# PIT SLOPE MANUAL

supplement 5-3

## FINANCIAL COMPUTER PROGRAMS

This supplement has been prepared as part of the

PIT SLOPE PROJECT

of the Mining Research Laboratories Canada Centre for Mineral and Energy Technology Energy, Mines and Resources

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## THE PIT SLOPE MANUAL

The Pit Slope Manual consists of ten chapters, published separately. Most chapters have supplements, also published separately. The ten chapters are:

- 1. Summary
- 2. Structural Geology
- 3. Mechanical Properties
- 4. Groundwater
- 5. Design
- 6. Mechanical Support
- 7. Perimeter Blasting
- 8. Monitoring
- 9. Waste Embankments
- 10. Environmental Planning

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## ABSTRACT

The designer of an open pit attempts to minimize both the cost of waste excavation and the costs arising from instability associated with relatively steep slopes. The objective is to achieve an optimum geometry. The computer programs described in this supplement assist in reaching this goal.

The economic analysis is divided into two stages: one assesses economic benefits and costs associated with various slope angles, the second determines overall economic outcome. Performing the first is mandatory for every design.

The concepts incorporated in wall design are: (a) reliability of slopes, (b) integration of the reliabilities into a risk analysis, and (c) quantifying benefits and costs resulting from slope changes.

An example of the economic analysis of a pit wall based on a case study performed for an operating porphyry copper mine is provided. Appendices A and B contain program users' guides for both benefit-cost analyses and economic risk analyses.

## ACKNOWLEDGEMENTS

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\*Successive pit slope group leaders.

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#### INTRODUCTION

#### Purpose and Scope

1. The purpose of this supplement is to provide the mine operator with guidance in selecting optimum wall angles consistent with his attitude toward risk. In other words, procedures are offered that will permit operators to select appropriate wall angles based on slope reliability or probability of stability.

2. Scope is limited to economic analysis and requires the availability of two or more layouts of the mine at different wall angles.

3. The main function of slope design is to specify the particular angles to be used at various locations at each of the three stages of development - feasibility, mine design and operating.

#### Review of Practice

4. A number of articles have appeared during the past decade which describe the economic impact of pit slope angles on the design and economics of open pits. One states that the ultimate pit slope angle should be as steep as possible to minimize overall waste stripping for a given ore reserve (1). If reduced waste stripping is the main concern, one could easily compute the effect of changes in slope angle on the stripping volume as shown in Fig 1. Reduced stripping means reduced costs; hence the economic benefit of a steeper ultimate slope can be readily obtained. However, this economic benefit can be wiped out if major instability develops.

5. Another consequence of a steeper ultimate slope is to increase the amount of ore that can be mined and hence to increase the life of the mine. Increasing the life of the mine can result in profits in later years, which may have little effect on the present value, particularly if the mine is in the early years of its life. (2,3). A counter argument can be made if the mine is at the feasibility study stage. Since a steeper ultimate slope means either increased ore reserves or reduced waste stripping, it can easily influence profitability of the proposed mining venture. 6. Regarding working slopes, it has already been stated that they should be as steep as possible to minimize stripping during the early years (1,2).

7. From the preceding views, it seems that slopes should be maintained as steep as possible. The economic impact is a function of: (1) type of slope angle, ie, ultimate, interim, etc.; (2) current stage of mine life; (3) size and life of the mine; (4) type of ore deposit, ie, tabular, massive, etc.; and (5) surrounding topography. Discussions are confined to the benefits only, without mention of potential costs. In other words, the possibility of slope instability has been ruled out, which implicitly assumes that only those slopes that are absolutely stable are to be considered.

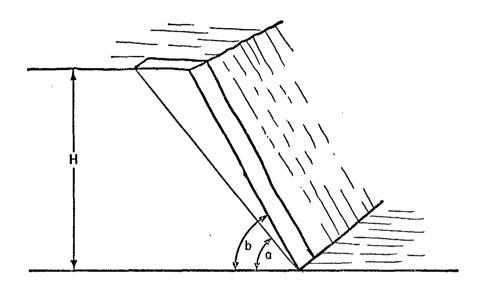
8. The concept of slope reliability was introduced for the purpose of recognizing variations in strength (5). The cost of instability in determining the most economical slope angles was then added (6). The expected cost of instability for each year of mine life can then be computed.

9. An alternate approach has been proposed using the more conventional factor of safety concept (7). Here it is assumed that a slope will fail if the factor of safety falls below unity which, in reality, corresponds to a reliability of only 0.5 as shown in Fig 2(a). Even at a higher factor of safety, such as 2, there can be instability as indicated by the hatched area in Fig 2(b). The magnitude of the probability depends of the variability of the strength and stress parameters.

10. The above approaches do not include integration of the economic aspects of slope design with total mine design.

#### Economic Analysis

11. Economic analysis of slope design refers to the quantitative assessment of benefits and costs associated with different slopes. Design is concerned with ultimate and working slopes together with such other aspects as interim, interramp and bench slopes - all of which make up the actual wall geometry in a typical open pit mine.



$$V = \frac{H^2 Sin (b - a)}{54 Sin a Sin b}$$

V = cubic yards per foot of face width H = slope height (in feet) a = initial slope angle b = final slope angle

Fig 1 - Effect of changes in slope angle on stripping volume

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Fig 3 shows typical geometries that can be encountered.

12. Although there is a tendency to represent pit slopes as being uniform and neat, the converse is more often true. A uniform slope is only one possibility among many. Some variability in slopes is being incorporated, in pit, as shown in Fig. 4.

13. The presence of haul roads, work benches and pushbacks, all complicate actual wall geometry. With the current trend of having relatively wide haul roads, over 100 ft (30 m) wide, slope instability problems are more frequently found in interramp slopes than in the overall slope. Therefore, economic analyses require information concerning the location of haul roads throughout the entire mining period.

14. Wall geometries at each design sector of a pit for the entire analysis period is needed.

15. Such mine planning data as presence of haul roads, annual mining sequence, associated stripping ratios and yearly ore grades become part of the input data for economic analysis of the slopes. In other words, slope design must incorporate such additional variables as: (1) amount of stripping to provide a minimum number of working faces, (2) mining rate and sequence, (3) other slope angles such as interim, interramp and bench angles, (4) definition of slope design sectors, (5) ore grades and (6) stripping ratios. These variables in turn are influenced by the choice of slope angles.

#### Development of Approach

16. Ignoring the probability aspects in the past made it difficult to include the cost aspect of instability. The deterministic approach requires that the future outcome be known with certainty. Pit wall instability cannot be predicted with certainty.

17. The two main difficulties associated with past procedures have been: (1) predicting if, when and how often there will be instability in each design sector and (2) quantifying costs of instability. It may not be realistic to assume there will be no instability at any stage in the life of a pit, even when the design appears reasonable. It may also be unrealistic to ignore this possibility when preparing the economic analysis.

18. New concepts are required to overcome some of the difficulties in slope design. Slope reliability rather than the more conventional safety factor, is one such concept. Simulated, or Monte Carlo, sampling is needed to determine if, when and how often there could be instability in each design sector. When instability occurs, an accounting of its cost through the use of various types of cost models becomes important. Risk analysis is needed to assess the economic impact of different slopes on the profitability of the mining operation (9).

19. Introduction of these concepts requires three assumptions to be made: (1) that it is possible to estimate the reliability of a slope,
(2) that it is possible to estimate operational impact of instability, (3) that appropriate cost models can be established which adequately represent the specified operational impact.

20. The first assumption requires determining the following five items:

- a. slope design sectors based on structurally homogeneous domains;
- b. rock strength and density parameters for each sector;
- c. the most probable modes of instability for each sector;
- d. groundwater levels, and
- e. detailed pit wall geometries.

21. The second assumption requires the following items:

- a. detailed pit wall geometries;
- b. planning data such as preproduction stripping, ore and waste tonnage for each period, etc., and
- c. cost data for mining ore and waste, and for processing.

22. Regarding the third assumption, some generalized cost models for pit slope instability have been developed in the past (10). Some additional models are given below.

23. The recommended procedure is summarized in Fig 5. Performing the work elements described by

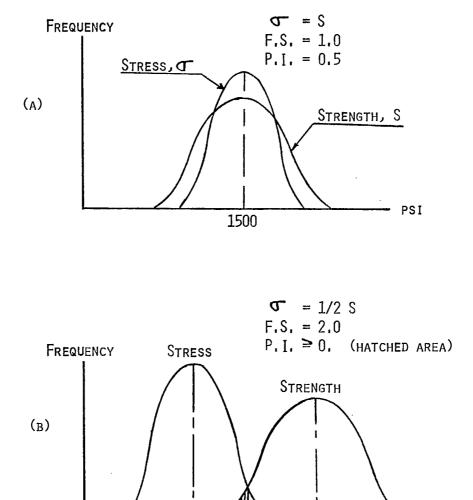


Fig 2 - Probability of instability compared with factor of safety

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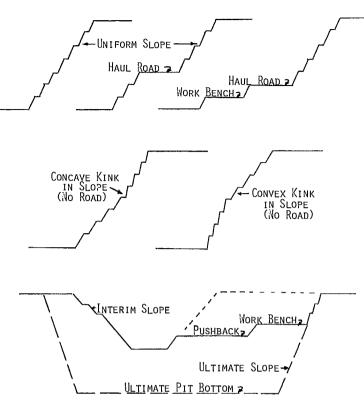


Fig 3 - Example of possible slope geometries

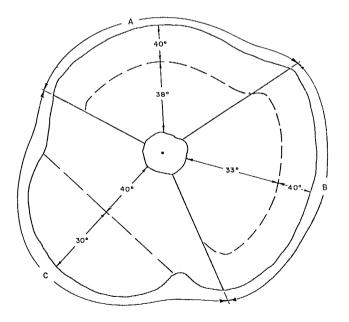


Fig 4 - A large open pit divided into slope design sectors

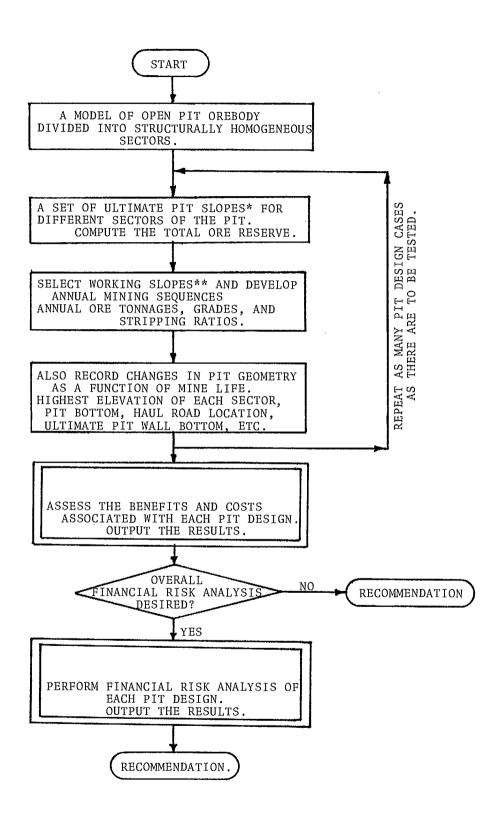


Fig 5 - Required steps for pit slope economics analysis

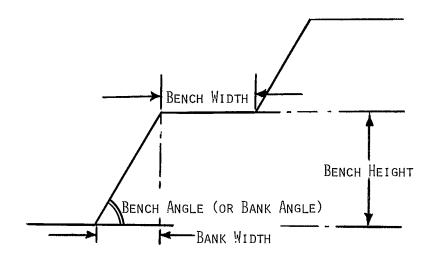


Fig 6 - The basic geometry of one bench

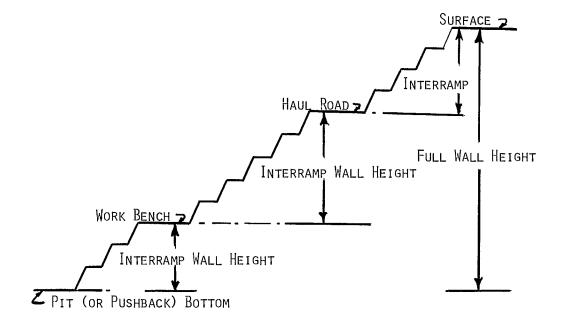


Fig 7 - Description of full wall and interramp wall heights

the first four blocks provides most of the input data for the economic analysis. Most mining companies routinely perform these work elements as part of mine planning activities. This part of the input therefore, demands very little additional effort on the part of company personnel.

24. On the other hand, many mining companies are not staffed to do detailed structural analyses to obtain estimates of the reliability of a pit wall. Hence, in some cases additional budget must be allocated by management to satisfy this portion of the input data requirement.

25. The analyses are represented by the two double-lined blocks in Fig 5. Benefit-cost, BNCST, assesses the benefits and costs associated with each pit design. Risk analysis INRISK, performs the overall analysis of the proposed or existing open pit mining venture. INRISK utilizes the benefits and costs of a given pit design as part of its input data. The benefit-cost analysis is required to determine optimum slopes. The risk analysis may or may not be performed, depending on the particular nature and extent of the design problem.

#### BENEFIT-COST ANALYSIS

#### Definitions

26. Since determining slope reliability as well as specifying various cost models require detailed pit geometries, some terminology used in the benefit-cost analysis are defined. These terms may not be in accordance with the common interpretation of the reader.

27. <u>Pit Sector</u> is a subdivision of the pit, limited by relatively vertical boundaries. This subdivision is usually based on slope design considerations; hence each sector is of necessity geologically and topographically homogeneous.

28. <u>Bench Angle</u> is the angle to the horizontal of a single bench face from toe to crest (Fig. 6).

29. <u>Bench Width</u> is the horizontal distance left between succeeding lifts. This is not necessarily the total horizontal distance between successive benches (Fig 6).

30. Full Pit Wall Height refers to the differ-

ence in elevation between the uppermost crest and the pit bottom. In most instances there can be only one full pit wall in a given sector. The exception is when a pushback is in progress, in which case there will be two independent full walls, ie, the one above the pushback bottom and another below (Fig 7).

31. <u>Interramp Wall Height</u> refers to the difference in elevation between the uppermost crest of either (1) the ramp above, (2) the work bench above or (3) the ground surface above, and the elevation of either (1) the ramp, (2) the work bench, (3) the pit bottom, or (4) the pushback bottom (Fig 7). Note that a temporary haul road always exists on top of any work bench, thus making the distinction between interramp and inter work bench slopes irrelevant.

32. <u>Interramp Slope Angle</u> is the inclination of the interramp wall as defined above and as shown in Fig 8. Note that the interramp slope angle can vary within a sector.

33. <u>Pit Wall Instability</u> refers to unstable conditions that may exist in any portion of the pit wall. Three distinct concepts associated with instability are mode, scope, and cost.

34. <u>Mode of Instability</u> is used in the geomechanical sense. Four general modes have been identified: (1) rock fall, (2) rotational shear, (3) plane shear, and (4) block flow. (Fig 9) (11)

35. <u>Scope of Instability</u>, used in the cost analysis, is the physical scale or size associated with a case of instability. Four different scopes are defined: (1) full wall, (2) interramp, (3) single bench, and (4) weak stratum. Full wall instability involves a full wall as defined earlier. Interramp instability involves an interramp wall. Bench instability involves only a single bench. Weak stratum instability involves a particular part of a wall known to be considerably weaker than the remaining wall.

36. <u>Cost Types of Instability</u> are used in conjunction with scope in the cost analysis. Various cost types, such as shown in Fig 10, are used within each scope of instability to represent the operational impact. Various cost types are given numeric codes in BNCST. These codes are used to

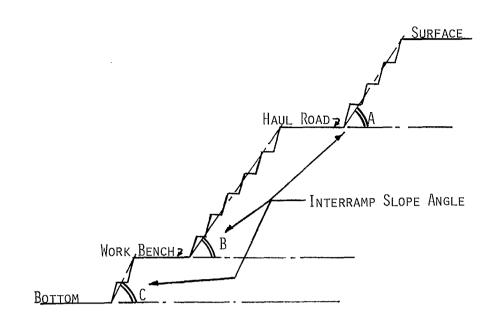


Fig 8 - Definition of interramp slope angle

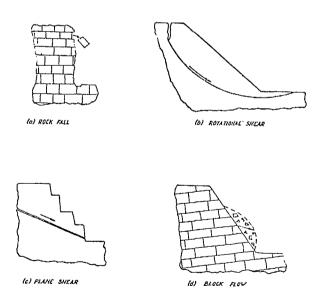
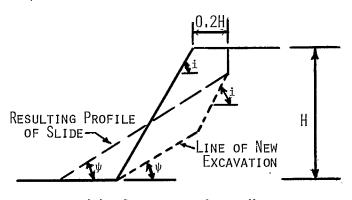
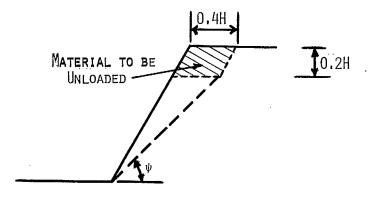


Fig 9 - Different modes of rock slope instability



(A) CLEANUP OF SLIDE MATERIAL



(b) Unloading of Unstable Area

Fig 10 - Generalized instability cost types

specify various models that determine the cost of a given instability. Therefore, cost types require specification by the mine engineer before the benefit-cost analysis.

37. <u>Pushback</u> is the mining back of a portion of pit wall, creating two distinct walls. The width of pushback is assumed to be several times that of the normal working bench width.

38. Top, Bottom, and Breadth of a Sector are the representative top and bottom elevations, and the horizontal circumferential length of the sector respectively. (The term "breadth" is used for a dimension parallel to strike and "width" for a dimension normal to strike similar to underground terminology for pillars (11)).

39. <u>Ultimate Slope</u> is the series of consecutive benches at the ultimate pit limit. Interim slopes will be subject to a pushback to either another interim slope or to the ultimate pit limit.

#### <u>Reliability</u>

40. Perhaps the most certain thing about pit slope design is the uncertainty values assigned to the geologic parameters affecting a given slope. The rock mass is a fractured complex of different rock types of varying strengths.

41. In recent years, various disciplines in science, engineering and business have accepted probability concepts to express degrees of uncertainty. Justification for use of the probability concept instead of the conventional factor of safety in slope design is that it is easier to express inherent uncertainty in design parameters in terms of probable ranges and associated probabilities than in a single value such as "the best guess".

42. Reliability can be defined as the relative frequency with which the computed ratio of strength/stress falls above unity when variability in the geological parameters is taken into account. A graphic representation of the probability of instability (ie, 1-R, where R = reliability) is given in Fig 11.

43. Reliability is a function of many variables. Some of these variables are: (1) the lateral extent and shape of the wall in plan, (2) the shape of the slope in elevation view, (3) rock quality, (4) location of groundwater table, and (5) time during which the slope is expected to remain unchanged. In mathematical terminology, reliability - the probability of stability is known as a joint probability of many variables.

44. Reliability, being a joint probability of many variables, creates certain difficulties in its estimation. To simplify the process, it is customary to divide a pit into different sectors which are substantially geologically and topographically homogeneous. This results in fewer number of variables to consider in probability estimation for a given design sector but requires separate estimations for each sector.

45. In the probability computation, the input parameters are varied in some manner, ie, usually according to probability distributions associated with each variable. The Monte Carlo sampling technique is used to obtain a sampled value from the population of each of these variables. These sampled values are used to obtain a single safety factor in the conventional manner. The above process is repeated 100 or more times to obtain a representative distribution of safety factors. This technique simulates the natural variability, or uncertainty, in input parameters and provides a picture of all possible outcomes.

46. Once the distribution of safety factors has been generated, the probability of instability can be estimated from the area under the distribution curve for which the factor of safety is less than one, as shown in Fig 11. This area can be estimated by fitting the distribution to a known distribution and numerically integrating, or by counting the number of times a safety factor less than one has occurred and dividing this by the total number of trials.

47. All of the above produces only one probability estimate for a specific combination of parameters such as slope height, slope angle, breadth of the design sector and groundwater level. This means that the computations must be repeated many times to obtain the probability distribution as a function of slope angle or slope

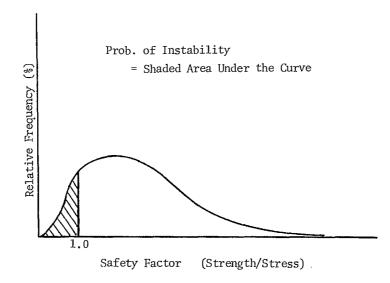


Fig 11 - Estimation of probability of instability from distribution of strength/stress

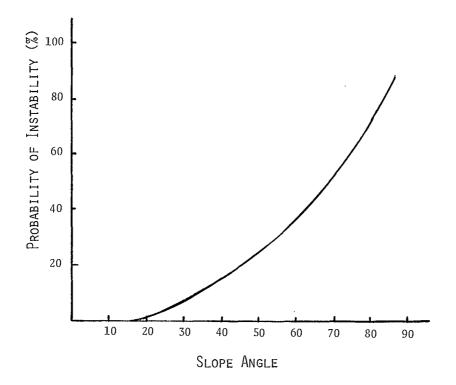


Fig 12 - Hypothetical cumulative probability of instability curve

height. A hypothetical probability distribution as a function of the slope angle with all other variables being fixed is shown in Fig 12.

48. The probablistic approach is nearly impossible without the help of a computer. The amount of computation required will certainly be 100 or more times that of the conventional deterministic approach. For this reason, computer programs for performing stability analyses for various modes of instability have been developed (Supplements 5-1 and 5-2).

49. This computed probability, as represented by Fig 11, provides one point on a cumulative probability distribution function. In other words, it represents a point on a curve such as in Fig 12. Thus, the cumulative probability, and not the more common probability density, should be considered as the probability of instability. This may be defined as the probability of having at least one or more cases of instability in the pit wall under specified conditions.

50. The probabilities used are statistical or objective and not intuitive or subjective. Frequently, however, not all input variables can be quantified. Under these circumstances, the objective probability is modified according to a subjective assessment of the questionable input.

51. There are some philosophical arguments against combining an objective with a subjective probability. However, they can and should be combined so as to utilize all available information in the analysis. A variable that cannot be fully quantified should not be ignored in the quantitative analysis, as can be seen in the subsequent case study.

52. The probability distribution function is usually displayed in terms of a single variable such as slope angle or slope height. The variable chosen for purposes of display and representation in the benefit-cost analysis is slope height (Fig 13).

53. Since the computed probabilities usually define several discrete points on the probability curve, these, in turn, are input to BNCST as a discrete cumulative function as shown in Fig 14. A maximum of ten discrete cumulative probabilities associated with different slope heights can be input in the analysis for a given angle. In Fig 14 the largest probability can be much less than unity, because only the relevant portion of the cumulative probability function is required.

54. Within a given sector, several variables are of particular influence in the probability estimation. These are angle, height and breadth. In other words, wall geometry is important, and accurate specification of details for the entire pit is required.

55. The shape of walls is never one uniform, clear-cut slope. The actual shape is frequently made up of several different wall heights of varying slopes, interspersed by relatively wide horizontal areas of either an active work bench or haul road.

56. Because of sensitivity of probability estimates to wall geometry, some basic units are necessary to describe every possible wall geometry. These units are bench angle, bench height and unit cell. A unit cell is the square area in the pit wall face whose breadth is equal to its height. Figure 15 illustrates the concept of a unit cell; height and not breadth define it. For example, in this sector there is only one full height unit cell while there are several interramp unit cells for interramp walls no. 1 through no. 3.

57. Introducing the unit cell concept in the probability estimation has the effect of fixing the breadth, reducing the key variables to two, ie, angle and height of wall. This unit cell concept also plays an important role in the Monte Carlo sampling of instability. Throughout the remainder of the supplement, probability of instability will refer to the unit cell.

58. The anticipated slope geometries in the pit are usually obtained from the ongoing mine planning data. Other pertinent data that affect the geometry are: (1) average starting crest elevation, (2) breadth of each sector, (3) various widths of inactive benches, active benches and haul roads, and (4) current elevations of active benches, haul roads, pit bottom and pushback bottom.

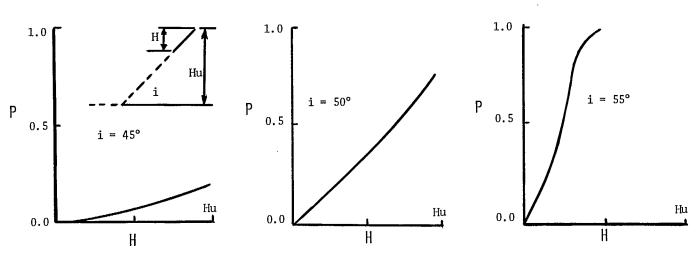


Fig 13 - Probability of instability as a function of slope height

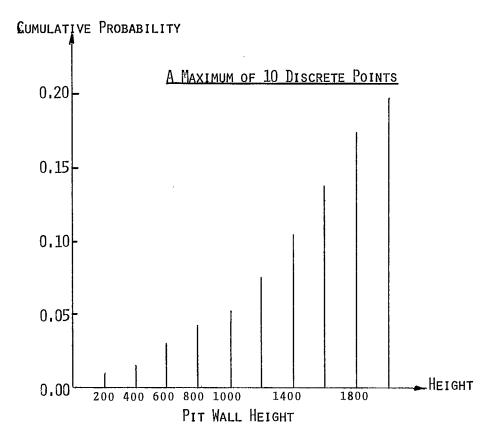


Fig 14 - Hypothetical cumulative pit wall instability probabilities as a function of pit wall height

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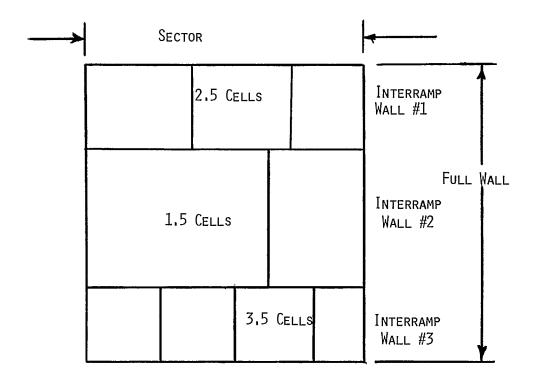


Fig 15 - Illustration of the unit cell concept

59. All conceivable geometries can thus be specified for the benefit-cost analysis. In Fig 14, the smallest height can be the bench height, whereas the largest value can be the maximum total depth of sector for the entire analysis period.

60. The range of average feasible slope angles must be examined for the full range of heights, ie, from that for the first year to the ultimate wall height. In BNCST six different slope angles or layouts can be used. The cumulative probabilities are given by a maximum of 60 discrete points (ie, 10 heights x 6 angles). Such points may not coincide exactly with the actual geometry of the wall when the analysis is being made. In such a case, the desired probability is obtained by a linear interpolation either for the actual angle or the actual height.

#### Simulated Sampling for Instability

61. The sampling for wall instability and for specifying the appropriate cost models is performed using the Monte Carlo technique. The schedules of probability of wall instability as a function of slope angle and slope height are used. The Monte Carlo method selects a value based on a generated random number.

62. The procedure requires that mining plans detailing the pit geometry and production of ore and waste be available for each time period. The mining plans are used to generate the slope geometry for each sector as well as net cash flows from mining operations.

63. Sampling is performed on a sector-bysector basis for the entire pit throughout the analysis period. If sampling indicates instability in a given period, the cost of this instability is obtained from an appropriate cost model constructed on the basis of the expected operational impact.

64. Once all the benefits, or revenues, and costs for a sector for each period of the entire analysis have been determined, they are discounted to present values and combined to give a net present value (NPV) for that simulation. Such runs are repeated to determine the mean and standard deviation of NPV distributions for one sector. Finally, the results for each sector are combined to obtain the desired results for the entire pit. For additional layouts, the process is repeated. Figure 16 gives the generalized logic for the benefit-cost analysis model, BNCST. Details and input requirements for the program are given in Appendix A.

65. Sampling is done for each time period in a given sector, starting with the greatest slope height which, in turn, determines the particular scope of instability. Thus, a full wall slope is sampled before an interramp slope, and an interramp slope is sampled before any bench slope or weak stratum. This avoids double counting since instability in a higher order slope involves instability in each of its lower order component slopes also. This manner of sampling results in bypassing the remaining lower order slopes whenever there is instability in the current order. This bypassing is done only for the current period and only for the affected portions of lower order slopes. In other words, the benches in a stable interramp slope will be sampled for possible instability although there may be instability in another interramp slope in that sector.

66. Sampling is done once per time period, such as a year, for each unit cell of the specified slope. In case the number of unit cells is 30 or more, sampling is replaced by the calculated expected value. The calculation is as follows:

where  $P_f$  is the probability of instability, N is the number of unit cells and  $C_f$  is the cost of instability of a unit cell.

67. Since the number of bench unit cells in a given sector can often be in the order of several hundreds, the expected value approach is almost always used for bench instability. Even though both  $P_f$  and N are not zero, the cost of instability can have a zero value if the instability cost of a unit cell,  $C_f$ , is zero.

68. A direct relationship exists between the frequency of sampling a unit cell in a period and the resultant cost of instability for that cell

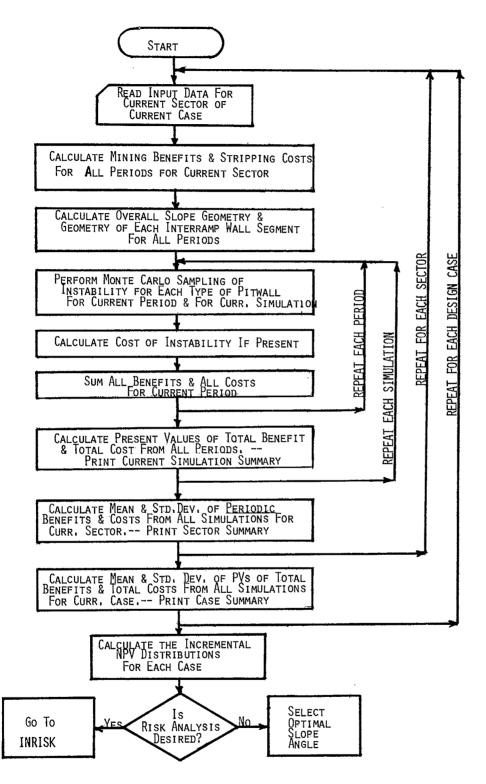


Fig 16 - Generalized logic of benefit-cost analysis model, BNCST

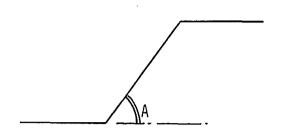
based on all the simulation runs. For instance, if each unit cell were sampled twice per period instead of once, the resultant cost would be double by virtue of the increased sampling frequency. For this reason, it is important to remember that the specified probabilities are for a unit cell and for sampling once per period.

