | USER BENEFIT | MISC. BENEFIT | total |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 37567. | 3. | 0. | 0. | 37567. |
| 2 | 39869. | 0 . | 0. | 0. | 39869. |
| 3 | 37565. | 0. | 0. | 0. | 37565. |
| 4 | 3¢995. | 0. | 0. | 0. | 30995. |
| 5 | 41843. | 0. | 0. | 0. | 41843. |
| 6 | 44143. | 0. | 0. | 0. | 44143. |
| 7 | 38224. | 0. | 9. | 0. | 38224. |
| 8 | 37573. | 0. | 0. | 0 . | 37573. |
| 9 | 45412. | 0. | 0. | is. | 49412. |
| 10 | 49412. | 0 . | 0 . | 0 . | 49412. |

COSTS IN 1900 DOLLAR
UNITS)

|  | STRIPPING | USEF |
| :---: | :---: | :---: |
| PERIOD | COST | COST |
| 1 | 15633. | 0. |
| 2 | 17920. | 0. |
| 3 | 18114. | 0. |
| 4 | 17851. | 0. |
| 5 | 18923. | 0. |
| 6 | $18+25$. | 0. |
| 7 | 18865. | 0. |
| 8 | 15115. | 0. |
| 9 | 14676. | 0. |


| PERIOD GULL WALL COST OF INSTABILITY |  |  |  |  | TOTAL COST |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | WEAK STPATUM | ALL TYPES |
| 1 | 922. | 0 。 | 0. | 0. | 16556. |
| 2 | 2656. | 0. | 0. | 0. | 20576. |
| 3 | 0. | 777. | 0. | 0. | 18891. |
| 4 | 0. | 883. | 0. | 0. | 18734. |
| 5 | 0. | 78. | 0. | 0. | 19001. |
| 6 | 0. | 5455. | 0. | 0. | 23880. |
| 7 | 2665. | 0 . | 0. | 0. | 22402. |
| 8 | 2583. | 0. | 0. | 0. | 18089. |
| 9 | 469. | 0. | 0. | 0. | 15568. |
| 10 | 0. | 0. | 6. | 0. | 14604. |
| PUSHBACK WALL INSTABILITY COSTS |  |  |  |  |  |
| 1 | 0. | 0 - | 0. | 0. |  |
| 2 | 0. | 0. | 0. | 0. |  |
| 3 | 0. | 0. | 0. | 0. |  |
| 4 | 0 . | 0. | 0. | 0. |  |
| 5 | 0. | 0. | 0. | 0. |  |
| 6 | 0. | 1. | 0. | 0. |  |
| 7 | 0. | 471. | 0. | 0. |  |
| 8 | 0. | 391. | 0. | 0. |  |
| 9 | 0. | 403. | 0. | 0. |  |
| 10 | 0. | 962. | 0. | 0. |  |

INSTABILITY COST TYPES FOF WHICH INSTABILITY HAS OCCURRED.

| PERIOO | FULL WALL |  |  | INTER |  |  | RAMP |  |  | WALLS |  |  |  | $\underset{0}{\text { BENCH }}$ | WEAK | STRATUM 0 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 |  |  | 0 | 3 | 0 | 0 | [ | 0 | 0 | 0 | 0 | 0 | 3 |  |  |  |
| 2 | 9 |  | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | $\square$ | $?$ |  | 0 |
| 3 | 0 |  | 0 | 9 | 0 | 0 | 0 | 0 | 0 | 0 | U | 4 | U | 0 |  | 0 |
| 4 | 0 |  | 9 | 9 | 9 | 0 | 1 | 1 | 0 | 0 | 0 | 0 | 7 | 0 |  | 0 |
| 5 | 0 |  | ! | 9 | 9 | U | 0 | 0 | 0 | 0 | U | 0 | U | 0 |  | 0 |
| 6 | 0 |  | 9 | 9 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |  | 0 |
| 7 | 9 |  | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 9 | 0 | U | 0 | 0 |  | 0 |
| 8 | 9 |  | 0 | 0 | 0 | J | 0 | 0 | 3 | 0 | B | 0 | 6 | 0 |  | 9 |
| 9 | 9 |  | 0 | j | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 4 | 0 | 0 |  | 0 |
| 10 | 0 |  | 0 | 0 | 0 | ก | 1 | $\square$ | 6 | 0 | 0 | 0 | $\square$ | 6 |  | 0 |
| PU | $K$ WA | L cos |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 1 | 0 |  | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 9 | 0 | 0 | 0 |  | 0 |
| 2 | 0 |  | $t$ | 0 | 0 | 0 | [ | 0 | 0 | 0 | 0 | 0 | 0 | 6 |  | 0 |
| 3 | 0 |  | $i$ | 0 | 3 | 0 | C | 0 | 0 | 0 | B | 0 | $\square$ | 9 |  | 0 |
| 4. | 0 |  | 0 | 0 | c | 3 | U | I | 0 | 0 | 0 | 0 | 0 | 0 |  | 0 |
| 5 | 0 |  | 0 | 3 | C | 0 | 7 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |  | 0 |
| 6 | 0 |  | C | 0 | 0 | 0 | D | 0 | 0 | 0 | 0 | 0 | U | 0 |  | 0 |
| 7 | 0 |  | 8 | 8 | C | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |  | 0 |
| 8 | 0 |  | B | 8 | 0 | 0 | 3 | 0 | 0 | 0 | 0 | 0 | 2 | 0 |  | 0 |
| 9 | 0 |  | 8 | 3 | 0 | 0 | U | 0 | 0 | 0 | 1 | 0 | 0 | 0 |  | 0 |
| 10 | 0 |  | 8 | 8 | 0 | 0 | j | G | 6 | 0 | 7 | ; | ! | 0 |  | 0 |

NUMBER OF CELLS IN EACH WALL

| PERIOD | full hall |  |  |  |  | INTER | RAMP |  | LLS |  |  |  | BENCH |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 11 | 55 | 0 | 0 | 0 | $1{ }_{14}$ | 0 | 0 | 0 | 3 | 0 | 0 | 274 |
| 2 | 5 | 9 | 0 | 0 | 0 | 10 | 0 | 0 | C | 0 | 0 | 0 | 671 |
| 3 | 3 | 11 | 6 | 0 | 22 |  | 0 | 0 | 0 | 0 | 0 | 0 | 951 |
| 4 | 3 | 28 | 9 | 6 | 14 | 0 | 0 | 0 | 0 | u | 0 | 0 | 1231 |
| 5 | 2 | 26 | 8 | 6 | 52 | 13 | 0 | 0 | 0 | 0 | 0 | 0 | 1143 |
| 6 | 3 | 35 | 6 | 112 | 7 | 3 | 0 | 0 | 0 | 0 | 3 | 1 | 1455 |
| 7 | 3 | 9 | 56 | 6 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1567 |
| 8 | 4 | 28 | 56 | 6 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1567 |
| 9 | 7 | 0 | 0 | 0 | 9 | 7 | 0 | 0 | 0 | 0 | 0 | 0 | 1455 |
| 10 | 12 | 0 | 0 | 0 | 0 | 12 | 0 | 0 | 0 | U | 4 | 0 | 1379 |




INSTABILITY COST TYPES FOF WHICH INSTABILITY HAS OCCURREO.


NUMBER OF CELLS IN EACH WALL

| PERIOO | FULL HALL |  |  |  |  | INTER | RAMP |  | LLS |  |  |  | BENCH |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 11 | 55 | 3 | 0 | 9 | $1+$ | 0 | J | 0 | 0 | 0 | 0 | 274 |
| 2 | 5 | 9 | 3 | - | 3 | 1.3 | 0 | 0 | $\bigcirc$ | u | 3 | 0 | 671 |
| 3 | 3 | 11 | 6 | $1]$ | 22 | 0 | j | 13 | ¢ | 0 | 3 | 0 | 951 |
| 4 | 3 | 28 | 9 | 6 | 14 | 3 | 0 | $]^{3}$ | 0 | 0 | 0 | 0 | 1231 |
| 5 | 2 | 26 | 8 | 6 | 52 | 13 | 0 | 0 | 0 | 0 | 0 | 0 | 1143 |
| 6 | 3 | 35 | 6 | 112 | 7 | J | J | 0 | J | 0 | 0 | 0 | 1455 |
| 7 | 3 | 9 | 56 | 6 | ? | 0 | 0 | 4 | 0 | 0 | 0 | 0 | 1567 |
| 8 | 4 | 28 | 56 | 6 | 3 | 0 | 0 | 0 | 0 | - | 0 | 0 | 1567 |
| 9 | 7 | 0 | 0 | 0 | 0 | 7 | j | 0 | 0 | 0 | 0 | 0 | 1455 |
| 10 | 12 | 0 | 3 | 0 | 0 | 12 | 3 | 0 | 0 | 3 | 0 | ง | 1379 |

PUSHBACK WALL CELLS


PRESENT VALUE FOR THE SIMULATION (IN 100 O DOLLAR
TOTAL BENEFIT $=198034$.
TOTAL COST $=94!22$.
$\begin{array}{rrr}\text { RESULTS OF SIMULATION NUMBER } & 3 \\ \text { FOR SESTOR } & 1 \\ \text { CASE } & 2\end{array}$

BENEFITS IN 10:O OOLLAR
UNITS).
benefit from gre is net after cost df mining the ore

| PERIOO | TYPE1 ORE | typer ore | USER BENEFIT | MISC. BENEFIT |
| :---: | :---: | :---: | :---: | :---: |
| 1 | 37567. | 0. | O. | MISC. |
| 2 | 39859. | 0. | 0 。 | 0. |
| 3 | 37565. | J. | 0. | 0. |
| 4 | 30995. | 0. | 0. | 4. |
| 5 | 41843. | 9. | 0. | U. |
| 6 | 44143. | 3. | 0. | 0. |
| 7 | 38224. | 0. | 0. | 0. |
| 6 | 37573. | נ. | 0. | 3. |
| 9 | 49412. | 3. | $\bigcirc$. | 0. |
| 10 | 49412. | 3. | 0. | U. |

rotal 37567. 37869 。 37565. 30995. 41843 . 44143. 38224. 37573. 49412. 49412.

COSTS IIN 1000 DOLLAF.
UNITS)

|  | STRIPPING | USER |
| :---: | :---: | :---: |
| PERIOO | COST | COST |
| 1 | 15633. | 0. |
| 2 | 17920. | 0. |
| 3 | 18114. | 0. |
| 4 | 17851. | 0. |
| 5 | 18923. | 0. |
| 6 | 18425. | 0. |
| 7 | 18865. | 0. |
| 8 | 15115. | 0. |
| 9 | 14676. | 0. |


|  | COST Of instability |  |  |  | rotal cost |
| :---: | :---: | :---: | :---: | :---: | :---: |
| PERIOD | FULL WALL | INTER RAMP | BENCH | WEAK STRATUM | ALL TYPES |
| 1 | 1614. | 0 . | 0. | 0 。 | 17247. |
| 2 | 1328. | $c$. | 4. | 0. | 19248. |
| 3 | 0 . | C. | 0. | 0 . | 18114. |
| 4 | 0. | 614. | 0. | 0. | 18465. |
| 5 | 1. | 114. | 0 . | 0. | 19037. |
| 6 | 3329. | 0 . | 0. | 0. | $21754^{\circ}$ |
| 7 | 0. | 1017. | 0. | 0. | 20369. |
| e | 1291. | 0. | 6. | 0. | 16797. |
| 9 | 1467. | 6. | 15. | 0. | 16483. |
| 1 C | C. | 0 . | 0. | 0. | 14566 。 |

PUSHEACK WALL INSTABILITY COSTS


INSTABILITY COST TYPES FOR WHICH INSTABILITY HAS OCCURREO.

| PEFFIOD | FULL | WALL |  |  | NTE |  |  | AM |  |  | ALL |  |  |  | BENCH | WEAK | stratum |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 9 |  | 3 | 0 | 0 | E | 0 | 0 |  |  |  | 3 |  | 0 | 0 |  | 3 |
| 2 | 9 |  | ¢ | 0 | 0 | 0 | 1 | 0 | E | 0 | 3 | 0 |  | 0 | 1 |  | 0 |
| 3 | ${ }^{\circ}$ |  | t | $0_{0}$ | 0 | 0 | 0 | - | 0 | 0 | 0 | $1]$ |  | 0 | 0 |  | 0 |
| 4 | 0 |  | 9 | 9 | 9 | 0 | 0 | 0 | a | 0 | 0 | 0 |  | 0 | 0 |  | 0 |
| 5 | 0 |  | 0 | 9 | 9 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |  | 0 | 0 |  | 3 |
| 6 | 9 |  | 0 | 0 | 0 | 0 | 0 | 0 | c | 1 | 0 | 0 |  | ? | 0 |  | $\square$ |
| 7 | 0 |  | 0 | 9 | C | C | 3 | i | c | 0 | C | 0 |  | C | 0 |  | 3 |
| 8 | 9 |  | 0 | 3 | E | 0 | 0 | 0 | C | 0 | 0 | 0 |  | 0 | 0 |  | 0 |
| 9 | 9 |  | $\pm$ | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 3 |  | 0 | 0 |  | 0 |
| 16 | 0 |  |  | 0 | 0 | d | 0 | 0 | $\sigma$ | 0 | 0 | c |  | 0 | 0 |  | 0 |
| PUS | CK WAL | L cost | TYPES |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 1 | 0 |  | 0 | 0 | 0 | E | 0 | 0 | 0 | 10 | 0 | 0 |  | 0 | 0 |  | 0 |
| 2 | 9 |  | [ | 0 | C | 0 | 0 | $\square$ | 0 | 0 | 0 | 0 |  | 0 | 0 |  | 0 |
| 3 | 0 |  | © | 2 | L | 0 | 0 | 0 | 0 | 0 | 0 | \% |  | 0 | 0 |  | 0 |
| 4 | 0 |  | $\Gamma$ | 3 | - | ¢ | 4 | 0 | c | - | 0 | U |  | c |  |  | 0 |
| 5 | 0 |  | 0 | 7 | 0 | 0 | 3 | 0 | 0 | 5 | - | 0 |  | $\Sigma$ | 0 |  |  |
| 6 | 0 |  | 0 | 0 | 0 | 0 | 0 | t | 0 | 0 | 0 | 3 |  | 0 | 0 |  | 0 |
| 7 | 0 |  | 8 | 8 | 0 | 0 | 0 | 0 | 0 | 0 | 6 | 3 |  | 0 | 0 |  | - |
| 8 | 0 |  | 6 | 8 | : | \% | ] | 0 | 0 | 0 | 1 | 3 |  | ? | 0 |  | 0 |
| 9 | 0 |  | 8 | 8 | 0 | 0 | 0 | 0 | 0 | 0 | - | 5 |  | 0 | 0 |  | 0 |
| 10 | 0 |  | e | 8 | L | 0 | 0 | 0 | c | 0 | - | 3 |  | - | 0 |  | 0 |



SUMMARY OF ALL SIMULATIONS FOK SECTOR 1


## InPut oata summafy fof case number <br> 2

| SECTOR NUMBER of CASE |  | $?$ |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |
| WOFKING FACE. |  |  |  |  |
| BENCHES | AKE | 50.0 | UNITS | HIGH |
|  | AND | $2 i .0$ | UNITS | WIDE. |
| ROADS | AfE | 22.5 | UNI TS | WIDE. |

BASIC WALL ANGLES.
BENCH FACE ANGLF IS 6:.0
ULTIMATE WALLC ANGLE AND BOTTOM ELEV.
45.0 4250.

COUNT OF INPUT ITEMS.
HAUL ROADS 2
WOFK BENCHES
FROBABILITY OISTP.S
1
PKOB. DISTR.S (WEAK STKATUM)
0

PFOBABILITY DISTRIBUTIONS
PIT WALL DISTRIBUTION

| -3. | 50. | 1 CL | 406. | $830$ | $\begin{aligned} & \text { EIGHTS } \\ & 1200 . \end{aligned}$ | - 0 . | -0. | -0. | -3. |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| -0.000 | -E. 000 | -0.ccc | -1.000 | PROBA -9.000 | BILITIE -0.300 | S -0.683 | -3.Eus | -1.0u6 | -0.000 | ANGLE 0.00 |
| -6.0.60 | - - - Cob | -0.cuu | -0.000 | -0. 300 | -3.000 | -0.000 | -3.030 | -3.000 | -0.60J | 30.00 |
| -6. 20. | -C31 | .052 | . 303 | . 004 | . 004 | - 3.063 | -3.032 | -0.000 | -6.cos | 38.00 |
| - 5.000 | . 016 | - 119 | . 036 | . 340 | $.64 ?$ | -1. 000 | -0.000 | -0.000 | -0.100 | 45.00 |
| -6.ccc | . 109 | . 118 | . 132 | . 150 | . 150 | -0.000 | -0.003 | -6.000 | -u. 600 | 55.30 |
| -c.ucc | -0.000 | -u.bic | $-6.020$ | -c. 300 | - .000 | -0.003 | -3.000 | -0.000 | -0.000 | 90.03 |

INSTABILITY COST TYPES FOR OIFFERENT WALLS.

| PERIJo | FULL HEIGHT |  |  | NTER |  | RAMP | WA | LLS | BENCH | WEAK | S | TRATUM |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 9 | 9 | 9 | 99 | 9 | 99 | 99 | 9-E-0 | - ${ }^{\text {J }}$ |  | -0 |  |
| 2 | 9 | 9 | 9 | 99 | 9 | 99 | 99 | 9-5-0 | -0 |  | -0 |  |
| 3 | 9 | 9 | 9 | 99 | 9 | 99 | 95 | $9-[-1]$ | - 0 |  | -0 |  |
| 4 | 9 | 9 | 9 | 99 | 3 | 39 | 99 | 9-0-1) | -0 |  | -0 |  |
| 5 | 9 | 9 | 9 | 99 | 9 | 99 | 99 | 9-5-1 | -J |  | -0 |  |
| 6 | 9 | 9 | 9 | 99 | 9 | 99 | 99 | 9-6-0 | -0 |  | -0 |  |
| 7 | 9 | 9 | 9 | $\rightarrow$ y | , | 99 | 99 | 9-0-4 | -3 |  | -0 |  |
| 8 | 9 | 3 | 9 | 99 | 9 | 39 | 99 | 9-0-0 | - 0 |  | -0 |  |
| 9 | 9 | 9 | 9 | 99 | 9 | 99 | 99 | 9-0-0 | -0 |  | -0 |  |
| 10 | 9 | 7 | 9 | 99 | 9 | 99 | 99 | 9-i-j | -9 |  | - 0 |  |

pushback wall instability cost types

| PERIOD | full height | INTEF. |  |  |  |  | MP |  | WAL | iS | BENCH | WEAK STRATUM |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 |  | 8 | 8 | 8 | 8 | 8 | 8 | 8 | 8 | 8-0-0 | -? | -0 0 |
| 2 | 6 | $\bigcirc$ | 8 | 3 | $\bigcirc$ | 8 | 8 | 8 | 8 | 8-0-0 | -0 | -0 |
| 3 | $\varepsilon$ | 8 | 8 | 8 | - | 8 | 8 | ¢ | 8 | 8-0-0 | -0 | -0 |
| 4 | 8 | 8 | 8 | 8 | 8 | 8 | 8 | 3 | 8 | 8-0-0 | -0 | -3 |
| 5 | 8 | - | 8 | 8 | 8 | 3 | 8 | 9 | - | 8-0-0 | -0 | -0 |
| 6 | \% | 8 | $\delta$ | 8 | 8 | 8 | 8 | 3 | 8 | 8-0-0 | -0 | -0 |
| 7 | ¢ | 8 | ¢ | a | 8 | 8 | 8 | 8 | 8 | 8-0-0 | - 0 | -0 |
| 8 | 8 | 8 | 8 | 8 | 8 | 8 | 8 | 8 | 8 | 8-c-0 | -0 | -0 |
| 9 | 8 | 8 | 8 | 8 | 8 | 8 | 8 | - | 8 | $8-\mathrm{C}-0$ | -3 | - 3 |
| 10 | 8 | 8 | 8 | 3 | 8 |  |  |  | 8 | $8-6-0$ | -3 | -0 |


| PERIOD | SECTOR WIDTH |
| :---: | :---: |
| 1 | 2000.0 |
| 2 | 1750.0 |
| 3 | 180.00 |
| 4 | 1500.0 |
| 5 | 1500.0 |
| 6 | 1500.0 |
| 7 | 1500.0 |
| 8 | 1603.0 |
| 9 | 1450.0 |
| 10 | 1500.0 |