69. Sometimes the common slope angle definition must be modified. In Fig 17, three different wall geometries are shown. Both in Fig 17(a) and (b), the common definition of the overall inclination between the crest to the toe is used to define the wall angle A. However, in the case depicted by Fig 17(c), the wall angle chosen for sampling is the angle B and not the angle A.

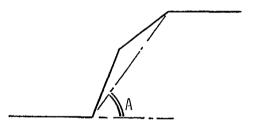
70. In obtaining the desired probability for a given slope angle and a given wall height, special care must be exercised to insure that the probability is determined from the correct portion of the probability distribution. This is particularly true in the extrapolation of various interramp slope probabilities. For example, assume that a full wall 1500 ft high contains three interramp walls of 500 ft each, as shown in Fig 18(a). Next, assume that the cumulative probability of instability curve as a function of wall height for the interramp wall angle of 50° is given by Fig 18(b). If stability of the first 500 ft affects stability of the second 500 ft, the desired probabilities for the second interramp slope is obtained by the incremental difference between the two successive probabilities,  $P_1$  and  $P_2$ , ie, probability for interramp no. 1 = P<sub>1</sub>, probability for interramp no. 2 =  $P_2$  -  $P_1$ , and probability for interramp no.  $3 = P_3 - P_2$ .

71. If the haul road or working bench is sufficiently wide that stability of the interramp wall is not affected by the amount of pit wall above it then the program should be modified to obtain the desired probability based on each interramp wall height alone. If there is no affect of one interramp wall on that below, the probability for each would be  $P_1$ .

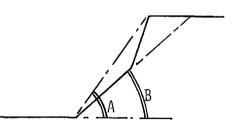
72. In the event of instability, a cost type must be selected. In BNCST, a total of nine cost types are allowed for each scope of instability,



(A) A RELATIVELY UNIFORM FULL WALL

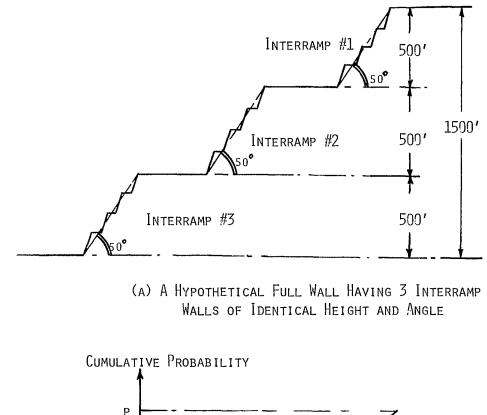


(B) A FULL WALL WITH CONVEX KINK



(c) A FULL WALL WITH CONCAVE KINK

Fig 17 - Three different full wall configurations



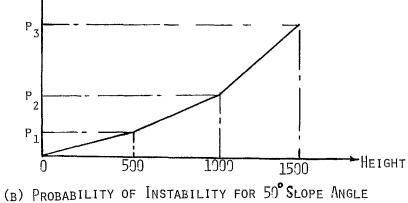


Fig 18 - Illustration of incremental probability determination

coded 1 to 9. The ith cost type for a full wall is likely to be different from the ith cost type for an interramp wall, and so forth. However, the ith cost type for one sector is the same as for another.

73. In making the analysis, each cost type corresponds to a cost model conceived or accepted by the mine planning engineer. The mine planning engineer must provide his best assessment of the operational impacts of a given instability, taking into account the pit geometry at that instant.

74. A limitation exists in the program. Only one cost type can be specified in each period regardless of the total number of unit cells present for a given scope of instability. Therefore, one cost type is allowed for a full wall, one each for interramp walls, and one each for bench and weak stratum walls in each period.

#### Assumptions

75. Two key assumptions are made in BNCST.

- a. It is possible to estimate a representative reliability distribution in each design sector of the pit as a function of slope angle and wall height.
- b. It is possible for the mine planning engineer to specify in dollars the operational impact of each case of instability.

Satisfying these key assumptions requires further assumptions of a lesser magnitude. In addition, there are implicit assumptions due to the particular manner of analytical procedure adopted. For the sake of clarity, these assumptions are grouped in terms of those required for cost type specification and those for cash-flow computations.

76. <u>Assumptions used in instability sampling</u> consist of the following:

- a. Necessary mine planning data are available to determine mining sequences for the entire period.
- b. Actual mining will proceed according to specified mining sequences.
- c. The pit has been subdivided into different sectors, each of which has homogeneous geology and topography as well as being uniformly affected by instability.

- d. The set of reliability distributions used is representative of the entire sector and is independent of time.
- e. The schedule of probability of instability applies to the unit cell, sampled once per period.
- f. The probability for a portion of wall height can be obtained by appropriate differences in two probabilities from a given probability distribution which assumes that the upper portion affects the lower.
- g. Linear interpolation for probability is feasible between any two input values.
- h. There are no boundary effects between sectors.
- Cases of instability among unit cell areas are independent, thus requiring sampling for each unit cell.
- j. Cases of instability occurring in successive time periods are independent.
- k. No drastic change to the initially specified mining sequence due to instability will occur in a given year.
- The average elevations and sector breadths for each period will accurately reflect pit geometry.
- m. Bench angle, bench width, haul road width, working bench width all remain constant within each sector.
- n. There will be only one pushback existing in a sector at any given instant.
- o. If there exists a weak stratum, it will be exposed on the surface of the pit wall.

77. A few additional assumptions are required for the specifying instability costs.

- a. The same operational impact of instability, or cost type, applies to each unit cell within a given slope.
- b. Whenever there is instability, the cost is incurred in that period; in other words, the costs are independent between successive periods.
- c. The operational impact of instability is entirely confined to that sector; hence, the "sectorized" approach is also valid for cost accounting.

d. Prior to the analysis, representative cost models are either available or can be developed.
78. Assumptions for cash-flow computations

relevant to the benefit-cost model, BNCST, are:

- a. The metal price, as well as ore recoveries, will remain constant.
- b. When a steeper ultimate pit slope is adopted, the resulting benefit from increased ore reserves is realized at the end of the analysis period rather than being reflected in increased ore production during each period. On the other hand, the benefit from decreased waste stripping can be reflected immediately.

#### Cost Type Models

79. In the economic analysis of pit slopes, the operational impact of instability is of great concern. Instability is classified according to scope, or extent of impact on operations. The four classes of scope are: (a) full height, (b) interramp, (c) bench, and (d) weak stratum. Within each, there can be nine distinct cost types, each representing a unique impact. Instability involving an entire pit wall will probably interrupt operations more severely than one involving a single bench.

80. It has been suggested there are five possible reactions to slope instability: (1) ignoring the slide, (2) removing unstable material, (3) unloading an unstable zone, (4) living with the instability, and (5) improving the slope (12). The first reaction can be rejected. Others are discussed below in terms of individual cost models.

81. Some generalized cost models for slope instability based on operational impact were developed previously (10). These models have the form of volume of ground times unit cost. The volumes are determined as a function of slope The unit cost is the variable cost height. associated with the volume and should not include fixed costs. The accounting procedures at many mines produce mining costs that include both fixed and variable costs. Fixed costs, which are unaffected by the occurrence or magnitude of a slide, may include such items as equipment depreciation, sales and administration. These indirect fixed charges should not be included in the unit costs.

82. Slide material may not require blasting, thus reducing unit costs; however, if it tends to break into large boulders, secondary blasting may be required which will increase costs. Limited working room may increase loading costs due to equipment interference and single truck spotting. Requirements for immediate action may necessitate an outside contractor at an increased rate or paying overtime to mine personnel. All the above factors should be considered in computing the direct unit cost.

83. Some of the possible cost types resulting from instability are: (a) removal of extra waste, (b) abandoning reserves or delaying ore production, (c) loss of haulage system, (d) loss of plant or equipment, (e) improvement of slope stability, and (f) living with the instability. These cost types need not be mutually exclusive, eg a lost haulage system may incur the removal of extra waste.

84. The removal of extra waste may arise from: (1) cleanup of slide material or (2) unloading of potentially unstable material (Fig 10).

85. For the <u>cleanup</u> of <u>slide</u> material, the volume to be removed can be estimated by assuming a backbreak of 0.2 times the slope height and a breadth of instability of 0.5 times the unit cell height. It is assumed that the excavation will be to the original slope toe and at the angle of repose of the slide material up to a point where this line intersects the line extending from the new crest at the designed slope angle. It is further assumed that the function ( $\cot \psi$  -  $\cot i$ ) is constant for all slopes and equal to 0.5, where  $\psi$  is the angle of repose and i is the original slope angle. Under these assumptions, the cost of cleaning up slide material reduces to:

where H is the slope height and  $C_{f}$  is the direct unit cost of removing the slide debris.

86. The volume of ground to be excavated to

<u>unload a potentially unstable area</u> can be estimated. If the depth of stripping is 0.2 times the slope height, the width of stripping into the face is 0.4 times the slope height, and the breadth of stripping parallel to the face is equal to the height of the slope, the cost of unloading reduces to eq 2 where  $C_f$  is the direct cost of excavating.

87. The actual dimensions of the extra excavation required may vary significantly from those given above. In one case, removal of both the failed material and unloading the slope to insure the mining of a high-grade ore zone was required (10). This resulted in a volume of increased excavation 13 times greater than that estimated by either of the above general models. Consequently, the mine planner must select dimension factors appropriate to the individual slope.

88. A possible alternate approach to estimating the volume of extra waste stripping would be to develop a conditional probability distribution of volume. This distribution could be sampled to give the volume of unstable material for each slide. This distribution would be determined concurrently with the probability of instability schedule since the volume of unstable material is included in the calculations for stability.

89. A difficulty arises if the slope in question is not a final slope, since extra material would be removed in the normal course of mining operations sometime in the future. In this case, the cost of the extra excavation consists of two items: (1) the time value of the money spent now for excavating earlier than originally planned and (2) possible increases in unit costs for handling slide debris rather than normal rock. The cost of extra stripping is now determined as:

$$Cost = 0.08H^{3}[C_{f} - C_{n}(1 + r)^{-t}]$$
 eq 3

where H is the slope height, r is the discount rate, t is the number of periods in the future from now when the waste stripping was originally scheduled,  $C_f$  is the direct unit cost of removing unstable material, and  $C_n$  is the direct unit cost of normal stripping.

90. <u>Abandonment or delay of ore production</u> is the proper course of action when the cost of slope stabilization exceeds the expected profit from mining the ore block. In this case, the cost would be the revenue lost from that ore block, ie, tonnage times net profit. If the lost production were scheduled for a period subsequent to the occurrence of instability, then the revenue must be discounted to reflect the time value of money.

91. If the ore block is not abandoned permanently but production only delayed until normal mining operations eliminate the instability, such as in a subsequent pushback, then the cost must reflect the time value of money due to the delay in receiving the revenue. In many cases, the delayed production will be made up by increased production from another ore zone, which may have a different unit profit due to different ore grades, recoveries, mining costs, etc. These differences should be reflected in the cost of delayed production which can be determined as follows:

$$Cost = V[(P_2 - P_1) - (P_1 - P_2) (1 + r)^{-t}] = eq 4$$

where V is the volume of ore that is delayed, t is the number of periods for which the ore production is to be delayed, r is the discount rate, P is the net profit per unit of ore actually mined in this period and is equal to zero if no ore can be substituted for this period, and P is the anticipated net profit per unit of ore which was originally scheduled to be mined in this period.

92. The first term in eq 4 represents the difference in the profit due either to substitution or delay for the period in which the instability occurs. The second term, represents the discounted value of the delayed ore or of the reverse substitution which must occur "t" periods into the future.

93. The cost of a <u>lost haulage system</u> may be composed of three parts: (1) reestablishing the system, (2) increased haulage costs, and (3) temporary lost production.

94. A haulage ramp, as shown in Fig 19, could be reestablished by developing a new cut from the base of the slide affecting the old haulage ramp. Fig 19 - Haulage ramp cut off by slide volume of extra excavation required is given occurring in year

The volume of extra excavation required is given approximately by (10):

$$V = WD^2/2G$$
 eq 5

where V is the volume of ground to be excavated, W is the ramp width, D is the depth of new cut required from the crest to the ramp elevation in the sector, and G is the grade of the ramp. The cost of this excavation can be calculated using eq 2.

95. A cheaper solution, where feasible, is to establish a temporary ramp. Costs for the temporary ramp would include the incremental cost of cut and fill material as well as increased road maintenance costs.

96. The reconstituted ramp may exit at a different point at the pit crest or may be at a steeper grade, thus increasing unit haulage costs. It may be necessary to use a longer haulage system either permanently or during construction of the new ramp. These increased haulage costs should be included in the instability costs, properly discounted to reflect the time value of charges

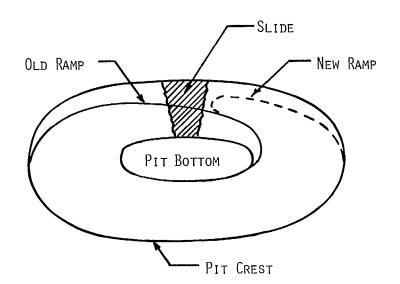
occurring in years subsequent to the instability.

97. The cost of a temporary loss of production can be calculated using eq 4.

98. Living with slope instability is not uncommon, especially with minor bench instability. Several operations have been conducted successfully while major slides were in progress (12, 13).

99. In one case, a slide was maintained in balance by progressively unloading the unstatle area and removing a similar amount of ore from the base. In the other case, ore beneath a slowmoving slide was recovered by excavating at the toe until the slide accelerated. Equipment was removed until the slide had stabilized and another cut could be taken. Costs of such a course of action would include the cost of a slope monitoring system, the movement of mobile equipment and possibly increased unit costs due to mining of slide material.

100. At another open pit mine, slides were stabilized by "stepping-out" a distance of 50-100 ft (15-30 m), leaving a shelf. The cut would then



proceed normally down from the step-out. Fortunately for this mine, sufficient ore was available so that increased stripping was not required, although this stepping-out procedure could not have been continued indefinitely. If the ore tied up in step-outs becomes excessive, then a stripping program must be initiated to uncover sufficient ore until the step-outs can be recovered in the next pushback. The cost of the step-out is the time value of the waste stripping which had exposed the ore tied up in the step-out. This cost is, in effect, a finance charge for prepaid stripping expense and can be calculated by:

$$Cost = V C_{n}[(1 + r)^{t} - 1] [\frac{SR}{SR + 1}]$$
 eq 6

where V is the volume of material mined above the step-out,  $C_n$  is the waste mining cost per unit volume, r is the discount rate, t is the number of periods the step-out is tied up, and SR is the ratio of waste to ore above the step-out. Note that the above formula assumes no extra stripping will be required in 't' years when the ore tied up in the step-out is mined.

101. The stability of a pit slope can be improved in four ways: (1) flattening the slope,(2) drainage, (3) improved blasting, and (4) mechanical support.

102. The cost of the first option has been discussed. The costs of the other options consist of capital outlays in the initial installation of the system and operating costs due to system maintenance. These charges should be determined on an individual basis for each proposed system.

#### Benefit Models

103. The benefits from a change in pit slope angle are equivalent to increases in profitability of the mining venture resulting from changes in the mining plan. Consequently, benefits must be determined in the context of the total mining plan. In BNCST, these benefits will be reflected in the differential net present value between alternate plans.

104. The primary source of benefits will be in reduced cost - either through decreased stripping

due to a change in ultimate slope angle, through deferred stripping due to a change in ultimate slope angle, or through deferred stripping due to a change in interim or working slope angles. The savings from deferred stripping derive from the time value of money and can be more significant than the savings from decreased stripping, especially in pits of long life (2).

105. To illustrate the substantial effect of a change in working slope, a hypothetical example has been used to show a \$4.72-million savings in a medium-sized open pit (14). This was due to delayed waste stripping arising from a change of 10 degrees in the working slope angle from 25 degrees to 35 degrees. In the same pit, a 10-degree change in ultimate slope angle will result in a reduction in waste stripping of approximately 55 million tons; however, the present value of this reduced stripping discounted at 15% is only \$1.88 million. This is based on the assumption that the reduced stripping will occur in equal annual increments over the 20 years during which the ultimate slope is excavated.

106. Other benefits of a more direct nature accrue from decreased or deferred capital expenditures for mining equipment due to the changes in stripping requirements. The case study given below shows such a benefit since an additional haulage truck is required for the flatter slope angle due to a 2,000,000-ton per year in stripping requirements.

107. A change in ultimate slope angle will often result in a change in ore reserves. The present value of the increased ore reserve will be affected by the additional capital investment required to finance an expansion in capacity or by the time delay in production from the increased reserves if mine capacity is kept constant.

108. The final benefit from a change in slope angle is closely related to the delayed stripping benefit. If a change in working slope results in a change in ore production schedule, significant benefits may arise from an improved cash flow in the early years of production due to reduced preproduction stripping and selective mining.

#### CASE STUDY

Objectives

109. This section presents a summary of a slope design study at an operating mine. There were three objectives for this work. The first was to demonstrate the feasibility of the probabilistic design procedure under actual mine planning constraints. The second was to assess the acceptability of probabilistic results to mine management. The third objective was to provide guidance for engineers within the industry.

110. The exact details used in the study should not be considered as universally applicable since every pit wall is unique. It does show the types of approximations and the nature of the data required. Through application, further refinement of the procedure will occur.

111. The study was conducted in four stages: (1) estimation of schedules of probability of instability, (2) development of alternate mine plans, (3) estimation of costs of instability, and (4) use of the BNCST and INRISK computer programs. Two alternate ten-year mine plans were developed consisting of a series of yearly plans, schedules for production and estimates of mining costs and ore grades. The operating implications of each potential instability were discussed for each year of the mine life. Based on these implications, approppriate cost of instability models were developed for each sector.

112. The computer programs were run on the CDC 6400. The costs and benefits generated by the BNCST program were used in the INRISK program.

#### Description

113. The mine is a large copper deposit producing copper and molybdenum. Truck haulage is used exclusively within the pit, with a large fleet of 85-ton to 150-ton capacity trucks. Ore and waste loading is by 15-cubic yard electric shovels.

114. Currently, ore is hauled to a gyratory crusher located near the shop area at the 4100 elevation (feet above sea level) beyond the southern perimeter of the pit (Fig 20). A new crushing station is being constructed at the 3600 elevation to reduce the amount of lift required for ore haulage. After the new crusher is in operation, the present crusher will be used for waste, thereby significantly reducing the length of waste hauls.

115. There are six major rock types present within the pit. These are: (1) Harris Ranch porphyry, (2) Cretaceous volcanics, (3) biotitequartz diorite, (4) Ruby Star granodiorite, (5) quartz-monzonite porphyry and (6) breccia. However, only the quartz-monzonite porphyry and the breccia are present within the study area as shown in the shaded portion of Fig 20.

116. The quartz-monzonite porphyry is fractured to massive with a high rock substance strength. Fracture planes in the quartz monzonite are well developed but lack the planarity found in the other lithologic units within the mine area. The breccia is a medium strength unit composed of lithic fragments from the other rock units. The amount of breccia in the study area decreases with depth.

117. The area of the pit included in this study is the NE corner of the pit, bounded by 94E on the west and 98N on the south (Fig 20). This corner contains three bench orientations: (1) a north face, (2) a NW face, and (3) a SW face. The rock in the area is predominantly fractured, quartzmonzonite porphyry with a minor amount of breccia.

118. All three faces are currently undergoing slow displacement. The instability is particularly noticeable on the NW face where most catch benches have been completely filled with rock falls and on the north face where a vertical scarp has formed parallel to the face behind the upper bench. Areas of the pit outside of the study area have experienced occasional wedge slides.

119. Two alternative ten-year plans were developed for equivalent annual ore production. The base case, using a 45° interramp slope angle, is the present mine plan. The second plan, using a 38° interramp slope angle, was developed as a possible response to current instability.

120. Additional stripping is required in the second design due to the flatter slope angle. This additional stripping is spread out over time

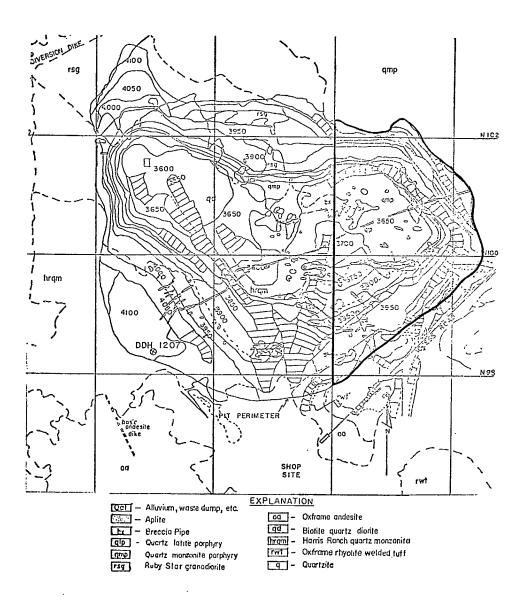


Fig 20 - Geologic map of pit area

to give an additional 2.1 million tons per year of waste and requires the purchase of an additional truck. The second design also exposes an additional 3 million tons of ore; however, milling capacity constraints preclude mining of this additional ore during the ten-year period studied, and

existing pit geometry prevents any compensating adjustments in layout.

121. In the first five years, the pit is to be deepened by a series of drop cuts with only the bottom bench being actively mined. After the fifth year, each of the three pit faces are to be pushbacked, thus expanding the pit perimeter.

122. Each layout attempts to maintain alternate access routes by developing two ramp systems, one on either side of the pit. This feature becomes extremely important when considering the operational impact of instability.

#### Design Sectors

123. Three design sectors were chosen on the basis of face orientation and operational use of each sector. All three fell within the same geologic domain. The sector boundaries, as shown on Fig 21, were kept constant throughout the life of the ten-year design. Although constant sector boundaries are not required in the analysis, they ease data gathering and interpretation.

124. The SW face was divided into two sectors (II and III) because of a ramp system contained in Sector III. This ramp gives two distinct wall geometries for the SW face as well as two different operational impacts of instability even though the two sectors have identical reliability schedules.

125. The north and NW faces were placed in Sector I. These two faces would normally define different sectors. They were examined separately in determining probability of instability schedules. However, they were found to have similar schedules, and the two faces contain a single haulage ramp system. Consequently, the slope geometry and operational impact of possible instability being similar, they were combined into a single design sector.

#### <u>Structural Data</u>

126. Structural data for the study area was gathered from two sources: (1) fracture set data gathered by the mine geologists in the course of regular pit mapping, and (2) detail line mapping done in the course of this study by mine personnel.

127. The fracture set data previously gathered were transferred from the mine geology maps to computer cards. These data were used to plot Schmidt equal area projections. The bulk of the structural features mapped in this phase were large-scale faults or shear zones.

128. The detail line study was undertaken to gather data on the individual sets of discontinuities. Ten detail lines were taken in various locations of the study area by recording all fractures greater than 1 ft (0.305 m) in length that intersected the line. Each detail line was terminated after 100 discontinuities were mapped.

129. The recorded information was attitude, length, spacing and roughness. The roughness of a structure was estimated by taking the difference between the average dip of the set and the minimum dip of each surface. The difference is a measure of the dilatancy factor for sliding.

130. The data from the detail lines were into ten sets, based on a visual combined examination of the Schmidt plot containing all data (Fig 22). An F-test statistic was applied to each of the sets to develop confidence intervals for the set boundaries (15). The results of the F-tests were inconclusive; consequently, the strike and dip limits of each joint set were determined by visual examination as shown in Fig 22. Table 1 gives a table of the limits used for each set. In Fig 22 each point represents the mean orientation of each set within a detail line. A separate Schmidt plot was made for each detail line (Fig 23-32). Since the plots were similar for each detail line, the study was treated as one structural domain (see Fig 33). A minor number of the discontinuities were faults and shears, which had substantially the same orientation as the joints (see Fig 34). A Schmidt plot of the structural data gathered prior to the detail line

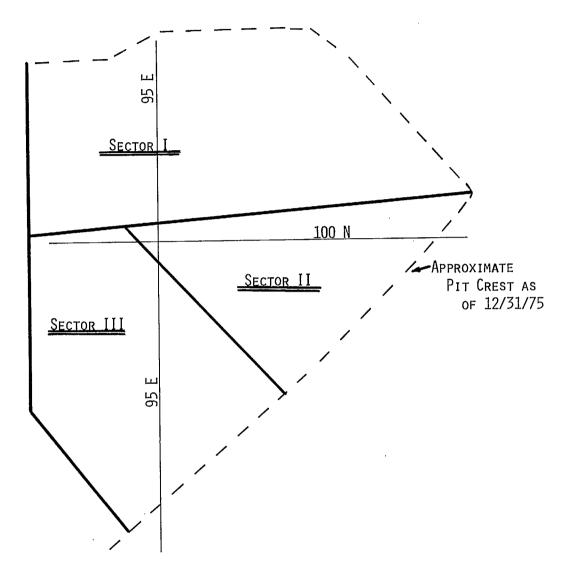


Fig 21 - Location of wall design sectors

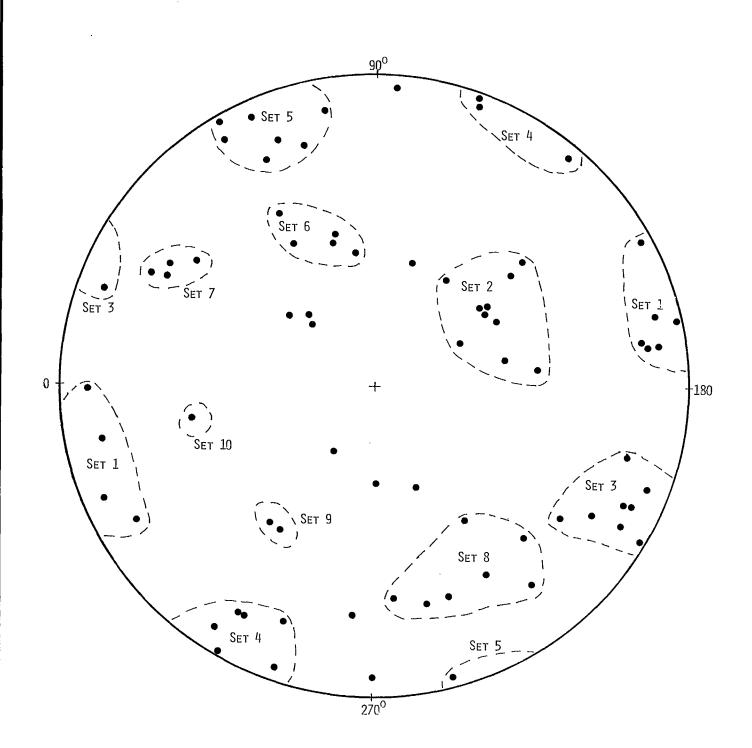
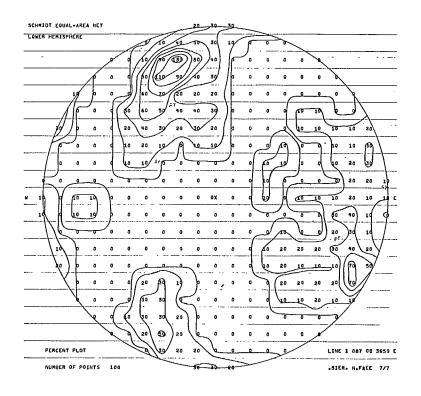


Fig 22 - Schmidt pole plot of fracture sets

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Fig 23 - Schmidt contour plot for line 1

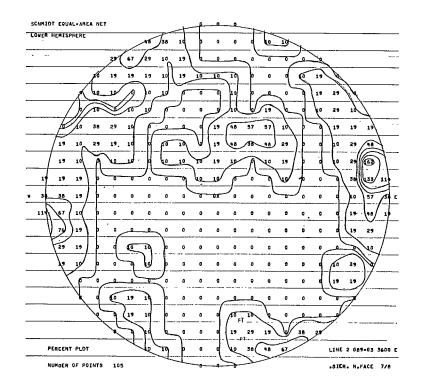


Fig 24 - Schmidt contour plot for line 2

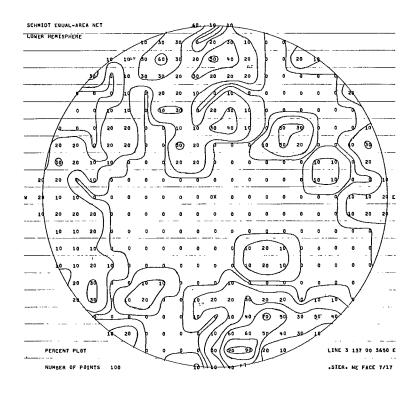


Fig 25 - Schmidt contour plot for line 3

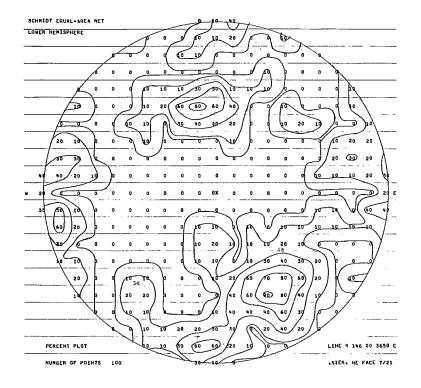
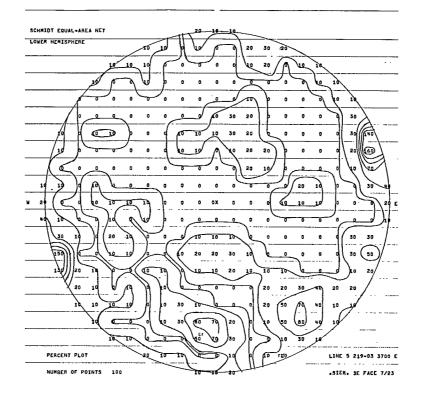
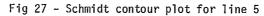


Fig 26 - Schmidt contour plot for line 4





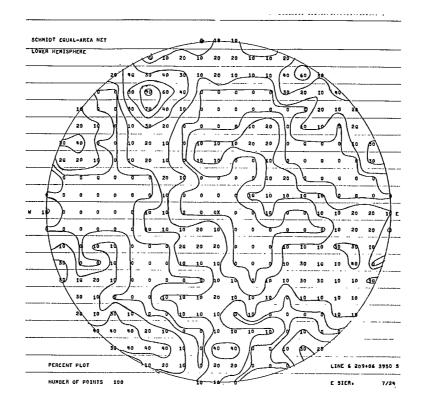


Fig 28 - Schmidt contour plot for line 6

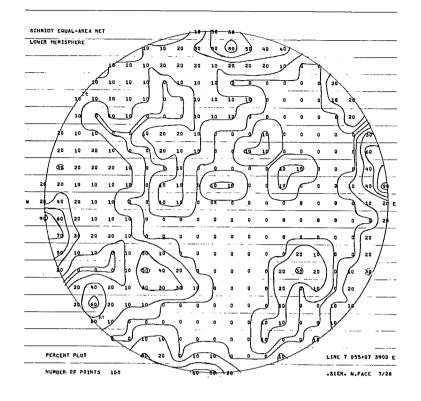


Fig 29 - Schmidt contour plot for line 7

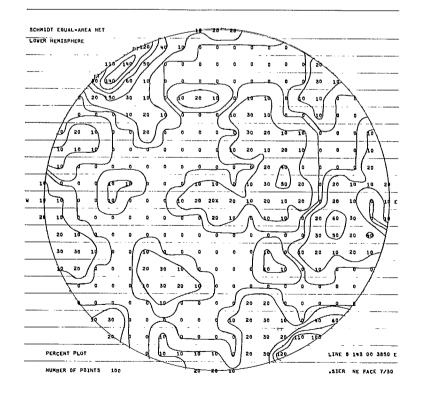


Fig 30 - Schmidt contour plot for line 8

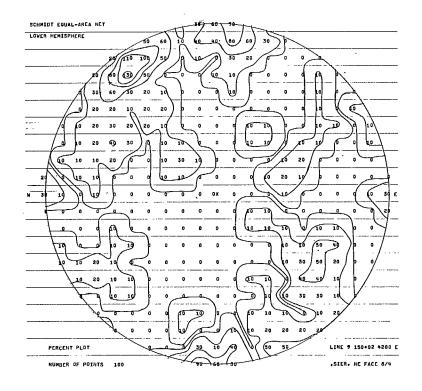


Fig 31 - Schmidt contour plot for line 9

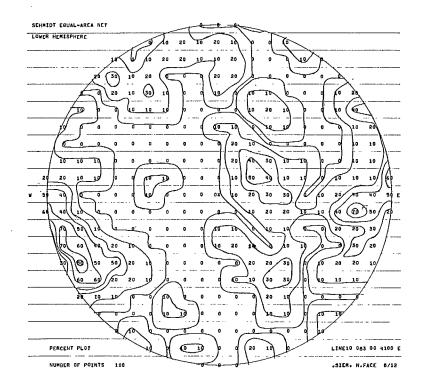


Fig 32 - Schmidt contour plot for line 10

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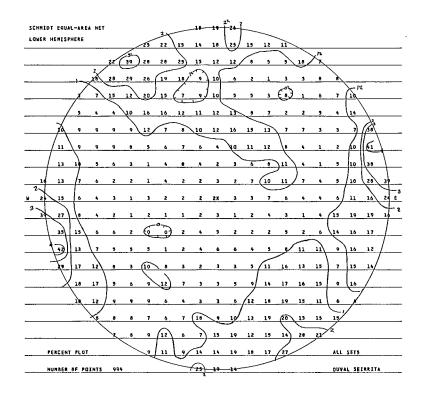


Fig 33 - Schmidt contour plot for all sets

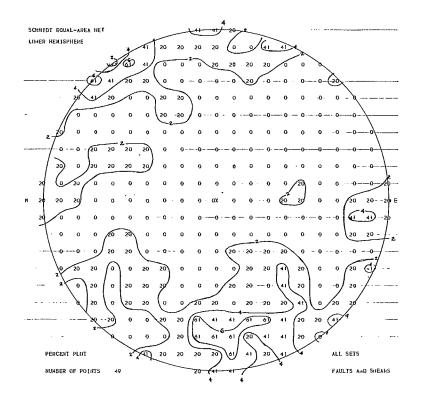


Fig 34 - Schmidt contour plot for faults and shears

survey showed essentially the same pattern as the detail line data. Consequently, only the structural data gathered in the detail line survey was used in the stability analyses.

Table 1: Summary of strike and dip ranges for each fracture set

	<u>Strike</u>	Range	Dip	<u>Range</u>
Set	Maximum	Minimum	Maximum	Minimum
1	360°	325°	110°	70°
2	180°	120°	55°	20°
3	220°	195°	105°	60°
4	310°	285°	105°	65°
5	80°	55°	100°	65°
6	85°	55°	55°	30°
7	40°	25°	75°	55°
8	270°	220°	75°	40°
9	315°	295°	50°	40°
10	355°	345°	55°	45°

131. Estimates were made of the distribution of the structural parameters of dip, dip direction, spacing, length, and roughness. The dip and dip direction were fitted to a normal distribution curve. Table 2 gives the mean and standard deviation of the dip and dip direction for each set.

Table 2: Summary of dip direction and dip for each fracture set

Dip I	<u>Direction</u>	<u> </u>	)ip
	Standard		Standard
Mean	Deviation	Mean	Deviation
		<u> </u>	
349.6°	91.1°	79.7°	9.0°
234.7°	25.5°	35.7°	9.8°
271.5°	64.8°	71.7°	12.8°
327.3°	86.7°	78.2°	9.6°
200.0°	78.8°	76.3°	10.1°
162.4°	19.2°	42.9°	8.1°
119.6°	8.7°	64.2°	8.1°
330.8°	14.6°	60.0°	12.1°
396.0°	9.9°	46.6°	5.1°
440.2°	10.7°	48.5°	10.2°
	Mean 349.6° 234.7° 271.5° 327.3° 200.0° 162.4° 119.6° 330.8° 396.0°	Mean         Deviation           349.6°         91.1°           234.7°         25.5°           271.5°         64.8°           327.3°         86.7°           200.0°         78.8°           162.4°         19.2°           119.6°         8.7°           330.8°         14.6°           396.0°         9.9°	Standard           Mean         Deviation         Mean           349.6°         91.1°         79.7°           234.7°         25.5°         35.7°           271.5°         64.8°         71.7°           327.3°         86.7°         78.2°           200.0°         78.8°         76.3°           162.4°         19.2°         42.9°           119.6°         8.7°         64.2°           330.8°         14.6°         60.0°           396.0°         9.9°         46.6°

132. Cumulative exponential models were used for spacing, length and roughness. Table 3 gives the mean roughness, spacing, and length for each set. The cumulative exponential model has intuitive appeal for lengths in that there should be a large number of small fractures and few long fractures in the typical porphyry copper deposit. The function is given by:

$$F(x) = e^{-ax}$$
 eq 7

where F(x) is the cumulative frequency greater than x, x is the value of length or spacing, and a is the parameter for the mean length or spacing of the fracture set (16).

Table	3:	Sı	ımmary	of	ler	igth,	roughness	з,
		and	spaci	ıg	for	each	fracture	set

Fracture set	Number of fractures	Mean roughness	Mean spacing (feet)	Mean length (feet)
1	256	5.27°	1.55	7.57
2	68	3.37°	3.22	7.97
3	88	3.60°	1.67	6.09
4	82	4.58°	4.65	8.43
5	267	4.45°	1.07	11.27
6	70	1.80°	2.15	7.38
7	20	7.89°	5.46	8.37
8	79	3.74°	2.21	7.92
9	28	3.26°	2.50	7.35
10	4	6.50°	5.98	16.50

133. The exponential distribution requires that only one parameter, a, be estimated from sample data to specify the distribution. If the fracture length and spacing samples are unbiased, then "a" can be estimated by the reciprocal of the sample mean,  $m_{\chi}$ , ie,  $a = 1/m_{\chi}$ . Unfortunately, detail line mapping gives a biased sample since small fractures of less than 1 ft (0.305 m) are not recorded and the full length of fractures extending beyond one bench, or 50 ft (15.2 m), cannot be observed due to lack of access. 134. In an attempt to adjust for sample truncation, a maximum likelihood estimate for "a" was developed for a truncated exponential distribution.

$$\bar{x} = \frac{1}{a} - \frac{x_1 e^{-ax_1} - x_0 e^{-ax_0}}{e^{-ax_0} - e^{-ax_1}} eq 8$$

where  $\bar{x}$  is the mean calculated from observed data,  $x_1$  is the upper truncation,  $x_0$  is the lower truncation, and a is a parameter.

135. Eq 8 can be solved by trial and error to give the estimate of "a" for the cumulative exponential distribution (17). This procedure does not give a wholly satisfactory representation of the sampling bias and is cumbersome to apply. Furthermore, it gave estimates for "a" similar to eq 7. Consequently, the reciprocal of the mean estimate for "a" was used in the stability analysis.

136. Little information was available on groundwater levels and their variation. The one drill hole available within the pit area intersected the water table at the 3900 ft level; seven other drill holes, 2,000 to 3,000 ft beyond the pit perimeter, intersected water at the 4000 Visually, all three slope faces ft elevation. appeared to be dry. Hence taking into account the semi-arid climate, it was assumed that the groundwater level in the area around the pit did not vary from the 3900 elevation.

#### Mechanical Testing

137. The testing of rock samples consisted of direct shear tests on preexisting fractures. Samples were cut to the 11 3/4 in. by 11 3/4 in. (0.298 m x 0.298 m) dimensions of the shear box and placed in a fast-drying cement mixture. The samples were sheared under varying normal loads and a shear rate of 0.5 in./min (1.27 cm/min). Upon reaching the machine limit on sample displacement, the shearing direction was reversed with operations carried out similar to the forward run. The sample was cycled in this manner several times.

138. Five samples of preexisting fractures were taken from the mine study area and tested with the

results shown in Table 4. Since the study area is predominantly of one rock type (quartz-monzonite porphyry). The results were combined, giving the mean friction angle of 30.76°, standard deviation of 3.15°, and a mean apparent cohesion of 10.06 psi (69.4 kPa) with a standard deviation of 6.12 psi (42.2 kPa). The cohesion is the y intercept and the friction angle is the slope of the straight line envelope on the Mohr diagram. These results were used for all fracture sets within the study area.

Table 4: Summary of direct shear\_test\_results

Sample	Friction angle	Cohesion psi	kPa
325/Forward/dry	36.08°	28.93	199.5
Reverse/dry	28.35°	5.27	36.3
326/Forward/dry	39.41°	11.50	79.3
Reverse/dry	26.38°	5.24	36.1
328/Forward/dry	26.19°	15.62	107.7
Reverse/dry	26.42°	-8.61	59.4
329/Forward/dry	36.78°	8.75	60.3
Reverse/dry	29.28°	2.18	15.0
330/Forward/wet	26.78°	20.27	139.8
Reverse/wet	30.89°	11.50	79.3

#### Reliability

139. The study area had been experiencing plane shear sliding, which was assumed to be the appropriate mode to use for analysis. For 3-d-wedge sliding, the following combination of joint sets were chosen as candidates for I Sets instability: Sector (2,6)(3,6)(2,7);Sectors II, III Sets (2,8).

140. The wedges could not be bounded by just two planar structures since there were no discontinuities within the study area long enough. The planes bounding the wedge had to be formed by combinations of smaller fractures. The planes would have a stepped appearance similar to the 2-d-wedge shown in Fig 35 (18). However, there is no developed analytical model for this instability provides analyses for mode. Supplement 5-1

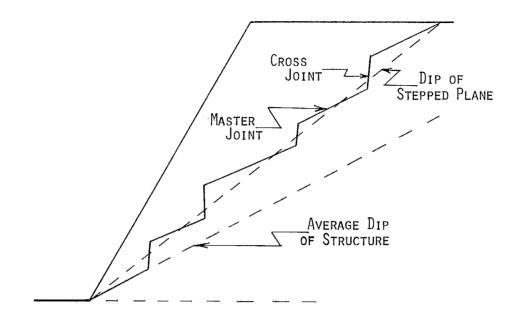


Fig 35 - Stepped-plane instability model

3-d-wedge sliding on two planes and 2-d plane shear sliding on a through-going plane and on a stepped path. These three types of analyses were made.

141. The WINTAM program was used to compute the probability of sliding given sufficiently long planes to produce 3-d wedges for each of the possible set combinations. This program uses a Monte Carlo simulation. Table 5 gives the input parameters and type of distribution specified. In an attempt to correct the assumption of through-going planes, the resultant probabilities were multiplied by the probability of occurrence of the required lengths of each discontinuity for each The probability of slope height increment. occurrence is estimated from the cumulative length distribution. Thus, the probability of obtaining a fracture of at least the requisite length is used. This converts the conditional probability of sliding into a joint probability, ie,  $P_f = P_s$ .  $P_{o}$ , where  $P_{f}$  is the probability of instability,  $P_{s}$ is the probability of sliding given the required geometry and  $P_0$  is the probability of occurrence of the requisite geometry.

Variable	Distribution		
Dip direction	Truncated normal		
Dip	Truncated normal		
Cohesion	Truncated normal		
Friction angle	Truncated normal		
Roughness	Exponential		
Water table	Constant		
Slope face orientation	Constant		
Slope angle	Constant		
Slope height	Constant		
Density of rock	Constant		

142. A two-dimensional stepped-plane shear model was used to analyze two fracture set combinations - sets 5 and 6 in Sector I and sets 8 and 9 in Sectors II and III. A Monte Carlo simulation is used to generate the stepped-plane shown in Fig 34. Length and spacing of the master and cross joints are sampled to simulate the stepped plane. No length correction is required for this model.

143. The simple two-dimensional plane shear model was used to analyze sets 2 and 6 in Sector I. Each set was used for the appropriate part of the sector. Since length of the faces in the two directions were nearly equal and the probability of sliding for each set was similar, the probability schedules for the two sets were averaged. The resultant probabilities of sliding were multiplied by the probabilities of occurrence of a through-going discontinuity to give the probabilities of instability.

144. In using the above models it is normally assumed that the sliding plane passes through the toe of the slope. However, since pits are developed in discrete increments of depth, the sliding could be located anywhere within plane the increment. Thus, more than one location is possible for the plane within the depth increment. For purposes of this study, the relevant depth increment was taken to be the average annual increase in pit depth. The average number of fractures within this increment represents the number of potential sliding planes for each sampling period. This number is a function of the spacing and orientation of the fracture set. For the subsequent discussion only, the word "SET" is used to refer to both the single set of the simple plane shear mode and the combinations of sets in the 3-d-wedge and stepped-plane modes.

145. The probability of instability for each set can be found as follows:

$$P_{m} = 1 - P_{f} \lambda \qquad eq 9$$

where  $P_{m}$  is the probability of instability for a given fracture set,  $P_{f}$  is the probability of instability for one discontinuity in the set, and  $\lambda$  is the mean number of potential sliding planes within the slope increment.

146. The probability of instability for the slope as a whole must be found by combining the probabilities for each individual set within the

slope as follows:

$$P = 1 - \prod_{m=1}^{n} (1 - P_m)$$
 eq 10

where P is the probability of instability for the slope at a given height and angle,  $P_m$  is the probability of instability for the slope affected by one set, and n is the number of critical sets within the slope. The symbol II indicates the multiplication of a series and is analogous to the use of  $\Sigma$  to indicate the sum of a series.

147. The final probability of instability schedule for each sector was determined by repeating the computations for each slope height and angle required for the schedule. Table 6 gives the final schedule for Sector I. Table 7 gives the final schedule for Sectors II and III.

Table 6: Probability of instability schedule for Sector I

Slope		Slope	angle		Volume*
height	30°	38°	45°	55°	(1000 cu ft)
50 ft					· · · · · · · · · · · · · · · · · · ·
(15 m)	0.0	0.039	0.432	0.585	10
100 ft					
(30 m)	0.0	0.030	0.418	0.598	80
400 ft					
(122 m)	0.0	0.012	0.198	0.575	512
800 ft					
(244 m)	0.0	0.007	0.142	0.413	40,960
1200 ft					
(366 m)	0.0	0.002	0.086	0.251	138,240
* based	on gen	eralized	model,	V = 0.0	8 H³

148. The schedules show decreasing probability of instability with slope height. This is due to the schedules representing the probability of full height instability rather than the probability of any instability within the given height. The probability of full height instability decreases with slope height since the chance of a through-

Slope height	30°	Slope 38°	angle 45°	55°	Volume (1000 cu ft)
	00	00	10		
50 ft (15 m)	0.0	0.001	0.016	0.106	10
100 ft (30 m)	0.0	0.002	0.019	0.115	80
400 ft (122 m)	0.0	0.003	0.033	0.130	512
800 ft (244 m)	0.0	0.004	0 <b>.0</b> 40	0.150	40,960
1200 ft(366 m)	0.0	0,005	0.047	<b>0.17</b> 0	138,240

going discontinuity occurring decreases. The probability of less than full height instability is handled internally within the BNCST model by sampling for interramp and bench instabilities.

#### Benefit-Cost Analysis

149. The analyst must provide four basic types of information for BNCST. These are: (1) a schedule of probability of instability for each design sector, (2) pit wall geometry data for each design sector, (3) mining economic data, and (4) data on the cost impact of instability. Figures 36 and 37 show 80-80 listings of the input data used for each case. Exhibit A provides interpretation of the input data.

150. The pit wall geometry for each sector was obtained from yearly mine plan maps provided by the mine planning personnel. Although this process is relatively straightforward, some approximation is required of the actual pit geometry since the computer program assumes an identical, uniform cross-section for each sector.

151. Each layout was based on uniform bench dimensions. For both alternatives, the bench height was 50 ft (15 m) with a bench face angle of  $60^{\circ}$ . The bench width for the 45° design was 20 ft (6 m). For the 38° design, the bench width was 35 ft (11 m). Fig 38 shows the bench geometry for each design.

152. Pushbacks, work benches and haul roads were included annually as shown on the mine plans. The elevation of haulage ramps was taken as the midpoint of the ramp. These ramps have a 10% grade and a width of 120 ft (36.6 m). The width of work benches was taken as the average width of each work bench in the sector for each year. In some years, wide remnant benches were left to increase slope stability. These were treated as work benches although they were not actively mined.

153. The crest elevation of the cross-section for each sector was approximated by the average crest elevation in the sector. Similarly, the pit bottom elevation was approximated by the average pit bottom within the sector. Sector lengths were taken at the mid-elevation of each sector.

154. Although there was no ultimate slope encountered in any design sector, the BNCST program requires that the location of the ultimate slope be specified each year for each sector. For this reason, the ultimate slope bottom elevation each year was specified as the crest elevation for each sector. An elevation between the crest and pit bottom would have caused the program to include an ultimate pit slope, giving an erroneous analysis. An elevation below the pit bottom would have caused a computer error.

155. Information such as ore grade, recovery, ore and waste volumes and costs was provided. Ore production was scheduled for 32.85 million tons per year (29.86 million tonnes per year), with grade varying each year. Waste excavation volume was obtained from the volume of material removed in each annual cut, maintained as close as possible to 1.6:1 waste to ore stripping ratio. All production was lumped into the first sector to avoid breaking the production down by design sector.

156. The annual unit mining costs for ore and waste were modified. Fixed charges amounting to 12% of the total unit mining cost were deducted to give the variable unit mining cost. This variable cost was then used as the cost of waste mining for the BNCST program. The unit cost of mining the ore includes all costs associated with producing a marketable product - processing as well as mining.

157. It was not feasible to deduct fixed costs from the total ore costs since processing and

ANY PIT IN TH Any time	SOUTH	WEST, 38	DEGREE INTE	RRAMP DESIG	5 N		
15 0,86	30 0		L 1		44 E	15.0	10
SECTOR	1		i 1		T 7 0 2	1200	10
BENCH PPOB	50.0	36.1	60.0	120			
	50	100 400	800 1200				
						30.0	
			2 .007 .002 3 .142 .086			38.0 45.0	
			5 .413 .251			55.0	
INSTAR						90.0	
1 PUSH	19 9	9959999999	9999999999999	999999999999	999		
1	18 8	888888888	8888888888888	888888888888	1888		
HAUL	1 3750				5 4050	6 3975	
ENO	7 3975	8 397	5 9 3975	10 3975			
Eug.			3 3750		5 3725	6 3720	
END	7 3725	8 37 00	9 3700				
	7 3300	8 3301	3 3280 9 3275		5 3300	6 3275	
ENO	7 3200	0 3300	3 3275	·			
END				4 3250			
STELS	4 3000				E 1450	<i>с 14</i> 50	
	1 3800 7 4150				5 4150	6 4150	
SWID	1 2750	2 2300	5 2600	6 2900	9 2600	10 2300	
PIT							
	1 3550 7 2750			4 3050	5 3050	6 2850	
END	1 3800	2 4001	3 4000	4 4150	10 4250		
END							
ORF1	6 3800	7 3600	) 83400	9 3150	10 2950		
AVG1	132850						
AVOI	1 0.45		5 3 0.44	5 0.47	7 0.45	8 0.47	
WASTE	9 0.52						
	146767 756000				556165	654743	
CMNW				1049350			
CMN1	1 0.35	8 0.29	3				
<b>-</b> · -	1 3.81				5 7.90	6 3.83	
ULTIMATE	7 3.79		9 4.22				
45 END SECTOR	.04250.						
SECTOR	2		1				
9ENCH Prob	50.0	36.0	) 60.0	120			
	50	100 400	800 1200				
						30.0	
			•004 •004 •04 •040			38.0 45.0	
			.150 .150			55.0 90.0	
						JUOU	

Fig 36 - A listing of input data for 38° interramp design

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.

ANY PIT IN 1 Any time	THE SOUT	HWEST, 45	DEGREE	INTERRAM	P DESIGN			
15	3		1	1				4.0
0.86 SECTOR		0 128 1	U∙ 1	0 1	12.5	11.5	15.0	10
BENCH PROB	50.	0 20	• 0	60.0	120			
11005	5	0 100 4	00 800	1200				
						:	30.0	
		9 •030 •0 2 •418 •1					38.0 45.0	
		5 .598 .5					45.0 55.0	
INSTAB						4	90.0	
1	19	966699999	59999999	99999999999	99999999999	}		
PUSH 1	18	88888888888	8888888	888888888888888888888888888888888888888	988888888	9		
HAUL	1 375	0 236	75 7	3750	4 4050	5 4050	6 3975	
	7 397				0 3975	5 <b>40</b> 50	0.00	
END			3	3750	4 3750	5 3725	6 3720	
	7 372	5 8 37		3700			•	
END			3	3280	4 3?50	5 3300	6 3275	
END	7 330	0 8 3 3	00 9	3275				
					5 3250			
END STELS								
	1 380			4000	4 4150	5 4150	6 4150	
SWID	7 415	0 9 41	50 9	4150 1	0 4250			
PIT	1 275	0 2 2 8	00 5	2600	6 2 × 0 0	9 2600	10 2300	
P11	1 355	0 2 34	00 3	3150	4 3050	5 <b>3</b> 050	6 2850	
END	7 275	0 8 27	50					
	1 380	0 240	00 3	4000	4 4150	10 4250		
END	E 380	0 7 36	00 8	3400	9 3150	10 2950		
OPE1	13285	n						
AVG1								
	1 0.4		46 3	0.44	5 0.47	7 0.45	8 0.47	
WASTE		7 0540		C 4 7 5 1			6 5 9 6 4 7	
	14466 75390				451004 047250	554065	652643	
CMNW	1 0.3	5 8 0 .:	29					
CMN1								
	1 3.8			3.70	4 3.90	5 3,90	6 3.83	
ULTIMATE								
ENC SECTOR	-5.04250	•						
SECTOR Bench	50.		1	1 60.0	120			
56 Ga					* - V			
	5	0 100 4	00 800	1200				
	004	.002 .00	2 001	00/-			30.0 38.0	
	.016	.019 .03	0.04	.040			45.0	
	.109	.118 .13	0.150	.150			55.0 90.0	

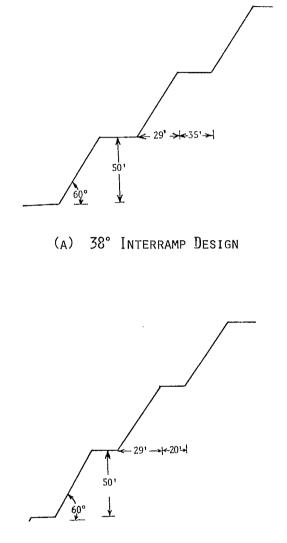
Fig 37 - A listing of input data for 45° interramp design

43

Fig 37 (cont) - A listing of input data for 45° interramp design

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45



(b) 45° INTERRAMP DESIGN

Fig 38 - Bench geometries for each design

marketing charges were available only on an aggregate basis. The inclusion of fixed charges in this case would not introduce error into the analysis since both the total amount of ore mined and the ore production schedule were identical in both alternative designs studied. Thus, the fixed charges will cancel out when comparing the two designs. In the general case, however, the presence of fixed charges in unit cost data will result in some distortion when evaluating the merits of alternative designs.

158. The ore mined is a sulphide containing copper and molybdenum. Since the two products are not mined separately, the molybdenum was converted to an equivalent copper basis and added to the copper grade to give total ore grade. Similarly, the ore recovery figure reflects both the molybdenum and copper recovery. This sulphide ore is given in the computer output as Type 1 ore; there is no Type 2 produced.

159. A price of \$0.64 per 1b of copper was used in BNCST. Although the metal price is considered as a deterministic variable in BNCST, INRISK allows for the treatment of price as a stochastic variable.

160. The cost of instability would arise from the operation of stepping out at the toe. This procedure is consistent with the large amount of ore kept exposed (approximately one year's production in the first year of the study), the typical slow development of instability in the pit walls and the presence of alternate haulage ramps.

161. The step-out also alters the pit geometry in subsequent years by reducing the overall slope angle. This altering of pit geometry is handled by performing two-stage sampling. The process consists of sampling for instability each year based on the original wall geometry as if there had never been a step-out. Since the unaltered original geometry has a higher probability of instability compared with the altered geometry, the purpose of the first-stage sampling is to determine whether the second stage is required for this sampling period. The same random numbers are used in each stage of the two-stage sampling. Thus only the wall geometry is altered.

162. If instability occurs in the first stage, the altered wall geometry, including the effects of all previous step-outs, is sampled. If instability results in the second stage sampling, the step-out cost model is used to determine the cost of instability. If no instability occurs, zero cost is assessed, which is equivalent to stability. Although this process is cumbersome, it allows for the modification of pit wall geometry without altering the generalized nature of the BNCST program.

163. There must be a check on the accumulated amount of ore tied up beneath step-outs since a series of step-outs might easily tie up all available ore. In this analysis, a maximum of six months' delayed production of ore or waste tied up in step-outs was permitted. If either limit is exceeded, a cost model is called which simulates either the engaging of a contractor for a crash stripping program or increasing stripping by the company. If the excess material exceeds 10% of the scheduled waste production for the year, an outside contractor is called in at a charge of 200% of the normal unit mining cost, based on previous experience with contract stripping. Ιf the excess is less than 10%, it is assumed the company will perform the stripping using existing equipment and overtime labour.

164. As can be seen from the annual ore grade schedule, there is some variation in ore grade within the pit although it is relatively constant, with a range of 0.44 to 0.52% copper equivalent. Consequently, variations in grade were ignored in developing the cost models. Any ore lost or delayed is assumed to be made up with a similar grade ore from another area of the pit.

165. The operating reaction to interramp instability will vary with time of occurrence and the particular haul road. In general, if there is an alternative haulage route, then the haul road is abandoned with possible charges due to increased haulage distance. If there is no alternative, the haul road must be reestablished, either by cutting a new ramp or excavating unstable material, with possible loss of production.

166. The operating reaction to bench insta-

bility was assumed to be that of cleaning up slide debris. Since the cost involved is minor, all bench instabilities in this case were assumed to have zero cost.

167. Certain cost subroutines were substituted for the corresponding subroutine given in Appendix A of this supplement. Exhibit 1 is a description of each cost model used in the study. The cost model names, such as FHSL6, are those used internally within the BNCST program. Exhibit 2 contains a tabulation of all cost models used each year.

168. The BNCST economic analysis program allows only one cost type per year for each type of instability. Thus, to allow multiple reactions to instability, eg, the reestablishment of a haul road and temporary production loss, a cost-model control routine must be used. This control routine, which calls on the appropriate cost models to perform the actual cost calculations, will use the cost type specified in the input data rather than the individual cost models. The use of control routines in this study is explained in Exhibit 1.

#### <u>Risk Analysis</u>

169. If there is no appreciable capital investment required for the alternate mine design, then the BNCST analysis alone should be sufficient. The tax consequences of the alternatives will be relatively simple. The only key variables affecting the venture decision are the mining benefits and costs. Management can evaluate its risk position in the light of the BNCST analysis.

170. If there is a significant differential capital investment required, then further analysis will probably be required. Not only is management playing with higher stakes, but the nature of the problem has been altered. First, the number of key variables has increased due to the increased flexibility in operations engendered by a change in plant and to the inherent need to consider the capital expenditure sequence. Secondly, the tax picture becomes more complex. Thus, management needs a framework, such as given by the INRISK program, to consider the consequences of the joint

effects of the key variables in the venture decision.

171. In this study, there was only a minor difference between the two alternatives, the addition of one 150-ton haulage truck for the 38° interramp design. However, the INRISK program was used to illustrate the use of the total economic analysis. If this were a "real life" study, the INRISK program probably would not have been used for examining the effects of such a minor aspect.