HAUL POAD ELEVATIONS LISTEO FROM PIT TOP TO PIT BOTTOM．

| PERIOD | ROADO | 1 |
| :---: | ---: | ---: |
| 1 | 99999.0 | 2 |
| 2 | 3900.0 | 99999.0 |
| 3 | 3825.0 | 99999.0 |
| 4 | 3900.0 | 99999.0 |
| 5 | 3990.0 | 3130.0 |
| 6 | 3150.0 | 3130.0 |
| 7 | 3130.0 | 99999.0 |
| 8 | 3130.0 | 99999.0 |
| 9 | 3130.0 | 3100.0 |
| 10 | 3130.0 | 99999.0 |
|  |  |  |

WORK BENCH ELEVATIONS LISTED FROM PIT TOP TO PIT BOTTOM．

| PERIOO | BENCH 1 | WIOTH 1 |
| ---: | ---: | ---: |
| 1 | 99999.0 | 0.0 |
| 2 | 99999.0 | 6.0 |
| 3 | 99999.0 | 0.0 |
| 4 | 99999.0 | 0.0 |
| 5 | 99999.0 | 0.0 |
| 6 | 3350.0 | 250.0 |
| 7 | 3200.0 | 250.0 |
| 8 | 99999.0 | -0.0 |
| 9 | 3100.0 | 250.0 |
| 10 | 2950.0 | 250.0 |

PIT LIMIT ELEVATIONS．

|  | SECTOR | PIT | UL TIMATE WALL． | PUSHBACK |
| :---: | :---: | :---: | :---: | :---: |
| PERIOD | Tof ElEV． | BOTTOM ELEV． | BOTTOM ELEV． | BOTTOM ELEV． |
| 1 | 3950. | z550． | 3950. | 3950. |
| 2 | 3956. | こ350． | 3950. | 3950. |
| 3 | 3950. | 3200. | 3950 。 | 3950. |
| 4 | 3956. | 3030. | 3950. | 3950 。 |
| 5 | 3954. | 2950. | 3950. | 3600 ． |
| 6 | 3950. | 2850. | 3950 。 | 3950. |
| 7 | 3950. | 2750. | 3950. | 3950. |
| 8 | 3950. | 2750． | 3950. | 3950. |
| 9 | 3900. | 2750． | 3900. | 3900. |
| 13 | 3800. | 275＠． | 3810. | 3800. |

AMOUNT OF ROCK.

miscellaneous input data.

| PERIOD | value 1 | value 2 | VAlue 3 | VAlue 4 | value 5 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | $\bigcirc$ O. | $?$ ? | . 376 E+ 05 | 0. | O. |
| 2 | B. | 0. | . 399 E45 | 0 。 | 5. |
| 3 | 3. | 1. | -376E+05 | 0. | 0. |
| 4 | E. | n. | - $310 \mathrm{E}+05$ | 0. | 0. |
| 5 | 0. | 0 . | - $418 \mathrm{E}+05$ | 0. | $\theta$. |
| 6 | C. | 0. | . $441 E+05$ | 0. | 0. |
| 7 | 0. | 0. | . $382 \mathrm{E}+05$ | 0. | 0. |
| 8 | 0. | 3. | - $376 \mathrm{E}+05$ | 0. | 6. |
| 9 | $\bigcirc$ | 2. | - $+94 \mathrm{E}+\mathrm{C5}$ | 0. | 0. |
| 16 | C. | 1. | . $494 \mathrm{E}+25$ | 0. | 0. |

DESULTS OF SIMULATION NUMEER FOR SECTOR CASE

1
2
2

BENEFITS IIN 10CO DOLLAR UNITSI. benefit from ore is net after cost of mining the ore

| PERIOD | TYPEI ORE | TYPE2 ORE | USER BENEFIT | MISC. BENEFIT | TOTAL |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | ¢. | 万. | 0. | 0. | C. |
| 2 | 0. | 0. | 0. | 3. | 0. |
| 3 | 0. | 0. | 0. | 0. | 0. |
| 4 | 0. | 0. | 0. | 0. | ¢. |
| 5 | 0. | 0. | 0. | 0. | 0. |
| 6 | n. | 0. | 0. | 0. | 0. |
| 7 | 0. | 0. | 0. | 0. | 0. |
| 8 | 0. | ?. | 0. | 0. | 0. |
| 9 | 9. | 0. | 0. | j. | 0. |
| 16 | 0. | 0. | 0. | 3. | 6. |



INSTABILITY COST TYPES FOR WHIGH INSTABILITY HAS OCCURRED.

| PERIOD | FULL | WALL |  |  | NT |  |  | RAM |  |  | A |  |  |  | BENCH | WEAK | STRATUM |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 0 |  | ن̇ | 0 | 0 |  | 10 | ) | i | 0 | 0 | 0 | 0 | 3 | 0 |  | 0 |
| 2 | 0 |  | 9 | 0 | - | 0 | 37 | 1 | U | 0 | 0 | 0 | 0 | 4 | 0 |  | 0 |
| 3 | 9 |  | 3 | 0 | C | 0 | 0 | 0 ? | ? | ¢ | J | 0 | - | 0 | 0 |  | 0 |
| 4 | 0 |  | 9 | iJ | is | ¢ | - 3 | 0 | 1 | 0 | $J$ | ¢ | 0 | 0 | 0 |  | 0 |
| 5 | 0 |  | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | $\checkmark$ | 0 | 0 | 0 | 0 |  | 0 |
| 6 | 0 |  | - | 9 | 0 | d | ${ }^{4}$ | 0 | - | 0 | 0 | 5 | 0 | - | 4 |  | 4 |
| 7 | P |  | 4 | 0 | 0 | 5 | 3 - | j 0 | 0 | 0 | 0 | 0 | J | c | C |  | 0 |
| 6 | 0 |  | 0 | 0 | ¢ | 0 | 0 | 0 | 0 | 0 | $J$ | 0 | 0 | 0 | 0 |  | $0_{0}$ |
| 9 | 0 |  | 0 | 0 | C | 0 | 0 | 0 | 0 | 0 | 3 | 3 | U | 3 | 0 |  | 0 |
| 10 | 9 |  | 0 | 0 | - | 0 | 00 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |  | 0 |
| PU | K WAL | $L \operatorname{cost}$ | types |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 1 | 0 |  | 0 | 1 | u | 3 | 3 J | J | 3 | 0 | 13 | 0 | 5 | (1) | 0 |  | 0 |
| 2 | 0 |  | 0 | 0 | 3 |  | - 3 | 3 | 0 | 0 | 0 | 0 | 0 | - | 0 |  | 0 |
| 3 | 0 |  | 0 | 0 | © |  | J | 30 | 0 | 0 | 0 | 0 | 0 | 0 | c |  | 3 |
| 4 | 3 |  | 0 | 0 | 0 | 1 | 3 . | - 0 | 0 | 3 | J | 0 | 3 | 0 | 0 |  | 0 |
| 5 | 0 |  | 0 | 3 | - | 0 | 0 | 0 | 0 | 0 | 0 | $\checkmark$ | 0 | 0 | 0 |  | 0 |
| 6 | 0 |  | 0 | 0 | 3 | 0 | 0 | 0 | c | 0 | 0 | 0 | j | 0 | 0 |  | 0 |
| 7 | 0 |  | 0 | 2 | E | 0 | 0 | 0 | 0 | c | 0 | 0 | 0 | 0 | 0 |  | 0 |
| 8 | 0 |  | 0 | 4 | ¢ | 0 | 0 0 | 0 | 0 | 0 | 3 | 0 | 7 | - | 0 |  | 0 |
| 9 | 0 |  | $\square$ | j | 4 | 0 | 3 | ] | C | 0 | 0 | 3 | 4 | C | 0 |  | 0 |
| 10 | u |  | $\checkmark$ | 0 | 0 | 0 | 03 | 30 | 0 | 0 | $\bigcirc$ | 0 | 0 | c | 0 |  | 0 |


| PERIOD | FULL WALE |  |  |  |  | INTEF |  |  | WALLS |  |  |  | BENCH |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 5 | C | $?$ | 3 | 5 | j | 0 | 9 | 0 | 0 | 0 | 0 | 319 |
| 2 | 3 | 35 | 0 | 0 | 3 | $\checkmark$ | 0 | 0 | 0 | 0 | 0 | 0 | 419 |
| 3 | 2 | 14 | $=$ | $\checkmark$ | 3 | $j$ | 0 | 0 | 0 | 0 | 0 | 0 | 539 |
| 4 | 2 | 30 | 2 | 0 | 12 | 3 | 0 | 3 | j | 3) | 0 | 0 | 569 |
| 5 | 2 | 3 | 8 | 5 | 3 | 0 | 0 | 0 | 3 | 0 | 0 | 0 | 599 |
| 6 | 1 | 3 | 8 | 5 | U | 0 | 0 | U | 0 | 10 | 0 | 0 | 659 |
| 7 | 1 | 2 | 21 | 4 | 0 | $\checkmark$ | 0 | 0 | 0 | 3 | 0 | 0 | 719 |
| 8 | 1 | 2 | 53 | 5 | 0 | 3 | 0 | 0 | 0 | 0 | J | 0 | 767 |
| 9 | 1 | 2 | 48 | 4 | vi | 3 | 0 | d | 0 | 3 | 0 | 0 | 656 |
| $1 i$ | 1 | 2 | 3 | 8 | 0 | 0 | 0 | $\checkmark$ | $\dot{0}$ | $\checkmark$ | 0 | 0 | 629 |

PUSHBACK WALL CELLS
PEFIOD
1
2
3
4
5
6
7
8
9
10
COUNT OF UNSTAELE CELLS
PIT HALLS
FULL HEIGHT INTER PAMP SINGLE BENCH WEAK STRATUM

PUSHBACK WALLS
FULL HEIGHT ?
INTER \&AMP
SINGLE BENCH
WEAK STRATUM

PRESENT VALUE FCR THE SIMULATION IIN 1LUO DOLLAR
TOTAL BENEFIT = 0.
TOTAL COST $=1955$.
$\begin{array}{rr}\text { QESULTS OF SIMULATIGN NUMBER } & 2 \\ \text { FOR SEGTCR } & 2 \\ \text { CASE } & 2\end{array}$

BENËFITS (IN 10:S DOLLAR
UNITSI.
BENEFIT FROM ORE IS NET AFTEF GOST OF MINING THE ORE

| PERIOD | TYPE1 OFE | TYPE2 ORE | USER GENEFIT | MISC. BENEFIT | Total |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | 0. | 0. | 1. | G. |
| 2 | 0. | 0. | 3. | 5. | 0. |
| 3 | U. | 0. | 0. | 0. | 0. |
| 4 | C. | 0. | 0. | 0. | 0. |
| 5 | 0. | 0. | 0. | 0. | 0. |
| 6 | C. | 3. | 0. | 0. | 0. |
| 7 | 0. | 0. | 0. | 0. | 0. |
| 8 | 0. | 0. | 0. | 0. | 0. |
| 9 | 3. | 0. | 0. | 3. | $0 \cdot$ |
| 10 | 0. | 0. | 0. | 0. | 0. |

COSTS IIN 1000 DOLLAR
UNITS)

|  | STRIPPING | USER |
| :---: | :---: | :---: |
| PERIOD | COST | COST |
| 1 | 0. | 0. |
| 2 | 0. | 0. |
| 3 | 0. | 0. |
| 4 | 0. | 0. |
| 5 | 0. | 0. |
| 6 | 0. | 0. |
| 7 | 0. | 0. |
| 8 | 0. | 0. |
| 9 | 0. | 0. |


|  | COST OF INSTABILIty |  |  |  | TOTAL COST |
| :---: | :---: | :---: | :---: | :---: | :---: |
| PER IOD | FULL WALL | INTER RAMP | BENCH | WEAK STRATUM | ALL TYPES |
| 1 | C. | E. | 0. | 0. | 0 . |
| 2 | 0. | 86. | 0. | 0. | 86. |
| 3 | 0. | 0. | 0. | 0 . | 0 . |
| 4 | 0. | 26. | 0. | 0. | 26. |
| 5 | 7. | 0. | 0. | 0. | 0. |
| 6 | 0. | 422. | 0. | 0. | 422. |
| 7 | 0. | 0. | 0. | 0. | 0. |
| 8 | 0. | 0. | 0. | 0. | 0 . |
| 9 | 0. | 0. | 0. | 0. | 0. |
| 16 | 0. | 0. | 0. | 0. | 0. |

PUSHBACK WALL INSTABILITY COSTS

| 1 | 0. | 0. | 0. | 0. |
| :--- | :--- | :--- | :--- | :--- |
| 2 | 0. | 0. | 0. | 0. |
| 3 | 0. | 0. | 0. | 0. |
| 4 | 0. | 0. | 0. | 0. |
| 5 | 0. | 0. | 0. | 0. |
| 6 | 0. | 0. | 0. | 0. |
| 7 | 0. | 0. | 0. | 0. |
| 8 | 0. | 0. | 0. | 0. |
| 9 | 0 | 0. | 0. | 0. |
| 10 |  | 0. | 0.0 | 0.0 |

INSTABIlITY COST TYPES FOF WHICH INSTABIlITY HAS OCCURRED.

| PERIOO | FULL WALL |  |  | INTER |  |  | RAMP |  |  | Walis |  |  |  |  | $\underset{0}{\mathrm{BENCH}}$ | WEAK | STRATUM 0 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 |  |  | 0 | $?$ | 0 | 0 | 8 | 0 |  |  | 0 | $\bigcirc$ |  | ¢ |  |  |  |
| 2 | 0 |  | 9 | 0 | C | 0 | 0 | 0 | 0 | 0 |  | 0 |  | 0 | 0 |  | \% |
| 3 | 3 |  | 0 | i | 0 | 0 | 0 | 0 | n | - | 0 | 0 |  | 0 | 0 |  | 0 |
| 4 | 0 |  | 9 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | - | 0 |  | 0 | 0 |  | 0 |
| 5 | 0 |  | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 3 | 0 |  | 0 | 0 |  | 0 |
| 6 | 0 |  | 0 | 9 | 0 | 0 | 8 | 0 | 0 | 0 | 0 | 0 |  | 0 | 0 |  | 0 |
| 7 | 0 |  | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1] | 1 |  | 0 | 0 |  | 0 |
| 8 | 0 |  | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | J | 1 |  | 0 | 0 |  | 0 |
| 9 | $\overline{4}$ |  | 0 | 0 | 0 | 0 | J | 0 | 0 | 0 | $\square$ | 0 |  | 0 | 0 |  | 0 |
| 10 | 0 |  | 0 | 0 | G | 0 | 0 | 0 | 0 | 0 | 0 | 0 |  | 0 | 0 |  | 0 |
| PUSHBACK WALL COSt types |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 1 | 0 |  | 0 | 0 | i) | 0 | 0 | $\bigcirc$ | 0 | 0 | [ | 0 |  | 0 | 0 |  | 0 |
| 2 | 0 |  | 5 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |  | 0 | 0 |  | 0 |
| 3 | C |  | 0 | 0 | 0 | 0 | 0 | 0 | 4 | 0 | 0 | 6 |  | 0 | 0 |  | 0 |
| 4 | 0 |  | 4 | 0 | [ | 0 | 0 | 0 | 0 | - | 0 | 0 |  | a | 0 |  |  |
| 5 | 0 |  | 0 | 0 | 0 | 0 | 0 | 0 | ¢ | 0 | 5 | 0 |  |  | 0 |  | 0 |
| 6 | 0 |  | 0 | 0 | 0 | 0 | i | 0 | 0 | 0 | 0 | 0 |  | 0 | 0 |  |  |
| 7 | 0 |  | C | 0 | - | 0 | 4 | ? | 0 | 0 | 0 | 0 |  | 0 | 0 |  | 0 |
| 8 | 0 |  | 6 | 0 | 0 | 0 | U | ก | 0 | 0 | 0 | 0 |  | 0 | 0 |  | 6 |
| 9 | 0 |  | 0 | u | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 |  | - | 0 |  |  |
| 10 | 0 |  | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | c | 7 |  | - | 0 |  | 0 |

NUMBER OF CELLS IN EACH WALL

| PERIOD | FULL WALL |  |  |  |  | INTER |  |  |  | L |  |  |  | BENCH |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 |  | 0 | 0 | 0 | 5 | 0 | 0 | 0 | ) | 0 | 0 | 0 | 0 | 319 |
| 2 | 3 | 35 | 0 | 0 | 3 | 3 | 0 | 0 |  | 0 | 0 | u | 0 | 419 |
| 3 | 2 | 14 | 0 | 0 | 3 | 0 | 0 | 9 |  | 0 | 0 | 0 | 0 | 539 |
| 4 | 2 | 30 | 2 | 0 | 12 | 0 | 0 | 0 |  | 0 | 0 | 0 | 0 | 569 |
| 5 | 2 | 3 | 8 | 0 | 0 | 0 | J | 0 |  | D | 0 | 4 | 0 | 599 |
| 6 | 1 | 3 | 8 | 5 | 0 | 0 | 0 | 0 | ) | 0 | 0 | 0 | 0 | 659 |
| 7 | 1 | 2 | 21 | 4 | 0 | 1 | 0 | 0 |  | 0 | 0 | 0 | 0 | 719 |
| 8 | 1 | 2 | 53 | 5 | 0 | 0 | 0 | 0 |  | 0 | 0 | 0 | 0 | 767 |
| 9 | 1 | 2 | 48 | 4 | 0 | 1 | 0 | U |  | 0 | 0 | 0 | 0 | 666 |
| 10 | 1 | 2 | 8 | 8 | 0 | 3 | 0 | 3 | , | 0 | 0 | 0 | 0 | 629 |



| RESULTS OF SIMULATION NUMAER | 3 |  |
| ---: | ---: | ---: |
| FOR SEGTOR | 2 |  |
|  | CASE | 2 |

BENEFITS (IN 10CO DOLLAD UNTTS). EENEFIT FROM CRE IS NET AFTEK GOST OF MINING THE ORE

| PERIOO | TYPE1 ORE | TYPE2 ORE | USER BENEFIT | MISC. BENEFIT | TOTAL |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 0. | 0. | 0. | 0. | 0. |
| 2 | 0. | 0. | 0. | 0. | 0. |
| 3 | 0. | 0. | 0. | 0. | 0. |
| 4 | 0. | 0. | 3. | 0. | 0. |
| 5 | 0. | 0. | 0. | 0. | 0. |
| 6 | 0. | 0. | 0. | 0. | U. |
| 7 | $\bigcirc$ | 0. | 0. | 0. | 0. |
| 8 | 4. | 0. | 0. | 0. | 0. |
| 9 | 0. | 0. | 0. | 0. | 0. |
| 10 | 0. | 0 . | 0. | 0. | U. |



PUSHBACK WALL INSTABILITY COSTS

| 0. | E. | 0. | 0. |
| :---: | :---: | :---: | :---: |
| 0. | 0. | 0. | 0. |
| 0. | 0. | 0. | 0. |
| 0. | 0. | 0. | 0. |
| 0. | 2. | 3. | 0. |
| 0. | [. | 0. | 0. |
| $\square^{\circ}$ | 0. | 0. | 0. |
| 0. | 0 . | 0. | 0. |
| 0. | C. | 0. | 0. |
| 0. | 0. | 0. | 0. |

INSTABILITY COST TYPES FOR WHICH INSTABILITY HAS OCCURRED.


NUMBER OF CELLS IN EACH WALL

| PERIOD | FULL HALL |  |  |  |  | INTER |  |  |  | LS |  |  |  | BENCH |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 5 | $G$ | 3 | 0 | 5 | 3 | 0 | 0 |  | 3 | $\checkmark$ | 0 | 0 | 319 |
| 2 | 3 | 35 | $J$ | 0 | 3 | 0 | J | 3 |  | 0 | 0 | 0 | 0 | 419 |
| 3 | 2 | 14 | 0 | 0 | 3 | 0 | 0 | 0 |  | 0 | 3 | 0 | 0 | 539 |
| 4 | 2 | こと | 2 | 0 | 12 | 0 | 0 | 0 |  | 0 | 2 | 0 | 0 | 569 |
| 5 | 2 | 3 | 8 | 4 | 0 | $\checkmark$ | 0 | 7 |  | 0 | 0 | 0 | 0 | 599 |
| 6 | 1 | 3 | 8 | 5 | 0 | 3 | 0 | 0 |  | 0 | 3 | $J$ | 0 | 659 |
| 7 | 1 | 2 | 21 | 4 | 0 | 0 | 0 | U |  | 0 | 0 | 0 | 0 | 719 |
| 8 | 1 | 2 | 53 | 5 | 0 | 0 | 0 | 5 |  | 0 | 0 | 0 | 0 | 767 |
| 9 | 1 | 2 | 48 | 4 | 0 | 0 | 0 | 0 |  | 3 | 3 | 0 | 0 | 66.6 |
| 10 | 1 | 2 | 8 | 8 | 0 | 1 | C | 0 |  | 0 | i | ij | 0 | 629 |

PUSHBACK WALL CELLS

## PERIOD

| 1 | 0 | 0 | 0 | 0 | 0 | 0 | $j$ | 0 | 0 | 0 | 0 | 0 |  | 0 |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| 2 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |  |
| 3 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |  |  |
| 4 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |  |
| 5 | 0 | 0 | 5 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |  |
| 6 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |  |
| 7 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |  |
| 8 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |  |
| 9 | 0 | 0 | 3 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |  |
| 10 | 0 | 0 | 0 | 0 | 0 | 3 | 0 | 0 | 3 | 0 | 0 | 0 | 0 |  |
| 0 |  | 0 | 0 | 0 | 0 | 0 |  |  |  |  |  |  |  |  |

GOUNT of unstable cells
PIT WALLS
FULL HEIGHT 1 . INTER RAMP SINGLE BENCH WEAK STRATUM

$$
17
$$

406. 

PUSHBACK WALLS
FULL HEIGHT INTER RAMP SINGLE BENCH WEAK STRATUM

$$
\begin{aligned}
& 0 . \\
& 4 . \\
& 0 .
\end{aligned}
$$

PRESENT VALUE FOR THE SImULATION IN 1000 dOLLAR


# INPUT DATA SUMMARY FOR CASE NUMBER <br> 2 



| SECTOR NUMBER | 3 |
| ---: | ---: |
| OF CASE | 2 |

WORKING FACE.
BENGHES ARE 50.0 UNITS HIGH AND 20.0 UNITS WIDE.
ROAOS ARE 120.0 UNITS WIOE.

## BASIC WALL ANGIES.

BENGH FACE ANGLE IS 60.0
ULTIMATE WALLO ANGLE ANO BOTTOM ELEV.

GOUNT OF INPUT ITEMS.
HAUL ROAOS
4
WORK BENCHES
PROBABILITY OISTR.S
PROB. DISTR.S (WEAK STRATUM)
1
5
0

PROBABILITY OISTRIBUTIONS
PIT WALL OISTRIBUTION

| -0. | 50. | 106. | 400. | $80{ }^{\mathrm{H}} .$ | $\begin{aligned} & \text { AEIGHTS } \\ & 1200 . \end{aligned}$ | -0. | -0. | -0. | -0. |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| -0.000 | -0.000 | -0.600 | -0.000 | PROBA $-C .000$ | BILITIES | -0. 000 | -0.000 | -0.000 | -0.600 | ANGLE |
| -0.000 | -0.000 | -0.ies | -0.000 | -0.000 | -0.000 | -0.000 | -0.000 | -0.000 | -0.000 | 30.00 |
| -0.000 | . 001 | . 062 | . 003 | . 004 | . 005 | -0.000 | - 7.600 | -0.000 | - 0.000 | 38.00 |
| -0.000 | . 016 | . 419 | .034 | . 040 | . 047 | -0.000 | -0.000 | -0.000 | -0.000 | 45.00 |
| -0.000 | . 109 | .118 | .130 | . 150 | .170 | -0.000 | -0.000 | -0.090 | -0.000 | 55.00 |
| -0.000 | -0.000 | -8.000 | -0.000 | $-0.000$ | -0.606 | -0.000 | -9.000 | -0.000 | -0.600 | 90.00 |

INSTABILITY COST TYPES FOR OIFFERENT WALLS.

| PERTOO | FULL | HEIGHT |  | INTER | RAMP |  | WALLS | BENCH | WEAK | STRATUM |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 |  | 9 | 9 | 999 | 99 | 9 | 9-9-0-0 | - 3 |  | -0 |
| 2 |  | 9 | 9 | 999 | 99 | 9 | 9 9-0-0 | -0 |  | -0 |
| 3 |  | 9 | 9 | 999 | 99 | 9 | 9 9-0-0 | -0 |  | -0 |
| 4 |  | 9 | 9 | 999 | 99 | 9 | 9 9-0 0 | -0 |  | -0 |
| 5 |  | 9 | 9 | 999 | 9 9 | 9 | 9 9-0-0 | -3 |  | -0 |
| 6 |  | 9 | 9 | 999 | 99 | 9 | 9 9-0-7 | -0 |  | - 0 |
| 7 |  | 9 | 9 | 999 | 99 | 9 | 9 9-0-0 | -0 |  | -0 |
| 8 |  | 9 | 9 | 999 | 99 | 9 | 9 9-0-0 | -3 |  | -0 |
| 9 |  | 9 | 9 | 999 | 99 | 9 | 9 9-0-0 | -0 |  | - 0 |
| 10 |  | 9 | 9 | 999 | 99 | 9 | 9 9-0 $=0$ | -0 |  | -0 |
| PUSHBACK |  | WALL INSTABILITY |  | cost | TYPES |  |  |  |  |  |
| PERIOO | FULL | HEIGHT |  | INTER | RAMP |  | WALLS | BENCH | WEAK | STRATUM |
| 1 |  | 8 | 8 | 888 | 88 | 8 | 8 8-0-0 | -0 |  | 0 |
| 2 |  | 8 | 8 | 688 | 88 | 8 | 8 8-0-0 | -0 |  | -0 |
| 3 |  | 8 | 8 | $\begin{array}{llll}8 & 8 & 8\end{array}$ | 88 | 8 | 8 8-0-0 | -0 |  | 0 |
| 4 |  | 8 | 8 | $\begin{array}{llll}8 & 3 & 8\end{array}$ | 88 | 8 | 8 8-0-0 | -0 |  | 0 |
| 5 |  | 8 | 8 | $\begin{array}{llll}8 & 8 & 8\end{array}$ | 88 | 8 | 8 8-0-0 | -0 |  | - 0 |
| 6 |  | 8 | 8 | 888 | 868 | 8 | 8 8-0-0 | -0 |  | 0 |
| 7 |  | 8 | 8 | $\begin{array}{llll}8 & 8 & 8\end{array}$ | 88 | 8 | 8-8-0-0 | -1 |  | 0 |
| 8 |  | 8 | 8 | $\begin{array}{lll}8 & 8 & 8\end{array}$ | 38 | 8 | $88-0=0$ | -3 |  | 0 |
| 9 |  | 8 | 8 | 888 | 88 | 8 | 8 8-3-0 | -0 |  | 0 |
| 10 |  | 8 | 8 | 888 | 888 | 8 | 8 8-0-0 | -0 |  | 0 |


| PERIOO | SECTOR WIOTH |
| :---: | :---: |
| 1 | 1400.0 |
| 2 | 1400.0 |
| 3 | 1400.0 |
| 4 | 1400.0 |
| 5 | 1350.0 |
| 6 | 1300.0 |
| 7 | 1350.0 |
| 8 | 1300.0 |
| 9 | 130.0 |
| 10 | 1400.0 |

haUl road elevations listed from pit top to pit bottom．

| PERIOO | kOADÜ | 1 | 2 | 3 | 4 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1 |  | 3850.0 | 3650.0 | 99999.0 | 99999．0 |
| 2 |  | 3825.0 | 3675.0 | 99999.0 | 99999．0 |
| 3 |  | 3825.0 | $3675 . \mathrm{C}$ | 3325.0 | 99999．0 |
| 4 |  | 3825．0 | $3675 . \mathrm{C}$ | 3300.0 | 3030.0 |
| 5 |  | 3825.0 | 3300.0 | 99999.0 | 99999．0 |
| 6 |  | 3825.0 | 3025.0 | 99999．0 | 99999． |
| 7 |  | 3825.6 | 3025.0 | 99999.0 | 9.9999 .0 |
| 8 |  | 3825.0 | 3170.0 | 3050.0 | 3430.0 |
| 9 |  | 3850.0 | 3175.0 | 3025.0 | 99999．0 |
| 10 |  | 3825.0 | 3175.0 | 3025.0 | 99999．6 |

WORK BENCH ELEVATIONS LISTED FROM PIT TOP TO PIT BOTTOM．

| PERIOD | BENCH 1 | WIOTH 1 |
| :---: | ---: | ---: |
| 1 | 99999.0 | 0.0 |
| 2 | 99999.0 | 0.0 |
| 3 | 99999.0 | 0.0 |
| 4 | 3900.0 | 250.6 |
| 5 | 99999.0 | -0.0 |
| 6 | 99999.0 | -0.0 |
| 7 | 99999.0 | -0.0 |
| 8 | 99999.0 | -0.0 |
| 9 | 39999.0 | -0.0 |
| 10 | 99999.0 | -0.0 |

PIt limit elevations．

|  | SECTOR | PIT | ULTIMATE WALL | PUSHBACK |
| :---: | :---: | :---: | :---: | :---: |
| PERIOD | TOP ELEV． | BOTTOM ELEV． | BOTTOM ELEV． | bottom elev． |
| 1 | 3950. | 355 C 。 | 3950. | 3950. |
| 2 | 3950. | 3350. | 3950 。 | 3950. |
| 3 | $3950{ }^{\circ}$ | 3206. | 3950 。 | 3950. |
| 4 | 3956. | 3050. | 3950 。 | 3950. |
| 5 | 3950. | 3050 。 | 3950. | 3600. |
| 6 | 3950. | 2850. | 3950. | 3350. |
| 7 | 3950. | 2750. | 3950. | 3230. |
| 8 | 3950. | 2750. | 3950. | 3950. |
| 9 | ＋150． | 2750. | 4150 。 | 3000. |
| 10 | 4150. | 2750. | 4150 。 | 2900. |

AMOUNT OF ROCK．

| PERIOO | TYPE1 ORE | TYPE2 ORE | WASTE |
| :---: | :---: | :---: | :---: |
| 1 | 0. | 0. | $\bigcirc$ ． |
| 2 | ¢． | 0. | 0 ． |
| 3 | C． | 0. | 0. |
| 4 | 0. | 0. | 6. |
| 5 | 0. | 0. | 0. |
| 6 | 0. | 0. | 0. |
| 7 | 0. | 0. | C． |
| 8 | 0. | 0. | 0. |
| 9 | 0. | 0 ． | 0. |
| 10 | 「． | ®． | C． |

ORE GRADE AND COST OF MINING．

|  | average fercent ore grade |  | COST OF MINING |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Pef．i00 | TYPEI OFE | TYPE2 GRE | TYPE1 ORE | TYPE？ORE | WASTE |
| 1 | 0.600 | C． 000 | 0.060 | 0.000 | ． 350 |
| 2 | 0.003 | C． 300 | c． 300 | 3.000 | ． 350 |
| 3 | a．ico | C．00c | 4.080 | 0.000 | ． 350 |
| 4 | J．009 | c． 300 | 0.000 | 3.000 | ． 350 |
| 5 | 0.100 | C． 300 | 0.000 | 3.000 | ． 350 |
| 6 | $0.00 ?$ | C． 900 | 0.000 | 0.000 | ． 350 |
| 7 | a．cca | 0.300 | 0.000 | 0.000 | ． 350 |
| 8 | 0.000 | C． 000 | 0.000 | 0． 000 | ． 290 |
| 9 | $\therefore .000$ | C． 1000 | 0.000 | 0.000 | ． 290 |
| 10 | c．0ug | 0.000 | 0.000 | 0.000 | .294 |

## miscellaneous input data．

| PERIOD | value 1 | value 2 | VALUE 3 | VALUE 4 | value 5 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1. | 3. | J． | ． 376 ci＋05 | 0. | 0 ． |
| 2 | $\cup$ 。 | 0. | ． $399 \mathrm{E}+05$ | 0. | ¢． |
| 3 | $\bigcirc$－ | 0. | ． 37 cet05 | 0. | 0. |
| 4 | 0. | 0. | －310E＋ 5 | 0. | 6. |
| 5 | 0. | 0. | ． $418 \mathrm{E}+05$ | 0. | 0. |
| 6 | $\dot{\sim}$ ． | 9. | －441E＋45 | 0. | 0. |
| 7 | $?$ ． | 3. | ． $382 \mathrm{E}+05$ | 0. | 0. |
| 8 | 0. | 0. | ． $376 E+05$ | 0. | c． |
| 9 | 0. | 0. | ． $494 E+05$ | 0. | 5. |
| 10 | $\checkmark$ 。 | $i$. | $.494 E+C 5$ | 3. | 0 － |


| RESULTS OF SIMULATION NUMBER | 1 |
| ---: | ---: | ---: |
| FOR SECTOR | 3 |
| CASE | 2 |

BENEFITS IIN IOCO DOLLAR
UNITS）． BENEFIT FROM ORE IS NET AFTER COST OF MINING THE ORE

| PERI00 | TYPE 1 ORE | TYPE2 ORE | USER BENEFIT | MISC．BENEFIT | TOTAL |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 0. | 0. | 0. | 0 O． | 0. |
| 2 | 0. | 3. | 0. | 0 ． | 0. |
| 3 | 0. | 6. | 0. | 0. | 0. |
| 4 | 0. | 0. | 0. | 0. | 0. |
| $E$ | 0. | 0. | 0 ． | 0. | 0. |
| 6 | 0. | 0. | 0. | 0. | 0. |
| 7 | C． | 0. | 0. | 0. | 0. |
| 8 | 0. | 0 ． | 0. | 0. | 0. |
| 9 | 4. | 0. | 0. | 0. | 0. |
| 10 | C． | 0 ． | 3. | 0. | i． |

COSTS（IN 1000 DOLLAR
UNITS）

|  | STRIPPING | USER |
| :---: | :---: | :---: |
| PERIOO | COST | $\operatorname{cost}$ |
| 1 | 0. | 0. |
| 2 | 3. | 0. |
| 3 | 0. | 0 ． |
| 4 | 0. | 0 。 |
| 5 | 9. | 0. |
| 6 | 0. | 0. |
| 7 | 0. | 0. |
| 8 | 0. | 0. |
| 9 | 0. | 0. |
| 10 | 0. | 0. |


|  | FULL WALL INTER OF INSTABILITY |  |  |  | TOTAL COST |
| :---: | :---: | :---: | :---: | :---: | :---: |
| PERIOD |  |  |  | WEAK STRATUM | ALL TYPES |
| 1 | 0. | 0. | 0. | 0 。 | 0 。 |
| 2 | $\bigcirc$ ． | 2. | 0. | 0 ． | 0 。 |
| 3 | 0. | ¢． | 0. | 0. | 0. |
| 4 | 6. | 7992. | 0 ． | 0. | 7992. |
| 5 | 859. | 0. | 3. | 0. | 859. |
| 6 | 0. | 0. | 0. | 0. | 0 ． |
| 7 | 0. | 0. | 0. | 0. | 165. |
| 8 | 0. | 0. | 0. | 0. | 0. |
| 9 | 0. | 0. | 0. | 0. | 0. |
| 10 | 0. | $6^{6}$ | 0. | 0. | 1132. |

PUSHBACK WALL INSTABILITY COSTS


INSTABILITY COST TYPES FOK WHICH INSTABILITY HAS OCCURRED．

| PERIOD | FULL | WALL |  |  | NTE |  |  | AMP |  | WAL | LS |  |  | BENCH | WEAK | STRATUM |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 |  |  | 0 | 0 | 0 | ？ | 3 | 0 | 0 | 0 | － | 0 | 3 | 0 |  | 0 |
| 2 | 0 |  | 0 | 0 | 0 | C | 0 | 0 | 0 | 0 | 0 | 0 | ？ | 0 |  | 0 |
| 3 | ， |  | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |  | 0 |
| 4 | 0 |  | ¢ | 0 | 0 | c | 9 | 0 | 0 | 0 | 0 | 4 | 1 | 0 |  | 0 |
| 5 | 9 |  | 0 | 0 | E | 0 | 0 | c | 0 | 0 | 0 | 0 | 0 | 0 |  | 0 |
| 6 | 0 |  | 0 | 0 | ［ | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 |  | 0 |
| 7 | 0 |  | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |  | 0 |
| 8 | 0 |  | 0 | 0 | ¢ | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 |  | 0 |
| 9 | 0 |  | 0 | 0 | j | 0 | i | 5 | 0 | 0 | 0 | 3 | i | 0 |  | 0 |
| 10 | ？ |  | 0 | 0 | － | 0 | 0 | 0 | 0 | 0 | 0 | ！ | 0 | 0 |  | 0 |



NUMBER OF CELLS IN EACH WALL

| PERIOD | FULL WALL | 14 | 7 | 14 | 0 | INTER | $R$ 0 | AMP | $0^{W}$ | IALLS | 0 | 0 | 3 | BENCH 223 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 2 | 2 | 11 | 9 | 14 | 0 | j | 0 |  | 0 | 0 | 0 | 0 | 0 | 223 335 |
| 3 | 2 | 11 | 9 | 4 | 11 | 0 | 0 |  | 0 | 0 | 0 | 0 | 0 | 419 |
| 4 | 2 | 28 | 19 | 9 | 4 | 6 | 0 |  | 0 | 1 | 0 | $J$ | 0 | 583 |
| 5 | 2 | 5 | 5 | 0 | 0 | 0 | 0 |  | 0 | 0 | 0 | 3 | 0 | 485 |
| 6 | 3 | 4 | 7 | 0 | 0 | 0 | 3 |  | 0 | 0 | J | 0 | 0 | 571 |
| 7 | 3 | 8 | 5 | 4 | 3 | 0 | 0 |  | 9 | 0 | 0 | 0 | 0 | 647 |
| 8 | 1 | 10 | 2 | 11 | 65 | 5 | 0 |  | 5 | 0 | 0 | 0 | 4 | 623 |
| 9 | 5 | 5 | 0 | 0 | 1 | 0 | 0 |  | $\checkmark$ | 0 | 0 | 0 | 0 | 727 |
| 1 C | 9 | 9 | 0 | 0 | 0 | 3 | 3 |  | 0 | 3 | 0 | 0 | 0 | 783 |




INSTABILITY COST TYPES FOR WHICH INSTABILITY HAS OCCURRED.



| 0 | 0 |
| :--- | :--- |
| 0 | 0 |
| 0 | 0 |
| 0 | 0 |
| 0 | 0 |
| 0 | 0 |
| 0 | 0 |
| 0 | 0 |
| 0 | 0 |
| 0 | 0 |

number of cells in each wall


PEFIOD

| 1 | $\checkmark$ | E | 0 | 9 | 3 | 9 | 0 | L | 0 | 0 | 0 | 0 | 0 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 2 | 0 | C | 0 | u | 0 | 0 | 0 | 0 | d | 3 | 0 | 0 | 0 |
| 3 | 5 | E | f | 0 | J | 0 | 0 | 5 | 0 | 3 | 0 | $\checkmark$ | 0 |
| 4 | 0 | 0 | 0 | 0 | 0 | 0 | 3 | 0 | U | 0 | 0 | 0 | 0 |
| 5 | 0 | 11 | 6 | 0 | 0 | 0 | 3 | U | 3 | 3 | i | 0 | 0 |
| 6 | 0 | 10 | 3 | U | 3 | $J$ | 3 | 0 | 0 | $\checkmark$ | 0 | 0 | 0 |
| 7 | 13 | $\pm 1$ | 2 | 0 | 3 | 8 | 0 | J | 0 | 0 | 0 | 5 | 0 |
| 8 | 5 | n | $\square$ | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| 9 | j | 4 | 2 | 9 | 52 | 0 | $\checkmark$ | 0 | 0 | 0 | 0 | U | 0 |
| 10 | 0 | 4 | 2 | 9 | 11 | 3 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |

## GOUNT OF UNSTABLE GELLS

PIT WALLS
FULL HEIGHT 2 .
INTER RAMP
SINGLE BENGH
24.

WEAK STRATUM
451.

0 。
PUSHEACK WALLS
FULL HEIGHT
INTER PAMP
SINGLE BENCH
WEAK STRATUM


PRESENT VALUE FOR THE SIMULATION (IN 1000 DOLLAR
TOTAL BENEFIT =
3.

TOTAL COST $=840$.