172. Fig 39 and 40 are summaries of the values of key variables used for each of the two design cases. Depreciation was taken using the sum-of-the-year digit approach. The depletion allowance was taken as the minimum of either 15% of gross income from mining or half the net income.

173. The capital investment required in the 38° interramp design case was handled in a nonstandard manner in the INRISK program since acquisition of the haulage truck required no preproduction period. Consequently, the truck's capital cost was subtracted from the first period's cash flow. Since this outlay occurred at the beginning of the year rather than at the end, as assumed in the program, the capital cost was increased by the discount rate to reflect the earliest outlay when the cash flows were discounted back in the decision criteria models to present value. А listing of this subroutine is given in Fig 40.

#### Conclusions

174. As can be seen by an examination of Fig 42, 43, and 44, the BNCST simulation of the operating results gives a decided advantage to the 38° interramp design (Case 1). This is due to the large differential in probability of instability between a 38° and a 45° slope angle. The reduced instability costs for the shallower slope angle outweighs the additional waste stripping costs. In addition, the variance of costs for the 45° interramp design is greater due to its greater proportion of instability costs than for the 38° interramp design.

175. When the additional investment is considered, the 38° interramp design remains superior.

# -- INPUT DATA FOR PIT DESIGN NUMBER 1 --

ANY PIT IN THE SOUTHWEST, 38 DEGREE INTERRAMP DESIGN

1. OPTION SWITCHES USED FOR THIS RUN.

INPUT DATA PRINT OPTION	1
DECISION CRITERIA OPTION	3
INTERIM RESULTS PRINT OPTION	1
USER SUPPLIED TAX ROUTINE OPT.	1

2. INTEGER CONSTANTS.

NUMBER	OF SIMULATIONS	15
NUMBER	OF SECTORS IN THE PIT	3
NUMBER	OF WORKING DAYS /PERIOD	357
N <b>Q.</b> OF	PERIODS FOR PRE-PROD.	-0
NO. DF	PERIODS FOR EXPLORATION	-0
NG. DF	PERIODS FOR LAND/WATER	-0
NO. 0F	PERICOS FOR PLANT CONST	-0
AC TUAL	PROD. LIFE OF THE MINE	10
TOTAL I	LIFE OF THE PROJECT	10

3. FLOATING POINT CONSTANTS.

REQUIRED RATE OF RETURN	.150
FEDERAL INCOME TAX RATE	0.000
PROVINCIAL MINING TAX RATE	-0.000
PROVINCIAL INCOME TAX RATE	-0.000
DEPLETION ALLOWANCE RATE	-0.000

4. STOCHASTIC VARIABLES CONSTANT FOR DNE SIMULATION RUN.

EXPLORATION EXPENSE (IN 1000 DOLLAR	UNITS)
CONSTANT VALUE = ROYALTY ( PERCENT OF GROSS INCOME)	-0.000
CONSTANT VALUE .	-0.000
MINE CAPITAL EXPENDITURE (IN 1000 DOLLAR	UNITS)
RECTANGULAR MINIMUM 450.000	MAXIMUM 550+000
MILL CAPITAL EXPENDITURE (IN 1000 DOLLAR	UNITSI
CONSTANT VALUE =	+0.00D
LEACH PLANT (OR TYPE2 ORE)	
CAPIT. EXPEND(IN 1000 DOLLAR	UNITS)
CONSTANT VALUE =	-0.000
WATER/LAND ACQUIS. COSTS.(IN 1000 OULLAR	UNITSI
CONSTANT VALUE =	-0.000
TOTAL SALVAGE VALUE (IN 1000 OOLLAR	UNITS)
CONSTANT VALUE =	-0.000
TOTAL WORKING CAPITAL (IN 1000 ODLLAR	UNITS)
CONSTANT VALUE =	-0.000

5. STOCHASTIC VARIABLES SAMPLED EVERY PERIOD DURING DNE SIMULATION RUN.

OVERALL RECOVERY OF TYPE1	ORE-PERCENT		
CONSTANT	VALUE	•86D	
OVERALL RECOVERY OF TYPE2	ORE-PERCENT		
CONSTANT	VALUE	-0.000	
SELLING PRICE OF THE METAL	(DOLLAR	/104	
CONSTANT	VALUE	1280.000	
MISCELLANEOUS COSTS	OOLLAR	/TON	-086)
CONSTANT	VALUE	-0+000	

Fig 39 - Summary of data for INRISK analysis of 38° interramp design

-- INPUT DATA FOR PIT DESIGN NUMBER 2 --

ANY PIT IN THE SOUTHWEST, 45 DEGREE INTERRAMP DESIGN

1. OPTION SWITCHES USED FOR THIS RUN.

INPUT DATA PRINT OPTION	1
DECISION CRITERIA OPTION	3
INTERIM RESULIS PRINT OPTION	-0
USER SUPPLIED TAX ROUTINE OPT.	1

2. INTEGER CONSTANTS.

	OF SIMULATIONS	15
	OF SECTORS IN THE PIT	3
	DE WORKING DAYS /PERIOD	357
NG. GF	PERIODS FOR PRE-PROD.	-0
NO. OF	PERIODS FOR EXPLOPATION	-0
NO. OF	PERIODS FOR LAND/WATER	-0
NO. OF	PERICOS FOR PLANT CONST	-0
	PROD. LIFE OF THE MINE	10
TOTAL I	LIFE OF THE PROJECT	10

3. FLOATING POINT CONSTANTS.

REQUIRED RATE OF PETURN	,150
FEDERAL INCOME TAX RATE	· 0.000
PROVINCIAL MINING TAX RATE	-0.000
PROVINCIAL INCOME TAX RATE	-0.000
DEPLETION ALLOWANCE RATE	-0.000

4. STOCHASTIC VARIABLES CONSTANT FOR ONE SIMULATION RUN.

EXPLORATION EXPENSE (IN 1000 DOLLAR	UNITS)
CONSTANT VALUE =	-0.000
ROYALTY ( PERCENT OF GROSS INCOME)	
CONSTANT VALUE *	-0.000
HINE CAPITAL EXPENDITURE (IN 1000 DOLLAR	UNITS)
CONSTANT VALUE =	-0.000
MILL CAPITAL EXPENDITURE (IN 1000 DOLLAR	UNITS
CONSTANT VALUE =	-0.000
LEACH PLANT (OR TYPE2 ORE)	
CAPIT. EXPENDIIN 1000 DOLLAR	(STINU
CONSTANT VALUE =	-0.00D
WATER/LAND ACOUIS' COSTS.(IN 1000 ODILAR	UNITSI
CONSTANT VALUE =	-0.000
TOTAL SALVAGE VALUE (IN 1000 DOLLAR	UNITS)
CONSTANT VALUE =	-0.000
TOTAL WORKING CAPITAL (IN 1000 DOLLAR	UNITS)
CONSTANT VALUE =	-0.000

5. STOCHASTIC VARIABLES SAMPLED EVERY PERIOD DURING ONE SIMULATION RUN.

OVERALL RECOVERY OF TYPE1 ORE-	PERCENT
CONSTANT	VALUE .860
OVERALL RECOVERY OF TYPE2 ORE-	PERCENT
CONSTANT	VALUE = -0.000
SELLING PPICE OF THE METAL (O	OLLAR /TON
CONSTANT	VALUE = 1240.000
MISCELLANEOUS COSTS (0)	OLLAR /TON
CONSTANT	VALUE = -0.0CO

-34F3

Fig 40 - Summary of data for INRISK analysis of 45° interramp design

```
SUBROUTINF URTAX(%)
Call MNTAX (%)
Return
End
             SUBROUTINE MNTAX(K)
c
             SUBROUTING MNTAX DETERMINES THE APPROPRIATE AFTER TAX CASH FLOW
             FOR THE STUDY AREA IN THE SOUTHWESTRN U.S. MNTAX IS TOO SIMPLE OF
A ROUTINE TO BE GENERALLY APPLICABLE TO U.S. TAX PROBLEMS. SUM OF
YEARS DIGITS DEPRECIATION IS USED. DEPLETION IS TAKEN AS THE
MINIMUM OF 15 PER CENT OF COSS INCOME OR 50 PER CENT NET INCOME.
NO MINIMUM TAX IS INCLUDED.
00000
            FIT • U S FEDERAL INCOME TAX

SIT • STATE INCOME TAX

OPLTN • DEPLETICM CLAIMED

DPRN • DEPRECIATION CLAIMED

HNET • DNE HALE JF NET INCOME

CAPIN • CAPITAL INVESTMENT

RATE • DISCOUNT RATE

TAXIN • TAXARLE INCOME

FACTOR• ANNUAL FACTOR FOR SYD DEPPECIATION
0000000000
            COMMON /PEAC/ RRATE,FEOR, PMTR,PITP, DEPLR

COMMON /VARI/ ORE1(30), OPF2(30), WASTE(30), AVG1(30), AVG2(30),

CMN1(30), CMN2(30), CMN3(0), BRUN4(30), EFUUV(30),

BFN3A(30), BEROV(30), FAILA(30), FAILV(30), CSTUA(30),

CSTUV(30)

COMMON /MISC/ SVAP(12,14), CF(30), SNTOT, CSTOT, RNNET,

CAPIN-SVAP(3,14)

FACTOR+(11.0-K)/55.D

DPRN-CAPIN+FACTOR

IF(OPRN.EADIN+FACTOR
              IF (OPRN.LE.O) OPRN=0
            CALCULATE PERCENTAGE DEPLETION
с
             DPLTN=DRE1(K)+AVG1(K)/100.+SVAR(9,14)+SVAR(11,14)+1000.+0.15
HNET=0.5+(BNNET-OPRN)
             DETERMINE WHETHER PERCENTAGE OR ONE HALF OF NET IS GREATER
с
             IF(DPLTN.GE.HNET) DPLTN=HNET
IF(DPLTN.LT.O) DPLTN=0
c
            DETERMINE TAXABLE INCOME
             TAXIN=8NNET-OPLTN-DPRN
                                                                                                    .
с
            DETERMINE FEDERAL AND STATE TAXES
            FIT=0.4542*TAXIN-5878
SIT=0.0572*TAXIN+267.2
IF(FIT.LT.0) FIT=0
IF(SIT.LT.0) SIT=0
c
            DETERMINE ANNUAL CASH FLOW
            CF(K)=TAXIN-FIT-SIT+OPLTN+DPRN
            COMPOUND THE INITIAL INVESTMENT FOR ONE PERIOD TO COMPENSATE FOR
The Differential in tiping
c
c
            IF(K.EQ.1) CF(1)=CF(1)-SVAF(3,14)+(1.0+RRATE)
            R E TURN
EN D
```

Fig 41 - A listing of URTAX subroutine supplied for case study

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CASE SUMMARY FOR CASE NUMBER 1 FOR THE ENTIRE PIT FOR ALL SIMULATIONS (AMDUNT IN THOUSAND DOLLAR UNITS)

PRESENT VALUE	OF TOTAL	BENEFIT FOR	SIMULATIONS	1 THRU 15
198034.	198034.	198034.	198034.	198034.
198034.	198034.	198034.	198034.	198034.
198034.	198034.	198034.	198034.	198034.
PRESENT VALUE	OF TOTAL	COST FOR	SIMULATIONS	L THRU 15
91348.	90952.	94940.	90581.	91043.
90986.	95061.	95086.	91253.	91022.
91182.	91211.	90882.	92634.	95305.

SUMMARY OF BENEFITS AND COSTS FOR CASE 1 AVERAGE PRESENT VALUE OF BENEFITS 198034. STANDARD DEVIATION OF BENEFITS 0. AVERAGE PRESENT VALUE OF COSTS 92232. STANDARD DEVIATION OF COSTS 1844.

Fig 42 - Summary of BNCST results for 38° interramp slope design

# CASE SUMMARY FOR CASE NUMBER 2 FOR THE ENTIRE PIT FOR ALL SIMULATIONS (AMOUNT IN THOUSAND DOLLAR UNITS)

PRESENT VALUE	OF TOTAL	8ENEFIT FOR	SIMULATIONS 1	THRU 15
198034.	198034.	198034.	198034.	198034.
198034.	198034.	198034.	198034.	198034.
198034.	198034.	198034.	198034.	198034.
PRESENT VALUE	OF TOTAL	COST FOR	SIMULATIONS 1	. THRU 15
102372.	95126.	94570.	96888.	95545.
93071.	95463.	96527.	102061.	97051.
96016.	96572.	95354.	97612.	93404.

SUMMARY OF BENEFITS AND COSTS FOR CASE	2
AVERAGE PRESENT VALUE OF BENEFITS	198034.
STANDARD DEVIATION OF BENEFITS	0.
AVERAGE PRESENT VALUE DF COSTS	96509.
STANDARD DEVIATION OF COSTS	2640.

Fig 43 - Summary of BNCST results for  $45^\circ$  interramp slope design

SUMMARY OF INCREMENTAL CHANGE IN NPV AMONG CASES (IN 1000 UNITS)

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CASE NUMBER	TOTAL NPV	INCREMENTAL NPV	STD.DEV. Of increment
2	101526.	0.	0.
1	105802.	4276.	189.

Fig 44 - Summary of change in NPV between cases

---SUMMARY OF THE SIMULATION RESULTS FOR THE PIT DESIGN NO 1

ANY PIT IN THE SOUTHWEST, 38 DEGREE INTERRAMP DESIGN

NPV MEAN VALUE = 78745900. D9LLARS NPV STD. DEV. = 1558000. D9LLARS

PRUBABILITY OF ACHIEVING AT LEAST THE VALUE SHOWN	•	NPV VALUE
1.00	• • • •	75500000
•93	•	75750000
•93	•	76000000
• 8 7	٠	76250000
.87	٠	76500000
	•	76750000
• E 7 • 8 7	•	77000000 77250000
•73		77500000
• 73		77750000
•73	•	78000000
• 5 7	•	78250000
•67	•	78500000
•67	•	78750000
•47	•	7900000
• 3 3 • 3 3	•	79250000 79500000
• 27		79750000
•27	•	80000000
•20		· P0250000
•07	•	80500000
•07	٠	80750000
0.00	٠	P1000000

Fig 45 - Summary of INRISK results for 38° interramp design

ANY PIT IN THE SOUTHWEST, 45 DEGREE INTERRAMP DESIGN NPV MEAN VALUE = 75291000. DOLLARS 1628000. DULLARS NPV STD. DEV. -PROBABILITY OF ACHIEVING NPV VALUE AT LEAST THE VALUE SHOWN 1.00 72000000 . .93 72250000 • .93 72500000 . .93 72750000 • . 97 73000000 ٠ 09. 73250000 .80 73500000 . .73 73750000 .73 74000000 .73 74250000 .73 74500000 .73 74750000 •£7 75000000 .50 75250000

> .60 .47

.47

.33

.27

•20

.20 .00

Fig 46 - Summary of INRISK results for 45° interramp design

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75500000

75750300

76000000

76250000

76500000

76750000 77000000

77250000

An examination of the results from the INRISK simulation, Fig 45 and 46, shows that for a given level of net present value, the probability of achieving at least that level is greater for the 38° design than for the 45° interramp design. The 38° design gives a better risk to return ratio for any level of risk suitable to management. This is due to the higher average net present value of the 38° design offsetting the slightly increased variance in net present value.

176. The results of the two computer programs must be examined in the light of intangibles that are not included in the analysis. In this case study, the intangibles are primarily instability costs that have not been explicitly accounted for in the cost models. These intangible costs derive primarily from any disruption to pit operations due to the initial adjustment to instability, eg, repositioning mobile equipment. Since the 38° interramp design reduces the expected amount of instability, it follows that this design will also be more desirable for operating.

177. Since the 38° design gives a higher average net present value after tax, a better risk to return ratio, and reduced intangible costs, the 38° interramp angle design is the recommended alternative.

---SUMMARY JF THE SIMULATION RESULTS FOR THE PIT DESIGN NO. 2

# EXHIBIT I SUMMARY OF COST OF INSTABILITY MODELS USED IN THE CASE STUDY

1. This summary consists of a description of the individual cost models used in the case study. Although specific to the study area, these models should prove useful as a guide for using cost models.

#### FULL-WALL COST OF INSTABILITY MODELS

#### Subroutine FHSL6

2. This subroutine calculates the finance charge for the waste mined previously to expose ore that has been delayed due to a step-out. The following formula is used:

$$C = P[(1 + r)^{t} - 1]$$

where C is the cost of instability, P is the cost of excavation, t is the length of time for which mining of the step-out is delayed and r is the interest rate. Subroutine FHSL6 calls subroutine ADD to modify the wall geometry and subroutine FHSL7 to check for excessively delayed material.

3 The assumptions are as follows. (a) Mining of delayed ore will commence 6 years after the step-out for the first sector; in all other sectors, the mining of delayed ore will be 5 years after the step-out. This coincides with the pushback schedule for each sector. (b) All charges accrue at the end of the compounding period. (c) The ratio of ore to waste is a constant 1:1.6 on a volume basis throughout the section above the step-out, although this may be modified by the user. (d) The elevation of the base of the ore zone is at 2750 ft. (e) The step-out will always occur in ore. All material below the step-out will also be ore. (f) A step-out below a pushback will not affect the area above the pushback and vice versa. (g) A step-out will occur over the full width of a cell. The stability of the entire sector will be increased by a step-out in any cell of that sector. (h) The step-out distance is 50 ft (15.24 m).

## Subroutine FHSL7

4. This subroutine calculates the cost of a crash stripping program necessitated by excessive delay in excavating ore or waste. The full cost of the stripping is charged since the value of income received more than 20 years in the future is minimal.

5. The assumptions are as follows. (a) There is a 10% excess stripping capacity with present equipment, and use of overtime labor is possible. (b) Stripping charge by the contractor is 200% of the normal waste mining cost. (c) Extra stripping will be performed by the mining company if it is less than 10% of the annual capacity. (d) Stripping by contractor will commence if the total combined delayed ore from one or more step-outs exceeds 6 months + 10% capacity, or the total delayed waste exceeds 6 months + 10% capacity. (e) For the case of delayed ore, the amount of stripping will be 1.6 x the amount of ore delayed. (f) Increased stripping caused by the crash program will be made up by decreased waste stripping at the end of mine life. This will be at least 20 years in the future.

#### Subroutine FHSL8

6. This is control subroutine for the cost model of full wall instability above a pushback. It calls the appropriate cost models to determine the cost of instability.

#### Subroutine FHSL9

7. This is the cost model control subroutine for full wall instability in the main pit wall. It calls the appropriate cost models to determine the cost of instability.

#### Subroutine ADD

8. This subroutine accounts for the reduction in overall slope angle caused as the result of a step-out. The routine performs a second-stage sampling on the wall geometry modified by all previous step-outs using the same random number generated in the first stage. The modified wall geometry represents the actual pit geometry as the result of prior step-outs; the original sampling in the main portion of the BNCST is based on the original wall geometry. Since the occurrence of instability cannot be predicted, the original input geometry cannot reflect the presence of step-outs.

9. If the second stage results in instability, the step-out distance is recorded for subsequent years. The control returns to subroutine FHSL6 to compute the instability cost. If the second stage results in no instability, then the control returns to the main program and no instability is recorded.

#### INTERRAMP COST OF INSTABILITY MODELS

#### Subroutine IHWK1

10. This subroutine calculates the cost of reestablishing an unstable haul road by digging back to the next working bench of width greater than the haul road width. The instability cost is determined as the difference in present value between excavating material now compared to less excavation in the future, as given in the following formula.

$$C = C_{u} \times V \times [1 - (1 + r)^{-t}]$$

where C is the cost of instability,  $C_{u}$  is the unit cost of mining unstable material, V is the volume of material to be removed, r is the interest rate, and t is the time period until the amount of excavation is offset by less excavation in the future.

11. The assumptions are as follows. (a) In the 1st sector, the increased material that is mined now is assumed to be offset by a decrease in 6 years. Otherwise, the extra material is offset by reduced excavation occurring in 5 years from the instability. (b) The unit charge for this excavation will be at 115% of the current waste mining cost. (c) The full width of the ramp will be excavated. (d) The grade of the ramp is 10%. (e) The amount of excavation is assumed to be as if the ramp were cut at its mid-point, ie which is an average value.

#### Subroutine IHWK2

12. This subroutine determines the cost of cleaning up unstable material from an interramp wall above a haul road. The cost formula is similar to that of subroutine IHWK1 except the volume of excavation is replaced by the volume of unstable material.

13. The assumptions are as follows. (a) The material to be cleaned up is contained between the dip of the daylighted discontinuity and the slope angle. (b) The width of unstable material will be half the width of the interramp cell. (c) The unit cost of cleanup will be 115% of the normal waste mining cost. (d) The increased waste material cleaned up now will be offset by decreased waste stripped in 5 years.

#### Subroutine IHWK3

14. This subroutine determines the cost of increased haulage distance due to the loss of a haulage ramp. The cost is determined as the product of the increased distance, amount of material moved and the haulage cost per ton-mile. Each of these parameters are preset for each period and each haul road in the subroutine. Since the instability of any cell containing a haul road will result in the loss of the entire road, all instabilities in a period after the first instability for a given haul road are set to zero cost.

#### Subroutine IHWK4

15. This subroutine determines the cost of establishing a temporary haul road by dumping fill material. The cost is estimated as the cost of reloading the fill material when the temporary ramp is removed, either in the course of normal mining operations or in the course of establishing a new permanent ramp. The temporary ramp is assumed in the study to be removed in the period following its establishment.

#### Subroutine IHWK5

16. This subroutine determines the cost of lost production, based on the duration of the loss

and the unit profit from the ore.

17. The assumptions are as follows: (a) There is no ore stockpile or excess mill capacity. Consequently, any delay in ore production is immediately reflected in the mill. This lost production cannot be made up by increased mine output at some later date. (b) The unit profit on the lost ore will be the average unit profit for ore scheduled for production during the year in which the instability occurs.

## Subroutine IHWK8

18. This subroutine is the control routine for interramp instability above a pushback. It is similar to subroutine FHSL8. It also assigns the proper haul road to the unstable interramp wall above the pushback. This is necessitated by storage of the data on haul roads and interramp walls in different arrays within the BNCST program.

## Subroutine IHWK9

19. This routine is the user-supplied control routine for interramp instability in the main pit wall. It is similar to subroutine FHSL8. In addition, subroutine IHWK9 assigns the proper haul road to the unstable interramp wall in the main pit wall.

EXHIBIT 2	Period Interramp Wall No.			
		1	2	3
TABULATION OF COST MODELS				
USED IN EACH YEAR OF CASE STUDY	2,3,4	IHWK2	IHWK2	-
	5	IHWK3	IHWK3	-
SUMMARY OF COST OF INSTABILITY TYPES BY SUBROUTINE	7	1HWK2	IHWK1	-
	(b) Above	e pushbacl	<	
Sector I				
	Period		Interramp Wall No.	
<u>FULL WALL</u> (all periods)		1	2	3
(a) Main pit wall - FHSL6	··			
(b) Above pushback - FHSL6	6		IHWK2	IHWKJ

# INTERRAMP WALL

(a) Main pit wall

Period	Interramp	Wall No. (between	two ramps)
	1	2	3
1,2,3	IHWK2	I HWK3	
4	IHWK2	IHWK2	IHWK1
5		IHWK2	IHWK4
7	IHWK2, IHWK5	IHWK4, IHWK5	-
8	IHWK2	IHMKJ	-

(b) Above pushback

Period	Interramp	Wall No.	(between	two	ramps)
	1	2			3
6,7	1HWK2	IHWI	<1		

## Sector II

<u>FULL WALL</u> (all periods) (a) Main pit wall - FHSL6

(b) Above pushback - FHSL6

# INTERRAMP WALL

(a) Main pit wall

<u>FULL\_WALL</u> (all periods) (a) Main pit wall - FHSL6

(b) Above pushback -FHSL6

# INTERRAMP WALL

(a) Main pit wall

Perio	d	Interramp Wa	all No.		
	1	2	3	4	5&6
3			IHWK3	IWWK3	-
4					IHWK2
5	I HWK3	IHWK3			
6,7	IHWK3	IHWK3			
8,9		IHWK3			-
10	IHWK3,IHWK5	IHWKL1,IHWK5			-
<i>.</i>					
(b) Al	b <b>ov</b> e pushback				
Perio	d	Wal	l No.		
		1		2	

6,7 IHWK3 IHWK3

Sector III

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# BNCST - VERSION III

.

# USERS' GUIDE FOR BENEFIT-COST PROGRAM

# APPENDIX A

# PROGRAM IDENTIFICATION

PROGRAM TITLE:	Benefit-Cost Model for Pit-Slope Design
PROGRAM CODE NAME:	BNCST, Version III
PROGRAM COORDINATOR:	Y. C. Kim
PROGRAM WRITER:	T. E. Hall
PROGRAM DOCUMENTATION:	T. E. Hall, W. Cassun
ORGANIZATION:	Department of Mining and Geological Engineering University of Arizona Tucson, Arizona
DATE:	15 March 1976
UPDATES:	Version III is a revision of Version II, completed on 15 March 1975.
SOURCE LANGUAGE:	CDC 6400 FORTRAN Extended and DEC 10 FORTRAN 40
	Nonstandard features of FORTRAN used in the program include:
	1. Nonstandard Hollerith field delimiters.
	2. Mixed-Mode Arithmetic.
<u>AVAILABILITY</u> :	Pit Slope Group, Mining Research Laboratories, Canada Centre for Mineral and Energy Technology, Department of Energy, Mines and Resources, 555 Booth Street, Ottawa, Canada KIA OG1
DISCLAIMER:	Neither the authors nor the Mining Research Lab- oratories can accept any responsibility for the accuracy of results generated by this program.

## ABSTRACT

BNCST assesses incremental benefits and costs associated with a change in pit geometry. Wall geometry is expressed in terms of any combination of ultimate, interim, working, interramp and bench slopes.

Design sectors divide the pit into homogeneous areas with respect to slope stability and operational impact of instability. These sectors are processed as independent units in the program.

Reliability schedules, mining plans and cost of instability schedules must be provided for each design sector.

Monte Carlo simulation is used to produce representative variations in expected benefits and costs. Resultant distributions are suitable for input into a risk analysis (INRISK).

The program can be used for either a massive-type ore body, such as porphyry copper, or a strata-bound type, such as a coal deposit.

#### ENGINEERING DOCUMENTATION

## Narrative\_Description

1. A narrative description of the benefitcost analysis is described in the text. Some additional definitions are as follows.

2. <u>Design Case</u> is one of the alternate mine layouts under examination. Thus for each design sector, a case will require a reliability schedule, a mining production sequence, a pit geometry schedule and an instability cost schedule.

3. <u>Benefits</u> are the net revenue from mining and processing, exclusive of waste stripping and instability costs. The cost of mining should include all mining, processing, and ancillary costs to obtain the product for which the price has been given. For example, if the price for refined copper is given, all production costs through refining plus marketing should be included. In addition to benefits from the two ore types, the program allows for miscellaneous and user benefits which may be given in a separate user-supplied subroutine called BENF2 in the program.

4. <u>Bottom of Ultimate Slope</u> is the base of the current portion of the pit wall which is at the ultimate or final pit limit. The bottom of the ultimate slope must always be at an elevation greater than or equal to the pit bottom elevation (Fig A-1).

5. <u>Pit Bottom</u> is the current pit bottom elevation in that sector (see Fig A-1).

6. <u>Sector Bottom</u> is the final pit bottom that will be reached in that sector (see Fig A-1).

7. <u>Costs</u> arise from waste stripping, instability and other sources that the user manual specifies. Stripping costs are computed from the input data, instability costs are derived from the cost of instability models, and specified user costs come from a separate user-supplied sub-routine (COST2).

B. <u>Ore Types</u> are the possible ore categories allowed in the program, (Type 1 and Type 2). Each of these is handled independently and requires separate input data. Examples of different ore types are leached and sulphide ore in copper mines. 9. <u>Wall Above Pushback</u> is the portion of the pit wall from the top of the design sector to the pushback elevation, when a pushback is present.

10. <u>Wall Below Pushback</u> is the portion of the pit wall from the pushback elevation to the pit bottom, when a pushback is present. If there is no pushback present, then the entire wall is referred to as "below pushback". This is also referred to as the pit wall.

#### Method of Solution

11. This section supplements the text discussion of the benefit-cost analysis and contains the specific mechanics of determining wall geometry and reliability or probability of instability calculations used within the BNCST model.

12. Rules for Slope Angle Determination. Definitions of various slope angles such as bench angle, interramp wall angle and full wall angle are given in the text. The following variables are used in slope angle determination in the BNCST model: WD is the total width of a wall, WU, is the width of the i-th ultimate wall segment, WI is the width of either an interim wall or an active wall, HT is the total height of a wall, HU, is the height of the i-th ultimate wall segment, HI is the height of either an interim wall or an active wall, BENHT is the height of one bench, BENWD is the width of one bench or berm, BNKWD is the bank width (Fig A-2), HALWD is the width of one haul road, and WRKBN is the width of one work bench.

13. First, an interramp wall slope, C, is calculated on the basis of the height of the interramp wall and the bench geometry (Fig A-2). Specifically, the angle, C, in Fig A-2 is calculated using eq A-1 below.

$$C = \tan^{-1}$$
 (HT/WD) eq A-1

In the above equation, HT is the height of an interramp wall as shown in Fig A-2. The total width WD, as shown in Fig A-2 can be computed using eq A-2.