RESULTS OF SIMULATION NUMBER 3

FOR SECTOR case

3
2

BENEFITS IIN 1GGO DOLLAR
UNITS).
beNEFIT FROM ORE IS NET AFTER COST OF MINING THE ORE

| PERIOD | TYPE 1 ORE | TYPE2 ORE | USER BENEFIT | MISC, BENEFIT | TOTAL |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 0. | 0. | 0. | 0. | 0. |
| 2 | ¢. | 7. | 0. | 0. | 0 . |
| 3 | 0. | 0. | 0. | 0. | 0. |
| 4 | ¢. | 6. | 0. | 0. | 0. |
| 5 | E. | C. | 0. | 0. | 0. |
| 6 | 0. | 0. | U. | 0. | $\square_{0}$ |
| 7 | 0. | 0. | 0. | 0. | 0. |
| 8 | 0. | 0. | 0. | 0. | 0. |
| 9 | 0. | 0. | 0. | 0. | 0. |
| 10 | $\bigcirc$. | ®. | 0. | 0. | 0. |

GOSTS (IN 1000 DOLLAR
UNITS)

| COST OF INSTABILITY |  |  |  |  | TOTAL COST |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | O. | - 0 O. | BENG | WEAK STRATUM | ALL TYPES |
| 2 | 1023. | 0. | 0. | 0. | 1023. |
| 3 | 0. | 0. | 1. | 0. | 0. |
| 4 | 0. | C. | 0. | 0. | 0. |
| 5 | 0. | C. | 0. | 0. | 0. |
| 6 | 0. | 0. | 0. | 0. | 0. |
| 7 | 0. | 0. | ¢. | 0. | 165. |
| 8 | 0. | 4. | C. | 0. | 0. |
| 9 | 0. | 0 - | 0. | 0. | 0. |
| 10 | 0. | 0. | 0. | 0. | 1339. |
| PUSHBACK WALL INSTABILITY COSTS |  |  |  |  |  |
| 1 | 0. | $c$. | 0. | 0. |  |
| 2 | 0. | 0. | 0. | 0. |  |
| 3 | 0. | $\bigcirc$ - | 6. | 0. |  |
| 4 | 0. | 0. | 0. | 0. |  |
| 5 | 0. | 0. | $?$ | 0. |  |
| 6 | 0. | 0. | 5 . | 0. |  |
| 7 | 0. | 165. | 0. | 0. |  |
| 8 | E. | 0. | 0. | D. |  |
| 9 | 0. | [. | 0. | 0. |  |
| 10 | 0. | 1329. | 0 。 | 3. |  |

INSTAEILITY GOST TYPES FOR WHICH INSTABILITY HAS OCCURRED.

| PERIOD | FULL | WALL |  |  | INT |  |  | RAM |  |  | LLS |  |  | BENCH | WEAK | STRATUM |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 0 |  | 8 | 0 | 0 | 0 | 0 | 00 | 0 | 0 |  | 0 | 4 | 0 |  | jof |
| 2 | 9 |  | $\square$ | 0 | C | 0 | 3 | 30 | 0 | 0 | 0 | 3 | $\iota$ | 0 |  | 0 |
| 3 | 6 |  | 0 | 0 | 0 | j | 0 | 0 i. | - 0 | 0 | 4 | J | \% | c |  |  |
| 4 | 0 |  | 0 | 3 | 3 [ | 0 | 0 | 00 | 0 | 0 | 0 | 0 | - | , |  | 0 |
| 5 | 0 |  | 0 | 3 | 30 | 0 | 3 | 30 | C | - | 0 | 0 | 4 | , |  | $\checkmark$ |
| 6 | 0 |  | 9 | 0 | [ | 0 | $0]$ | $]$ ¢ | 5 | - | - | 0 | C | 0 |  | 0 |
| 7 | 0 |  | 0 | J | ] $t$ | 0 | 1 | 3 - | - 0 | 0 | 3 | J | $\checkmark$ | 0 |  | 0 |
| 8 | C |  | 5 | 0 | - | 0 | ij | ${ }^{4} 5$ | 0 | ن | J | 0 | C | 0 |  | 0 |
| 9 | 0 |  | 0 | a | 0 | 0 | 0 | 00 | 0 | 0 | 0 | 0 | a | 0 |  | 4 |
| 10 | 6 |  |  | 0 | 0 | 0 | 6 | 50 | 0 | 0 | 3 | 0 | is | $r$ |  | 0 |
| PUS | K WAL | 1 cost | TYPES |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 1 | 0 |  | 6 | 0 | 0 | 0 | 0 | $\because 0$ | 0 | 0 | $?$ | $\square$ | 0 | 0 |  | 0 |
| 2 | 0 |  | 0 | 3 | 3 - | © | 3 | 3 c | 0 | i | 0 | 0 | 4 | 0 |  | - |
| 3 | $i$ |  | $\bigcirc$ | 0 | 0 | : | 9 | 9 - | C | 3 | 0 | 3 | 0 | 9 |  | , |
| 4 | 0 |  | 5 | $\because$ | 0 | C | 0 | 00 | 0 | - | $\dot{\sim}$ | J | c | 0 |  | 0 |
| 5 | 5 |  | 0 | a | 0 | 0 | - | a | 0 | 0 | C | 0 | 0 | 0 |  | 0 |
| 6 | 6 |  | $G$ | u | 0 | 0 | 0 | 00. | 0. 0 | 0 | 0 | 0 | 0 | 0 |  | 0 |
| 7 | 0 |  | 8 | $\checkmark$ | \% | 0 | 0 | 2 is | \% | - | 0 | 9 | - | c |  | , |
| 8 | S |  | - | 0 | [ | E | - | - 1 | 1 | 0 | 0 | 3 | - | 0 |  | 0 |
| 9 | $\bigcirc$ |  | 0 | 0 | 0 | 0 | 0 | 0 4 | 0 | J | 0 | e | 4 | 0 |  | 0 |
| 13 | 0 |  | ¢ | 8 | 3 | 0 | e | 0 a | \% | - | 0 | 0 | c |  |  | 0 |

NUMEER OF CELLS IN EACH WALL

| $\underset{1}{\text { PEF IOD }}$ | FULL WALL | 14 | 7 | 14 | 0 | INTER | $\begin{aligned} & \text { RAMP } \\ & 0 \end{aligned}$ | 3 | $W A L L S$ | j | U | 5 | $\begin{array}{r} \text { BENCH } \\ 223 \end{array}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 2 | 2 | 11 | 9 | 4 | 0 | 3 | 3 | 0 | 0 | 0 | 3 | ] | 335 |
| 3 | 2 | 11 | 9 | 4 | 11 | 0 | 3 | 0 | is | 0 | 0 | 0 | 419 |
| 4 | 2 | 26 | 19 | 9 | 4 | 6 | d | 0 | 0 | 4 | 0 | 0 | 503 |
| 5 | 2 | 5 | 5 | 0 | 0 | 0 | 3 | 0 | 0 | 0 | 0 | 0 | 485 |
| 6 | 3 | 4 | 7 | 3 | ] | ] | 3 | 0 | 3 | \# | 0 | 0 | 571 |
| 7 | 3 | 8 | 5 | 0 | 3 | 3 | J | 3 | 3 | 0 | J | 0 | 647 |
| 8 | 1 | 10 | 2 | 11 | 65 | 5 | 3 | 0 | 0 | 3 | 0 | 0 | 625 |
| 9 | 5 | 5 | 4 | 0 | 0 | 0 | 0 | 0 | 3 | 5 | 0 | 0 | 727 |
| 13 | 9 | 9 | 0 | 0 | 0 | j | 0 | 0 | 0 | 0 | 0 | 0 | 783 |

PUSHBACK WALL CELLS
PERIOU
12


# CASE SUMMAEY FOR CASE NUMBER 2 FOR THE ENTIRE FIT FOR ALL SIMULATIONS （AMOUNT IN THOUSAND DOLLAK UNITS） 

Present value of total benefit for simulations i thru 15

| 198034. | 1983こ4． | 198びき4． | 198034. | 198034. |
| :---: | :---: | :---: | :---: | :---: |
| 1989 J． | 198334． | 19853 L ． | 1986 3． | 198034. |
| 198036. | 19833ヶ4． | 1983 ${ }^{\text {54．}}$ | 198：34． | 198034. |

PRESENT VALUE UF total COSt FOF SImulations 1 thru 15

| 1.2372. | $95 i 26$. | $9+57$. | 95888. | 95545. |
| ---: | ---: | ---: | ---: | ---: |
| 93071. | 95463. | 96527. | 102061. | 97051. |
| 96016. | 96572. | 95354. | 97612. | 93404. |

SUMMARY OF BENEFITS ANO COSTS FOR CASE

2

AVEKAGE FRESENT VALUE OF BENEFITS 198034.
STAMOARQ DEVIATION OF BENEFITS O．
average fresent value of costs 96509.
STANUARO DEVIATION OF COSTS 2640.

SUMMARY OF INCREMニ̈NTAL CHANGE IN NPV AMONG CASES（IN 1UOE UNITS）
ニニニニニニニニニニニニニニニニニニニニニニニニニニニニニニニニン

| CASE | TOTAL | INCREMENTAL | STD．DEV |
| :---: | ---: | :---: | :---: |
| NUMBER | NFV | NPV | OF INGEMENT |
| 2 | 151526. | 3. | 0. |
| 1 | $1: 5852$. | 4276. | 189. |

EXHIBIT A-3

MICRO FLOW CHARTS OF SUBROUTINES COSTI AND FCHK


 values needed for sampling.


| A | AN ARRAY USED IN INPUTTING DATA BY THE PREADI" ROUT INE. |
| :---: | :---: |
| ABENU | AN ARRAY USED IN "BNCST'* FOR SUMHING BENEFITS FROM THE |
|  | USER SUPPLIED ROUTINE BENF2. |
| ABMSQ | ARRAY USED IN "BNCST" TO SUM SQUARE OF MISC. BENEFITS. |
| ABNMS | ARRAY USED IN "BNCST" TO SUM MISCELLANEOUS BENEFITS. |
| ABUSQ | ARRAY USED IN "BNCST" TO SUM SQUARE OF USER BENEFITS(ABENU |
|  | SQUARED). |
| ACL | AVERAGE COST OF MINING TYPE2 ORE FOR ENTIRE PIT |
| ACS | AVERAGE COST OF MINING TYPEI ORE FOR ENTIRE PIT |
| A CW | AVERAGE COST OF HINING WASTE FOR ENTIRE PIT |
| AGL | AVERAGE GRADE OF TYPE 2 ORE FOR ENTIRE PIT |
| AGS | AVERAGE GRADE OF TYPEI ORE FOR ENTIRE PIT |
| ANGEK | Variable containing input value of bank angle in radians. |
| ANGU | ARRAY CONTAINING INPUT VALUES OF ULTIMATE WALL ANGLES IN RADIANS. |
| AVG1 | INPUT VALUE OF AVERAGE ORE GRADE FOR ORE TYPE 1. |
| AVG2 | INPUT VALUE OF AVERAGE ORE GRADE FOR ORE TYPE 2. |
| B | ARRAY USED IN ROUTINE "READI" FOR READING INPUT DATA. |
| BEN | TEMPORARY VARIABLE USED IN PROGRAM "BNCST" TO SUM TOTAL BENEFIT OVER ALL SEGHENTS IN A SECTOR. |
| BENHT | INPUT VALUE OF BENCH HEIGHT. |
| BENMS | TEMP. VARIABLE USED IN "BNCST" TO SUM MISC. BENEFITS. |
| BENS Q | ARRAY USED IN "BNGST" TO SUM SQUARE OF TOTAL BENEFIT IN A SECTOR. |
| BENS V | ARRAY USED IN "BNCST* TO SUM TOTAL EENEFIT IN A SECTOR. |
| BENS | TEMPORARY VARIABLE USED IN "BNCST" FOR STORING USER BENEFITS. |
| BENHD | VARIABLE TO HOLD INPUT VALUE OF BENCH HIDTH. |
| BNMSC | ARRAY USED TO STORE MISCELLANEOUS BENEFITS. |
| BNTOT | ARRAY USED TO STORE TOTAL BENEFIT IN SECTOR. |
| BNTP1 | AVERAGE BENEFIT OF TYPE 1 ORE |
| BNTP2 | AVERAGE BENEFIT OF TYPE2 ORE |
| BOA | AVERAGE OTHER BENEFIT |
| BOV | VARIANCE OF OTHER BENEFITS |
| BPV | PRESENT YALUE OF BENEFITS |
| BS | USED IN COMPUTING STD. DEV. OF BENEFITS OVER ALL SIMULATIONS. |
| BSS | USED IN COMPUTING MEAN ANO STD. DEV. OF BENEFITS OVER ALL |
|  | SIMULATIONS. |
| BUA | AVERAGE USER BENEFITS |
| BUV | VARIANCE OF USER BENEFITS |
| C | ARRAY USED IN "READI* FOR READING INPUT DATA. |
| CFHT | ARRAY USED TO StORE COST OF FULL HEIGHT INSTABILITIES IN PIT |
| CFPB | ARRAY USED TO STORE COST OF FULL HEIGHT INSTABILITIES IN PUSHBACK HALL. <br> WALL. |
| COCL | AVERAGE COST OF HASTE MINING IN CURRENT SECTOR |
| COFUS | AVERAGE USER COST |
| COMNH | ARRAY TO HOLO INPUT VALUE FOR GOST OF MINING WASTE ROCK PER UNIT WEIGHT (TON). |
| COMN1 | ARRAY TO HOLD INPUT VALUE FOR COST OF HINING AND PROCESSING ORE TYPE 1 PER UNIT HEIGHT (TON). |
| COMN2 | SAME AS COMN1 BUT FOR ORE TYPE 2. |
| CPV | PRESENT VALUE Of Costs |
| CS | USED IN COMPUTING STD. DEV. OF COSTS OVER ALL SIMULATIONS. |
| css | USED IN COMPUTING MEAN AND STD. dev. of costs over all |
|  | SIMULATIONS. |
| CSTBA | ARRAY TO STORE COST OF BENCH INSTABILITIES IN PUSHBACK WALL. |
| CSTB | ARRAY TO STORE GOST OF BENCH INSTABILITIES IN PIT HALL. |
| CSTF | ARRAY CONTAINING INSTABILITY COSTS PER PERIOD |
| CSTFA | ARRAY USED TO STORE SUM OF INSTABILITY COSTS OVER ALL PERIODS |


|  | ARRAY CONTAINING SQUARE DF CSTFA |
| :---: | :---: |
| CSTIA | ARRAY,STDRES COST DF INTERRAMP INSTABILITIES IN PUSHBACK HALL |
| CSTIB | ARRAY, STDRES COST DF INTERRAMP INSABILIT IES IN PIT HALL. |
| CSTSA | ARRAY, STDRES COST DF HEAK STRATUM INSTABILITIES IN PUSHBACK |
| cstse | ARRAY, STDRES C OSt dF heak stratum instabilities in pit hall. |
| cstsc | ARRAY, STDRES SUM DF ALL COSTS IN SECTOR BY PERIDD. |
| cstsa | ARRAY, USED TO SAVE SQUARE DF TDTAL CDST IN SECTDR FDR USE IN COMPUTING STO. DEV. |
| cstsv | ARRAY, USED TD SUM TOTAL COST FRDM ALL SIMULATIONS FOR USE IN COMPUTING MEAN AND STD. DEV. DVER SIMULATIONS BY PERIDD. |
| cstua | ARRAY CDNTAINING SUN DF USER COSTS OVER ALL PERIDOS |
| cstuz | ARRAY CONTAINING SQUARE DF CSTUA |
| CUA | AVERAGE USER CDST |
| CUSR | ARRAY, USED TO STORE COSTS FRDM USER SUPPLIED ROUTINE COST2. |
| CUV | STANDARD DEVIATIDN DF USER CDSTS |
| DATE | ARRAY TO STORE INPUT CALENDAR DATE (ANY 20 ALPHANUMERIC CHARACTERS). |
| OIT | USED IN "REAOI" TD HOLD THE DITTO FIELD HHEN READING INPUT DATA. |
| FAA | AVERAGE INSTABILITY COSTS FDR PERIDD |
| FAV | STANOARD OEVIATIDN OF FAA |
| FBEN | ARRAY TD STORE AVERAGE VALUE DF TOTAL BENEFITS FDR EACH Case |
| FBENS | ARRAY TO STDRE STD. DEV. DF TOTAL BENEFITS FDR EACH CASE |
| FCOSS | ARRAY TD STDRE STD.DEV. DF TOTAL CDSTS FDR EACH CASE |
| FCDST | ARRAY TD Store average value df total costs for each case |
| HALEL | ARRAY, STORES the input haul road elevatidons. |
| HALHD | STDRES THE INPUT VALUE DF HAUL RDAD WIDTH FDR CURRENT SECTOR. |
| HEIT | ARRAY, STORES HEIGHT YALUES DF THE PRDBABILITY DISTRIBUTION. |
| HHKEL | ARRAY, USED IN "COST1" TO STDRE THE CDLLATED HAUL RDAD AND HORK BENCH ELEVATIONS. |
| 1 | GENERAL ARRAY SUBSCRIPT AND LODP CDNTRDL VARIABLE. |
| 10 | USED TD HDLD Contents of ID FIELD DURING INPUT DF Data. |
| IFLG | FLAG TD STDP SAMPLING PRDCESS, USED ONLY IF USER SUPPLIED |
|  | ROUTINE IS GIVEN TO TERMINATE INSTABILITY SAMPLING AFTER FIRST INSTABILITY |
| IHD1 | ARRAY USED TO INOICATE WHAT TYPE 1 HEADER CAROS WERE READ |
| IHD2A | ARRAY USED TD INDICATE THAT CERTAIN TYPE 2 header caros have |
|  | BEEN READ IN "READI** |
| IHD2B | ARRAY USED TD Indicate that certain type 2 header cards have |
|  | been read in "readi* |
| I HN | SUBSCRIPT USED IN INPUTTING HAUL RDADS ANO WORK benches to |
|  | SPECIFY TD THE "READI* AND "FILL" RDUTINES WHICH SURFACE IS |
|  | BEING INPUT DR FILLED. ALSD IT MUST BE ZERD FDR OTHER CALLS |
|  | TD THE "FILL" ROUTINE. |
| IHN | SUBSCRIPT USEO TO SPECIFY HALL NUMBER FDR HALLS DELIMITED |
|  | BY HAUL RDADS AND WDRK BENCHES (INTER RAMP WALLS). |
| I SC | INTERNAL NUMBER USED TO INDICATE THE SECTOR, IT IS NDW ALHAYS ZERD. |
| I NC | ARRAY TO STORE INCREMENTAL CHANGE IN NPV AMDNG CASES |
| I 55 | ARRAY TD STORE CASE NUMBERS, SORTED BY NPV |
| I SCN | Stores the input value of sector number. |
| I SG | INTERNAL SEGMENT NUMBER, IT IS ALHAYS 1, 2 DR 3. |
| ISGN | ARRAY HHICH STDRES THE INPUT VALUE(S) OF SEGMENT NUMBER (S). |
| K | GENERAL SUBSCRIPT AND LDDP CONTRDL VARIABLE, USUALLY USED |
|  | FOR PERIDD (YEAR) SUBSCRIPT. |
| KFLG | ARRAY TD HOLD USER DESIGNATED FLAGS WHICH ARE INITIALIZED ONLY AFTER EACH SIMULATIDN |
| KLIFE | USED TD STORE NUMBER DF PERIDOS (YEARS) DF MINE DESIGN LIFE. |
| KPD | SUBSCRIPT ANO LODP CONTRDL USED DNLY FOR PERIDD |
|  | (YEAR) IN ARRAY REFERENCES |
| KSPO | ARRAY USEO TD INDIGATE WHAT PERIDDS (YEARS) DF DATA LAST |
|  | READ WERE AGTUALLY INPUT. IT IS USED IN FILLING INPUT |
|  | DATA ARRAYS BY RDUTINES "FILL" AND "FILLi" |