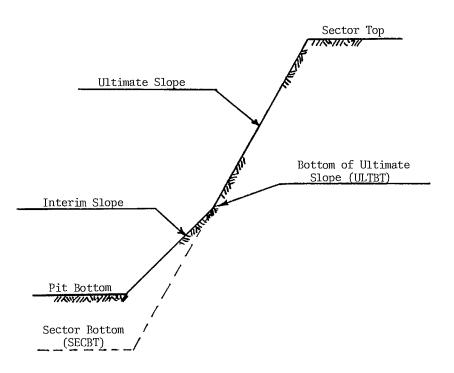


Fig A-1 - Definition of slope bottoms

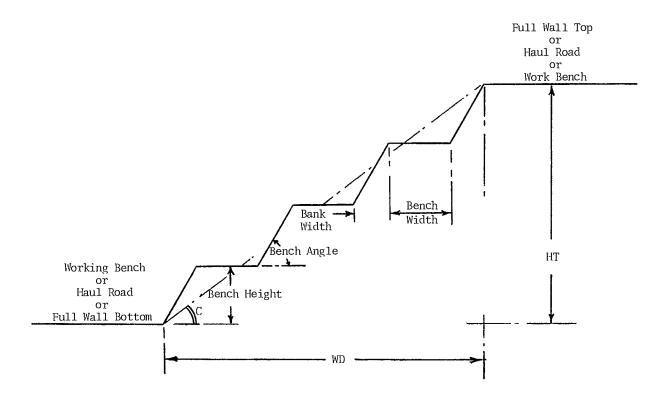


Fig A-2 - Components of interramp slope angle

14. In computing the full wall angle, there are three possible full wall slope configurations; namely, (1) no kink in the slope, (2) concave kink, and (3) convex kink. Although it is highly unlikely, a full wall may possess both concave and convex kinks. In such a situation, the lowest kink is the only one considered in the model for determining the full wall angle. When there is no possibility of a kink, the full wall angle can be computed using the geometry of the interramp walls with the addition of haul road and working bench widths. Eq A-3 below gives the desired width "WD" needed in the full wall angle computation.

$$WD = \frac{HT}{BENHT} \times (BENWD + BNKWD) + \sum HALWD + \sum WRKBN - BENWD eq A-3$$

The summations are for the wall under consideration, ie, full wall or interramp wall.

15. When there is a concave kink in the pit slope (Fig A-3), the full wall slope angle is the toe angle. The toe angle must be computed if the lowest segment of the wall is either an interim or an active wall having height HI (Fig A-3). Otherwise, the lowest segment of the wall is an ultimate wall, and the toe angle is obtained directly from the ultimate wall angle for that segment, ie,  $HU_i$ . Note that ultimate wall angles are input to the program at the beginning of program execution.

16. When there is a convex kink in the wall (Fig A-4), the resultant full wall slope angle must be computed using all the height and the width components shown in Fig A-4.

17. <u>Hierarchical Sampling</u> is done at each time period in a given sector. The sampling is based on slope height which, in turn, determines the particular scope of instability. Thus, a full wall slope is sampled before any interramp slope, and an interramp slope is sampled before any bench slope or weak stratum. The latter term refers to a particular part of a wall having a considerably weaker strength than the remainder.

18. This procedure avoids double counting since, by definition, instability in a higher order slope involves instability in each of its lower order components. It also has the desirable feature of sampling slopes in increasing order of slope angle.

19. Lower order slopes are bypassed when there is an instability in the current order. However, this bypassing is done only for the current period and only for the affected portions of lower order slopes. Benches in a stable interramp slope will be sampled, although there may be instability in another interramp slope in that sector.

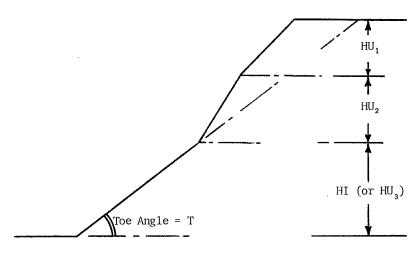
20. <u>Reliability or Probability of Instability</u> for a given slope is determined by a linear interpolation between height and angle increments if the slope lies within the range of the schedule. If the slope lies beyond the range of the schedule, then a linear extrapolation is performed up to a limit of one increment beyond the range. If the schedule has 200 ft increments, with an upper bound of 1000 ft, then slope heights up to 1200 ft could be handled by extrapolation. For slopes beyond a one-increment extrapolation, a warning message is given.

#### Program Capabilities

21. The following is a list of the major program capabilities. If more than these capacities are required, the program can be redimensioned by the user.

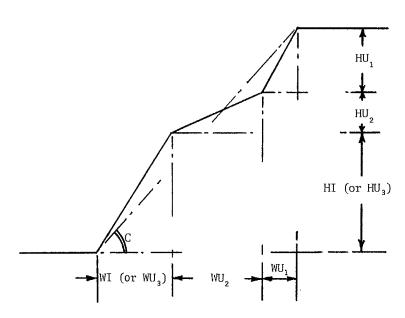
Maximum periods	15
Maximum sectors	6
Maximum cases	5
Maximum haul roads/sectors	5
Maximum work benches/sector	1
Maximum number of instabilities/period	]
(for each scope)	
Maximum number of probability histograms	6
Maximum cost types/scope	9
Maximum number of ultimate wall angles	6

22. Production periods are usually one year; however, they may be of any interval, regular or irregular, convenient to the user. If nonannual periods are used, the model will sample for instability once per period for each input regardless of time elapsed. Reliability may have



Full Wall Angle is Toe Angle

Fig A-3 - Full wall angle definition when there exists a concave kink in the slope (only the lowest kink is used for the determination)



Full Wall Angle\* is the Angle "C"

\*It must be computed using all the height and width components shown above.

Fig A-4 - Full wall angle definition when there exists a convex kink in the slope (only the lowest kink is used for the determination) to be adjusted to reflect the different sampling frequency. In addition, the discount rate must be adjusted to reflect non annual discounting.

23. Elevations may not be greater than 99998. The number 99999 is used to signify "no input value". Zero elevations as well as negative elevations are acceptable in the model.

24. Production tonnages in a given sector and period cannot exceed 99,999,000 tons; this constraint can be avoided by using a smaller sector or shorter time period.

25. It is emphasized that the program will handle any consistent set of units. If SI units are desired, all input data must be in SI units.

## Data Input

26. The data required for the program is either common to all sectors or input for particular sectors. Data for each sector are required for each period, usually annually. A ditto feature is provided to eliminate the drudgery of repeating values which remain constant between periods. The program handles each separately in the READI routine. They must be input in the order shown although the data within each category may be in any order.

27. With the exception of stability probabilities and cost types, the data required for the model is that which would be determined in developing a mine plan - primarily annual production, grade, mining cost and pit configuration. Reliability data comes from stability analyses. The operational impact of any slope instability is required for the cost data.

28. The data input process can be greatly simplified if production figures for the entire pit can be aggregated into a single sector with corresponding values for the other sectors set at zero. This aggregation technique is valid only if one is interested in the total ore benefits and stripping costs for the pit as a whole. If for some reason, ore benefits and stripping costs must be localized, then the aggregation procedures cannot be used.

29. The cost of mining input should include all costs associated with production of the sale-

able product in addition to the direct mining costs. These associated costs may include such items as milling, smelting, transportation, marketing and overhead.

30. Haulage ramps and work benches must be considered as being horizontal. Consequently, the midpoint elevation of a haulage ramp is used for specifying its location.

31. An 80-80 listing of input data for the Lucky Star deposit is shown in Fig A-5. Detailed descriptions of the input data are given in Exhibit A-1.

#### Program Options

32. The program provides a debugging option through the NDIAG variable which can provide the following results.

- a. If NDIAG equals 0, then no intermediate results are output.
- b. If NDIAG is greater than 0, then all full and interramp wall heights and angles are output.
- c. If NDIAG is greater than or equal to 2, all wall geometry components are output in addition to the above intermediate results.
- d. If NDIAG is greater than or equal to 3, all intermediate values for the probability of instability are given, in addition to the above intermediate results.
- e. If NDIAG is greater than or equal to 4, then all haulage ramp and work bench elevations are given. The intermediate results printed are voluminous if NDIAG is equal to or greater than 4.
- f. If NDIAG is greater than or equal to 6, then the values written on magnetic tape are output.

33. A ditto feature has been developed for data input to ease the chore of data preparation. For most input arrays, the value for any period before the first which is explicitly input is simply zeroed. Any period for which no value is input thereafter is given the previous period's value. This is done sequentially within each data storage array from the first period to the last. To have a zero value in the input data after a nonzero requires the explicit insertion of a zero.

## AN 89-89 LISTING OF SAMPLE INPUT DATA FOR THE BENEFIT COST MODEL BNCST, VERSION 111

10	20					<u></u>			
10 LUCKEY STA 11 JULY 19	PDEPOSIT	30 RASE D	40 45 N 45 D			1			
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ECTOP SENCH DIM.	40.0	2300		120.0	12.2	12.0	10	DATA SET	
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1	0.02	+04 +05 +14 +38	.09 .10		.115 .12	11.5			
1	0.05	.17 .24	.29 .32	.35 .39	.445 .45	36.5			
EAK	0.13	.34 .41			•70 .76	60.0			
1	0 200	.04 .06	.09 .10	.105 .330	+115 .12	11.5			
1 3	00.00 90.0	.14 .1A .19 .24	.25 .32	.27 .30	.445 .48	36.5			
1	0 +10	.26 .32 .34 .41	.36 .40	.45 .50	.58 .63 .70 .76	46.5 60.0			
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IP F 1	2 420	3 5112	4 5896	5 5392	6 5336	7 5720			//
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1 HNY	1 2.55	7 2.60					PASE		
1 15C	1 0.55	7 0.80					BASE		
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2011									
2DIT PIT BOT									
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2011	10 32 3260	11	Ů	•					
EN0 2	3 3380		4 2980	7 2940	6 2450	4 2700		R R	
2 NSTAR	1D 25P0	11 2470	17 2360				Ultimate	6	
1	37 2 43 2	3 I 3 4	5 2 2					L L	
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	7							TYPE 2 O	
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1011	9 10								
1017 1017 1017 1017 1017 1	•	3 7	4 1						
1017 1017 1017 1017 1 1017 1 1017 14UL REG 2 2	9 10 113 2	3 ? 3 3140		R 2940					
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1017 1017 1017 1017 1017 1201 REG 2 2 FND 2 TFLS SEC	0 10 113 2 12 2 3220	3 3140	5 3020						
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1017 1017	o 11 113 2 12 5 3720 6 2780 7 3780 7 3 3780 7 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3	3 3140 7 2740 3 D.11 9 D.47 7 1.23 7 2.60	5 3020 P 2700 4 0.54 10 0.46 10 1.75 10 2.65	5 0.65	6 0.76	7 0.67			
1011 1011 1011 1011 1011 1011 1011 101	0 113 2 12 2 3720 6 2760 7 3400 2 0.25 2 0.25 2 0.25 2 0.35 8 0.53 1 1.70	3 3140 7 2740 3 D.51 9 D.47 7 1.23	5 3020 P 2700 4 0.55 10 3.46 10 1.75	5 0.65	6 0.74	7 0.67	<u>Q</u> ase		

.

Fig A-5 - A list of sample input data

A blank will not suffice.

34. Elevation data is handled in a special way. Any variable before the first value which is explicitly input for a period is set equal to the starting elevation of the sector (STELS) for that period. Exceptions from this rule are those elevation variable types which would not exist prior to the first period input; these are set to 99999. Thus, the value 99999 means there are no data. In particular, haul road and work bench elevations are assumed to exist only after the first input value has been read. If a haul road or work bench is removed from a sector during a period, this removal must be indicated by inserting 99999 in the input data for the period following immediately after. An example of the need for explicit zeroing of data is when no stripping occurs in the later years of the mine. These periods of no waste stripping must explicitly be set to zero; otherwise, the program will use the previous year's value.

35. All elevation data arrays are filled in the identical manner to that for other data arrays. That is, periods after the first for which a value is input are filled by, or set equal to, the previous period's value. To indicate the end of a road, 99999 must be inserted to avoid improper filling from the previous period.

36. In addition to the initializing and filling capabilities of the ditto feature, Type 2 data can be repeated from preceding sectors of the current case by use of either an ALL or DIT. It is left-justified in columns 6-8 of the record following the header card. An ALL signifies that all the data up to the next END or header card is to be repeated from the preceding sector's data, starting with the period on the ALL card through the last period of the design life. A DIT signifies that the data from the preceding sector is to be repeated for those periods (years) explicitly specified on the DIT card.

## Printed Output

37. The BNCST program prints complete results for the first three simulations of each sector in a case. The results consist of the cost types which have occurred, instability costs by scope of instability, stripping costs and benefits of each period for the sector. A summary is printed for each sector, containing, (a) the number of unstable cells in each mode and, (b) the mean and standard deviation of the present value of all benefits and costs over all simulations.

38. A summary is also printed for each case considered, which consists of the present value of the benefits and the present value of the costs. The costs include both stripping and instability costs. The benefits are the net value from ore production less mining costs.

39. In addition to each case summary, a summary of the incremental change in net present value among cases is given. The increments are displayed in increasing order of the total net present value for the case.

40. The input data will be printed if the LPRT parameter equals 1. Typical output is shown in Exhibit A-2.

## Special Files

41. An output file will be created on magnetic tape if the LWRT parameter equals 1. Structure of this file is discussed below.

## Flow Charts

42. A macro flow chart for the BNCST routine is given in Fig A-6. Exhibit A-3 contains a micro flow chart of the COST1 and FCHK sub-routines.

#### Sample Runs

43. A sample run is given of a hypothetical porphyry copper deposit named the Lucky Star.

## OPERATING SYSTEM DOCUMENTATION

#### Computer Equipment

44. The BNCST program was run on a CDC 6400 computer using 67K-core central memory. Approximate minimum central memory access time is  $1.0\mu$  sec. The program was also run on a DEC system 10 with a 256K-core memory. Only a few modifications are needed to change from the Control Data to the Digital Equipment machine, but the Digital machine

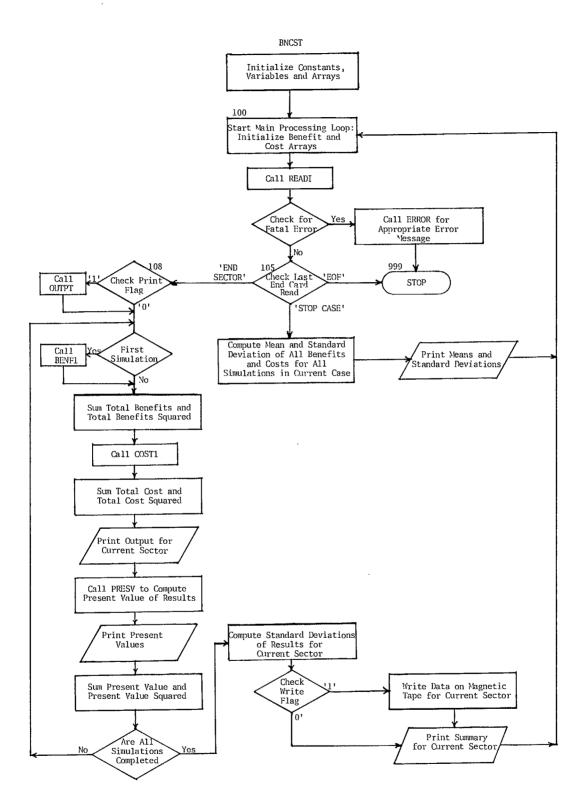


Fig A-6 - Macro-flow chart of BNCST program

maintains less mathematical accuracy because of a shorter word length.

## Peripheral Equipment

45. The following peripheral equipment was used in the execution of the BNCST program: CDC 405 card reader, CDC 607 tape drive, CDC 512 line printer.

#### Source Program

46. Copies of the program listing and source card deck are available from:

Mining Research Laboratories

Canada Centre for Mineral & Energy Technology Department of Energy, Mines & Resources 555 Booth Street Ottawa, Canada K1A OG1

#### Variables and Subroutines

47. A listing of all variables used in the program is given in Exhibit A-4. The BNCST program consists of the following subroutines:

BNCST: main program for control of BNCST model.

READI: subroutine to read input data.

- ERROR: subroutine to print error messages when errors occur in either input or execution.
- OUTPT: subroutine to print input data if LPRT = 1.
- COST1: subroutine to determine wall slope angles and wall heights, and to accumulate instability and stripping costs.
- HWKCK: subroutine to add to the width of a full wall, the width of any haul road or work bench occurring within the wall. The subroutine is called only during full wall width computations.
- FCHK: subroutine to sample for instabilities by Monte Carlo simulation and to compute the costs resulting from unstable cells in a wall.
- FTYPE: subroutine to call the appropriate instability cost models.
- PRESV: subroutine to determine Net Present Value of costs and benefits.
- IDENT: function to identify header cards and return a numeric code.

- FILL: subroutine to ditto prior period's data into missing periods, for two-dimensional array variables.
- FILL1: subroutine to ditto prior period's data into missing periods, for one-dimensional array variables.
- SORT: subroutine to sort net present value of each case for final summary of incremental NPV among cases.

4B. In addition to the above subroutines, the program accesses the square root, tangent, arc tangent, random number and end of file functions provided by the CDC 6400 or DEC 10 system.

49. The relationship between subprograms is given in Fig A-7.

#### Data Structures

50. If the LWRT parameter is utilized to write on magnetic tape or any other device such as a disk, a file of data required for a financial risk analysis of the BNCST simulation is written on that device in a format compatible with the INRISK program. This data file serves as part of the input required by the INRISK program.

51. No other files are created or utilized by the BNCST program.

## Storage Requirements

52. As presently structured, the BNCST program requires approximately 67 K storage on the CDC 6400.

## Maintenance and Updates

53. BNCST, Version III, is an update of the BNCST, Version II program. The revision was undertaken to make a number of improvements in the model. A variable starting or top elevation and ultimate slopes were added. The number of haul roads per sector was increased to five. The option to input up to five work benches and their widths was added, both to make possible the definition of interramp walls and to account for the greatly varying widths of work benches. The haul roads and work benches together were used to define the limits of the interramp walls.

Name of Subprogram	Subprogram Used	Users of This Subprogram
BNCST	READI COST1 BENF1 ERROR PRESV OUTPT	NONE
READI	FILL FILL1 ERROR	BNCST
COST1	HWKCK FCHK	BNCST
BENF1	NONE	BNCST
ERROR	NONE	BNCST READI
OUTPT	NONE	BNCST
I IWKCK	ERROR	COST1
FCHK	FTYPE	COST1
FTYPE	Cost-of-Instabilities Subroutines	FCHK
PRESV	NONE	BNCST
IDENT	NONE	READI
FILL	NONE	READI
FILL1	NONE	READI
SORT	NONE	BNCST

Fig A-7 - Subprograms used by main program BNCST and other subprograms

54. Each wall, whether full, interramp or bench, is now sampled for instability using the cell concept.

55. The number of probability schedules for a pit layout design was increased to six. Any part of the schedules may be used for any wall having the matching slope and height.

56. The number of ultimate wall slope angles was increased to six allowing greater flexibility in pit design.

57. The program was modified to make it independent of units used in the input data. It can therefore, accommodate any set of consistent units.

#### OPERATING DOCUMENTATION

## **Operating Instructions**

58. The BNCST program is operated under the CDC 6400, SCOPE 3.4 operating system or the DEC System 10.

#### **Operating Messages**

59. Error messages produced by the program are self explanatory. In addition, normal system messages are produced.

#### Control Cards

60. The program may be executed with standard SCOPE 3.4 control cards. As run on the University of Arizona CDC 6400, the makeup of the input deck is as follows:

Job card FTN. LGO. 7/8/9 (end of file card) < SOURCE PROGRAM > 7/8/9 (end of file card) < INPUT DATA > 6/7/8/9 (end of job card)

61. The program may be compiled by DEC System

10 FORTRAN 40 and executed by the DEC 10 timeshare operating system by typing the following: .EXECUTE BNCST.

62. An example of an execution sequence for a pit containing three sectors is shown together with the DEC System 10 responses.

Printed on the Terminal	Explanation				
.EXECUTE BNCST	Typed in by user				
FORTRAN: BNCST	Compiling				
LINK: LOADING	Loading				
[LNKXCT BNCST EXECUTION]					
READING INPUT	Reading Sector 1 data				
READING INPUT	Reading Sector 2 data				
READING INPUT	Reading Sector 3 data				
READING INPUT	Reading STOP CASE				
READING INPUT	Reading EOF				
END OF EXECUTION	DEC System 10				
CPU TIME: 14:88					

ELAPSED TIME: 25.82 End message EXIT

•

#### Error Recovery

63. If certain errors occur in the input data, the program will supply feasible values and continue execution of the program. A warning message will be printed giving cause of error and value supplied.

64. If a fatal error occurs in execution, there is no provision for restarting the program at an intermediate stage; consequently, the program must be rerun in its entirety after the error has been corrected.

## Run Time

65. The sample run, consisting of the Lucky Star mine model, was completed in approximately 34 seconds on the CDC 6400 (13 seconds when run from object programs stored on disc files) and approximately 15 seconds on the DEC 10.

## EXHIBIT A-1

## INPUT DATA FOR THE BENEFIT COST MODEL--VERSION III

66. The input data required for the Benefit-Cost Program, version III, are grouped into three categories: (1) input data common to all sectors in a pit, (2) input data set Type 1 for each sector, and (3) input data set Type 2 for a sector. Fig A-8 shows the required sequence for data input. The model possesses many optional features intended to minimize the effort as well as the physical quantity of data input.

67. Refer to Exhibit A-4 for a description of the variables. A listing of typical data cards follows the description of input data.

#### Input Common to All Sectors

68. This set of data must come first in the data deck for each test case (or each design).

Title Card (1 Card - 20A4)
 (TITLE(I), I = 1, 20)
Date Card (1 Card - 5A4)
 (DATE(I), I = 1, 5)
Fixed Variables (Card 1 - 8I10)
 NSIM, MXCEL, LPRT, LWRT, LUSBN, LUSCT, NDIAG
Fixed Variables (Card 2 - 7F10.0, I10)
 REC1, REC2, PRICE, PRIC2, VOLO, VOLW, RATE,
 KLIFE

## Input for Each Sector (Data Set Type 1)

69. This first set of data cards must come first for each sector followed by the second set of input data for this sector. This first set consists of the sector LD card and the Working Face card. These two cards may be in any order as long as each is present in the first sector's data set. Each card is read in with format (A4,6X,7F10.0). Sector Card (1 Card) 1D, ISCN, SECBT

Note: SECBT is the final, expected pit bottom of the sector.

Working Face Card (1 Card) ID, BENHT, BENWD, ANGBK, HALWD

70. The ID columns (first 10 columns) of each card must contain its ID words as given by the above examples, starting from column 1. In the program, however, only the first 4 columns are used to identify the card type.

#### Input for Each Sector (Data Set\_Type\_2)

71. This second set of data cards follows the first for this sector. Within this set, input sequence is irrelevant for each kind of data, ie, probability distribution, haul road, etc. However, within each kind of data, a specific sequence must be followed as shown in the example, ie, a header card followed by the actual numeric data. All the data for one kind must follow the header card, prior to reading in the next header card. The input data formats for each kind of data are variable, and they are given in the example.

#### Probability Distribution Cards

72. Format for all cards is (A4,1X,A3,2X, 11F5.0).

## Header Card (1 Card)

PROB (the letters "PROB" punched in cols 1 to 4)

Numeric Data Cards (one height card followed by a

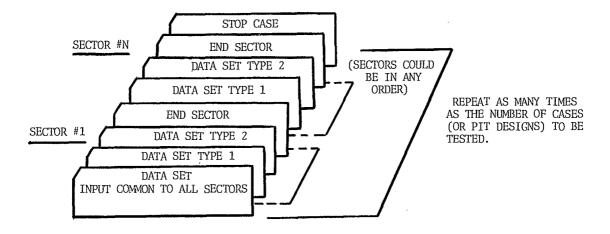


Fig A-8 - Input data deck arrangement

maximum of six probability cards).

ID, DIT, HEIT (J,1), J = 1, 10)

ID, DIT, (PROB (I,K,1), K = 1, 10), I = 1, MXPRB), PANG(I,1)

73. Distributions are expected to be in ascending order of wall angle. The first distribution must be for the smallest wall angle and the last for the largest wall angle planned by the pit designer. Each distribution is represented by one probability card. The program checks the ID field for a header name only, and if there is none, the program ignores this field. It can therefore be used for the user's own identifications, ie, sector number and test case number. No special ending card is used.

74. If there is a weak stratum in the sector, probability distributions associated with this stratum are input following the header card WEAK, which can only follow the last probability data card under header card PROB. The format is the same as given under "PROB" above.

Header card WEAK (the letters "WEAK" punched in cols 1 to 4)

## Optional Ditto Feature

75. DITTO punched in the ditto field (columns 6-10) causes the program to use the immediately preceding sector's input data for this sector. If DITTO appears on a card in the nth distribution position, the probabilities from the preceding sector for the nth position are used. Obviously, the ditto capability cannot be used for the first sector of each case.

## Instability Cost Type Cards

76. Format for all cards is (A4,1X,A3,2X,I5,14
(I1,3X))

Header Card (1 Card)

INSTAB (the letters "INSTAB" punched in cols l to 6)

<u>Numeric Data Cards</u> (One card for each period during which there can be an instability).

ID, DIT, KPD, MSTFH(KPD), (MSHWK(I,KPD), I =
1,12), MSBNB(KPD), MSWKB(KPD)

77. Note that instability cost type cards are an exception to the standard Type 2 data formats. Only four columns are allowed for each instability cost type variable. Each type entry must be a left justified digit.

78. Periods prior to the earliest input will be zeroed, implying that no instability can occur during those periods. Any missing period that falls after the earliest will be filled with the preceding period's input, until a later period appears in the data stream. This filling process continues until the last period of the mine's life. Instability cost types may be input here for Full Wall (MSTFH), Interramp Walls (MSHWK), Single Bench (MSBNB) and a Weak Stratum (MSWKB) wall in the pit wall (not pushback wall). Only one cost type for each wall is read in during each period.

Header Card (1 Card) PUSHBACK (The letters "PUSHBACK" in cols 1 to 8)

Numeric Data Cards (as above)

79. If there is a pushback in the sector, the PUSHBACK header card must follow the last instability card of this sector, followed by data containing instability types for the portion of wall above pushback bottom. In the program, whenever there is a pushback, the PUSHBACK header card is used to indicate the end of instability cost type data for the wall below pushback. The required numeric data for the pushback wall is the same as for a pit wall including Full Wall (MSTPB), Interramp Walls (MHWKP), Single Bench (MSBNA) and a Weak Stratum (MSWKA).

## Optional\_Ditto Feature

80. DITTO in columns 6-10 means ditto instability cost types of previous period for this period. It accomplishes the same purpose as the missing period in the input data stream.

#### Haul Road Election Cards

81. Format for all cards (A4,1X,A3,2X,6 (15,F5.0)

## Header Card (1 card)

HAUL ROADS (the letters "HAUL ROAD" punched

```
from col 1)
```

Numeric Data Cards (as many as required within each set).

ID, DIT, 6(KPD, HALEL(I,KPD))

End card

END (the letters "END" in cols 6 to 8)

Note that I in array HALEL corresponds to the number of the numeric data cards, ie, for card 1 in the set, I is 1, etc.

82. The first set of cards must contain elevations of the uppermost haul road in a sector by period during the mine life. Similarly, the second set of cards must contain elevations of the second highest haul road during each period. Therefore, the total number of sets required is the maximum number of haul roads present in that sector at any period of the mine life. Each set of cards is terminated by an END card. The END card after the set containing the lowest haul road elevations is optional.

83. Within each set of cards, one may contain elevations for up to six distinct periods. Missing periods are given the preceding period's value; if there is no preceding period elevations are set to 99999.

84. Up to five haul road sets may be input. If there are fewer haul roads than the maximum number specified for the sector in a given period, the missing lower haul roads must be indicated by inserting an elevation of 99999 for that period.

Working Bench Elevation and Width Cards

(Format for each card (A4,1X,A3,2X,4(I5,2F5.0))

Header Card WORK BENCH (from col 3)

Numeric Data Cards ID, DIT, 4(KPD,WRKEL (I,KPD), WRKWD (I,KPD))

End card END (from col l) 85. Input data procedures are identical to those of Haul Roads, except that the corresponding width must be entered for each elevation.

```
Starting (Top) Elevation of Sector Cards
```

86. Format for all cards (A4,1X,A3,2X,6(I5, F5.0))

```
Header Card
STELS (from col 1)
```

ID, DIT, 6(KPD, STELS (KPD))

```
End card
END (from col 1)
```

Each card may contain one to six periods. Missing periods are given the value for the preceding period; if there is no preceding period, the elevation for the period is set to 99999.

END after the last card is optional.

Sector Breadth Cards

87. Format for all cards (A4,1X,A3,2X,6(I5, F5.0))

Header Card SWID (from col 1)

Numeric data Cards ID, DIT, 6(KPD, SECWD(KPD))

Same as for Starting Elevations of Sector cards except if there is no preceding period the breadth is set to zero.

```
Pit Bottom Elevation Cards
```

88. Format for all cards (A4,1X,A3,2X,6(I5, F5.0))

Header Card
 PIT BOTTOM (from col 1)
Numeric data cards
 ID, DIT, 6(KPD,P1TBT(KPD))

```
End card

END (punched in cols 6 to 8)

Numeric data cards

ID, DIT, 6(KPD,ULTBT(KPD))

End card

END (punched in cols 6 to 8)

Numeric data cards

ID, DIT, 6(KPD,ULTBT(KPD))

Weak stratum header card

WEAK (punched in cols 1 to 4)
```

Numeric data cards ID, DIT, 6(KPD,WEKBT(KPD))

Three different sets of elevation cards may be input under PIT BOTTOM header card, separated by a card with END left justified in the ditto field. These sets must be in the following sequence of (1) pit bottom elevations, (2) ultimate wall bottom elevations, and (3) pushback bottom elevations, if present. Each card may contain one to six periods for this sector. Missing periods are given the preceding period's input value; where there is no preceding period elevations are set to the corresponding Starting Elevation value.

89. If a weak stratum is to be tested, its bottom elevations must be given here following all other elevation cards and preceded by a WEAK Header card.

90. ALL in columns 6-8 causes the program to ditto this period and all remaining periods for this sector from the previous sector. Therefore, the next card should be an END card or next header card.

91. DITTO in columns 6-8 means ditto only those periods given on this card from the corresponding periods of the previous sector.

## Ultimate Wall Angles and Elevations Card

92. Format for all cards (A4,1X,A3,2X,12F5.0)

Header card ULTIMATE (punched from col 1)

LD, DIT, (ANGU(I), ULTDV(I)), I-1,6)

A total of six sets of ultimate wall values, each consisting of an ultimate wall angle and the corresponding ultimate wall bottom elevation, may be input on the card. Only one such card is accepted.

## Production Figures Cards

93. Format for all cards (A4,1X,A3,2X,6(I5, F5.0)). Values to be input in thousands. Three different header cards may be input for three different types of production figures. These are for Type 1 ore, Type 2 ore, and waste (or stripping). Each header card must be immediately followed by the numeric data cards as shown by the example for waste rock below.

Header card

WASTE (punched from col 1)

Numeric data cards

ID, DIT, 6(KPD, WASTE (1,KPD)) End card

END (punched in cols 6 to 8) Ore cards follow similarly, with the following header cards (punched from col 1)

ORE1 Header card for Type 1 ore data ORE2 Header card for Type 2 ore data.

94. Each card may contain one to six periods for the sector. Missing periods are given the previous period's value, except where there was no previous period; its value is set to zero. It is important to input the last active year's value for the sector, followed by a ZERO value for the immediately following period, if mining ceases sooner than the life of the mine. In practice, it may be more convenient to lump production figures from the entire pit and assign these figures to one sector.

95. END in columns 6-8 of a card following the data cards is optional.

96. ALL in columns 6-8 causes the program to ditto this period and all the remaining periods for this sector from the previous sector.

97. DITTO in columns 6-10 means ditto only those periods given on this card from the corresponding periods of the previous sector.

## Mining Cost Cards (Cost/unit weight)

98. Format for all cards is (A4,1X,A3,2X,6 (I5,F5.0)). For each type of production figure that is input, its associated total mining costs (including the processing costs in case of ore) must be input. Again, three different header cards as shown below may be used to distinguish each type of cost. Each header card must be immediately followed by the numeric data cards. Input formats for the numeric data as well as the optional features are identical to those given for the production data cards. Header cards are as follows (punched from col l):

- CMNW Header card for the cost of mining waste, in cost/unit weight.
- CMN1 Header card for the cost of mining and processing Type 1 ore, in cost/unit weight.
- CMN2 Header card for the cost of mining and processing Type 2 ore, in cost/unit weight.

## Ore Grade Cards (Per cent)

99. Format for all cards (A4,1X,A3,2X,6(I5, F5.0)). Two header cards are used to separate the grades between two types of ore as shown below. Same comments and features apply for this set of data as for the production data cards. Header cards are as follows (punched from col 1):

- AVG1 Header card for the grade of Type 1 ore in percent.
- AVG2 Header card for the grade of Type 2 ore in percent.

## Miscellaneous Data

100. Format for all cards (A4,1X,A3,2X,I10, 5E10.0)

## Header card

MISC (punched from col 1)

ID, DIT, 5(KPD, SMISC(1,KPD))

Five miscellaneous values may be input each year. No filling or ditto capability is provided. <u>Names of Units Cards</u> 101. Format for all cards is (A,1X,A3,A1,1X, 5A4); use of these cards is optional.

Header card UNITS (punched from col 1) Hollerith data card ID, UID, EXT, (UNIT(I,J))J = 1,5)

102. The names appropriate for the input data in the user's own system of units may be entered, one per card, with the unit identification and extension as shown below. A maximum of 20 characters may be in each name. Note that these names are used only for labelling the output. Hence, it is the user's responsibility to ensure input data are consistent with the unit names employed.

UID	<u>EXT</u>	<u>Default Name</u>	Description
LEN	None	F00T	Unit of linear measure- ment
VOL	None	CUBIC FT/TON	Unit of volume
WT0	None	TON	Unit of weight for ore

WTM	None	TON	Unit of weight for end product
Ang	R	DEGREE	Unit of input angles: R extension, Radians must be input; other- wise, Degrees must be input
INT	F	PERCENT	Form of input percent- ages: F extension, Fractions must be input; other- wise, Percentages must be input
MON	None	DOLLAR	Unit of money

## End Control Cards

## END SECTOR

Header or control card to signal the end of the one sector data. This card is required at the end of each sector input data.

## STOP CASE

Header or control card to signal the end of one design case. This card is required at the end of each design case.

## EXHIBIT A-2

SAMPLE OUTPUT FROM BNCST, VERSION III

INPUT DATA SUMMARY FOR CASE NUMBER 1

ANY PIT IN THE SOUTHWEST, 38 DEGREE INTERRAMP DESIGN STARTING DATE IS ANY TIME

VARIABLES FIXED FOR ALL SECTORS.

TYPE1 ORE	PERCENT RECOVERY		.860
TYPE2 ORE	PERCENT RECOVERY		Č.000
PRICE PER	TON	OF TYPE1	1280.00
PRICE PER	TON	OF TYPE2	1280.00
VOLUME OF	ORE COUBIC FEET PE	R TON )	12,50
VOLUME OF	WASTE (CUBIC FEET PE	R TON )	11.50
TOTAL LIF	E OF MINE (NUMBER OF	PERIODS)	10
INTEREST	RATE PER PERIOD		.15
NUMBER OF	SIMULATIONS		15

FLAGS

USER BENEFIT ROUTINE FLAG	- 0
USER COST ROUTINE FLAG	-0
MAGNETIC TAPE WRITE FLAG	1

UNITS OF MEASURE USED IN PRINTING OUTPUT NOTE....IT IS INCUMBENT UPON THE USER TO INPUT DATA IN A CONSISTENT SYSTEM OF UNITS. THE UNIT NAMES LISTED HERE APE USED ONLY FOR LABELING PRINTED OUTPUT.

LINEAR MEASURE	F 00T
VOLUME	GUBIC FEET PER TON
WEIGHT <sup>©</sup> ORE/WASTE	TON
METALIMINERAL	TON
ANGLES	DEGREE
INTEREST RATE	PERCENT
MONEY	DOLLAR

SECTOR NUMBER 1 OF CASE 1 WORKING FACE. BENCHES ARE 50.C UNITS HIGH AND 36.C UNITS WIDE. ROADS ARE 120.C UNITS WIDE. BASIC WALL ANGLES. ULTIMATE WALLO ANGLE IS 60.0 ULTIMATE WALLO ANGLE AND BOTTOM ELEV. 45.0 4250. COUNT DF INPUT ITEMS. Haul Roads 4 WORK BENCHES Û PROBABILITY DISTR.S 6 PEOB. DISTR.S (WEAK STRATUM) 0 PROBABILITY DISTRIBUTIONS PIT WALL DISTRIBUTION HEI GHTS -0. 50. 100. 400. 800. 1200. -0. -0. -0. -0.

FROBABILITIES									ANGLE	
-0.0úC	-0.000	-0.600	-6.866	-0.000	-0.500	-3.000	000	-0.000	-u.G08	0.00
-0.00ú	-0.600	-0.000	-8.068	-0.000	-0.009	-0.000	-0.000	-8.000	-u.u8J	30.00
-0.030	.039	.030	.J12	.007	.002	-0.000	-0.000	-0.000	- L . L U O	38.00
-0.000	.432	•418	•198	• 142	•186	-0.060	-3.000	-0.000	-ŭ.00ú	45.00
<b>∸0.000</b>	.585	•598	•575	.413	.251	-0.060	0 ئ 0 🖕 ئ –	-0.000	-u.J00	55.00
-0.000	-0.000	-0.ŭ00	-0.000	-0.00ú	-0.000	-0.000	-0.040	-0.ÜÜů	-0.000	90.00

## INSTABILITY COST TYPES FOR DIFFERENT WALLS.

PERIOD	FULL	HEIGHT		I	NTE	R	R/	A M A	-	WAI	LS	BENCH	WEAK STRATUM
1		g	9	9	9	9	9	9	9	9	9-0-0	-0	- 0
2		9	9	9	9	9	9	9	9	9	9-0-0	- 0	- 0
3		9	9	9	9	9	9	g	9	9	9-0-0	<del>-</del>	- 0
4		ÿ	9	9	9	9	9	9	9	9	9-0-0	-0	- 0
5		9	9	9	9	9	9	9	9	9	9-0-0	- 0	- 0
6		9	9	9	9	9	9	9	9	9	9-0-0	- 0	- 0
7		g	9	9	9	9	9	9	9	9	9-0-0	-0	- 0
8		9	9	9	9	9	9	9	9	9	3-0-0	-0	<del>-</del> i)
9		9	9	9	9	9	9	9	9	9	9-0-0	- 0	- 0
16		9	9	9	9	9	9	9	9	9	9-0-0	- 0	- 0
PU	USHBACK I	WALL INSTA	BILIT	Y	Cos	т	T١	(Pł	ES				

PERIOD	FULL HEIGHT	INTE	Ŕ	RA	MP	)	WAI	LLS	BENCH	WEAK STRATUM
1	8	888	8	8	8	8	8	8-0-0	-0	- 0
2	8	888	8	8	8	8	8	8-0-0	- 0	<b>-</b> û
3	B	883	8	8	8	8	8	ت-0-8	-0	- Ú
4	8	888	8	8	8	8	8	8-0-0	- 0	- 0
5	8	888	8	8	8	8	8	8-0-0	- 0	- 0
6	8	888	8	8	8	8	8	8-0-0	- ū	- 0
7	8	888	8	8	ò	8	8	8-0-0	-0	- Ü
8	8	888	8	8	8	8	8	8-0-0	<b>-</b> D	- 0
9	8	888	8	8	ð	8	8	8-0-0	- 0	- 0
10	8	888	8	8	8	8	δ	8-0-0	-0	- 0

PERIOD	SECTOR WIOTH
1	2751.0
2	2803.0
3	2800.0
4	2800.0
5	2600.0
6	2813.i
7	2803.0
8	2800.6
9	2600.0
10	2300.0
9	2600.4

.

HAUL ROAD ELEVATIONS LISTED FROM PIT TOP TO PIT BOTTOM.

PERIOO	ROADO 1	2	3	4
1	3750.C	99999.0	99994.0	99999.0
2	3675.0	99999.0	99999.0	99999 <b>.</b> Ü
3	3756.0	3750.0	3280.0	9999 <b>9.</b> Û
4	4650.6	3750.0	3750.0	325 <b>0.</b> 0
5	4050 <b>.</b> C	3725.0	3300.0	3250.0
6	3975.0	3720.0	3275.0	3250.0
7	3975.0	3725.0	3306.0	3250.0
8	3975.0	3738.6	3306.0	3250.0
9	3975.0	3760.0	3275.0	3250.0
10	3975.0	3760.0	3275.0	3250.0

PIT LIMIT ELEVATIONS.

	SECTOR	PIT	ULTIMATE WALL	<b>PUSHBACK</b>
PERIOO	TOP ELEV.	BOTTOM ELEV.	BOTTOM LLEV.	BOTTOM ELEV.
1	3840.	3556.	3800.	3830.
2	4000.	3486.	4000.	4090.
3	4660.	3150.	4000.	4ŭŭ0.
4	4150.	3050.	4150.	415Û.
5	4150.	3050.	4150.	4150 <b>.</b>
6	4150.	2850.	4150.	3800.
7	4150.	2750.	4150.	3600.
8	<b>4150</b> .	2750 .	4150.	3400.
9	4150.	2750.	4150.	3150.
16	4250.	2750.	425ü.	2950.

AMOUNT OF ROCK.

PERIOO	TYPE1 ORE	TYPE2 ORE	WASTE
1	32850000.	Ο.	46767000.
2	32850000.	0.	533000000.
3	32850000.	С.	53854000.
4	32853600.	ΰ.	53184000.
5	32856606.	С.	56165000.
6	3285úC00.	ΰ.	54743000.
7	32854000.	ũ.	560CG000.
8	32850000.	۵.	54222000.
9	32850600.	0.	52706000.
10	32850000.	G.	49350000.

81

82

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ORE GRADE AND COST OF MINING.

	AVERAGE PERC	ENT ORE GRADE	COST OF MINING					
PERIOD	TYPE1 ORE	TYPE2 ORE	TYPE1 ORE	TYPE2 ORE	WASTE			
1	.450	6.000	3.810	ΰ.ΰΟυ	.350			
2	.460	0.000	3.850	0.000	.350			
3	.449	6.ដែលថ	3,700	0.000	.350			
4	• 443	6.000	3.960	0,000	.350			
5	.478	ម័រូមិបិច	3,900	0.00	.350			
6	.470	6.000	3.830	ü,ü00	.350			
7	. 450	0.000	3.790	0.600	.35j			
8		៤.0៤0	4.030	3.000	.290			
9	.520	0.000	4.220	0.000	.290			
10	.521	0.030	4.220	0.000	.290			

## MISCELLANEOUS INPUT DATA.

PERIOD	VALUE 1	VALUE 2	VALUE 3	VALUE 4	VALUE 5
1	0.	э.	J .	0.	6.
2	Ο.	0.	0.	Ċ.	Ο.
3	6.	0.	Ũ.	Ο.	Θ.
4	ũ.	0.	ΰ.	0.	0.
5	0.	θ.	0.	0.	Ũ•
6	θ.	Ο.	Ο.	0.	C.
7	0.	0.	9.	0.	Ο.
8	0.	ð.	G.	з.	ũ.
9	Ο.	0.	0.	0.	0.
10	Ο.	0.	Ο.	Ο.	0.

RESULTS	0F	SIMULATION	NUMBER	1	
		FOR	SECTOR	1	
			CASE	1	

# BENEFITS (IN 1000 DOLLAR UNITS). BENEFIT FROM ORE IS NET AFTER COST OF MINING TH∟ ORE

PERIOD	TYPE1 ORE	TYPE2 ORE	USER BENEFIT	MISC. BENEFIT	TOTAL
1	37567.	0.	C.	0.	37567.
2	39869.	0.	Ο.	ð.	39869.
3	37565.	С.	ð.	Ο.	37565.
4	30995.	0.	θ.	0 <b>.</b>	30995.
5	41843.	0.	Û .	Ú.	41843.
6	44143.	0.	Ū.	0.	44143.
7	38224.	Ο.	Ο.	0.	38224.
8	37573.	ΰ.	Ο.	0.	37573.
9	49412.	ΰ.	ο.	э.	49412.
10	49412.	0.	0.	З.	49412.

ULTS	OF	SIMULATION FOR	SECTOR	1 1 1	
			CASE	1	

	STRIPPING	USER
PERIOD	COST	COST
1	16368.	в.
2	18655.	С.
3	18849.	Ο.
4	18586.	0.
5	19658.	Ο.
6	19160.	Ο.
7	196ĈŬ.	С.
8	15724.	Ο.
9	15285.	Ο.
10	14312.	0.

		COST OF INS	TABILITY		TOTAL COST
PERIOD	FULL WALL	INTER RAMP	BENCH	WEAK STRATUM	ALL TYPES
1	231.	Ο.	з.	ũ "	16599.
2	ΰ.	2.	0.	З.	18657.
3	Ο.	ε.	Ο.	С.	188+9.
4	0.	132.	0.	Ũ.	18719.
5	Ο.	Ο.	σ.	С.	19658.
6	0.	282.	0.	û.	19442.
7	е.	1017.	Э.	σ.	21604.
8	Ο.	0.	9.	ΰ.	16040.
9	Ο.	0.	C.	• ئ	15594.
10	с.	с.	а.	Ο.	14312.
	PUSHBACK WALL	INSTABILITY C	osts		
1	0.	G .	υ.	Ŭ.	
2	υ.	0.	ē.	G.	
3	Ρ.	ε.	ð.	Ο.	
4	0.	0.	θ.	0.	
5	ΰ.	G.	Ο.	Û.	
6	С.	з.	с.	ι.	
7	ε.	387.	0.	0.	
8	е.	316.	ΰ.	Ο.	
9	0.	369.	Ο.	Ð.	
15	Ü.	C.	Э.	<b>0</b> .	

## INSTABILITY COST TYPES FOR WHICH INSTABILITY HAS OCCURRED.

PERIOD 1 2 3 4 5 6 7 8 9 1C	FULL WALL 9 6 0 0 0 5 0 0 0 0 0 0 0 0 0	INTER RAMP WALLS C 9 C C C C C C C C C C C C C C C C C C	BENCH WEAK STRATUM C U C U C U C U C U C U C U C U
PUSH8 1 2 3 4 5 6 7 8 9 1	ACK WALL COST 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	TYPES         1       0 </td <td>0 3 5 3 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0</td>	0 3 5 3 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0

UNITS)

PERIOD	FULL WALL					INTE	R RA	MP W	ALLS				BENCH
1	11	55	14	0	U	5	3	0	Ű	ú	Ű	Ú	274
2	5	9	10	G	0	3	<del>ا</del> ن	ن	Ũ	ũ	Ĵ,	0	671
3	3	11	6	22	ũ	0	0	Û	0	0	υ	0	951
4	3	28	9	6	14	3	â	ð	ů	õ	ō	õ	1231
5	2	26	8	б	52	13	Û	Ğ	ð	Û	Ō	J	1143
6	2 3	35	6	112	7	0	a	0	ā	Ő	ð	Ō	1455
7	3	ģ	56	6	ġ	3	6	õ	Ō	Ō	õ	Ō	1567
8	4	28	56	6	ā	à	9	Ű	Ő	D	0	อ้	1567
9	7	7	ũ	Ō	õ	0	ũ	û	ũ	, i	อั	Ū.	1455
10	12	12	Ū	Ō	Ō	Û	ປ	Ō	0	Ū	9	Ō	1379
PUS	HBACK WALL CEL	_S								·			
PERIOD													
1	5	Û	0	Û	0	ð	0	ð	ù	0	Û	3	0
2	0	G	0	0	ŋ	Ĵ	0	3	0	Ũ	0	ũ	Û
3	0	6	J	0	Û	0	0	Ũ	Û	Ũ	J	0	0
4	C	C	0	Ũ	0	ប	0	0	0	Û	0	Ũ	Ū
5	3	C	8	û	J	Ũ	0	Ú	0	ű	ป	0	Û
6	0	16	16	Û	3	J	Û	Û	Ð	û	ð	Û	0
7	ũ	16	11	22	ŋ	0	Û	Ũ	0	Û	ũ	0	0
8	C	16	10	9	0	Ĵ	Ũ	٥	Ũ	Ŋ	0	Ð	Ú
y.	0	15	9	6	104	26	Ŭ	3	0	9	ل	9	Û
10	ú	8	δ	5	92	8	ú	0	ឋ	ن	9	Û	0
COU	NT OF UNSTABLE	CELL	S										
Р	IT WALLS												
•	FULL HEIGHT			3.									
	INTER RAMP		17	7.									
	SINGLE BENCH		492										
	WEAK STRATUM			Ο.									
D	USHBACK WALLS												
	ULL HEIGHT		0.										
	NTER RAMP	1	51.										
	INGLE BENCH	1	6.										
	EAK STRATUM		0										
			~ •										
PRESEN	T VALUE FOR THE	К.Т.2	111 A T	TON	(TN	1000	0.011					1151 T T 1	- 1
Ť	OTAL BENEFIT =		8034		л <u>т</u> 14	1000	DULI	ык				UNITS	21
	OTAL COST =	-	0926	•									
		-		-									

NUMBER OF CELLS IN EACH WALL

RESULTS	0F	SIMULATION	NUMBER	2
		FOR	SECTOR	1
			CASE	1

BENEFITS (IN 1050 DOLLAR UNITS). BENEFIT FROM ORE IS NET AFTER COST OF MINING THE ORE

PERIOD	TYPE1 ORE	TYPE2 ORE	USER BENEFIT	MISC. BENEFIT	TOTAL
1	37567.	0.	<b>.</b>	0.	37567.
ž	39869.	Ο.	0.	э.	39869.
3	37565.	Ο.	0.	J.	37565.
L.	30995.	g .	ο.	α.	30995.
5	41843.	0.	з.	0.	41843.
6	44143.	9.	0.	0.	44143.
7	38224.	0.	э.	Û.	38224.
8	37573.	α.	0.	ນີ້ 🖕	37573.
Ğ	49412.	С.	0.	0.	49412.
10	49412.	9.	Ĵ.	0.	49412.

COSTS (IN 1009 DOLLAR UNITS)

PERIOD 1 2 3 4	STRIPPING COST 16368. 18655. 18849. 18586.	USER COST 9. 9. 0. 0. 0.
6	19160.	0.
7	19603.	0.
8	15724.	0.
9	15285.	0.
10	14312.	9.

		COST OF INST	ABILITY		TOTAL COST
PERIOD	FULL WALL	INTER FAMP	BENCH	WEAK STRATUM	ALL TYPES
1	С.	16.	Ο.	Ο.	16384.
2	Ο.	2.	ε.		18657.
3	G.	5.	۲.	. G.	18054.
4	е.	21.	С.	Ο.	18608.
5	ũ.	6.	ΰ.	D.	19063.
6	0.	282.	θ.	÷ ÷	19442.
7	с.	1017.	Ο.	Ο.	20636.
8	е.	0.	Ċ.	Ο.	15743.
9	0.	G .	Ο.	0.	15594.
16	122.	с.	Û.	з.	14434.
	PUSHBACK WALL	INSTABILITY CO	DSTS		
1	G.	ΰ.	ປີ.	0.	
	Ο.	С.	Э <b>.</b>	G.	
2 3	0.	С.	5.	Ο.	
4	G .	<b>5</b> .	ŭ.	е.	
5	0.	٤.	Ο.	С.	
6	Ο.	C.	Û.	0.	
7	0.	19.	З.	Û.	
ŝ	0.	18.	ů .	ΰ.	
9	С.	369.	g.	Û.	
10	0.	0.	С.	0.	

# INSTABILITY COST TYPES FOR WHICH INSTABILITY HAS OCCURRED.

PERIOD 1 2 3 4 5 6 7 8 9 10	FULL WALL O O O O O O O O O O O O O O O O		90 90 90 90 90 90 90 90 90 90 90 90 90 9	TER 0 0 0 0 9 0 0 0 0 0 0 0 0 0 0 0	RAMF 3 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	WAL 6 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	LS 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	0 5 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	BE	NCH 0 0 0 0 0 0 0 0 0 0 0 0 0 0		WEAK	STRATUM 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0
1 2 3 4 5 6 7 8 9 10	HBACK WALL COST C C C C C C C C C C C C C C C C C C C		0       0         0       0         0       0         0       0         0       0         0       0         8       0         8       0         8       0         0       0	0 0 6 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	0 9 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0 0		0 0 0 0 0 0 0 0 0 0			0 0 0 0 0 0 0 0
PERIOD 1 2 3 4 5 6 7 8 9 10 PUS	FULL WALL 11 5 3 2 3 4 7 12 HBACK WALL CELL	55 9 11 28 26 35 28 7 12 5	14 10 6 9 8 1 56 56 0	0 22 6 6 12 6 0 0	0 0 142 7 0 0 0 0	INTE: 0 0 13 0 0 0 0 0	R RAI 0 0 0 0 0 0 0 0 0	MP W. ů 0 0 0 0 0 0 0 0	ALLS 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	BENCH 274 671 1231 1143 1455 1567 1567 1455 1379
PERIOD 1 2 3 4 5 6 7 8 9 10	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	15 8	0 0 16 11 9 8		104	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0		0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0
PIT	F OF UNSTABLE CE FULL HEIGHT INTER RAMP SINGLE BENCH WEAK STRATUM SHBACK WALLS FULL HEIGHT INTER RAMP SINGLE BENCH WEAK STRATUM	3	2. 219. 747. 0. 148. 0.										
PRESI	ENT VALUE FOR TI Total Benefit Total Cost	- 1	9803	4.	1 (IM	1 100	0 DC	LLAR	ξ.			٩U	ITS)

RESULTS OF SIMULATION NUMBER 3 FOR SECTOR 1 CASE 1

BENEFITS (IN 1000 DOLLAR UNITS). BENEFIT FROM ORE IS NET AFTER COST OF MINING THE ORE

PERIOD	TYPE1 ORE	TYPE2 ORE	USER BENEFIT	MISC. BENEFIT	TOTAL
1	37567.	Ο.	ð.	Ο.	37567.
2	39869.	Ο.	G .	• ڭ	39869.
3	37565.	0.	0.	0.	37565.
4	30995.	Ο.	<i>ک</i> ا ہ	Ú.	30995.
5	41843.	θ.	J.	0.	41843.
6	44143.	Ο.	Ο.	0.	44143.
7	38224.	з.	υ <b>.</b>	0.	38224.
8	37573.	0.	0.	0.	37573
9	49412.	0.	θ.	З.	49412.
10	49412.	0.	Ο.	0.	49412.

COSTS (IN 1000 COLLAR UNITS)

	STRIPPING	USER
PERIOD	COST	COST
1	16368.	Ο.
2	18655.	J.
3	18849.	ð.
4	18586.	С.
5	19658.	Ο.
6	19163.	Ο.
7	19600.	Û.
8	15724.	ΰ.
9	15285.	Ο.
10	14312.	Ο.

		COST OF INS	TABILITY		TOTAL COST
PERIOD	FULL WALL	INTER RAMP	BENCH	WEAK STRATUM	ALL TYPES
1	Ĉ.	16.	G.	0.	16384.
2	Ο.	2.	0.	ů 🖕	18657.
3	ü.	5.	Ο.	9 <b>.</b>	18854.
4	С.	29.	б.	ម 🖕	18616.
5	0.	4.	ΰ.	C.	19662 <b>.</b>
6	С.	282.	0.	0.	19442.
7	Û.	1017.	Ο.	5.	20991.
8	0.	<u>g</u> .	Ο.	ن .	15733.
9	С.	е.	0.	G.	15599.
10	122.	е.	ΰ.	0.	15193.
	PUSHBACK WALL	INSTABILITY C	OSTS		
1	Ο.	0.	э.	ΰ.	
2	с.	С.	0.	0.	
3	Ο.	ΰ.	Ο.	0.	
4	с.	е.	С.	G .	
5	Ũ.	Ũ.	0.	0.	
6	C .	С.	Ο.	Ū.	
7	0.	373.	0.	0.	
8	С.	9.	з.	Ű .	
9	ς.	314.	ΰ.	ũ.	
10	Ú.	759.	ΰ.	С.	

INSTABILITY COST TYPES FOR WHICH INSTABILITY HAS OCCURRED.

												•	
PERIOD 1	FULL WALL 0		I 9 0		2 RAM 1 0 0	P WA C Û	LLS 0 0	۵	B£	NCH 0		WEAT	K STRATUM 0
ź	G		9 3			0 0	6 0	-		Č			0 Q
3	0		1ú 9			0 0	មិប	Ŭ		Ç			0
4 5	0		90			0 U 0 0	00 00	-		0 0			0
6	0		0 9			0 0	6 3	-		0 0			Ú Ú
7	Û		û g	CU		0 0	C 0	ũ		0			Ũ
8	0		0 0			0 0	0 0	-		0			U
9 10	C 9		U 0 0 0			60 00	00 00	-		0 0			0 0
τu	2		υu	0 0			8 9	U		U			ŭ
	BACK WALL COST	ΤYΡ		•				0		•			a
1 2	0 G		6 0 0 0			00	00 00			0 0			0
3	G		6 0			00	ŭ Õ	-		õ			J
4	Ũ		êQ			0 0	06	e		Ũ			0
5	0 G		0 0			0 0	0 0	0		0			0
6 7	0 0		60 88			00	00	-		0 0			0 0
8	õ		8 0			οo	0 0	-		Ő			0
9	0		88		-	6 O	00	v		Û			0
10	<u>,</u>		88	0 0	130	0 0	0 0	ŋ		6			Û
NUMB	ER OF CELLS IN	ĒAC	H WA	LL									
PERIOD	FULL WALL								ALLS				BENCH
1 2	11 5	55 9	14 10	0	0 0	0 0	0 0	0 0	0 Ü	0 0	0	0	274
3	3	9 11	-10 6	22	0	3	อ	0	บ ป	0 G	() ()	0 0	671 951
4	3	28	ğ	6	÷4	9	õ	ā	ũ	ŋ	ũ	Ö	1231
5	2	26	8	6	52	13	0	0	0	Û	0	0	1143
6 7	3 3	35 9	6 56	112 6	7 3	0	0 0	0 J	0 0	0 0	0 0	0 0	1455
8	4	28	56	6	0	3	0 0	0	0	U J	0	0	1567 1567
9	7	7	ű	0	ŋ	0	0	G	0	C	C	Ū	1455
10	12	12	0	0	٥	Û	0	0	0	0	0	0	1379
PUSH	BACK WALL CELL	S											
PERIOD	·												
1	٥	Ũ	0	0	0	0	0	0	0	Ũ	Ü	0	Ũ
2	0	0	ย	0	9	0	0	0	0	0	9	0	0
3 4	ů G	0	Ŭ D	0 0	0 	נ 0	0 ()	0 0	ป อ	0 0	0	0 0	0 0
5	Č	Ő	0	Ő	0	3	0	0	0	0	0	0	0
6	G	16	16	D	0	Ō	Ċ	Ō	ō	Ō	õ	Õ	ō
7	0 D	16		22		Ĵ	G	Ũ		Q	Q	Û	0
6 9	0	16 15	13 9	9	0 104		0 0			մ 0	0 0	0 0	0 0
10	Ğ	-5	8				ů				õ	ō	0 0
COUN	T OF UNSTABLE	CELL	S										
PI	TWALLS			-									
	FULL HEIGHT Inter Ramp			3. 27.									
	SINGLE BENCH		40										
	WEAK STRATUM			ป.									
PI	SHEACK WALLS												
	FULL HEIGHT			G.									
	INTER RAMP		1	54.									
	SINGLE BENCH			0.									
	WEAK STRATUM			C .									
PRES	ENT VALUE FOR		SIH	JLAT	ION	(IN 1	1000	DOL	LAR				UNITS)
	TOTAL BENEFIT TOTAL COST			3034									
	TUTAL CUST		91	0600	•								

SUMMA	RY OF	ALL	SIMUL	ATIONS	FOR	SECTO	R	1	
						CAS	Ε	1	
	=====	====			====	=====	=====	=======	
AVERAG	ES AN	10 ST/	NDARD	DEVIAT	TIONS	(IN	1000	DOLLAR	

,

UNITS) FROM ALL SIMULATIONS.