| LERR | flag used to indicate hhether a fatal error has been encounte in reading the input data. fatal error if lerr is none zero. |
| :---: | :---: |
| LFINI | FLAG USED BY "READI" TO INDICATE TO "BNCST" WHAT TYPE OF END |
|  | HAS BEEN ENCOUNTERED. LFINI $=1$ FOR ENO OF SECTOR INPUT |
|  | $=2$ FOR STOP CASE CARO |
|  | $=3$ FOR END OF INPUT FILE. |
| LINE | USEC TO STORE COUNT OF PRINTEO LINES SO THAT PAGES MAY be |
|  | EJECTED AT PAGE END. |
| LPAGE | Flag to indicate hhether pages are to ejected by line count |
|  | LPAGE IS SET HHEN LPRT EQUALS 2. |
| LPRT | FLAG THAT CONTROLS PRINTING OF INPUT DATA AND PAGING. |
|  | IF LPRT $=1$ PRINT THE INPUT DATA |
| LPSH | FLAG USED IN INPUTTING INSTABILITY TYPES FOR THE PUSHBACK |
|  | HALL. LPSH $=1$ INDICATES THAT PUSHBACK INSTABILITY TYPES ARE |
|  | BEING OR HAVE gEEN INPUT. |
| LPSHB | FLag used to indicate that pushback elevations have been input |
|  | IF LPSHB = 1 ELEVATIONS WERE INPUT. |
| LSEG | FLAG INDICATING WHETHER SEGMENTS ARE TO BE USED. LSEG IS SET |
|  | BY INPUT. |
|  | LSEG $=0$ FOR NO SEGMENTATION |
|  | 1 For SEgMENTATION USED. |
| LSTR | Flag used to indicate that title, date and fixed variables |
|  | HAVE BEEN READ FOR A NEW PIT DESIGN. 1 = YES. |
| LUNIT | SET $=0$ WHEN UNIT NAMES NOT FOUND IN INPUT DATA. |
|  | SET $=1$ HHEN UNIT NAMES FOUND IN INPUT DATA. |
| LUSBN | FLAG SET TO 1 WHEN A USER BENEFIT ROUTINE IS SUPPLIED. |
| LUSCT | FLAG SET TO 1 WHEN A USER COST ROUTINE IS SUPPLIED. |
| LH | FLAG USED HHILE READING HEAK STRATUM ELEVATIONS IN READI. |
| LHEK | FLAG USED HHILE READING THE WEAK STRATUM PROBABILITY |
|  | DISTRIBUTION IN READI. |
|  | SET AT END OF READI TO =1 If WEAK Stratun elev.s read in |
|  | $=0$ IF NONE READ. |
| LWRT | FLAG SET TO 1 HHEN THE RESULTS OF SIMULATION ARE TO BE |
|  | HRITTEN TO A MAGNETIC TAPE OR OTHER STORAGE FILE FOR FURTHER |
|  | PROCESSING |
| 1.4 | LOGICAL UNIT NUMBER OF FILE TO WRITE RESULTS ON WHEN IT |
|  | IS TO BE PROGESSED FURTHER BY OTHER PROGRAMS SUCH AS INRISK |
| 15 | LOGICAL UNIT NUMBER OF THE INPUT DATA FILE. |
| L6 | LOGICAL UNIT NUMBER OF THE PRINTER OUTPUT FILE. |
| 17 | LOGICAL UNIT NUMBER USED WITH DEBUG PRINT. STATEMENTS. |
| MBNAS | ARRAY USED TO Store the bench instability types that have |
|  | OCCURRED IN PUSHBACK HALL. |
| mBNBS | array used to store the bench instability types that have |
|  | OCCURREO IN THE PIT HALL (BELOW PUSHBACK). |
| MFHSV | ArRAY USED TO Store the full height instability types that |
|  | HAVE OCCURRED IN THE PIT HALL (BELOW ANY PUSHBACK). |
| MHPSV | ARRAY USED TO STORE THE INTER RAMP INSTABILITIES HhICH HAVE |
|  | OCCURRED IN THE PUSHBACK WALL. |
|  | FOR THE PUSHBACK HALL. |
| MHHSV | ARRAY USE日 TO STORE THE INTER RAMP INSTABILITY TYPES WHICH |
| MHHKP | ARRAY USED TO STORE THE INPUT INTER RAMP INSTABILITY TYPES |
|  | HAVE OCCURRED IN THE PIT WALL. |
| MKHHK | ARRAY USED TO MARK THE HAUL ROAD AND WORK BENCH ENTRIES IN |
|  | ARRAY HHKEL SO THAT THEIR VARYING WIDTHS CAN BE USED IN |
|  | ROUTINE "HHKCK" - |
|  | MKHHK(IHH,KPD) $=0$ FOR HAUL ROADS |
|  | 1 FOR WORK BENCH. |
| MM | ARRAY USED FOR TEMP. STORAGE OF SOME INPUT DATA bY ROUTINE |
|  | "READI". |
| MN | ARRAY USED FOR TEHP. Storage of some input data ey routine |
|  | "REAOI". |
| MPBSV | ARRAY USED TO Store the full height instability types hhich |
|  | have occurred in the pushback hall. |
| MS | ARRAY USED FOR TEMP. STORAGE OF SOME INPUT DATA BY ROUTINE |
|  | "READI". |
| MSBNA | ARRAY USED TO STORE THE INPUT BENCH INSTABILITIY TYPES FOR |
|  | THE PUSHBACK HALL. |

MSGNB ARRAY USED TO STORE THE INPUT BENCH INSTABILITY TYPES FOR THE PIT WALL.
mSBNB ARRAY USED TO STORE THE INPUT BENCH INSTABILITY TYPES FOR THE PUSHBACK HALI.
MSHHK ARRAY USED TO STORE THE INPUT INTER RAMP INSTABILITY TYPES FOR THE PIT WALL (BELOW ANY PUSHBACK).
MSTFH ARRAY USED TO STORE THE INPUT FULL HEIGHT INSTABILITY TYPES FOR THE PIT WALL (BELOW ANY PUSHBACK).
mStPb ARRAY USED TO STORE THE INPUT FULL HEIGHT INSTABILITY TYPES FOR THE PUSHBACK WALL.
mShKA ARRAY USEO TO STORE THE INPUT WEAK STRATUM INSTABILITY tYpes FOR THE PUSHBACK WALL.
mSWKB ARRAY USED TO Store the input weak stratum instability types FOR THE PIT WALL.
MWKAS ARRAY USEO TO STORE THE WEAK STRATUM INSTABILITY TYPES WHICH have occured in the pushback wall.
MHKBS ARRAY USED TO STORE THE WEAK STRATUM INSTABILITY TYPES WHICH have occurreo in the pit wall.
MXCEL STORES THE INPUT CELL COUNT ABOVE WHICH INOIVIDUAL SAMPLING IS NOT PERFORMEO IN ROUTINE "FCHK".
mXERR STORES THE MAXIMUM NUMBER OF PROBABILITY RELATED ERRORS THAT MAY BE PRINTED BY ROUTINE "ERROR"
MXHAL MAXIMUM NUMBER OF HAUL ROADS WHICH MAY bE READ IN.
MXHWK SUM OF MXHAL AND MXWRK.
MXHWK1 MXHWKY 1
MXPRB
MXWRK
MAXIMUM NUMBER OF PROBABILITT HISTOGRAMS WHICH MAY BE READ IN
NBCL MAXIMUN NUMBER OF WORK BENCHES WHICH MAY BE READ IN.
TEMP. VARIABLE FOR NUMBER OF BENCH CELLS IN AN INTERRAMP WALL ARRAY STORING NUMBER OF BENCH CELLS IN PUSHBACK WALL FOR EACH PERIOD.
nBCLB ARRAY STORING NUMBER OF BENCH GELLS IN PIT WALL FOR EACH PERIOD.
NCAS TEMPORARY VARIABLE FOR STORING THE CASE NUMBER.
NCASE VARIABLE USED TO STORE THE DESIGN CASE NUMBER.
nCela array storing the number of full wall height cells for the PUSHBACK WALL.
nCELB ARRAY Storing the number of full wall height cells for the PIT WALL.
NOIAG VARIABLE SET BY INPUT DATA TO CONTROL PRINTING OF DIAGNOSTIC MESSAGES BY THE PROGRAM.
NERR ARRAY TO STORE THE COUNTS OF ERRORS ASSOCIATED WITH THE PROBABILITY OISTRIBUTIONS. THE CONTENTS IS PRINTED WHENEVER A VALUE IS GREATER THAN MXERR .
NHAUL COUNT OF MAXIMUM NUMBER OF HAUL ROAOS INPUT FOR ANY PERIOO IN THE SECTORS DATA.
NHWK THE SUM OF NHAUL AND NWORK .
NPROB COUNT OF THE PROBABILITY HISTOGRAMS INPUT FOR THE SECTOR.
NPRBN COUNT OF PROB. HISTOGRAMS (CARDSI INPUT FOR WEAK STRATUM IN SECTOR.
NPV
NRCLA ARRAY STORING THE NUMBER OF CELLS IN EACH INTER RAMP WALL IN THE PUSHBACK WALL FOR EACH PERIOD (YEAR).
NRCLB ARRAY STORING THE NUMBER OF CELLS IN EACH INTER RAMP WALL IN THE PIT HALL FOR EACH PERIOD (YEAR).
NSC COUNT OF SECTORS READ IN THUS FAR IN PROGESSING THE DESIGN CASE.
NSEG NUMBER OF SEGMENTS IN CURRENT SECTOR. IS NOW ALWAYS $=1$.
NSIM STORES INPUT VALUE FOR NUMBER OF SIMULATIONS TO BE RUN FOR the current design case.
NSM LOOP CONTROL VARIABLE USED IN "BNOST" TO CONTROL THE SIMULATION LOOP.
NWORK COUNT OF THE MAXIMUM NUMBER OF WORK BENCHES INPUT FOR ANY PERIOD OF THE CURRENT SECTOR.
NULT NUMBER OF ULTIMATE WALLS INPUT. MAX VALUE IS 6.
N1 FLAG TO INDIGATE THAT A PRIOR INSTABILITY HAS OCCURRED

```
ORE1 ARRAY USEO TO STORE THE INPUT VALUES FOR TONNAGE OF ORE
    TYPE 1.
ORE2 ARRAY USEO TO STORE THE INPUT VALUES FOR TONNAGE OF ORE
    TYPE 2.
PANG AP.RAY USEO TO STORE THE WALL ANGLES ASSOCIATEO WITH THE
    PROBABILITY HISTUGRAMS.
PITbT ARRAY USEO tO STORE THE INPUT VALUES OF ElEVATION FOR THE
    PIT BOTTOM.
PRICE THE PRICE PER POUNO OF FINISHEO MATERIAL FROM ORE TYFE 1.
PPICZ THE PRICE PER POUND OF FINISHEO MATERIAL FROM ORE TYPE 2.
PROB ARRAY USED TO STORE THE INPUT PROBABILITY DISTRIBUTIONS.
PSHBT AFRAY USED TO STORE THE INPUT ELEVATIUNS OF THE PUSHBACK WALL
    BOTTOM.
pVB PFESENT VALUE OF bENEFIT COMPUTED IN ROUTINE "PRESV" .
pVG present value of cost computeo in routine "presv' .
Rate the input value of oi scount rate.
REC1 THE INPUT VALUE OF RECOVERY RATE FOR ORE TYPE 1.
REC2 THE INPUT YALUE OF RECOVERY RATE FOR ORE TYPE 2.
SCOST ARRAY USEO TO STORE THE COMPUTEO VALUE OF SIRIPPING COST FOR
    THE CURRENT SECTOR.
SAVE1 ARRAY TO HOLO USER OESIGNATEO INFORMATION WHICH IS ZEROEO
    ONLY AFTEF THE COMPLETION OF EACH CASE
SAVEZ ARRAY TO HOLD USER DESIGNATEO INFORMATION WHICH IS ZEFOEO
    ONLY AFTER THE COMPLETION OF EACH CASE
SDINC ARRAY TO STORE STO.OEV.OF INCREMENTAL NPV
SECBT TEMP. VARIABLE USEO IN READI TO READ INPUT VALUES OF
    ELEVATION FOR SECTOR BOTTOM FOR EACH PERIOO.
SECWO ARRAY USED TO STORE THE INPUT VALUES FOR SECTOR WIOTH FOR
    EACH PERIOD (YEAR) FOR THE CURRENT SECTOR.
SEGBT AKRAY USEO TO STORE THE INPUT VALUES OF ELEVATION FOf the
    SEGMENT BOTTOMS. ONE VALUE FOR EACH SEGMENT.
SEGTP ARRAY USEO TO STORE THE INPUT VALUES OF ELEVATION FOR THE
    SEGMENT TOPS. ONE VALUE FOR EACH SEGMENT.
SFREQ ARRAY USED TO STORE THE COUNT OF CELL INSTABILITIES OF EACH
    MODE WHICH HAVE OCCURREO.
smisc array useo to stope the input values of miscellaneous type
        OATA.
StELS ARRAY USEO tO StORE THE INPUT VALUES OF pIt top ElEvation
    FOR EACH PERIOD IN THE CURRENT SECTOR.
TITLE AFRAY USEO TO HOLO THE INFUT PIT OESIGN NAME.
TMP TEMPORARY STORAGE ARRAY USEO IN ROUTINE "READI".
TTNWA TOTAL TONNAGE OF WASTE MATERIAL IN THIS SECTOR
TTN1 TOTAL TONNAGE OF TYPE1 ORE IN THIS SECTOR
TIN? TOTAL TONNAGE OF TYPEZ ORE IN THIS SECTOR
ULTBT AFRAY USEO TO STORE INPUT ELEVATIONS FOR ULTIMATE WALL BUTTOM
UNO
    ARRAY USED TO STORE UNOERLINING CHARACTĖRS USED IN PRINTING
    RESULTS.
USRBN APRAY USED TO STORE THE VALUES OF BENEFIT SUPPLIEO BY THE
    USER BENEFIT ROUTINE BENFZ.
VOLO VOLUME OF ORE PER TON.
VOLW VOLUME OF WASTE PER TON.
WALHT TEMPORARY VARIABLE FOR WALL HEIGHT USED BY SOME COST MOOELS.
WASTE AFRAY USEO TO STORE THE INPUT VALUES FOR WEIGHT OF WASTE RUCK
    MOVEO OURING EACH PERIOD (YEAR) OF MINE LIFE.
WRKEL ARRAY USED TO STORE INPUT ELEVATIONS OF WORK BENCHES.
WEKPB USEO TO STORE THE PROBABILITY OF A WEAK STRATUM INSTABILITY
    IN THE PUSHBACK WALL.
WEKPP, USEO TO STORE THE PROBABILITY OF A WEAK SIRATUM INSTABILITY
    IN thE PIT WALL.
WRKWD ARRAV USED TO STORE INPUT WIOTHS FOR EACH WORK BENCH.
```

```
ULTOV ARRAY USED TO STORE BOTTOM ELEVATION LIMIT OF EACH ULTIMATE
        HALL.
    VARIABLES USED IN SUBROUTINES FILL ANO FILLI
ARRAY AN ARRAY USED IN ROUTINE "FILL" TO REPRESENT ANY INPUT AKRAY
        DIMENSIONED 1 BY 15, IN "FILLI" FOR ARRAYS DIMENSIONEO 15.
ARRY2 AN ARRAY USED IN RDUTINE "FILL" TO REPRESENT ANY INPUT ARKAY
        DIMENSIONEO 5 BY 15.
IDM INDEX SUPPLIED TO ROUTINE "FILL" TO INDICATE WHETHER ARRAY
        OR ARRY2 SHOULO BE REFEFENCED. IDM = 3 OR 5.
IERR EFROR NUMBER TO BE CALLED FOR BY "FILL" OR "FILLI" IF NO
        VALUES ARE FOUND IN THE ARFAY TO BE FILLEO.
ITYP INOICATES TYPE OF INITIALIZING TU BE USED IN ROUTINE "FILL"
        AND IN ROUTINE "FILLI"* ITYP=0 INITIALIZE WITH ZEROS,
        ITYP=9 INITIALIZE WITH NINES.
```

VARIABLES IN SUBROUTINE ERROR
HEAO ARRAY USEO IN ROUTINE "ERROR" TO STORE HEADINGS FOR GERTAIN PRINT LINES.
IM STORES VARIOUS INOEX INFOFMATION SUPFLI_G THROUGH THE CALL FARAMETERS IN CALLS TO ROUTINE "ERROF" *
INIT A TWO WORD ARRAY USEO TO INITIALIZE FATAL ERROR NESSAGE PRINT LINES IN FOUTINE "ERROR"" .
IPB INOEX INTO ARRAY WCAT IN ROUTINE "ERROR" TO REFERENCE EITHER "PIT WALL" OR "PUSHBACK WALL" FOF ERROR MESSAGES.
N USEO IN ROUTINE "ERROR" FGR THE ERROR MESSAGE NUMBER SUFFLIEO BY THE CALLING ROUTINE.
NAM AKRAY USED IN ROUTINE "EFROR" TO STOFE GENERAL ROCK TYPE NAMES USED USED IN PRINT LINES.
PTNAM ARRAY USEO IN ROUTINE "ERROR" TO STORE NAMES FOR PRINTING.
TYP1 ARRAY USED IN ROUTINE "ERFOR" TO STORE NAMES FOR PRINT LINES.
TYPZA ARRAY USED IN ROUTINE "ERROR" TO STOKE NAMES FOR PRINTING.
WARNG ARRAY USEO IN ROUTINE "ERROR" TO INITIA LIZE NONFATAL ERROK MESSAGES.
WCAT ARRAY USEO IN ROUTINE "ERROR" TO STORE NAMES FOR FRINTING.
WNAM ARRAY USED IN ROUTINE "ERROR" TO STORE NAMES FOR FRINTING.
variables in subfoutine feadi

| IBR | VARIABLE SET BY OUTPUT FROM ROUTINE "IDENT" AND BFANCHED ON by computeo goto statements or useo as an inuex into arrays. USEO IN ROUTINES "READI" AND "FTYPE" |
| :---: | :---: |
| $J$ | GENERAL SUBSCRIPT AND LOOP CONTROL VARIABLE. |
| JCAT | SUBSCRIPT USED TO SPECIFY THE POSITION OF A HISTOGRAM IN THE PROBABILITY OISTEIBUTIONS ARRAY PROB. IT IS USEO BY |
| JVAL | SUBSCRIPT USED IN "FEAOI"" TO SPECIFY THE POSITION OF A PROBABILITY VALUE IN A HISTOGRAM. |
| KF | FIRST PERIOD(YEAR) OF A FANGE OF PERIODS TO BE FILLED WITH some value. |
| KL | LAST PERICD (YEAR) OF A FANGE OF PERIODS TO BE FILLED WITH some value. |
| KPOD | SUBSCRIPT VARIABLE USEO TO TEMPURARILY STORE THE FREVIOUS INPUT PERIOD (YEAR) DURING DATA INPUT PROCESSING BY "REAOI" |
| LEXC | FLAG SET TO 1 IN "READI" WHEN MORE THAN MXPRB FROBABILITY histograms are founo in the input data. aif error message IS PRINTED. |
| LFRST | flag set to 1 to injicate that the first pragability OISTRIBUTION CARD HAS BEEN READ ANO STOKED. THE FIRST CARD (RECOKD) CONTAINS HEIGHTS, ALL OTHERS CONTAIN PROBABILITY HISTOGRAMS. |
| LWEK | flag used in "readi" to inoicate that the heak stratum header caro has been read ano that weak stratum probabilities WILL FOLLOW. |
| MAX | A DO LOOP CONTROL VARIABLE EQUAL TO MXHWK+1 USED IN "FEADI |
| NSEGi | TEMPORARY STORAGE VARIABLE USED IN "REAOI" TO SET NSEG. |
| PSH | USEO IN POUTINE "「EADI" TC SET LPSH OUKING INPUT OF INSTAbility types. |

VARIABLES IN SUEROUTINE OUTPUT
AVG1T TEMPORARY VARIABLE USED IN PRINTING AVG1*100 IN "OUTPT". AVG2T TEMPORAFY VARIABLE USED IN PKINTING AVG2*100 IN "OUTPT". IU SUBSCRIPT VAFIABLEZ USED IN UNOERLINING PRINTED LINES. NUM AFRAY USED IN ROUTINE "DUTPT" TO STORE NUMBERS 1 THROUGH 11 FOR USE IN COMPOSING PRINT LINES.

VARIABLES IN SUBROUTINE COST1

| ANG | TEmporary stopage variable for angles used in ruut ine "costi" |
| :---: | :---: |
| ANGA | array useo to stofe the computed values of intef ramp wall ANGLES FOF THE PUSHBACK WALL. |
| ANGB | AFRAY USED TO STORE THE COMPUTED VALUES OF INTER FAMF WALL |
|  | ANGLES FUR THE PIT WALL |
| ANGIA | TEMPORARY VARIABLE FOR THE INTERIM ANGLE IN AN INTEq RAMP WALL LOCATEO IN THE PUSHBACK WALL. |
| ANGIB | temporary variable for the interim angle in an intep famp WALL LOCATED IN THE PIJ WALL. |
| ANGLI | TEMPORARY VARIABLE USED in DE TERMINING THE WALL ANGLE IN foutine "costi" |
| BOTEL | VARIABLE USED FOR ELEV GR THE PUSHEACK EOTTOM WHEN |
|  | DETERMINING WALL WIOTHS OF INTER RAMP WALLS IN "LOST1" |
| Bots | TEMPORARY STORAGE FOR BOTEL IN "COST1" |
| ELEV | VARIABLE USE日 FOR THE BOTTOM ELEVATIGN OF AN INTERRAMF PAIR, |
|  | EITHER A HAUL ROAD, A WOFK BENCH OR THE FULL WALL BOTTOM ELEVATION. USE IS DURING HEIGHT AND ANGLE DETEFMINATIONS |
|  | In Routine "costi" |
| HBNFA | ARRAY USED in routine "costi" to stofe the full height of the |
|  | WALL Above the average bench bottor in the pushbaick wall. |
| HBNF B | array useo in routine "costi" to stofe the full height of |
|  | The wall above the average bench bottom in the pit wall. |
| HIFLA | afray useo in "costi" to store the full heights of the walls |
|  | ABOVE INTER RAMP BOTTOM ELEVATIONS IN THE PUSHBACK WALL. |
| HIFLB | ARRAY USEC in "Costi" to store the full heights of the walls |
|  | ABOVE INTER RAMP BOTTOM ELEVATIONS IN THE PIT WALL. |
| HIWLA | ARRAY USED IN "COST1" TO STORE THE HEIGHT OF INTEK famp walls |
|  | WHICH ARE IN THE PUSHBACK WALL. |
| HIWLB | ARRAY USED IN "COST1" TO STORE THE HEIGHT OF INTEP PAMP WALLS |
|  | WHICH ARE IN The pit wall (below any pushback in the sector). |
| HT | VARIABLE USEO FOR VALUES OF HEIGHT. |
| HTFLA | ARRAY USEO IN "COST1" TO STORE THE FULL WALL HEIGHTS FOR THE pushback wall. |
| htFle | ARRAY USED IN "COST1" TO STORE THE FULL WALL HEIGHTS |
|  | PIT WALL. |
| HTI | VARIABLE USED IN routine "costi" for interim height values. |
| HTIA | APRAY USED IN "COST1" TO STGKE INTERIM WALL HEIGHT VALUES |
|  | IN EACH INTER RAMF WALL FCR THE PUSHBACK WALL. |
| HTIB | AFRAY USED IN "COST1" to sture interim wall height values |
|  | IN EACH INTER RAMP WALL FCR THE PIT WALL. |
| H | ARRAY USED IN "COST1" TO Store height of each segment. |
| HTUA | ARRAY USED IN "COST1" TO STGRE THE ULTIMATE WALL HEIGHTS |
|  | IN EACH INTER RAMP WALL FOR THE PUSHBACK WALL. |
| htub | ARRAY USED IN "COST1" TO Store the ultimate wall heights |
|  | IN EACH INTER RAMP WALL FCR THE PIt wall. |
| I ANG | FLAG USED IN "COST1" IN LETERMINING INTER RAMP ANGLES. |
|  | If IANG=1 the inter ramf angle is computed from inter ramf |
|  | HEIGHTS AND WIDTHS. IF IANG=0 ANGLE WILL BE THE INTERIM |
|  | WALL AnGlf of the ultimate angle of the wall bottom. |
| I BOT | VARIABLE uSED in "costi" for the segment number cf the wall |
|  | bottom. always 1 now that segmentation has been deleteo. |
| Iforl | Ibot-1 |
| I Bote | IBOT1-1 |
| I HWB | the number of the fifst haul road or hofk bench below the |
|  | PUSHEACK EOTTOM OR ELSE NHWK+1 |
| IL. OC | FLAG USED In "COSti" to indicate whether the inter famp wall |
|  | WIDTH BEING COMPUTED IS IN THE PUSHBACK WALL Of FIT WALL. |
| IRZA | ARRAY USED IN ROUTINE "COST1" TO Stoke wall numbers of zeru |
|  | HEIGHT INTER RAMP WALLS In the pushback wall. |
| 2B | ARRAY USEO IN ROUTINE "COST1" TO STOFE INTER RAMP WALL |
|  | numbers of zerio height walls in the pit |


| I | AL |
| :---: | :---: |
| ITOPU | Indicates the ultimate wall in whtch the 1. R. wall top lies (FOP. THE INTEF RAMP WALL CURRENTLY BEING PROCESSED). |
| IU | subscaipt vafiable used in ruutine "Costi" for the ultimate wall angle segment number. |
| IUL ${ }^{\text {a }}$ | CONTAINS the ULT. WALL OIVISION NUMBER OF THE OIVISIDN In |
|  | Which the ult. hall bottom elev. for this peniod is locatej |
| IULWP | the Ultimate wall jivision in which the pushback occues. |
| JSOT | VARIABLE USED TO Store ibot temporarily juring drocessi |
|  | Of that inter ramp paik which includes the pushback bottom. |
| JH | SUBSCRIPT FOF THE NEXT HAUL ROAU IN THE FGRTRAN CODE FOF |
|  | MERGING HAUL ROAOS WITH WORK BENCHES INTO AKEAY HWKEL |
| JW | SUBSCRIPT FGE THE NEXT WGRK BENCH IN WFKEL TO BE GEFGED |
|  | WITH THE HAUL ROADS INTO ARRAY HWKEL |
| LODP | LOOP CONTFOL VASIABEE USEO IN "COST1" TO INOICATE |
|  | WHEN A PUSHBACK LIES BETWEEN AN INTER RAMP PAIR. if LOOF=1 |
|  | a pushback lies between and the angle determination loop mus |
|  | BE EXECUTED TWICE. |
| PUSHE | TEMPOFARY VARIABLE USEO FOR THE PUSHGACK EOTTOM ELEVATION |
|  | DURING WALL HEIGHT ANO ANGLE DETERMINATIONS IN "COST1" |
| TOP | tempgrafy variable used for the top elevation of a wall. it |
|  | may Contain the top elevation of the excavation dr the |
|  | TOP OF AN INTER RAMP PAIF. IT IS USED IN ROUTINE "COS |
|  | DURING WALL HEIGHT AND ANGLE DETEFMINATIUNS. |
| TOPEL | TEMPORAPY VARIABLE USED FDR THE TOP ELEVATION OF THE WALL |
|  | CURRENTLY 3EING Processeo. It May Contain top of thé pusid |
|  | BACK BOTTOM (WHEN THE TUF OF A WALL) DR OTHEF TOF ELEVATION. |
| ULT3 | TEMPORARY VAFIABLE USED FOR THE ULTIMATE WALL BOTTOM |
|  | ELEVATION DURING WALL HeIght and angle jeterminations |
|  | foutine "Costi" |
| wo | VARIARLE USED FOK WALL WIOTH IN VARIOUS KOUTINES. |
| WDFLA | Afray used in "costi" to store the wiotm of full height wali |
|  | LOCATED IN THE PUSHBACK WALL. |
| WDFL | Afray USE0 In "COST1" TO Store the wioth of full height |
|  | LOCATEO IN THE PIT HALL. |
| WOI | VARIABLE USED IN "COST1" FOR The WIOTH DF AN INTERIM WALL. |
| WDIA | AFRAY USED IN "COST1" TO STOKE THE WIDTHS OF INTE¢IM WALLS |
|  | INTEF RAMF HALLS LOCATED IN THE PUSHBACK WALL FOR THE CUFle |
|  | PERIOD (YEAR). |
| WOIB | AFRAY USED IN "COSTI" TO STORE THE WIDTHS OF INTEFIM WALLS |
|  | INTEF RAMF HALLS LOCATED in the pit wall fuk the curkent |
|  | FERIOD (YEAR). |
| WDUA | ARRAY USEO In "Costi" to store the ultimate wall wioths in |
|  | INTEF RAMP WALLS LOCATED IN THE PUSHEACK WALL FOK THE CURRE |
|  | FERIOD (YEAR). |
| wnus | AFRAY USED IN "COST1" TO STORE THE ULTIMATE WALL WIDTHS In |
|  | Intef Ramf walls locatej in the pit wall for the cukkent |
|  | FERIOD (YEAR |

```
    VARIAQLES IN SUEKOUTINE FCHK
AFAT THE PFOBABILITY OISTRIBUTION INTETPOLATION FATIO COMFUTEC IN
    KOUTINE "FCHK" FOR THE GIVEN WALL ANGLE.
CCST THE COST OF A ONE CELL INSTABILITY IN KOUTINE "FCHK".
COST VARIABLE USEO TO SUM OR RETURN COST BY VAFIOUS ROUTINES.
HFAT THE PROBABILITY OISTRISUTION INTEFPOLATION RATIO COMPUTEG IN
    OOUTINE "FCHK" FOR THE GIVEN WALL HEIGHT.
HTF VARIABLE USEO IN ROUTINE "FCHK" TO STORE THE HEIGHT FEUM PIT
    TOP ELEVATION TO WALL BOTTOM ELEVATION.
IS SUBSCRIFT VARIABLE SET TO INOEX THE FROBABILITY OISTRIBUTION
    NEAREST TO BUT LAEGEF THAN THE GIVEN WALL ANGLE.
ISL SUBSCRIPT USEO IN THE INSTABILITY COUNTING AKRAY SFFEQ
    TO REFERENCE THE CORRECT MOOE.
JOST PROEABILITY OISTRIBUTION SUGSCRIPT. =2 FOR. WEAK STRATUM.
JS SUBSCRIPT VARIABLE SET TO INOEX THE FKOBAGILITY OISTRIBUTION
    HEIGHT NEAREST TO BUT LAFGEP. THAN THE GIVEN WALL HEIGHT.
LHT SET IN ROUTINE "FCHK" TO GREATEST NUMBER OF PROB. POINTS
    IN A HISTOEZAM (10).
LPG PUSHBACK FLAG INPUT TO FOUTINE "FCHK" . 1 = PUSHEACK.
PA USEO TO STORE COMPUTEO PFOBABILITY FOR THE WALL FLKOM FIT TOF
    TO GIVEN WALL BOTTOM.
PG USED TU STORE COMFUTEO FROBABIITY FOR THE WALL FKOM PIT TOP
    TO GIVEN WALL TGP.
DROBV THE COMPUTEO PROBABILITY CF INSTASILITY OF THE GIVEV WALL,
    PROBV = PA=PB.
F USED TO STORE THE CUFRENT RANUOM NUMBER.
HALL VARIABLE USEO TO STORE THE GIVEN VALUE OF WALL HEIGHT.
XANG VARIASLE USEO TU STOFE ANGLE IN BEGREES FCR PKINTING IN
    ROUFINE "FCHK".
```


## APPENDIX B

USERS' GUIDE FOR RISK ANALYSIS PROGRAM INRISK - VERSION III

PROGRAM IDENTIFICATION

| PROGRAM TITLE: | Economic Risk Analysis Model for Pit-Slope Design |
| :---: | :---: |
| PROGRAM CODE NAME: | INRISK, VERSION III |
| PROGRAM WRITER: | Y. C. Kim |
| ORGANIZATION: | Department of Mining \& Geological Engineering The University of Arizona Tucson, Arizona |
| DATED: | 15 March 1976 |
| UPDATED: | Version III is a revision of Version II, completed on 15 March 75 |
| SOURCE LANGUAGE: | CDC 6400 FORTRAN Extended |
| AVAILABILITY: | Pit Slope Group, Mining Research Laboratories, Canada Centre for Mineral and Energy Technology, Department of Energy, Mines and Resources, 555 Booth Street, <br> Ottawa, Canada KIA OG1 |
| DISCLAIMER: | Neither the authors nor the Mining Research Laboratories can accept any responsibility for the accuracy of results generated by this program. |

ABSTRACT

INRISK performs risk analyses for open pit mine investments, with particular emphasis on slope economics. In performing the risk analysis, the model uses the output from BNCST, as part of its input data. Therefore, BNCST must be run prior to using INRISK.

The program can perform the desired analysis, whether the mine is at the feasibility stage, mine design stage, or operating stage.

## ENGINEERING DOCUMENTATION

## Narrative Description

1. The objective of the program is to perform the risk analysis of open pit mining ventures with particular emphasis on slope economics. First, the program is designed to make full use of information concerning the benefits and costs of a particular slope design, as generated by BNCST, Version III. Secondly, it is designed to display the overall financial impact of this design on the mine investment decisions.
2. Although the program is designed to perform a full-scale risk analysis, it can also be used for performing conventional economic analyses by making all input variables constant. Such simulations are called deterministic and are frequently used to verify financial computations. The program can be used where the decision to mine or invest is of a "go" or "no go" nature.
3. There is one critical requirement that must be met to execute this program. BNCST must be run earlier and its output of benefits, costs, and other pit design data such as ore and waste figures by period, must be stored on magnetic tape or any other data file. Thus, output from the benefit-cost model becomes input data to this program, in addition to those input data on cards whose format is given in the subsequent section of this guide.

## Method of Solution

4. For the input of data generated by BNCST, the same number of sectors as in BNCST must be specified in INRISK, although these divisions are later aggregated into a single pit during the financial computations. The reason for this aggregation is that the capital investments associated with a mining venture are seldom on a sector basis in a pit.
5. However, the model can analyze a pit sector of an ongoing operation. Such a sector can be undergoing a study for possible future expansion. In this case, only the incremental investments associated with this sector expansion are used in the risk analysis program.
6. For convenience in programming, the key variables in the risk analysis model are not classified according to state or decision variables. Instead, they are classified either as constants (ie, integer or floating point) or as stochastic variables.
7. A stochastic variable is, by definition, subject to variation according to some probability distribution associated with the variable. Whether a key variable should be classified as a constant or as a stochastic variable in a risk analysis is quite arbitrary. The classification is usually dictated by the objective of the analysis as well as the situation.
8. For INRISK, the values of key variables regarded as constants remain unchanged for all simulations. One simulation refers to computation of one sample point of the investment decision criteria such as the net present value of the venture. The values of key variables regarded as stochastic will vary from simulation to simulation.
9. Stochastic variables are further divided into: (1) those whose values vary between simulations but remain unchanged from period to period during the mine's life within the current simulations and (2) those whose values not only vary between simulations but also vary from period to period.
10. Fig $\mathrm{B}-1$ is a printout of all the input data required in running the risk analysis model. As can be seen, the last portion of input data is obtained from the benefit-cost model, which is assumed to have been run earlier.
11. A portion of data from the benefit-cost model is also treated as constant between simulation runs. These data are the periodic (such as annual) figures for ore and waste, grades and costs of mining for the entire pit. These data are obtained for the entire pit by weighting corresponding figures from each sector of the pit by the associated production figures for each period.
12. The remaining portion of data from the benefit-cost model, namely the user and miscellaneous benefits as well as instability and user
```
    -- INPUT DATA FOR PIT DESIGN NUMBER 1 --
```


LUCKEY STAR DFOOSIT FASE DESIGN 45 DEGREES UITIMATE SLOPE HIGH GRADE

1. OPTION SWITCHES USED FOF THIS RUN.

| INPUT OATA PRINT OPTION | 1 |
| :--- | :--- |
| DECISION CRITFRIA DPTION | 0 |
| INTERIM RESULTS PRINT OPTIGN | 0 |

USER SUPPLIEE TAX PDUTINE OPT. $\dot{0}^{\circ}$
2. INTEGER CONSTANTS.

| NUMBER | OF SIMULATI | ONS | 30 |
| :---: | :---: | :---: | :---: |
| NUMBER | OF SECTORS | IN THE PIT | 2 |
| NUMBER | OF WORKING | DAYS /PFRIOD | 350 |
| NO. OF | PERIUCS FOR | PRE-PROח. | 2 |
| NO. OF | PERIODS FOR | EXPLOPATICN | 0 |
| MO. OF | PFRIDOS FOF | LAND/WATER | 0 |
| NO. OF | - ERICDS FOR | PLANT CONST | 2 |
| $A C T U A L$ | PROD. LIFE | OF THE NINE | 10 |
| total | IFE [OF THE | PROJECT | 12 |

3. FLOATING POINT CONSTANTS.

| REQUIRED RATE JF PFTURN | .150 |
| :--- | ---: |
| FEDERAL INCDFF TAX RATE | 0.000 |
| PROVINCIAL MINING TAX RATE | .100 |
| PROVINCIAL INCIME TAX RATE | .150 |
| DEPLETIDN ALLOWANCE RATE | .330 |

4. STOCHASTIC VARIABLES COASTANT FOR DNE SIMULATITN RUN.


Fig B-1 - Input data required in the INRISK model
5. STOCHASTIC VAFIARLES SAMPLED EVERY PEPIJD DJRIVG ONF SIMULATIGN RIJN.

6. INPUT DATA OBTAINFD FROM THF BFNEFIT-COST mのMFL.


Fig B-1 (continued) - Input data required in the INRISK model
costs, are treated as stochastic variables, all of which are assumed to be normally distributed. They are sampled for each period from the corresponding period's normal distribution for the current simulation and also between simulation runs.
13. Just as the weighting of certain data from the different sectors of a pit is required, the means and standard deviations of stochastic variables from the benefit-cost model must be combined in the risk analysis model. In other words, the probability distributions that have been obtained in the benefit-cost model must be combined into a single composite probability distribution.
14. All stochastic variables whose distributions require combining or adding together are assumed to be normally distributed. Under this assumption, the means and the variances ie, square of the standard deviation, can both be added (18). Furthermore it is also proven that the resulting distribution is normally distributed. In other words, $X_{1}, X_{2}, \ldots, X_{n}$ are mutually stochastically independent random variables having, respectively, the normal functions $n\left(\mu_{1}, \sigma_{1}{ }^{2}\right), n\left(\mu_{2}, \sigma_{2}{ }^{2}\right), \ldots$, and $n\left(\mu_{n}, \sigma_{n}{ }^{2}\right)$ where $\mu_{i}$ and $\sigma_{i}$ are the mean and variance of $X_{i}$. The random variable $Y=k_{1} X+$ $k_{2} X+\ldots+k_{n} X_{n}$, where $k_{1}, k_{2}, \ldots, k_{n}$ are real constants, is

$$
n\left(\sum_{i=1}^{n} k_{i} u_{i}, \sum_{i=1}^{n} k_{i} \sigma_{i}{ }^{2}\right)
$$

15. The types of probability density functions that may be input for the stochastic variables are: (1) normal, (2) triangular, (3) uni form (or rectangular), (4) histogram, and (5) single-point (or constant).
16. The first three functions are continuous whereas the last two are discrete. A brief description of each is given below.
17. A normal density function is completely specified by its mean and standard deviation. This function is used most frequently to describe the probabilistic outcomes of some natural phenomena, when the outcomes are shown to be spread equally about some expected value, ie, the mean. The extent of spread or dispersion is
usually described in terms of magnitude of the standard deviation. An estimate of the mean and standard deviation is required in the model.
18. A triangular density function requires specification of the minimum, the most likely, and the maximum values of the variable. The minimum and the maximum are considered as the lower and upper limits on the value, with the most likely value having the greatest probability of occurrence. The model requires these three estimates for the variables.
19. A uniform function is specified when the minimum and the maximum values are given. In a uniform function, there is an equal probability of obtaining any value between those two extremes, including the minimum and the maximum.
20. A histogram function refers to a special discrete function. The range of values are estimated and divided into classes. The probabilities associated with each class are specified, making certain that the sum of all probabilities adds up to exactly 1.0. A histogram is useful for empirical data or for approximating any probability distribution. The model requires the beginning class 1 imit, the class interval and the probability for each class. The program allows a maximum of nine class intervals.
21. The final alternative is to assume the stochastic variables as constants. Such an alternative can be useful in performing deterministic or conventional sensitivity analysis on key input variables. A point estimate is required for the model equivalent to a probability of one for this value.
22. The cash flow computations in the model cover both the preproduction and production periods of the mine.
23. During the preproduction period, negative cash flow occurs due to the following activities: (1) exploration, (2) water and land acquisition, and (3) plant construction and preproduction stripping. The model requires that the three activities occur in the above sequence.
24. The total number of periods allowed in the model for cash flow computations is 15 . This number includes both preproduction and production
periods. The length of a period need not correspond to one year in time. Fifteen periods are not likely to be sufficient in many cases. If more than 15 periods are required, the user can redimension the arrays. The corresponding change in the number of periods must be made to BNCST because this number must match both programs.
25. INRISK makes certain explicit assumptions some of which are related to executing the program. (1) BNCST is run earlier, and its output is stored in the specified data file. (2) Project titles used for the risk analysis and the benefit-cost analysis match columns for the entire 80 columns of an input data record for each case representing a particular pit design. (3) For each case, the total number of simulations, the total life of the pit and the number of sectors in the current pit is the same between the risk analysis and the previousiy run benefit-cost analysis. (4) The total number of periods specified for preproduction are equal to the sum of periods required for conducting exploration, water and land acquisition, and plant construction and preproduction stripping. (5) The total number of periods specified for mine life is equal to the sum of periods required for preproduction plus operating periods.
26. Other assumptions are related to the cashflow computations. (1) Cash flow computation is to be performed for the entire pit and not only for a sector in the pit. (2) Those stochastic variables such as "User Benefits" and "Instability Costs" whose values are generated in the benefitcost model are normally distributed. This assumption permits combining several distributions into a single composite distribution. (3) The work involving exploration, water and land acquisition, plant construction and preproduction stripping is conducted in that sequential order. Expenditures for each category of work are made uniformly over the specified number of periods for that category. (4) The same mining sequence as used in the benefit-cost model will be followed. The production figures, grades and mining costs associated with each period will not vary between simula-
tion runs. (5) All the ore mined in a given period will be processed in that period. This assumption applies even to the preproduction period, thus creating a possibility of some revenue during the preproduction period. (6) Applicable royalty is always given as some percentage of the gross revenue. In other words, there is no minimum royalty, irrespective of the gross revenue for the period.
27. The assumptions included in the risk analysis are as follows. (1) All key variables used in the risk analysis are independent of each other. (2) The periodic variations of those stochastic variables sampled in each period are independent. (3) No trend, either increasing or decreasing, exists in the value of the stochastic variables, as a function of mine life.