PERIOD 1 2 3 4 5 6 7 8 9 10	AVE. OF TGTAL 37567.26 39869.39 37564.63 30994.63 41843.02 44142.52 38224.26 37572.52 49411.66 49411.66	BENEFITS	STD.	DEV.	OF	TOTAL . 00 . 00	BENEFITS
PER10D 1 2 3 4 5 6	16427.18 18657.18 19028.20 18696.08 19662.92 19310.63	COSTS	STD.		85 664 54 140	TOTAL 5.91 2.41 4.39 4.77 2.84 1.86	COSTS
7 8 9 10	20949.52 15978.93 15556.73 14968.51				120 102	5.46 5.51 2.73 1.69	

	INPUT DATA SUM	MARY FOR CASE	NUMBER 1
SECTOR NUMBER OF CASE	2 1		
WORKING FACE.			
	50.0 UNITS HIGH 36.0 UNITS WIDE		
	123.8 UNITS WIDE	•	
BASIC WALL ANGLES	GLE IS 60.9		
	LANGLE AND BOT 45.0	TOM ELEV. 4250.	
COUNT OF INPUT IT	MS.	2	
HAUL ROADS Work Benches		د 1	
PROBABILITY C PROB. DISTR.5	ISTR.S (WEAK STRATUM)	6 0	

# PROBABILITY DISTRIBUTIONS

PIT WALL DISTRIBUTION

				н	EIGHTS					
-0.	50.	100.	400.	800.	1290.	- Û.	-0.	-i .	-0.	
				PROBA	BILITIE	S				ANGLE
-0.000	-0.000	-0.000	-0.000	-0.000	-0.ú00	-0.000	-0.000	-0.000	-0.000	0.00
-0.000	-0.000	-0.000	-0.000	-0.000	-0.000	-0.000	-0.000	-0.000	-0.000	30,00
-0.000	.001	.012	.003	.004	.004	-0.000	- 0បើបើ	-0.000	-u. <u>6</u> ü9	38.00
-0.000	.016	.019	.330	. Ū́4Ũ	.040	-0.000	-0.000	-0.000	-0.000	45.00
-0.000	.109	.118	.130	.150	.150	-0.000	-0.000	-0.000	-0.000	55.80
-0.000	-0.000	-0.000	-3.000	-0.000	-0.000	-0.000	-0.000	-0.000	-6.000	90.00

## INSTABILITY COST TYPES FOR DIFFERENT WALLS.

PERIOD	FULL HEIGHT	INTER RAMP WALLS	BENCH	WEAK STRATUM
1	9	9999999999-0-0	-0	- 0
2	9	9999999999 <del>-</del> 0-0	- 0	- 0
3	9	9999999999-0-0	- 0	- 0
4	9	999994999-0-0	- 0	- 0
5	9	9999999999 <b>-0-0</b>	- û	-0
6	9	9999999999 <mark>-0-</mark> 1	-0	-0
7	9	9999999999-0+0	-0	- 0
8	9	9999999999-0-0	-0	- 0
9	9	9999999999-0-0	-0	- 0
10	9	9999999999-0-0	- 0	- 0

## PUSHBACK WALL INSTABILITY COST TYPES

PERIOD	FULL HEIGHT	INTER RAMP WALLS	BENCH	WEAK STRATUM
1	8	8888888888-6-0	-9	- 0
2	δ	888888888-0-0	- 3	- 0
3	8	888888888-0-0	- ù	- 0
4	8	88888888-0-0	- 0	- 0
5	8	888888888-0-0	- 0	- 0
6	8	888888888-0-0	- 0	- 0
7	8	8888888888-0-0	<b>→</b> 0	- 0
8	8	8888888888-0-0	- 0	- 0
9	8	8888888888-0-0	<b>–</b> Ü	- û
10	8	8888888888-0-0	. – 0	- 0

PERIOD	SECTOR WIDTH
1	2000.0
2	1750.0
3	1800.0
4	1500.0
5	1500.0
6	1500.0
7	1500.0
8	1600.0
9	1450.0
10	1500.0

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HAUL ROAD ELEVATIONS LISTED FROM PIT TOP TO PIT BOTTOM.

PERIOD	ROADO 1	2
1	99999.0	99999.0
2	3960.0	99999.0
3	3825.0	99999.0
4	3900.0	3130.0
5	3930,6	3130.0
6	3150.0	99999.0
7	3130.0	99999.0
8	3130.6	3100.0
9	3130.0	99999.0
10	3130.0	99999.0

WORK BENCH ELEVATIONS LISTED FROM PIT TOP TO PIT BOTTOM.

PERIOD	BENCH 1	WIDTH 1
1	99999.0	0.0
2	99999.0	G • C
3	99999.0	0.0
4	99999.0	ð.0
5	99999 <b>.</b> Û	0.0
6	3350.0	250.0
7	3200.0	250.C
8	99999.0	-0.C
9	3100.0	250.C
10	2950.0	250.0

PIT LIMIT ELEVATIONS.

	SECTOR	PIT	ULTIMATE WALL	PUSHBACK
PERIOD	TOP ELEV.	BOTTOM ELEV.	BOTTOM ELEV.	BOTTOM ELEV.
1	3950.	3550.	3950.	3950.
2	3950.	3350.	3950.	3950.
3	3950.	3200.	3950.	3950.
4	3950.	3000.	3950.	3950.
5	3950.	2950.	3950.	3600.
6	3950.	2850.	3950.	3950.
7	3950.	2750.	3950.	3950.
8	3950.	2750.	3950.	3950.
9	3900.	2750.	3900.	3900.
16	3800.	2750.	3800.	3800.

AMOUNT OF ROCK.

PERIOD	TYPE1 ORE	TYPE2 ORE	WASTE
1	Û.	С.	С.
2	Ο.	Ο.	0.
3	Ο.	Ο.	Ű.
4	Ο.	Ο.	0.
5	0.	G.	0.
6	е.	с.	0.
7	0.	0.	0.
8	0.	С.	ε.
9	Ο.	С.	0.
10	0.	С.	С,

ORE GRADE AND COST OF MINING.

	AVERAGE PERC	ENT ORE GRADE	CC	ST OF MINING	
PERIOD	TYPE1 ORE	TYPE2 ORE	TYPE1 ORE	TYPE2 ORE	WASTE
1	0.000	0.000	0.000	0.600	.350
2	0.000	C.000	6.000	Ο,ύΟΟ	.350
3	0.000	0.000	0.000	0.000	.350
4	0.003	6.000	6.000	3.000	.350
5	0.000	0.000	0.000	0.000	.350
6	0.000	0.000	0.000	0.000	.350
7	3.000	0.000	0.000	0.000	.350
8	J. 200	0.000	0.000	0.000	.290
9	0.060	0.000	0.000	0.000	.290
10	6.600	6,000	0.840	0.000	.290

## MISCELLANEOUS INPUT DATA.

.

PERIOD	VALUE 1	VALUE 2	VALUE 3	VALUE 4	VALUE 5
1	0.	Ο.	.376E+ΰ5	Ο.	0.
2	g,	Ο.	.399E+05	0.	Û.
3	Ο.	Ο.	.376E+05	0.	Ο.
4	θ.	0.	.316E+05	0.	Ο.
5	Ο.	0 <b>.</b>	·418E+05	Ο.	С.
6	Ο.	0.	+441E+05	0.	0.
7	0.	0.	•382E+05	0.	ί.
8	Ο.	Ο.	.376E+05	0.	Ο.
9	0.	0.	.494E+05	0.	G.
10	0.	0.	•494E+85	0.	Ũ.

RESULTS	OF	SIMULATION	NUMBER	
		FOR	SECTOR	
			CASE	

## BENEFITS (IN 1000 DOLLAR UNITS). BENEFIT FROM ORE IS NET AFTER COST OF MINING THE ORE

PERIOD	TYPE1 ORE	TYPE2 ORE	USER BENEFIT	MISC. BENEFIT	TOTAL
1	Ο.	0.	Û.	0.	Ο.
2	Ο.	Ο.	Ο.	Û.	Ο.
3	Ο.	Û.	0.	0.	0.
4	0.	G .	Ο.	0.	0.
5	Ο.	Ο.	Ο.	Ο.	Ο.
6	С.	9.	Ο.	Ο.	Ο.
7	Ο.	0.	e.	0.	Ο.
8	ί.	٥.	Ο.	0.	0.
9	С.	0.	Ũ.	0.	Ο.
10	0.	0.	0.	0.	0.

1 2 1

## COSTS (IN 1000 DOLLAR

STRIPPING USER COST 0. PERIOD COST Ο. 1 2 3 0. Ο. Ō. 4567 6. 0. ٥. ٥. 0. 0. Ū. Ο. 8 Ο. с. 9 10 Ο. θ. ΰ. Ο. UNITS)

		COST OF INSI	TABILITY		TOTAL COST
PERIOD	FULL WALL	INTER RAMP	BENCH	WEAK STRATUM	ALL TYPES
1	С.	С.	ΰ.	Ο.	Ο.
2	Û.	86.	0.	0.	8ó.
3	е.	G .	С.	9.	З.
4	с.	26.	С.	0.	2ő.
5	0.	С.	ŋ.	0.	Ο.
6	с.	ę.	0.	0.	٥.
7	Ο.	G.	Ο.	C .	Ο.
δ	G .	С.	С.	Ο.	Ο.
9	0.	е.	С.	<b>C</b> .	Ο.
16	С.	Ū.	۵.	Ο.	Ο.
	PUSHBACK WALL	INSTABILITY CO	DSTS		
1	С.	е.	Û.	Ο.	
2	с.	с.	0.	0.	
3	Ċ.	0.	Ο.	0.	
4	а.	ε.	0.	0.	
5	Ο.	е.	Ο.	0.	
6	G.	с.	0.	Ο.	
7	ΰ.	Ο.	0.	0.	
8	Ο.	Ο.	θ.	0.	
9	Ο.	0.	ΰ.	D .	
10	Ο.	С.	Ű.	D	

INSTABILITY COST TYPES FOR WHICH INSTABILITY HAS OCCURRED.

PERIOD	FULL WALL		I	NT E	ĒR	RI		2	AA	LL	s		BENCH	WEAK STRATUM
1	G	0	Ð	0	Ũ	3	Ð	C	Û	0	e	6	0	0
2	0	9	0	Ū.	0	Ũ	0	G	0	0	G	0	0	ù
3	G	r	ù	û	6	J	0	Ð-	3	G	0	0	ù	0
4	0	9	Ũ	0	Ð	3	0	C	0	Û	0	G	0	Û
5	0	0	0	C	3	0	ũ	C	Ú	3	0	C	0	0
6	0	Û	ນິ	0	C	3	0	0	Û	û	0	0	0	Ū
7	Ċ	0	0	Ū	C	ن	ů,	ũ	0	ŭ	0	3	Ć	U
8	U	0	Э	C	0	9	θ	С	3	Û	ð	Û	0	Û
9	G	υ	Ũ	G	ũ	)	0	0	0	ú	0	Ũ	0	G
10	Ũ	0	0	0	9	Û	0	0	٥	0	ü	C	0	O
PUSH	BACK WALL COST	TYPES												·
1	0	Q	g	C	G	•]	C	£.	3	С	û	0	۵	a
2	0	ũ	0	0	ů	3	0	0	G	J	а	0	0	a
3	C	0	0	ū	0	0	0	۵	3	Û	Э	0	Ď	ũ
4	0	3	G	ü	3	9	Ũ	C	9	ĉ	0	C	0	0
5	ũ	J	0	0	3	0	Û	0	0	G	Ũ	ũ	0	Ō
6	e	G	3	G	ũ	2	U	0	0	ú	Û	5	0	ð
7	0	0	8	Û	C	0	0	C	0	0	0	Ú	0	0
8	0	0	0	ΰ.	ð	3	0	0	Ũ	Û	0	0	0	บ
9	3	3	0	C	C	0	Û	9	6	Û	0	0	0	0
10	ũ	3	0	0	C	3	a	Ŀ	۵	0	Ð	C	C	Ű

NUMBER OF CELLS IN EACH WALL

PERIOD	FULL WALL					INTER	RAN S	MP W/	ALLS				BENCH
1	5	C	.)	ð	5	9	0	0	0	0	0	0	319
2	3	35	Ĵ	0	3	0	0	ນ	0	0	0	0	419
3	2	14	J	G	3	3	0	0	0	0	U	0	539
4	2	30	2	12	8	0	0	บ	0	อ	Û	0	569
<sup>×</sup> 5	2	3	8	0	0	J	0	0	Ũ	0	C	0	599
6	1	3	8	5	0	Ũ	0	0	0	ũ	Ū.	9	659
7	1	2	21	4	ð	9	J.	Ü	Ð	D	0	8	719
8	1	2	53	5	9	3	C	8	0	۵	9	0	767
9	1	2	48	4	J	0	อ	J	G	0	0	0	666
10	1	2	ö	8	0	С	0	Ũ	0	0	0	Ũ	629

Ű Û Ø. Û Ū Û ü Û C θ Ũ Ο. C Ð Ŋ J Q ŋ Ũ G COUNT OF UNSTABLE CELLS PIT WALLS FULL HEIGHT Ο. 15, INTER RAMP SINGLE BENCH 434. WEAK STRATUM Ο. PUSHBACK WALLS Ō. FULL HEIGHT З. INTER RAMP 6. SINGLE BENCH WEAK STRATUM Ο. PRESENT VALUE FOR THE SIMULATION (IN 1000 DOLLAR UNITS) TOTAL BENEFIT = Ο. TOTAL COST = 80.

RESULTS	0F	SIMULATION	NUMBER	2	2
		FOR	SECTOR	ć	2
			CASE	1	L

PUSHBACK WALL CELLS

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PERIOD

BENEFITS (IN 1000 BOLLAR UNITS). BENEFIT FROM ORE IS NET AFTER COST OF MINING THE ORE

PERIOD	TYPE1 ORE	TYPE2 ORE	USER BENEFIT	MISC. BENEFIT	TOTAL
1	C.	0.	Ο.	з.	G .
2	Ο.	Ο.	Ο.	0.	0.
3	Ο.	Ο.	0.	Ο.	G.
4	£.	Ο.	0.	0.	Π.
5	Ο.	0.	Ĵ.	ō.	õ.
6	Ο.	Э.	0.	0.	0.
7	Ο.	Ο.	0.	0.	0
8	0.	0.	0.	0	ō.
9	0.	Ο.	0	0.	6.
10	0.	Ο.	0.	0.	6.

UNITS)

COSTS ()	IN	1000	DOLLAR
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	STRIPPING	USER
PER10D	COST	COST
1	Ο.	Ο.
2	Ο.	θ.
3	0.	0.
4	0.	0.
5	D.	С.
6	0.	Ο.
7	0.	0.
8	٥.	0.
9	Ο.	0.
10	0.	0.

	COS	ST OF INS	TABILITY		TOTAL COST
PERIOD	FULL WALL INT	ER RAMP	BENCH	WEAK STRATUM	ALL TYPES
1	455.	С.	Ð.	0.	455.
2	Ο.	86.	Ο.	0.	86.
3	0.	0.	θ.	Ο.	Ο.
4	Û.	26.	ð.	Ο.	26.
5	0.	0.	Ο.	0.	О.
6	Ο.	Ο.	з.	0.	Ο.
7	Ο.	С.	0.	0.	Ο.
8	0.	Ο.	0.	G .	Ο.
9	с.	ć.	Ĵ.	ŋ.	θ.
10	0.	е.	U.	0.	0.
	PUSHBACK WALL INST	ABILITY C	OSTS		
1	6.	0.	ŋ.	0.	
2	С.	с.	С.	0.	
3	0.	с.	0.	0.	
4	0.	C.	Ó.	0.	
-	•••	<b>U</b> •		<b>U</b> •	

5	6.	З.	0.	Ο.
6	Č.	C.	ΰ.	Ο,
7	0.	е.	Ο.	Ο.
8	С.	0.	٥.	0.
9	Ο.	0.	С.	Ο.
10	С.	0.	J.	Ο.

# INSTABILITY COST TYPES FOR WHICH INSTABILITY HAS OCCURRED.

PERIOD 1 2 3 4 5 6 7 8 9 10	FULL WALL 9 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	INTER       RAMP       WALLS       BENCH         0	WEAK STRATUM G J U O O O O C O O O O O O O
PUSH 1 2 3 4 5 6 7 8 9 10	BACK WALL COST TY G G C C C C G G G G G	PES       0	0 0 0 0 0 0 0 0 0 0 0 0 0 0

NUMBER OF CELLS IN EACH WALL

PERIOD 1 2 3 4 5 6 7 8 9 10	FULL WA11. 5 2 2 2 1 1 1 1 1 1	0 35 14 3 3 2 2 2 2 2	0 0 2 8 8 2 1 5 3 4 8 8	0 0 1 2 5 4 5 4 8	5 3 3 0 0 0 0 0 0 0 0	L NT ER 0 0 0 0 5 0 0 0 0 0 0	RA 0 0 0 0 0 0 0 0 0 0 0	MP W/ 0 0 0 0 0 0 0 0 0 0 0 0 0 0	ALLS 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0	BENCH 319 419 539 569 599 659 719 767 666 629
PUSHE	PUSHBACK WALL CELLS												
	C O O C O C O O O T OF UNSTABLE T WALLS	0 0 30 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	9 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	U 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0 0 0 0
	FULL HEIGHT INTER RÄMP SINGLE BENCH WEAK STRATUM		1 43	1. 7. 6. 0.									
PUS	SHBACK WALLS FULL HEIGHT INTER RAMP SINGLE BENCH WEAK STRATUM			C. 2. C. G.									
PRESE	ENT VALUE FOR Total Benefit Total Cost			LATI 0. 476.	ON ()	IN 10	00	DOLL	AR				UNITS)

RESULTS OF SIMULATION NUMBER 3 FOR SECTOR 2 CASE 1

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BENEFITS (IN 1000 COLLAR UNITS). BENEFIT FROM ORE IS NET AFTER COST OF MINING THE ORE

PERIOD	TYPE1 ORE	TYPE2 ORE	USER BENEFIT	MISC. BENEFIT	TOTAL
1	Ċ.	θ.	0.	0.	θ.
2	Û.	С.	9.	Ο.	0.
3	С.	С.	Ο.	· 0.	Ο.
4	0.	0.	ΰ.	ປ.	6.
5	с.	0.	Ο.	0.	0.
6	Ű.	Ο.	0.	Ο.	Û.
7	0.	Ο,	0.	Ο.	G.
8	6.	с.	Ο.	Ο.	0.
9	0.	0.	0.	Ο.	С.
16	С.	0.	0.	0.	8.

C	OSTS (IN 100	G DOLLAR		UNITS)
	STRIPPIN	G	USER	
PERIO	D COST		COST	
1	0	•	0.	•
2	0	•	Ο.	
3	0	•	Ο.	
4	0	•	С.	
5	C	•	Ο.	
6	0	•	Ο.	
7	Û	•	Ο.	
8	0	•	Ο.	
9	0		Ο.	
10	0	•	Û.	

		COST OF INST	ABILITY		TOTAL COST
PERIOD	FULL WALL	INTER RAMP	BENCH	WEAK STRATUM	ALL TYPES
· 1	Ο.	С.	ņ.,	0.	ο.
2	С.	86.	з.	ŭ.,	86.
3	С.	σ.	Э.	0.	Ο.
4	0.	7126.	Ο.	σ.	7126.
5	G .	Ο.	٥.	Ο.	θ.
6	с.	С.	Ο.	0.	Ο.
7	G.	Θ.	Ο.	Ο.	0.
8	0.	0.	С.	0.	0.
9	Ο.	Ο.	Û.	D.	Ο.
10	Û.	ο.	0.	C.	Ú.
	PUSHBACK WALL I	INSTABILITY CO	STS		
1	0.	0.	٥.	Э.	
2	0.	G.	ο.	0.	
3	с.	6.	0.	0.	
4	0.	6.	0.	Û •	
5	С.		Ο.	0.	
6	0.	0.	<b>÷</b> .	0.	
7	0	0.	с.	Û <b>.</b>	
8	G.	0.	C.	0.	
9	Ο.	с.	Ο.	0.	
10	Û.	0.	а.	0.	

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# INSTABILITY COST TYPES FOR WHICH INSTABILITY HAS OCCURRED.

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PERIOD 1 2 3 4 5 6 7 8 9 10	FULL WALL C 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0		I 9 0 9 0 9 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	NTER 000 000 900 000 000 000 000	RAM 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	P WAU 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	LS 000 000 000 000 000 000 000 000 000 0	0 0 0 0 0 0 0 0	B	ENCH 0. 0 0 0 0 0 0 0 0 0		WEA	K STRATUM 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0
1 2 3 4 5 6 7 8 9 10	ACK WALL COST 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0		0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	9 0 0 0 0 0 9 0 0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0			0 0 0 0 0 0 0 0 0 0			0 0 0 0 0 0 0 0 0 0 0 0 0 0 0
PERIOD 1 2 3 4 5 6 7 8 9 10	FULL WALL 5 2 2 1 1 1 1 1 1 1 1 1 1 1 1	0 35 13 3 3 2 2 2 2 2 2	0 0 2 8 8 21 5 3 4 8 8	0002054548	53300000000000000000000000000000000000	INTE 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	R RA 0 0 0 0 0 0 0 0 0 0	MP W 0 0 0 0 0 0 0 0 0 0	ALLS 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0 0 0	BENCH 319 419 539 569 659 719 767 666 629
PERIOD 1 2 3 4 5 6 7 8 9 10	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	5 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	00050000	0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0 0 0
PIT	OF UNSTABLE WALLS FULL HEIGHT INTER RAMP SINGLE BENCH WEAK STRATUM HBACK WALLS FULL HEIGHT INTER PAMP SINGLE BENCH	CELL	1 43	9. 9. 0. 0. 0.									
	WEAK STRATUM INT VALUE FOR TOTAL BENEFIT TOTAL COST	T HE = =	SIMU	9.	ON (	IN 1	000	DOLL	AR.				UNITS)

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SUMMARY	OF ALL	SIMULATIONS	FOR SECTOR	2
			CASE	1
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AVERAGES AND STANDARD DEVIATIONS (IN 1000 DOLLAR UNITS) FROM ALL SIMULATIONS.

PERIOD 1 2 3 4 5 6 7 8 9 10	AVE. Of	F TOTAL 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.	BENEFITS	STD.	DEV.	OF TOTAL 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.00	BENEFITS
PERIOD 1 2 3 4 5 6 7 6 7 8 9 10		TOTAL 30.31 86.32 55.00 914.47 0.00 56.32 0.00 0.00 0.00	COSTS	STD.		OF TOTAL 113.40 .00 77.78 3138.99 0.00 143.58 0.00 0.00 0.00 0.00 0.00 0.00 0.00	COSTS

INPUT DATA SUMMARY FOR CASE NUMBER 1 SECTOR NUMBER 3
OF CASE 1
WORKING FACE.
BENCHES ARE 50.0 UNITS HIGH
AND 36.0 UNITS WIDE.
POADS ARE 123.0 UNITS WIDE.
BASIC WALL ANGLES. BENCH FACE ANGLE IS 60.7 ULTIMATE WALLO ANGLE AND BOTTOM ELEV. 45.0 4253.
COUNT OF INPUT ITEMS. HAUL ROADS 4 Work benches 1 Probability distr.s 6 PFOB. CISTF.S (WEAK STRATUM) 3

## PROBABILITY DISTRIBUTIONS

## PIT WALL UISTRIBUTION

				н	EIGHTS					
-0.	50.	1C û .	486.	800.	1200.	-0.	-Ū.	-0.	-0.	
					BILITIE					ANGLE
-0.000	-0.00	-6.000	-0.000				-0.000			0.00
-0.00C	-0.000	-0.000	-0.000	-0.80č	-0.000	-0.000	-0.000	-0.000	-0.000	30.00
-0.000	.001	.002	.003	.004	.1164	-0.000	-0.000	-0.330	-0.00u	38.00
-0.00C	•016	.019	•030	.040	•040	-0.000	-0.000	-0.000	-0.000	45.00
-0.000	.109	.118	.130	.150	.150	-0.000	-0,000	-0.000	-0.000	55.00
-0.000	-0.000	-0.000	-9.00C	-0.000	-0.00û	-0.000	-0.000	-0.000	-0.005	90,00

## INSTABILITY COST TYPES FOR DIFFERENT WALLS.

PERIOD	FULL HEIGHT	INTER RAMP WALLS	BENCH	WEAK STRATUM
1	9	9999999999-0-0	- 0	- 0
2	9	9999999999-0-0	-0	- 0
3	9	9999999999-0-0	-0	- 0
4	9	9999999999-0-0	-0	- 0
5	9	9999999999-0-0	-0	- 0
6	9	9999999999-0-0	- 0	- 0
7	9	9999999999-0-0	-0	- 0
8	9	9999999999-0-0	-0	- 0
9	9	9999999999 <del>-</del> 0-0	-0	- 0
10	9	9999999999-6-0	- 0	- 0

## PUSHBACK WALL INSTABILITY COST TYPES

PERIOD	FULL	HEIGHT		١I	475	R	R/	A M F	> I	W AL	.LS	BENCH	WEAK STRATUM
1		8	8	8	8	8	8	8	8	8	8-0-0	-0	-0
2		ő	8	8	8	8	8	8	8	8	8-0-9	-0	- 0
3		8	8	8	8	8	8	8	8	8	8-0-0	- 0	-0
4		8	8	8	8	8	8	8	8	8	8-0-0	-0	-0
5		8	8	8	8	8	8	8	8	8	8-0-0	-0	- 0
6		<b>8</b> ·	8	δ	8	8	8	8	8	8	8-9-0	- ü	- 0
7		8	8	8	8	8	8	8	8	8	8-0-0	- U	-0
8		8	8	8	8	8	8	8	8	8	8-0-0	- 0	-0
9		8	8	8	8	8	8	8	8	8	8-8-9	<b>-</b> J	- 0
10		8	8	8	8	8	8	8	8	8	8-0-0	- 0	- 0

PERIOD	SECTOR WIDTH
1	1405.0
2	1400.0
3	1400.0
4	1400.0
5	1353.0
6	1309.0
7	1350.0
8	1300.0
9	1303.8
10	1400.0

HAUL ROAD ELEVATIONS LISTED FROM PIT TOP TO PIT BOTTOM.

PERIOD	ROADS 1	2	3	4
1	3850.0	3650.0	99999.0	99999.0
2	3825.0	3675 <b>.</b> ū	99999.0	99999 <b>.</b> C
3	3825.0	3675.0	3325.0	99999.0
4	3825,0	3675.0	3300.0	3030.0
5	3825.0	3300.0	99999.0	99999.0
6	3825.0	3025.0	99999 <b>.</b> û	99999 <b>.</b> Ü
7	3825.0	3625.0	99999.0	99999.0
δ	3825.D	3170.6	3950.0	3030.0
9	3850.0	3175.0	3025.0	99999.0
1.0	3825.0	3175.0	3025.0	99999.0

WORK BENCH ELEVATIONS LISTED FROM PIT TOP TO PIT BOTTOM.

PERIOD	BENCH 1	WIDTH 1
1	99999.0	0.0
2	99999.0	0.0
3	99999.0	G . G
4	39.0.0	250.C
5	99999.0	-0.0
6	99999.0	-0.0
7	99999.0	-0.G
8	99999.0	÷ĉ.8
9	99999.0	-0.0
10	99999.0	-ū.9

PIT LINIT ELEVATIONS.

	SECTOR	PIT	ULTIMATE WALL	PUSHBALK
PERIOD	TOP ELEV.	BOTTOM ELEV.	BOTTOM ELEV.	BOTTOM ELEV.
1	3950.	3550.	3950.	3956.
2	3950.	3350 •	3950.	3950.
3	·3950.	3200.	3950.	3956.
4	3950.	3050.	3950.	3950.
5	3950.	3050.	3950.	3600.
6	3950.	2850.	. 3950.	3350.
7	3950.	2750.	3950.	3200.
8	3950.	2750.	3950.	3950.
9	415C.	2750.	4150.	3000.
10	4150.	2750.	4150.	2906.

AMOUNT OF ROCK.

PERIOD	TYPE1 ORE	TYPE2 ORE	WASTE
1	С.	0.	G.
2	0.	С.	С.
3	0.	0.	С.
4	G.	Ο.	С.
5	Ο.	Β.	ũ.
6	G .	C .	Û.
7	С.	Ο.	Ο.
8	<b>G</b> .	0.	0.
9	0.	C .	٤.
10	ε.	0.	<b>ن</b> .

	AVERAGE PERC	ENT ORE GRADE	CC	ST OF MINING	
PERIOD	TYPE1 ORE	TYPE2 ORE	TYPE1 ORE	TYPE2 ORE	WASTE
1	0.000	0.000	0.000	û.000	.350
2	0.000	0.000	0.000	0.000	.350
3	0.000	0,000	0.000	0.000	.350
4	0.000	6.000	0.000	0.000	.350
<sup>.</sup> 5	0.000	0.000	0.000	0.000	.350
6	d.600	0.000	0.000	0.000	.350
7	J.000	0.000	0.000	0.000	,350
8	0.000	0.000	0.000	0.000	.290
9	0.000	0.000	6.000	0.000	.290
10	0.000	0.000	0.000	0.000	.290

### MISCELLANEOUS INPUT DATA.

PERIOD	VALUE 1	VALUE 2	VALUE 3	VALUE 4	VALUE 5
1	0.	Ο.	.376E+05	Ο.	G.
2	0.	0.	.399E+05	0.	0.
3	Ω.	0.	.376E+05	Ο.	0.
4	0.	9.	•310E+05	0.	ΰ.
5	8.	0.	.418E+85	Ο.	0.
6	Ũ.	Ο.	•441E+05	Ο.	Ο.
7	Ũ.	0.	.382E+05	Ο.	θ.
8	0.	<u>9</u> .	.376E+05	0.	0.
9	0.	0.	.494€+05	ΰ.	Ο.
10	Ç.	Ο.	.494E+05	0.	Ũ.