## Program Capabilities

28. At present, the program has the following capabilities:
Maximum number of pit layouts to be tested (less than or equal to those tested in BNCST program) $=\mathrm{g}$
Maximum number of sectors in the pit $=6$
Maximum number of periods in mine's life
(including the preproduction period) $=15$
Maximum number of simulations for each layout $=100$
Maximum number of stochastic variables allowed $=12$
Maximum number of class intervals in input histogram $=9$

The period array has been dimensioned at 15 to conserve core space. If more than 15 periods are required, the array can be redimensioned by the user. Cash flows are computed for each period in the model and are discounted to the present. If the period in the model is a year, then the discount rate is the annual rate. If a nonannual period is used, then an appropriate discount rate should be input. The program is capable of performing risk analysis for all types of deposits with two distinct ore types.


Fig B-2 - An 80-80 listing of the sample input data cards

Data Input
29. The data required for the program comes from both the data cards and the benefit-cost output data file. The data cards contain information needed for the economic risk analysis, whereas the data file contains output from the benefitcost model, BNCST-Version III. The subsequent description of input data applies only to those belonging to the first category. A sample of the input data required for the program is shown in Fig B-2.
30. Besides the project headings for the pit layout, five types of information are input to the model through data cards in the sequence:
a. program run control parameters,
b. integer constants that remain the same for the entire simulation,
c. floating point constants that remain the same for the entire simulation,
d. key stochastic variables and their probability distributions that remain constant for one simulation run but vary between simulation runs,
e. key stochastic variables and their probability
distributions that vary from one period to the next within each simulation run as well as between simulation runs.
This set of data must be repeated for each pit layout to be tested during the model run. The particular format used to input these five types of data is described in Exhibit B-1 of this Appendix. Fig $B-2$ is an $80-80$ listing of the input data cards used for the sample problem, ie, the Lucky Star deposit with the base design of the pit.
31. The input data may be in any consistent set of units. However, those used in the INRISK program must correspond to those in the prior run of the BNCST program.

## Program Options

32. All the options available in running the program are controlled by the values assumed by variables NOUT, NDE, NBUG, NTAX.
33. NOUT is used for controlling printout of input data. When NOUT $=0$, the input data for each case is not printed. When NOUT $=1$, input data and also the sorted values of the simulation

| SImulation no． | NOV |
| :---: | :---: |
| 11 | 14340000 ． |
| 17 | 14508000. |
| 23 | 15531000 。 |
| 24 | 18249000． |
| 3 | 14631000 ． |
| 24 | 20257000． |
| 27 | 21151000. |
| 6 | 21152000 ． |
| 4 | 23743000 。 |
| 15 | 25058000． |
| 8 | 26249000. |
| 10 | 26531000 ． |
| 2 | 26736000 ． |
| 12 | 26762000. |
| 21 | 26977000. |
| 9 | 27240000. |
| 26 | ？ 2048000 ． |
| 18 | 30480000 。 |
| 25 | 30496000 ． |
| 16 | 31350000. |
| 29 | 31686000 ． |
| 30 | 32487000 。 |
| 13 | 34011000 ． |
| 19 | 35401000 。 |
| 1 | 37347000. |
| 22 | 38100000. |
| 20 | 38447000 ． |
| 万 | 39119000. |
| 7 | 41042000 。 |
| 14 | 44937000 ． |

Fig B－3－Typical printout of sorted results of simulations
results are printed．
34．NDE is used to select the desired finan－ cial decision criteria during the risk analysis for each case．When NDE $=0$ ，all three criteria of DCFROY，NPV，WGR are used．When NDE $=1$ ， DCFROY and NPV are used．When NDE＝2，DCFROY only used．When NDE $=3$ ，NPV only used．When NDE $=4$ ，WGR only used．

35．NBUG is used to control printout of intermediate results that can be used both to debug the program logic through comparative cal－ culations and to obtain additional information such as annual figures on production，taxes，de－ preciation，etc．，as well as the sampled values of stochastic variables．When $N B U G=0$ ，intermediate results are not printed．When NBUG $=1$ ，inter－ mediate results are printed．Because of the voluminous amount of information that could be printed when NBUG switch is 1 ，only the values used during the first two simulation runs are output in the model．

36．NTAX is the option switch for calling the program user＇s tax laws instead of the tax laws supplied in the model．The user＇s tax laws must be programmed into a subroutine named URTAX in the program．At present，URTAX in the program is simply a dummy subroutine．When $\operatorname{NTAX}=0$ ，the given tax laws are used．When NTAX $=1$ ，other tax laws are used by calling subroutine URTAX．

## Printed Output

37．Printed output consists of input data sum－ mary，intermediate results during the simulation and the final results for each pit design．A summary of input data，as shown in Fig B－1，is printed if the NOUT value is greater than zero． Intermediate results during the first two simula－ tions are printed if the NBUG value is greater than zero．

38．At the conclusion of the risk analysis for each pit design，the program prints out the sorted values of decision criteria if the NOUT value is greater than zero（see Fig B－3）．Finally，it prints out the cumulative probability distribu－ tion，which represents all possible outcomes of the decision criteria（see Fig B－4）．
npy mean value a 28202000. Dollars NPV STD. DEV. $=9683000$. DOLLARS

| Probability of achieving at least the value shown | - npt value |
| :---: | :---: |
| -.........**............. | * ...... |
| 1.00 | 14000000 |
| .93 | 15000000 |
| . 90 | 16000000 |
| . 90 | 17000000 |
| .90 | 18000000 |
| . 83 | 19000000 |
| .83 | 20000000 |
| . 80 | 21000000 |
| .73 | 22000000 |
| .73 | 23000000 |
| .70 | 24000000 |
| .70 | 25000000 |
| .67 | 26000000 |
| .50 | 27000000 |
| .47 | 28000000 |
| .43 | 29000000 |
| . 43 | 30000000 |
| . 37 | 31000000 |
| . 30 | 32000000 |
| . 27 | 33000000 |
| . 27 | 34000000 |
| .23 | 35000000 |
| . 20 | 36000000 |
| . 20 | 37000000 |
| .17 | 38000000 |
| -10 | 39000000 |
| .07 | 40000000 |
| . 07 | 41000000 |
| .03 | 42000000 |
| .03. | 43000000 |
| . 03 | 44000000 |
| . 00 | 45000000 |

Fig B-4 - A typical summary of the risk analysis results

## Other Outputs

39. None.

## Flow Chart

40. A flow chart of the INRISK main program is given in Fig $B-5$. Fig B-6 contains a micro-flow chart of DCFROI, the most complicated subroutine.

## Sample Runs

41. A sample run is given in Exhibit B-2 of this Appendix. It corresponds to the one described in BNCST-Version III. In other words, the output from BNCST was used as part of the overall input data.
42. The case represents a pit design for a hypothetical porphyry copper deposit called Lucky Star. The numerical values such as the capital investment, mining cost, etc, input for this sample run are arbitrary. The numerical results are not necessarily realistic.
43. The case was tested using the printout option switch NOUT and the debug switch NBUG at the value of 0 , thus obtaining the input data summary without the intermediate results.

## OPERATING SYSTEM DOCUMENTATION

## Computer Equipment

44. The INRISK, Version III program was run on a CDC 6400 computer with a 50K-core central memory. Approximate minimum central memory access time is 1.0 micro second.

## Peripheral Equipment

45. The following peripheral equipment is necessary in the execution of the INRISK program: 405 card reader, 607 tape driver, 512 line printer.

## Source Program

46. A complete source program listing is available on request. System unit Number 1 is the card reader, Number 3 is the line printer, and Number 4 is the physical unit containing BNCST output data. Copies of the program source card deck are available from:

Canada Centre for Mineral and Energy
Technology
Department of Energy, Mines and Resources
555 Booth Street
Ottawa, Canada KIA 0G1

## Variables and Subroutines

47. The program consists of the main program "INRISK" and 19 subroutines.
48. Main Program INRISK - This program performs the following tasks. (a) Reads in all input data at the beginning of a run. (b) Calls various subroutines in a proper sequence to perform risk analysis simulations in accordance with the specified options. (c) Prints out certain input data and intermediate results, if requested, by calling appropriate subroutines.
49. Subroutines
a. INOUT: Prints out all the input data required by the program.
b. ERROR: Prints out appropriate error messages if the program detects any error in input data. The routine also terminates the run.
c. GENER: Generates sample values for all stochastic variables.
d. CASHFL: Computes cash flows for each preproduction and production years.
e. DEPRN: Computes accelerated write-off capital investment.
f. DEPL: Computes annual depletion allowance and various taxes.
g. DCFROI: Computes the net present value of cash flows using the specified discount rate.
h. NETPRV: Computes the net present value of cash flows using the specified discount rate.
i. WELGR: Computes the wealth growth rate of inves tment.
j. OUTINT: Sorts the results of different financial criteria in increasing order, and prints the sorted values if requested.
k. SORT: Sorts one-dimensional array values into increasing order.
50. OTPUT: Controls the final result printout.


Fig B-5 - Flow chart of the INRISK main program


Fig B-5 (continued) - Flow chart of the INRISK main program


Fig B-6 - Micro flow chart of the subroutine DCFROI
m. STAT: Computes the mean and standard deviation of the final simulation results, and determines the cumulative probabilities.
n. TABLE: Prints out the cumulative probabilities of the results in a tabular form.
o. XNORM: Samples normal distribution.
p. TRIANG: Samples triangular distribution.
q. RECT: Samples uniform distribution.
$r$. HISTO: Samples histogram distribution.
s. URTAX: Optional subroutine which the user must supply if he wishes to follow his own financial analysis schedules.

## Data Structures

50. A narrative description of the input data structure is given in the sections on Method of Solution and Data Input. Exhibit B-I contains the format for input data cards. Part of the input data generated from the BNCST, Version III, program is read in from an auxiliary data file media, which is system unit Number 4.

## Storage Requirements

51. As presently structured, the INRISK program requires approximately 50 K storage.

## Maintenance and Updates

52. INRISK, Version III, is an update of INRISK, Version II program. The revision was necessary to accommodate results from the revised benefit-cost model, BNCST-Version III.

OPERATING DOCUMENTATION

## Operating Instructions

53. INRISK is operated under the $\operatorname{CDC} 6400$,

SCOPE 3.4 operating system.

## Operating Messages

54. Error messages produced by the program are self-explanatory. In addition, normal system messages are produced.

## Control Cards

55. The program is executed with standard SCOPE 3.4 control cards. As run on the University of Arizona CDC 6400, the makeup of the input deck is as follows:

Job card
FTN.
LGO.
7/8/9 end of file card
< SOURCE PROGRAM >
7/8/9 end of file card
< INPUT DATA >
6/7/8/9 end of job card.

## Error Recovery

56. If certain errors occur in execution, the program will supply feasible values and continue execution of the program. A warning message will be printed.
57. If a fatal error occurs in the input data, there is no provision for restarting the program at an intermediate stage. The program must be rerun in its entirety upon error.

## Run Time

58. The sample run of 30 simulations, consisting of one pit design described in the text, was completed in approximately 10 seconds. Each run would take between 10 to 30 seconds depending on the number of simulations to be performed.

## EXHIBIT B-1

## FORMAT FOR INPUT DATA CARDS

MASTER RUN-CONTROL CARD (one card)

| Contents | Columns | Remarks |
| :---: | :---: | :---: |
| NTEST | 1 (A1) | Number of pit designs to be tested in this run. |
| TYPE 0. TITLE CARD (one card) |  |  |
| Contents | Columns |  |
| NAME | 1-80 (20A4) | Project Headings, ie, the name of mine, etc. |
| TYPE 1. RUN PARAMETER CARD (one card) |  |  |
| Contents | Columns |  |
| NOUT | 1-10 (I10) | ```Option for printing input data. = 0, do not print. \geq l, print.``` |
| NDE | 11-20 (110) | Option switch for selecting particular financial decision criteria during the risk analysis run. $=0$, all three criteria of DCFROI, NPV, WGR. $=1$, DCFROI and NPV. $=2$, DCFROI only. $=3$, NPV only. $=4$, WGR only. |
| NBUG | 21-30 (I10) | Intermediate results printout option $=0$, do not print. <br> $\geq 1$, print. |
| NTAX | 31-40 (I10) | Option for using other tax laws. <br> $=0$, no - not used in the program. <br> $\geq 1$, yes - used in the program. If yes, the user must provide a subroutine called URTAX to compute depreciation, depletion and taxes. |

TYPE 2. INTEGER CONSTANTS CARD (one card) Contents Columns
1-5 (15)

5-10 (I5)

11-15 (I5)

16-20 (15)

21-25 (I5)

NOC
26-30 (I5)

NMML

NPROD

NLIFE
31-35 (I5)

36-40 (I5)

41-45 (I5)

TYPE 3. FLOATING POINT CONSTANTS CARD (one card) Contents

Columns
1-10 (F10.0)

FEDR

PMTR

PITR

DEPLR

11-20 (F10.0)

21-30 (F10.0)

31-40 (F10.0)

41-50 (F10.0)

Remarks
Number of simulations for the current pit design.

Number of sectors in the pit.

Number of working days/year.

Number of preproduction periods.

Number of periods required for exploration (starting from the first period).

Number of periods required for acquisition of land and water starting immediately after completion of exploration.

Number of periods required for mine, mill and leaching plant construction.

Production periods of the mine's life.

Total periods of the mine's life including preproduction periods.

## Remarks

Required rate of return, cost of capital or internal discount rate.

Federal income tax rate.

Provincial mining tax rate.

Provincial income tax rate.

Depletion rate.

TYPES 4 and 5. STOCHASTIC VARIABLES CARD (12 Cards - One/variable)
There are twelve stochastic variables. They must be read consecutively from Variable No. 1 through Variable No. 12. The variable number identification is given first, followed by the input format used to accommodate various probability distributions that each variable can assume in the model.

A two-dimensional array named $\operatorname{SVAR}(K, N)$ is used in the program to store all 12 stochastic variables and their attributes. The value of $K$ corresponds to the variable number. The value of $N$ corresponds to various parameters used to describe the type of distribution and its parameters.

| a) Description of Variables (Value of the Index K): |  |
| :--- | :--- |
| Variable Number |  |
| Description |  |
| SVAR ( $1, N$ ) | Exploration expense |
| 2 | Royalty (\% of gross revenue in fractions) |
| 3 | Mine capital expenditure |
| 4 | Mill capital expenditure |
| 5 | Leach plant capital expenditure |
| 6 | Water and land acquisition cost |
| 7 | Total salvage value |
| SVAR (8,N) | Total working capital |

Note: The values of the above 8 variables remain constant during one simulation but vary between simulation runs.

| Variable Number | Descriptions |
| :---: | :--- |
| SVAR ( $9, N$ ) | Overal1 recovery of Type 1 ore (\% in decimals) |
| 10 | Overall recovery of Type 2 ore (\% in decimals) |
| 11 | Selling price of metal (value/weight unit) |
| SVAR (12,N) | Miscellaneous charges (value/weight-ore) |

Note: The values of the above 4 variables vary from one period to the next as well as between simulation runs.
b) Description of Variable Attributes (Value of the Index $N$ )

|  | Columns |  |
| :---: | :---: | :---: |
| Contents | Formats | Remarks |
| SVAR ( $k, 1$ ) | 1-5 (F5.2) | Code designating the type of probability distribution for the $K$ th stochastic variable. <br> $1.0=$ Normal <br> $2.0=$ Triangular <br> $3.0=$ Uniform (or Rectangular) <br> $4.0=$ Histogram <br> $5.0=$ Constant (or Single Point) |
| SVAR ( $\mathrm{K}, 2$ ) | 6-15 (F10.3) | The first parameter value for the specified probability distribution associated with $K$ th variable. (See below for parameter descriptions). |
| SVAR (K, 3) | 16-25 (F10.3) | The second parameter value for the specified probability distribution. |
| SVAR ( $\mathrm{K}, 4$ ) | 26-35 (F10.3) | The third parameter value. |
| $\operatorname{SVAR}(K, 6)$ | 36-40 (F5.3) |  |
| SVAR ( $K, 7)$ | 41-45 (F5.3) |  |
| SVAR ( $\mathrm{K}, 8$ ) | 46-50 (F5.3) | Used for Histogram only. |
| $\text { SVAR }(K, 9)$ | 51-55 (F5.3) | $\operatorname{SVAR}(K, 6)$ contains the probability of the first class interval, whereas $\operatorname{SVAR}(K, 14)$ contains that |
| SVAR (K,10) | 56-60 (F5.3) | of the last (ie, the 9th) class interval. |
| $\operatorname{SVAR}(K, 11)$ | 61-65 (F5.3) |  |
| SVAR (K, 12) | 66-70 (F5.3) |  |
| SVAR (K,13) | 71-75 (F5.3) |  |
| SVAR (K,14) | 76-80 (F5.3) |  |
| Note: Para | ns [SVAR (K, 2) | , SVAR (K,4)] |

For Normal Distribution, parameter 2 is the mean, parameter 3 is the standard deviation, and the remaining parameters are not used.
For Triangular Distribution, 2, 3, and 4 represent minimum, most likely and maximum values respectively. The remaining parameters are not used.
For Uniform Distribution, parameters 2 and 3 represent the lower and upper limit values respectively.
For Histogram, 2 contains the value of the beginning class and 3 is the width of class interval. Parameter 4 is not used. The histogram is assumed to consist of a total of 9 class intervals, starting from the beginning class as given in parameter 2 and the succeeding class value increased by the specified interval width.
For Constant, 2 contains the value; 3 and 4 are not used.

EXHIBIT B-2

SAMPLE OUTPUT FROM
INRISK - VERSION III
-. INFUT DATA FOR PIT DESIGN NUMGER 1 --


ANY FIT IN THE SOUTHWEST, マ $Q$ QEGREE INTEQRAMP DESIGN

1. OPTICN SWITCHFS USED FOF THIC RUN.

INPUT DATA PRINT OOTTCN 1
DECISION CRITERIA OPTION 3
INTEFTM RESULTS PPTNT OPTION 1
USEF SUPPLIED TAX ROUTIAE OPT. 1
2. INTEGER CCNSTANTS.

3. FLCATING FOINT CONSTANTS.

| REQUIPES RATE OF RETURN | .150 |
| :--- | ---: |
| FEJFFAL INCOME TAX RATE | 0.000 |
| PFOVINCIAL MINING TAX EATE | -0.000 |
| POOVINCIAL INCOME TAX DATE | -0.000 |
| DEPLETICN ALLOWANCE QATE | -0.000 |

4. STDCHASTIC VARIARLES RONSTAN F ${ }^{\circ} O$ ONE SIMULATION RUN.

5. Stochastic variarles saypleo every deriod during one simulation pun.

E. INFUT OATA OBTAINED FEOM THE BENEFTT-EOST MODEL.


| 0.85 JCE+00 | $-0: 39 E 0 E+J 1$ | $0.1260 F+04$ | $-0.3500 \mathrm{E}+00$ | $\begin{aligned} & .3285 E+05 \\ & .4184 E+08 \end{aligned}$ | 0. | $\begin{aligned} & .5617 E+05 \\ & .1966 E+08 \end{aligned}$ | $\begin{aligned} & .4700 \mathrm{E}+00 \\ & .2218 \mathrm{E}+0 \mathrm{~B} \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| SAMPLE VALUES |  |  |  |  |  |  |  |
| - BECESted | -0. | $.128 G E+04$ | -0. | . 3285 E +5 | E. | . $5474 \mathrm{E}+05$ | . $4700 \mathrm{E}+00$ |
| C. | . 2 evecti | 0. | . $3500 \mathrm{E}+00$ | . $4414 \mathrm{E}+08$ | 0. | , 191EE+0E | - $2469 \mathrm{E}+08$ |
| SCMOLE VALLES |  |  |  |  |  |  |  |
| . $9500 \mathrm{E}+00$ | -3. | . $1280 \mathrm{~F}+04$ | -0. | - $3285 \mathrm{E}+0 \mathrm{E}$ | 0. | - $5600 \mathrm{OE}+05$ | $.4500 E+00$ |
| 0. | -3790E+[1 | 0. | -35005+00 | -39225408 | 0. | -1960E+08 | . $1734 \mathrm{E}+\mathrm{CB}$ |
| SAMDLE VALUES |  |  |  |  |  |  |  |
| . SEOOEFGC | -3. | . $129 \mathrm{OE}+04$ | -0. | . $32855+05$ | 0. | -5422E405 | .4700E+00 |
| [. | . $4030 \mathrm{E}+01$ | 0. | . $29005+00$ | . $3757 \mathrm{~F}+0$ 8 | 0. | -1572E+08 | . $2170 \mathrm{E}+08$ |
| SAMFLE VALUES |  |  |  |  |  |  |  |
| .8503E+00 | -0. | $.1280 E+04$ | -0. | . $32858+05$ | 0. | -5271E+05 | -52CGE+GC |
| L. | . $422 \mathrm{iE}+0=$ | 0. | . $2900=+00$ | . $49415+08$ | 0. | -1528E+08 | -3397E+66 |
| SAMPle Valles |  |  |  |  |  |  |  |
| -8500E+00 | -0. | $0.1289 \mathrm{c}+04$ | -0. | . $3285 \mathrm{E}+05$ | 0. | $.4935 E+05$ | . $5206 \mathrm{E}+00$ |
| 0. | . $2220 \mathrm{E}+01$ | 0. | . $2900 \mathrm{E}+00$ | . $4941 \mathrm{E}+08$ | 0. | . $14 \geq 1 \mathrm{E}+\mathrm{C}^{8}$ | - 34 C6E+08 |

CASH FLOWS ECR PERIODS 1 THOOUGH 10
1576.311. 1573C787. 13607867. 9457165. 16515056. 18381796. 12908831. 16160315. 25289236. 25355930. NET DRESEN: VALIJE $=79710000$.

SIMULATICN NO. $=?$

| $\begin{aligned} & \text { SAMFLE VA. UES } \\ & \text {-C. } \end{aligned}$ | -C. | . 50 2FE+G? | -0. | -0. | -0. | -0. | -0. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| SAMPLE VALUES |  |  |  |  |  |  |  |
| -950 Cetou | -8. | . $1289 \mathrm{E}+\mathrm{CH}$ | -0. | . $3285^{2}+C 5$ | 0. | - $4677 \mathrm{E}+05$ | . $4500 \mathrm{E}+00$ |
| 0. | - $3810 \mathrm{E}+\mathrm{C} 1$ | C. | . $2500 \mathrm{E}+00$ | . $37575+68$ | 0. | -1637E+08 | -2129E+08 |
| SAMPLE VQLUES |  |  |  |  |  |  |  |
| . 35 COE+00 | - 3 . | .1200E+02 |  | . $32855+05$ | 0. | . $5330 \mathrm{E}+05$ | . $46005+00$ |
| 0. | $.3850 \mathrm{E}+01$ | $0$ | . $3500 \mathrm{E}+0 \mathrm{C}$ | - 398 - $5+08$ | 0. | -186EE+08 | -2113E+C8 |
| SAMPLE VALLES |  |  |  |  |  |  |  |
| . 560 CE+00 | -0. | .1280E+04 | -0. | . 328EE+0F | 3. | - $5385 \mathrm{E}+05$ | . $4400 \mathrm{E}+00$ |
| 0. | . $37005+61$ | 0. | . $3500 \mathrm{E}+00$ | - $37565+08$ | 0. | -1985E+08 | .1827E+08 |
| SAMPLĖ VALUES |  |  |  |  |  |  |  |
| .85ECETCO | - ¢ . | . 12855404 | -0. | -32855+05 | 0. | - 5 \10E+05 | . $4400 \mathrm{E}+00$ |
| E. | - 3c0uE +1 | 0. | . $35005+00$ | -3099E+08 | 0. | -1859E+08 | . $9252 \mathrm{E}+07$ |
| SAMPLE VALUES |  |  |  |  |  |  |  |
| . $8500 \mathrm{E}+0 \mathrm{C}$ | -0. | .1280E+04 | -0. | . $3285 \mathrm{~F}+05$ | 0. | . $5617 \mathrm{E}+05$ | . 47000 CO |
| 0. | . $3900 \mathrm{E}+\mathrm{C} 1$ | 0. | -3500E+05 | .4184F+68 | 0. | . 196EE+0E | - 2218E+08 |
| SAMPLE VALUES |  |  |  |  |  |  |  |
| - $8500 \mathrm{E}+60$ | -0. |  | -0. | - $32855+05$ | 0. | . $5474 \mathrm{E}+05$ |  |
| 0.0 | -35こ0E+61 | $0 .$ | . $35005+00$ | -4414E+08 | 0. | . $1916 \mathrm{E}+08$ | $.2488 E+08$ |
| SAYPLE VALUES |  |  |  |  |  |  |  |
| . 36LiEtuc | -3. | -12BCE 2 C 4 | -0. | - $3285 \mathrm{E}+05$ | 0. | . $5600 \mathrm{E}+05$ | . $45000+00$ |
| 0. | . $37905+01$ | 0. | - $3500 \mathrm{c}+00$ | -3822E+08 | 0. | - $1960 \mathrm{E}+08$ | .1703E+08 |
| SAMOLE VALUES |  |  |  |  |  |  |  |
| - $\mathrm{AECOE}+00$ | -0. | -1?80E+04 | -0. 0 , | - $32855+05$ | 0. | $.5422 E+05$ | $.4700 E+00$ |
| 3. | -40? 0 Etil | 0. | . $2906 \mathrm{E}+00$ | . $3757 \mathrm{E}+08$ | 0. | $.1572 E+08$ | $.2167 E+08$ |
| SAMPLE VALUES 0 |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |
| 0. | . 42 cee 01 | 0. | $.29005+80$ | .4941E40? | 0. | $.152 B E+08$ | $.3 \geq 98 E+08$ |
| SAMDLE VALUES |  |  |  |  |  |  |  |
| - ${ }^{\text {S CCOE }} 00$ | -0. |  |  | $.3285 F+05$ | 0. |  | $.5200 E+00$ |
| $0 .$ | . $42205+01$ | $0 .$ | $.29005+00$ | . $4941 E+09$ | 0. | $.1431 E+09$ | . $3324 E+08$ |

GASH FLCWS ECF FERIOJS 1 THROUGH 10
158490ㅇ. 15731783. 13607480 . 6891977 . 16516644. 18523933. 12684680. 16132684. 25295437. 24743465. NET PRESENT VALUE $=78134000$.

---SUMMARY OF THE SIMULATION FESULTS FOP THE PIT DESIGN NO 1
 ANY PIT IN THE SOUTHWEST, 38 OEGREE INTERRAMP DESIGN

| $\begin{aligned} & \text { NPV } \\ & \text { NPV } \end{aligned}$ | $\begin{array}{r} \text { MEAN VALUE }= \\ \text { STO. CEV. }= \end{array}$ | $\begin{aligned} & 78745060 . \\ & 21103000 . \end{aligned}$ | $\begin{aligned} & \text { DOLLARS } \\ & \text { DOLLARS } \end{aligned}$ |
| :---: | :---: | :---: | :---: |
| OROBABILITY CF ACHIEVING |  |  |  |
| AT LSAST | THE VALUE SHOWN | NPV | value |
| .................................................... |  |  |  |
|  | . 93 | - 7 | 75750000 |
| .93 . 76000000 |  |  |  |
| . 87 . 76250000 |  |  |  |
| .87 . 76500000 |  |  |  |
| . 87 . 76750000 |  |  |  |
| .87 . 77000000 |  |  |  |
| . 87 - 77250000 |  |  |  |
| .73 - 77500000 |  |  |  |
| .73 . 77750000 |  |  |  |
| .73 . 7800000 |  |  |  |
| .67 . 78250000 |  |  |  |
| .67 . 78500000 |  |  |  |
| .67 . 78750000 |  |  |  |
| .47 . 79000000 |  |  |  |
| .33 . 79250000 |  |  |  |
| .33 . 79500000 |  |  |  |
| . 27 - 79750000 |  |  |  |
| .27 . 80000000 |  |  |  |
| . 20.80250000 |  |  |  |
| .07 . 80500009 |  |  |  |
| .07 . 30:50000 |  |  |  |
|  | 0.00 | - | 8100000 |

```
    -- INFLT DATA FOP PIT DESIGN NUMREF 2 --
```


ANY PIT IN THE SCUTHWEST, 45 REGPEF INTEPRAMF DESIGN

1. OPTION SWITCHES USEO FOR THIS RUN.

INPUT DATA ERINT OOTION 1
DESISICN CPITEFIA OPTION 3
INTERIM RESULTS PRINT OPTION 1
IJSEP SUPPLTED TAX ROUTINE OFT. 1
2. INTEGEQ CCNSTANTS.

| NUMPER | C.F | S |  |
| :---: | :---: | :---: | :---: |
| NUMIEF | CF SECTOFS IN | IN THE FIT | 3 |
| NUMBER | DF WCFKING | OAYS /PEFIOE | 357 |
| NO. $0^{5}$ | PEPICOS FO? | PQE=DQOD. | -0 |
| NO. GF | FERICES FOF | EXPLORATION | 0 |
| NO. OF | FERIOCS FOL | LAND/WATFR | 0 |
| Nก. CF | PERIOES FO? | OLANT CONST | 0 |
| ACTUAL | PROD. LTFE OF | OF TH= MINE | 10 |
| TOTAL | IFE OF THE DR | PROJEMT | 10 |

3. ELCATING FCINT CONSTANTE.

| PEQUIRER CATE OF RETURN | .150 |
| :--- | ---: |
| FEOERAL INCONE TAX RATE | 0.300 |
| OROVINCTAL MINING TAX RATE | -0.000 |
| PROVINCIAL INCOME JAX OATE | -0.000 |
| DEPLETICN ALLOWANGE PAT: | -0.000 |

4. STOLHASTIC VARIARLES RONSTAN FOR ONE SIMULATION RUN.
EXPLORATION EXPENCE IIN 1000 OOLLAR UNTTCI

FOYALTY (FERCENT OF GQOSS INCOME) CCNSTANT VALUF =

- 0.000
$-0.000$
UNTTS)
MINE CAPITAL EXFENSITUR = IIN 1000 DOLLAR
VALUE =
MILL CAFITAL EXFEVOITURF IIN 1000 DOLLAR
-0.000
UNITSI
$-0.000$
LEACH PLANT IOR TYOEZ CREI CAPIT. EXPENDイIN 1090 DOLLAR UNITSI GCNSTANT $V A L U E=\quad-0.000$
WATER/LANE ACQUIS. COSTS.IIN 1000 JOLLAR CONSTANT VALUF =
TOTAL SALVAGE VALUE CONSTANT

IIN 1000 DOLLAR
VALUE =
TOTAL WORKING CAPITAL
CONSTAN ${ }^{+}$
IIN 1000 OOLLAR
S. STOCHASTIC VARIARLES SAHFLED EVERY PEEIDD TURING DNE SIYULATIDN RUN.

b. indui fata dgtained fenm the genefit-cost model.



| ©. | - $39095+C 1$ | 0. | . 3500 E 00 | . 41345408 | J. | -1892E+08 | . $2113 E+08$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\begin{aligned} & \text { AYP: V VALUES } \\ & \text { - RGOGE+CO } \end{aligned}$ | -0. | . 1280504 | -0, | . $3285 \mathrm{~F}+\mathrm{C} 5$ | 3. | . $52 \mathrm{E} 4 \mathrm{E}+2 \mathrm{E}$ |  |
| 0. | -3930E+61 | J. | . $3500 \mathrm{O}+00$ | . $4414 \mathrm{E}+08$ | 0. | . $184^{\text {2 }} \mathrm{E}+\mathrm{g}^{\text {a }}$ | $\begin{aligned} & .4765 E+00 \\ & .2149 E+08 \end{aligned}$ |
| $\begin{aligned} & \text { SAMDLE VALLES } \\ & .3600 E+00 \end{aligned}$ | -3. | . $12805+04$ | -0. | . 32BEE+ OE | 0. | . $5390 \mathrm{E}+\mathrm{OE}$ |  |
| J. | . 379 05+01 | 0 . | . $3500 \mathrm{DE}+00$ | -3922E+08 | 0. | $+5390 E+0 Z$ $.1887 E+08$ | $.450 C E+00$ $.1792 E+08$ |
| $\begin{aligned} & \text { SAYPLE VALUES } \\ & \text { SEOOE } \end{aligned}$ | -0. | -1290E+0L | -0. | . 32 ¢5E+05 | 0. | . $5212 E+05$ | . $4700 \mathrm{DE}+00$ |
| $0^{0}$. | -4030E+01 | 0. | . $29000+00$ | - $3757 \mathrm{E}+\mathrm{D} 8$ | 0. | . $1512 \mathrm{E}+08$ | . 200 EE+D8 |
| $\begin{aligned} & \text { SAMFLE VALUES } \\ & .8600 E+00 \end{aligned}$ | -0. | -128EE+04 | -0. | . $3285 \mathrm{E}+\mathrm{G} 5$ | 0. | -50E1E+G5 | -52ECE+io |
| SAHDLEVALUES | . $4220 \mathrm{E}+01$ | 5. | -29005+00 | . $49415+68$ | 0. | -146 ${ }^{\text {a }} \mathrm{E}+08$ | -3774E*08 |
| $0 . \quad R E C O E+00$ | -0.4220E+01 | $0.12605+02$ | -9.2900E+00 | $.32855+05$ $.49415+08$ | O. | $\begin{aligned} & .472 \text { CE }+05 \\ & .13705+08 \end{aligned}$ | $\begin{array}{r} .5200 E+00 \\ .35 E 6 E+D 8 \end{array}$ |

CASH FLOWS FOR pEEINOS 1 ThDOUGH 10
15679489. 1406:913. 13166980. 7729180. 15731312. 16004071. 13346365. 14936168. 25118390. 26101358. net peesent value $=75576000$.

SIMHLATICN NO. $=2$

| SAMELE VAL UES |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| -0. | -0. | -0. | -0. | -0. | -i. | -\%. | -0. |
| SAYPLE VALUES |  |  |  |  |  |  |  |
| - $86000+00$ | -6. | . $12505+04$ | -0. | . $3285 \mathrm{E}+05$ | 0. |  |  |
| 0. | -3A10E+01 | 0. | $.3500 E+00$ | - $3757 \mathrm{E}+08$ | 0. | $-1563 E+08$ | $\begin{aligned} & .4500 E+00 \\ & .2101 E * 08 \end{aligned}$ |
|  |  |  |  |  |  |  |  |
| - $8500 \mathrm{E}+00$ | -0. | . 128 ú玉+04 | -0. | . $32855+05$ | 0 . | -5120E405 | .4600E40 |
| 0. | - $3850 \mathrm{E}+01$ | 9. | - 3500E+00 | . $39875+$ d | 0. | - 179 2E + ${ }^{\text {c }}$ | . $2055 \mathrm{E}+88$ |
|  |  |  |  |  |  |  |  |
| - 8 CDSE+00 | -0. | . $1280 \mathrm{E}+04$ | -0. | -3285E+b5 | 0. | . 517 EE + 05 | - +4 COEFDO |
| 0. | . 3700E+G1 | 3. | . 3500E + DO | - $3756 \mathrm{E}+08$ | 0. | -1611E+08 | .17 E2E+0B |
|  |  |  |  |  |  |  |  |
| - R5COE+00 | -3. | . 125 UE+04 | -0. | . $3285 \mathrm{E}+05$ | D. | -5100E+C5 | . $4400 \mathrm{E}+00$ |
| D. | $.39008+01$ | B. | $.3500 E+00$ | . $30.995+06$ | 0. | . $1785 \mathrm{E}+08$ | .1084E+08 |
|  |  |  |  |  |  |  |  |
| - SEDOE+00 | -D. |  | $-0$ | - $32855+05$ | 0. | -5407E+05 | . $47006+00$ |
| SAMOE, VALUES | . 390DE+D1 | $0$ | $\text { . } 3 E D D E+D O$ | . $41845+08$ | 0. | -1892E+08 | . $2356 \mathrm{E}+08$ |
|  |  |  |  |  |  |  |  |
| . $8600 \mathrm{DE+0D}$ | -0. | . $1280 \mathrm{E}+02$ | -0. | . $3285 \mathrm{E}+\mathrm{D} 5$ | 0. | . 5264 tas | -4705EFGO |
| ${ }^{5}$ | - 3A3CE+C: | 0. | . $3500 \mathrm{CE}+00$ | . $4414 \mathrm{E}+08$ | 0. | -1843E+08 | . 1983 StOB |
|  |  |  |  |  |  |  |  |
| . $86 \mathrm{DDE+} 0$ | -D. | -129DE+04 | -0. | - $3285 \mathrm{E}+05$ | 0. | . $539 \mathrm{DE}+05$ | $.4500 \mathrm{EF}+00$ |
| SAMPLE VALUES - 1800 , |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |
| $.85 \mathrm{COE}+00$ | -0. | . $1288 \mathrm{E}+04$ | $-0 .$ | . $3285 \mathrm{E}+05$ | 0. | . $5212 \mathrm{E}+05$ | . 4700 CETO |
| SAMPI J. VALUEC | $.4030 E+C 1$ | 0. | - 2900500 | . $3757 \mathrm{~F}+08$ | 0. | . $1512 \mathrm{~L}+08$ | - $2009 \mathrm{E}+08$ |
|  |  |  |  |  |  |  |  |
| . $8 \mathrm{EDDE+OD}$ | -0. |  |  |  |  |  |  |
|  | . $422 \mathrm{DEP3}=$ | $0 .$ | . $29000+00$ | . $4941 E+08$ | 1. | $.146 R E+08$ | $.3397 E+08$ |
|  |  |  |  |  |  |  |  |
| -8600E600 | -0, | .1290E+04 | -0. | - $3285 E+05$ | , |  |  |
| 0. | . $4220 \mathrm{E}+01$ | 0. | . $29005+00$ | . $4941 \mathrm{E}+08$ | 0. | -1370E +08 | $.3513 E+[8$ |

CASH ELOWS FDF DECIOOS 1 THOOUEN 10
 NET PFESENT VALUE $=77104000$.

---SUHMAFY OF THE SIMULATION RESULTS FOR THE PIT DESIGN NO?


ANY PIT IN THE SOUTHWEST, 45 [IEGREE INTEPPAMP DESIGN



[^0]:    SUBROUTINF URTAX(K)
    SUBROUTINF URT
    CALLURA
    ENO
    SUBROUIINF MNTAX(K)

    FOR THE STUOY AREA IN THE STISTHWESTON U.S. HATAX IS TOO SIMPIE OF ROUTINE TO BE GENERALLY APPLICABLE TO UAS IAX PRORLEMSIMPIE D YEARS DIGITS DEPRECIAIIJN IS IJSED. DEPLETION IS TAKEN AS THE
    MINIMUM OF 15 PER CEAT OF GROSS IMCOHE OR SO PER CENT NET INCOHE. Ho MINIMUM IAX IS INGLUDED.

    IT - U S FEDERAL IACOME TAX
    FPLTN = STATE INCDME TAX
    DPRN - DEPRECIATIDN CLAIMFD
    HNET = DRE half bF AET INCDME
    CAPIN = CAPITAL INUFSTMENT
    RATE - DISCDU4T RATE
    AXIN - TAXABLE ITCDME
    FACTOR= ANHUAL FACTOR fOR SYD DEPPECIATION
    COMMON /REAC/ RRATE,FEDR, PMTR,PITR, DEPLR
    COMHON JVARIf QRFI(30); חRF2(30), WASTE(30), AVGl(30), AVG2(30), CMN1(30), CMPZ(30), CHNW(30), BFNLA(30), EFPIJV(30), 8FN.JA(30), BENOV(30), FAILA(30), FAILV(30),CSTUA(30) CSTUV(30)
    COMMON /HISC/ SVAP(12,14), CF(30), BMTOT, CSTOT, ANNET,
    CAPINASUAR UNITS $(7,5)$
    CAPIN=SVAR (3,14)
    FACTOR=(11.0-k)/55.0
    PRRNCAPIN+FACTDR
    IF (OPRN.LE.O) DPRN=O
    C calculate percentage dfdieticn
    OPLTN*ORE1(K)*AVG1(K)/100.*SVAR(9,14)*SVAR(11*14)*1000.*0.15 HNET=0.5* (BNNET-ODRH)
    c Determive whetuer percentage or dne half df net is greater
    IF (DPLTN.GE.HNET) DPLTN=HNET
    IF (DPLTN.LT.O) OPLTN:O
    $c$ oftermine taxable inctme
    TAXIN= BNNET-OPLTN-DPRN
    $c$
    FIT=0.4542*TAXIN-5878
    SIT=0.0572*TAXIN+267.2
    F(FIT,LT.0) FIT=0
    IF(SIT.LT.D) SIT=0
    c DETERHINE ANNUAL CASH FLQU
    $C F(K)=T A X I N-F I T-S I T+D P L T N+D P R N$
    C COMPOUNG THE INITIAL INVESTMENT FOR ONE PERIOO TO COMPENSATE FOR
    The oifferential in tiring
    IF(K.EO.1) CF(1) =CF(1)-SVAF(3,14)*(1.0+R8ATE)
    RETURN
    ENO