RESULTS	0F	SIMULATION	NUMBER	1
		FOR	SECTOR	3
			CASE	1

# BENEFITS (IN 1000 DOLLAR UNITS). BENEFIT FROM ORE IS NET AFTER COST OF MINING THE ORE

PERIOD	TYPE1 ORE	TYPE2 ORE	USER BENEFIT	MISC. BENEFIT	TOTAL
1	0.	0.	0.	Ű •	Ο.
2	Ο.	Ο.	0.	0.	Ο.
3	С.	Ο.	0.	0.	Ο.
4	Ο.	Ο.	σ.	з.	Ο.
5	Ο.	Ο.	0.	0.	0.
6	Ο.	0.	Ο,	0.	G .
7	Ο.	0.	0.	α.	0.
8	С.	0.	Ο.	Û.	Û.
9	С.	0.	0.	Ο.	0.
10	0.	Ο.	0.	0.	0.

### COSTS (IN 1998 DOLLAR

STRIPPING USER USL. COST 0. PERIOD COST Û. 1 2 0. ΰ. 0. 0. 3 4 5 6 7 0. G. **0**. Č. ٥. 0. 0. ο. 8 Ο. 0. 9 0. Ũ. 10 Ο. Ο.

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UNITS)

		COST OF INS	TABILITY		TOTAL COST
PERIOD	FULL WALL	INTER RAMP	BENCH	WEAK STRATUM	ALL TYPES
1	Ο.	0.	G.	0.	0.
2	Ο.	Ο.	0.	С.	0.
3	Ο.	С.	0.	0.	Ο.
4	Ο.	0.	0.	Ο.	Ο.
5	С.	с.	Ο.	Û.	Û.
6	С.	ε.	С.	C.	0.
7	С.	ŕ.	Ο.	0.	165.
8	Û.	0.	Ο.	0.	Û.
9	Ο.	0.	С.	ο.	0.
10	٥.	0.	Ο.	ũ.	1132.
	PUSHBACK WALL	INSTABILITY C	DSTS		
1	е.	в.	С.	Ο.	
2	0.	6.	J.	Ο.	
3	С.	ί.	э.	Ο.	
4	0.	0.	Ο.	0.	
5	Û.	Ο.	2.	Ο.	
6	Ο.	Ο.	ΰ.	0.	
7	Û,	165.	Ç.	Ο.	
8	Δ.	Ο.	0.	0.	
9	Ο.	Ο.	0.	0.	
10	Ο.	1132.	Ŭ.	0.	

# INSTABILITY COST TYPES FOR WHICH INSTABILITY HAS OCCURRED.

PERIO 1 2	D FULL WALL 7 0	Ū	I / D 0	NTE O D	2R 0 0	R / 0 0	A MF C D	с С	0 0	LL : Ĵ Q	5 0 0	C 0	BENCH 0 0	WEAK STRATUM G G
3	0	0	0	0	Ú O	0	0	3	0	0	0	ີ ວິ 	C	0
4 5	C C	U N	0 6	เ เวิ	บ ก	ม ก	0 0	6 A	u D	u r	u C	ถ	u n	ñ
6	e	Ũ	0	ũ	ŭ	õ	ě	Ũ	õ	Ğ	ã	ñ	r	õ
7	0	Ū	0	0	Ũ	0	0	e	9	G	0	C	C	0
8	Ũ	C	С	G	0	0	0	С	Ũ	9	0	C	C	Ū
9	0	Ĵ	J	С	3	Ũ	0	Ĉ	ĉ	Û	Ð	e	C	Û
16	G	C	0	Ģ	0	0	0	Û	G	C	Û	ņ	Ĺ	0
P	USHBACK WALL COST	TYPES												
1	0	¢.	υ	C	Ü	ð	3	G	ũ	Ĵ	0	Ũ	0	ð
2	Ũ	C	3	G	Ĝ	Û	3	C	Q	S	Э	6	U	0
3	ŋ	S	Ũ	ប	0	6	G	0	C	C	6	C	C	0
4	Ĵ	C	0	0	Ũ	ũ	0	Ũ	0	Ŀ	Û	0	0	0
5	Û	C	Ĵ	G	0	ប៊	Ũ	۵	۵	Ũ	0	C	C	0
6	C	C	0	C	3	0	0	0	Ũ	0	Û	ſ,	Û	Ū
7	C	8	0	G	3	C	ů	C	3	3	3	Ū.	С	0
8	C	C	0	Ũ	0	Ŭ	6	0	0	Ĝ	0	Ĺ	0	Û
9	C	C	0	C	0	0	0	C	Ģ	0	Ũ	J	9	0
10	C	8	0	Ū,	Û	C	3	G	6	ú	3	ē	ũ	0

# NUMBER OF CELLS IN EACH WALL

PER100	FULL WALL					INTER	RA	MP W	ALLS				BENCH
1	4	14	7	14	Û	3	J	ũ	ú	0	0	0	223
2	2	11	9	4	0	0	Q	0	Û	0	0	0	335
3	2	11	9	4	11	0	0	ŋ	0	0	0	Ð	419
4	2	28	19	9	4	6	0	0	0	0	0	ũ	503
5	2	5	5	C	0	Э	ù	ù	Ü	٥	0	Ü	485
6	3	4	7	ū	3	ŋ	Э	0	Ũ	0	Ū	Ű	571
7	3	8	5	G	C	0	0	Ũ	Ð	0	ان	0	647
8	1	10	2	11	65	5	0	Ũ	Û	G	Ð	0	623
9	5	5	3	ប៊	J	0	0	j.	0	ũ	0	ជ	727
10	9	9	3	0	0	3	0	Û	0	Ũ	0	0	783

Ű ü Û G ú Q Û Ŋ Û. Û Û Û Е U Ũ Ð Û Û Ĉ Ü Û Ĵ. COUNT OF UNSTABLE CELLS PIT WALLS Ο. FULL HEIGHT INTER RAMP 16. 492. SINGLE BENCH WEAK STRATUM е. PUSHBACK WALLS U. FULL HEIGHT INTER RAMP 7. SINGLE BENCH 6. 0. WEAK STRATUM PRESENT VALUE FOR THE SIMULATION (IN 1000 DOLLAR UNITS) TOTAL EENEFIT = 0. TOTAL COST = 342.

RESULTS	0F	SIMULATION	NUMBER	2
		FOR	SECTOR	3
			CASE	1

PUSHBACK WALL CELLS

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PERIOD

BENEFITS (IN 1000 DOLLAR UNITS). BENEFIT FROM ORE IS NET AFTER COST OF MINING THE ORE

PER100	TYPE1 ORE	TYPE2 ORE	USÉR BENEFIT	MISC. BENEFIT	TOTAL
1	8.	С.	õ.	0.	Ο.
2	0.	0.	0.	Ũ.	Û.
3	θ.	٥.	0.	0.	Ο.
4	θ.	Ο.	D .	Ο.	D.
5	٥.	Ο.	Ο.	0.	Ο.
6	е.	Ο.	0.	9.	0.
7	Ο.	Ο.	· 0.	Û.	Ο.
8	О.	0.	0.	0.	Û.
9	0.	Ο.	0.	ປັ <b>.</b>	Ο.
10	Ο.	Ο.	Ο.	0.	0.

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CDST	rs (in 1900 doll	AR	UNITS)		
PERIOD 1 2 3 4 5 6 7 8 9 10	STRIPPING COST J. J. J. O. J. J. O. G.	USER COST 0. 0. 0. 0. 0. 0. 0. 0. 0. 0. 0. 0. 0.			x
PERIOD 1 2 3 4 5 6 7 8 9 1C	FULL WAŁL 0. 0. 0. 0. 0. 0. 0. 0. 0. 0.	COST OF INST INTER FAMP C. C. C. C. C. C. C. C. C. C. C. C. C.	BENCH G. O. O. O. O. O. O. O. O. O. O	WEAK STRATUM 0. 0. 0. 0. 0. 0. 0. 0. 0. 0. 0. 0. 0.	TOTAL COST All TYPES 0. 0. 0. 0. 0. 0. 0. 0. 0. 0. 0. 0.
1 1 2 3 4 5 6 7 8 9 10	¢.	0. INSTABILITY CO 0. 0. 0. 0. 0. 0. 0. 0. 0. 0. 0. 0. 0.	J.	0 . 0 . 0 . 0 . 0 . 0 . 0 . 0 .	0.

# INSTABILITY COST TYPES FOR WHICH INSTABILITY HAS OCCURRED.

PERIOD 1 2 3 4 5 6 7 8 9 10	FULL WALL C C C C C C C C C C C C	050000000000000000000000000000000000000	11 0 0 0 0 0 0 0 0 0 0 0	10000000000000000000000000000000000000	R 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	R 1 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	A MF 0 0 0 0 0 0 0 0 0		NAI 0 0 0 0 0 0 0 0 0		S 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	C 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	3 E NCH 0 0 0 0 0 0 0 0 0 0 0 0 0	WEAK STRATUM 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0
PUSHB/ 1 2 3 4 5 6 7 8 9 10	ACK WALL COST 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	TYPES 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	00000000000000000000000000000000000000	002000000000000000000000000000000000000	0 0 0 0 0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0		0 0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0

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NUMBER OF CELLS IN EACH WALL

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PERIOD 1 2 3 4 5 6 7 8 9 10	FULL WALL 4 2 2 2 2 3 3 1 5 9	14 11 28 5 4 8 10 5 9	9 19 5 7 5 2 1 0	4 0 4 11 9 4 0 0 0 0	ນ 0 - 1 - 0 - 0 - 0 - 0 - 0 - 0 - 0 - 0	RAI 0 0 0 0 0 0 0 0 0	MP WAL 0 0 0 0 0 0 0 0 0 0 0 0		ŭ 0 0 0 0 0 0 0 0	9 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0	BENCH 223 335 419 503 485 571 647 623 727 783
PUSH	BACK WALL CELI	_ S,										
PERIOD 1 2 3 4 5 6 7 8 9 10	C 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	0 0 11 10 11 0 4 4	0 0 6 3 2 0 2	0 0 0 0 0 0 0 0 0 0 0 0 9 52 9 11		0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0 0	9 0 0 9 0 9 0 0	000000000000000000000000000000000000000	0 0 0 0 0 0 0 0 0 0 0
COUN	I OF UNSTABLE	CELLS	;									
PUS	T WALLS FULL HEIGHT INTER RAMP SINGLE BENCH WEAK STRATUM SHBACK WALLS FULL HEIGHT INTER RAMP SINGLE BENCH WEAK STRATUM ENT VALUE FOR TOTAL BENEFI TOTAL COST			TION 0. 3.	(IN 10		DOLLAI	٦				UNITS)
	ULTS OF SIMULA	FOR	NUMBE SECTO GAS	२	उ उ 1							
BENEF PERIOD 1 2 3 4 5 6 7 8 9 10	FITS (IN 1000 BENEFIT FROM TYPE1 ORE 0. 0. 0. 0. 0. 0. 0. 0. 0. 0. 0. 0. 0.	1 ORE	IS NE	T AFT		τ 0	FMINI				U 0. 0. 0. 0. 0. 0. 0. 0. 0.	-

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TOTAL COST

COS	TS (IN 1000 DOLL	AR	UNITS)	
	STRIPPING	USER		
PERIOO	COST	COST		
1	û •	0.		
2	Û.	Ο.		
3	J.	Ο.		
4	0.	Ο.		
5	0.	δ.		
6	0.	Ο.		
7	Ο.	θ.		
8	Q.	э.		
9	0.	0.		
10	а.	0.		
PERIOD	FULL WALL	COST OF INS Inter Ramp	TABILITY BENCH	WEAK STRATUM
1	0.	Ĉ.	Ο.	Ο.
2	0.	θ.	С.	υ.
3	٥.	е.	Ü.	0.
4 5 6	0.	С.	0.	0.
5	Ο.	0.	0.	Û.
6	0.	C.	Ω.	Ο.
7	Ç.	Q.	Û.	υ.
8	Q .	9.	с.	0.
9	Û.	0.	9.	0.
10	0.	Ĵ.	Q.	Ο.
	PUSHBACK WALL	INSTABILITY C	OSTS	
1	G •	е.	Q.	0.
2	Ő.	Ŭ.	0.	0.

2	0.	С.	Ο.	Ο.
3	0.	Ο.	С.	Ο.
4	ΰ.	0.	Ç.	Ο.
5	0.	Ο.	С.	Ο,
6	0.	٤.	С.	Ο.
7	0.	6.	ć.	Ũ.
8	. ن	Ο.	Ú.	G.
9	С.	ñ.	ů.	Ο.
10	ũ.	G.	٥.	0.

# INSTABILITY COST TYPES FOR WHICH INSTABILITY HAS OCCURRED.

PERIOD 1 2 3 4 5 6 7 8	FULL WALL 6 0 0 0 0 0 3 0 0 3 0	0 0 0 0 0 0 0 0 0 0	1 0 0 0 0 0 0 0 0 0 0		R 2 0 6 0 0 1 0 0	Reacterer	A MF 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0			S 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	00000000	BENCH 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	WEAK	STRATUM 0 0 0 0 0 0 0 0 0 0
9 10	0 S	C r	0	0 6	១ ព	Ű	0 n	C D	20	0 0	0 2	0 C	0		ե 6
	BACK WALL COST TH		•	0	-	5	6	C	0	2	J	0	c.		0
1	U	U r	1	9 6	U n	ີ ກ	ม ก	r r	0	J n	U n	0	G		U C
2	U r	r r	- U - 5	e e	0 0	۲. م	с 3	г Г	ă	u n	ф .1	ti	с С		0 N
U L	r	5	ĩ	5	õ	õ	5	Ē.	8	à	ñ	5	p		6
4	Ċ	3	3	r	c.	8	ć	ñ	0	ui.	ĩ	a	C N		ñ
é é	n	ů.	n	6	n	õ	ð	ñ	a	-ñ	ā	ŕ	n		5
7	õ	č	ğ	č	č	ä	ĕ	ŭ	ŋ	ŭ.	õ	õ	õ		ō
, 8	r	- 11	0	÷.	ñ	0	r	ē	â	r	5	Ċ	0		Ò
q	Ğ	č	é	Ē	õ	õ	ē.	ē	3	ີ່ປ	ō	ċ	Ō		Ĝ
10	n N	ũ	ð	C	ŝ	ŝ	ŝ	Ō	Ĵ	Ũ	Ċ	Ĉ	0		0

NUMBER OF CELLS IN EACH WALL

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PERIOD 1 2 3 4 5 6 7 8 9 10	FULL WALL 2 2 2 2 3 3 3 1 5 9	11 11 28 1 5 4 8 10 5	7     14       9     4       9     9       5     0       7     0       5     1       1     0	9 11 4 0 0 6 5 0 0	INTEF 0 3 6 0 0 5 0 0 0	E RA 0 0 0 0 0 0 0 0 0 0 0 0	MP WA1 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	LLS 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	BENCH 223 335 419 503 485 571 647 623 727 783
PUSH	BACK WALL CELL	.s										
PERIOD 1 2 3 4 5 6 7 8 9 10		0 0 11 10 11 0 4	0 0 0 0 1 0 6 0 3 0 2 9 2 9	0 0 0 0 0 52 11	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0
COUN	T OF UNSTABLE	CELLS										
PI	T WALLS FULL HEIGHT INTER RAMP SINGLE BENCH WEAK STRATUM		0. 17. 494. 0.									
PU	SHBACK WALLS FULL HEIGHT INTER RAMP SINGLE BENCH WEAK STRATUM		0. 5. 0.									
PRES	ENT VALUE FOR TOTAL BENEFIT TOTAL COST		YULATI 0. 0.		IN 1(	00	DOLLA	R				UNITS)
	MARY OF ALL SI				CASE	===		1				
					=		<b>.</b>		NITS	) FR	014 A	LL SIMULATIONS.
AVER: PERIOD	AGES AND STAND						- · · ·		RENE	· C T T C	•	
PERIOD 1 2 3 4 5 6 7 8 9 10	AVE. OF 101A 0.00 0.00 0.00 0.00 0.00 0.00 0.00		-112	51	υ. υε	. V •	OF TO1 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.	0 0 0 0 0 0 0	BENE	r 115		

PERIOD	AVE. OF TOTAL	COSTS	STD. DEV.	OF TOTAL COSTS
1	6.00			0.00
2 3	0.00			0.00
3	0.60			0.00
4	0.60			0.00
5	0.0ŭ			0.00
6	11.60			41.16
7	22.00			56.09
8	ũ.CQ			0.00
9	9 <b>.</b> 00			3.00
16	150.90			384.72

CASE SUMMARY FOF CASE NUMBER 1 FOR THE ENTIRE PIT FOR ALL SIMULATIONS (AMOUNT IN THOUSAND DOLLAR UNITS)

PRESENT	VALUE	٥F	TCTAL	BENEFIT	FOR	SIMULATIONS	1	THRU	15
198034 198034 198034	•	198	3334. 3334. 3034.	1980 1980 1980	34.	198034. 198034. 198034.		1980 1980 1980	34.
PRESENT	VALUE	0F	TOTAL	COST	FOR	SIMULATIONS	1	THRU	15
91348. 90986 91182	•	95	952. 961. 1211.	949 950 998	86	90581. 91253. 92634.		910 910 953	22.

SUMMARY OF BENEFITS AND COSTS FOR CASE 1
AVERAGE PRESENT VALUE OF BENEFITS 198634.

Э.	STANDARD DEVIATION OF BENEFITS
92232.	AVERAGE PRESENT VALUE OF COSTS
1844.	STANDARD DEVIATION OF COSTS

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ANY PIT IN THE SOUTHWEST, 45 DEGREE INTERRAMP DESIGN

STARTING DATE IS ANY TIME

VARIABLES FIXED FOR ALL SECTORS.

TYPE1 ORE PERCENT RECOVERY	.860
TYPE2 ORE PERCENT RECOVERY	0.000
PRICE PER TON OF TYPE1	1280.00
PRICE PER TON OF TYPE2	1280.00
VOLUME OF ORE (CUBIC FEET PER TON )	12.50
VOLUME OF WASTE (CUBIC FEET PER TON )	11,50
TOTAL LIFE OF NINE (NUMBER OF PERIODS)	10
INTEREST RATE PER PERIOD	.15
NUMBER OF SIMULATIONS	15
FLAGS	
USER BENEFIT ROUTINE FLAG	- 3

•	USER COST ROUTINE FLAG	- 0
	MAGNETIC TAPE WRITE FLAG	1

UNITS OF MEASURE USED IN PRINTING OUTPUT NOTE....IT IS INCUMBENT UPON THE USER TO INPUT DATA IN A CONSISTENT SYSTEM OF UNITS. THE UNIT NAMES LISTED HERE ARE USED ONLY FOR LABELING PRINTED OUTPUT.

LINEAR MEASURE	FOOT
VOLUME	CUBIC FEET PER TON
WEIGHTO ORE/WASTE	TON
METAL/MINERAL	TON
ANGLES	DEGREE
INTEREST RATE	PERCENT
MONEY	DOLLAR

SECTOR NUMBER 1 OF CASE 2 WORKING FACE. 50.0 UNITS HIGH 20.0 UNITS WIDE. BENCHES ARE AND ROADS ARE 120.0 UNITS WIDE. BASIC WALL ANGLES. 60.0 BENCH FACE ANGLE IS ULTIMATE WALLO ANGLE AND BOTTOM ELEV. 45.0 4250. COUNT OF INPUT ITEMS. HAUL ROADS 4 WORK BENCHES С PROBABILITY DISTR.S 6 PROB. CISTR.S (WEAK STRATUM) ß PROBABILITY DISTRIBUTIONS PIT WALL DISTRIBUTION HEIGHTS -0. 50. 100. 400. 800. 1200. -0. -0. -0. PROBABILITIES -0.000 - 3.000 - 0.0-0.090 - 0.000 - 0.000 - 0.000 - 0.000 - 0.000 - 0.000 - 0.000 - 0.000 - 0.000-0.000, 0.39, 0.36, 0.12, 0.07, 0.02, -0.000, -0.000, -0.000, -0.000, -0.000-0.000 .432 .418 .198 .142 .086 -0.000 -0.000 -0.000 -0.000 -0.000 .585 .598 .575 .413 .251 -0.000 -0.000 -0.000 -0.000 -0.000 -0.000 -0.000 -0.000 -0.000 -0.000 -0.000 -0.000 INSTABILITY COST TYPES FOR DIFFERENT WALLS. INTER RAMP WALLS WEAK STRATUM PERIDD FULL HEIGHT BENCH 1 9 9999999999-0-0 -0 9999999999-0-0 -0 г G 3 9 9 9 9 9 9 9 9-0-0 - J 9 9 9999999999-0-0 - 0 4 9 -0 5 9 9999999999-0-0 -0 6 9 9999999999-0-0 9999999999-0-0 - ປີ 7 q 8 9 9999999999-0-0 - 0 99999999999-0-0 -0 q 9 10 q 9999999999-0-0 - 0 PUSHBACK WALL INSTABILITY COST TYPES INTER RAMP WALLS BENCH WEAK STRATUM PERIDD FULL HEIGHT 1 8 8 8 8 8 8 8 8 8 8 8 - 0 - 0 -0 8 8 8 8 9 8 8 8 8 - 0 - 0 -0 г 8 3 8 8 8 8 8 8 8 8 8 8 -0 -0 - Ú 8 8 8 8 8 8 8 8 8 8 8 - 0 - 0 -3 4 ά 8 8 8 8 8 8 8 8 8 **- 0 - u** -0 5 8 8 8 8 8 8 8 8 8 8 - 0 - 0 6 8 - 0 -3 -0 7 8 8 8 8 -0 9 10 8 - 3

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ANGLE

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36,00

38.00

45.00 55.00 96.00

PERIOD	SECTOR WIDTH
1	2750.0
2	2800.0
3	2800.0
4	2800.0
5	2603.0
6	28Üj.Ü
7	2800.0
8	2800.0
9	2680.0
10	230ú.0

HAUL ROAD ELEVATIONS LISTED FROM PIT TOP TO PIT BOTTOM.

PERIOD	ROADG 1	2	3	4
1	3750.0	99999.0	99999.0	99999.0
2	3675.0	99999.8	99999.0	99999.0
3	3750.0	3750.0	3280.0	99999.0
4	4056.0	375J.C	3250.0	99999 <b>.</b> 0
5	4050.0	3725.0	3300.0	3250.0
6	3975.0	3720.0	3275.0	3250.0
7	3975.0	3725.0	3300.0	3250.6
8	3975 <b>.</b> Ú	3700.6	3300.0	3250.0
9	3975.0	3700.E	3275.0	3250.0
10	3975.0	3700.0	3275.0	3250.6

# PIT LIMIT ELEVATIONS.

	SECTOR	PIT	ULTIMATE WALL	PUSHBACK
PERIOD	TOP ELEV.	BOTTOM ELEV.	BOTTOM ELEV.	BOTTOM ELEV.
1	3869.	3550.	3800.	3800.
2	4000.	3400.	4JCO.	4000.
3	4000.	3150.	4000.	4000.
4	4150.	3950.	4150.	4156.
5	4150.	3050.	415 <b>ü</b> .	4150.
6	4150.	2850.	4150.	3800.
7	4150.	2750.	4150.	3600.
8	4150.	2750.	4150 <b>.</b>	3400.
9	4156.	2750.	4150.	3150.
10	4250 <b>.</b>	2750.	4250.	2950.

AMOUNT OF ROCK.

PERIOD	TYPE1 ORE	TYPE2 ORE	WASTE
1	328530660.	Ο.	44667000.
2	32850000.	0.	51200000.
3	32850000.	Ο.	51754000.
4	32650000.	Ο.	51004000.
5	32850000.	٤.	54365000.
6	32850000.	С.	52643000.
7	32850060.	е.	53900000.
8	328590000.	е.	52122000.
9	32850060.	С.	50606000.
10	32850600.	0.	47250000.

### ORE GRADE AND COST OF MINING.

	AVERAGE PERC	AVERAGE PERCENT ORE GRADE		COST OF MINING		
PERIOD	TYPE1 ORE	TYPE2 ORE	TYPE1 ORE	TYPE2 ORE	WASTE	
1	•450	C.866	3,810	<b>0.00</b> 0	.350	
2	.460	0.000	3.850	ũ. 000	.353	
3	.440	0.300	3.700	e.cou	.350	
4	• 44 f	6.000	3.900	0.000	.350	
5	.476	0.000	3,900	0.682	.35û	
6	• 47 ù	6.336	3.830	0.000	.350	
7	• 450	C.000	3.790	0.000	.350	
8	.479	5,005	4.030	0.00	.295	
9	.520	C.00C	4.220	9.600	.290	
10	.520	0.300	4.22)	0.000	.290	

### MISCELLANEOUS INPUT DATA.

PERIOD	VALUE 1	VALUE 2	VALUE 3	VALUE 4	VALUE 5
1	Ο.	J .	.376E+05	Û.	ΰ.
2	Û.	g .	<b>.</b> 399E+05	<u>e</u> .	Ο.
3	<u>c</u> .	Ο.	.376E+05	6.	0.
4	ε.	Ο.	.310E+ú5	0.	G .
5	ΰ <b>.</b>	0.	•418E+G5	ņ.	G .
6	ΰ.	Ο.	•441E+05	β.	ē.
7	G.	0.	.382E+05	С.	ē.
8	Ĵ.	э <b>.</b>	.376E+05	Ο.	Ο.
9	0.	0.	•494E+₿5	Ο.	С.
10	C.	0.	.494 <b>č</b> ŧ05	0.	0.

RESULTS	0F	SIMULATION	NUMBER	
		FOR	SECTOR	
			CASE	

# BENEFITS (IN 1000 DOLLAR UNITS). BENEFIT FROM ORE IS NET AFTER COST OF MINING THE ORE

PERIOD	TYPE1 ORE	TYPE2 ORE	USER BENEFIT	MISC. BENEFIT	TOTAL
1	37567.	З.	0.	0.	37567.
2	39869.	0.	0.	0.	39869.
3	37565.	С.	0.	Ο.	37565.
4	30995.	C .	ນິ 🖕	0.	30995.
5	41843.	0.	0.	0.	41843.
6	44143.	0.	0.	0.	44143.
7	38224.	٥.	Э.	0.	38224.
8	37573.	Û.	Û.	0.	37573.
9	49412.	0.	0.	Ũ.	49412.
10	49412.	Ο.	0.	0.	49412.

1 1 2

COSTS (IN 1900 DOLLAR

	STRIPPING	USER
PERIOD	COST	COST
1	15633.	8.
2	17920.	Ο.
3	18114.	0.
4	17851.	0.
5	18923.	Ο.
6	18+25.	ΰ.
7	18865.	Ο.
8	15115.	0.
9	14676.	Ο,
18	13703.	ວ.

# UNITS)

113

		COST OF INS	TABILITY		TOTAL COST
PERIOD	FULL WALL	INTER RAMP	BENCH	WEAK STRATUM	ALL TYPES
1	922.	Β.	Ο.	` 0.	16556.
2	2656.	Ο.	0.	0	20576.
3	0.	777.	0.	0.	18891.
4	0.	883.	0.	0.	18734.
5	0.	78.	0.	0.	19001.
б	C .	5455.	Ο.	0.	23880.
7	2665.	Ο.	0.	0.	22602.
8	2583.	0.	0.	0.	18089.
. 9	489.	0.	Ŭ.	0.	15568.
10	0.	0.	8	0.	14604.
	PUSHBACK WALL	INSTABILITY C	OSTS		
1	. 0.	0.	0.	0.	
2	Ο.	Ο.	0.	0.	
3	С.	0.	0.	0.	
4	0.	0.	0.	. 0.	
5	Ο.	Β.	0.	0.	
6	δ.	0.	Ο.	8.	
7	0.	471.	Ο.	0.	
8	0.	391.	Ο.	0.	
9	0.	403.	0.	0.	
10	٥.	962.	Ο.	0.	

# INSTABILITY COST TYPES FOR WHICH INSTABILITY HAS OCCURRED.

PERIOD 1 2 3 4 5 6 7 8 9 10	FULL WALL 9 0 0 0 0 9 9 9 9	INTER 0 0 0 0 0 0 9 0 0 9 9 9 0 0 9 9 0 0 9 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	RAMP       WALLS         0       0       0       0       0       0       0         0       0       0       0       0       0       0       0       0         0       0       0       0       0       0       0       0       0       0         0	BENCH 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	WEAK STRATUM 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0
PUSHE 1 2 3 4 5 6 7 8 9 10	BACK WALL COST C C C C C C C C C C C C C C C	TYPES 0 0 0 0 0 0 0 0 8 8 0 0 8 8 0 0 8 8 0 0 8 8 0 0	$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	6 6 0 0 0 0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0

# NUMBER OF CELLS IN EACH WALL

PERIOD	FULL WALL					INTER	R RAI	MP WI	ALLS				BENCH
1	11	55	0	0	0	1 iz	0	0	0	. 3	0	0	274
2	5	9	0	0	Ŋ	10	0	0	0	0	0	0	671
3	3	11	б	Ű	22	ũ	0	0	0	0	٥	Ũ	951
4	3	28	9	6	14	0	0	0	Û	ü	ġ	8	1231
5	2	26	8	6	52	13	8	0	0	0	а	0	1143
6	3	35	б	112	7	3	0	0	ŋ	0	a	ú	1455
7	3	9	56	6	Ū	ย	0	Ũ	0	0	0	0	1567
8	4	28	56	6	0	0	٥	0	0	0	0	0	1567
9	7	0	0	0	ŋ	7	0	0	0	0	9	0	1455
10	12	0	ΰ	0	U	12	0	0	0	il	ធ	0	1379

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PERIOD 1 G 0 ð 0 0 9 8 0 0 8 a ũ 2 3 0 0 Û 0 0 Ũ 8 Ü 0 0 0 3 C Ũ 0 0 J 0 0 0 0 0 0 0 4 0 Û 3 0 Û 0 Э ŋ 0 0 Ũ 0 0 0 ŋ 5 0 8 0 Û Ũ 0 0 0 0 ß 16 16 ٥ 3 Û ป 0 Ð 0 0 ۵ 6 16 11 16 10 8 22 7 0 3 0 Ũ 0 0 Ũ 0 8 0 9 0 0 0 0 D Ó ð. ü 9 0 Û, 0 9 ü 15 6 104 25 Ũ 0 ŋ 10 0 J) 0 0 0 û 5 92 8 8 8 u COUNT OF UNSTABLE CELLS PIT WALLS FULL HEIGHT 12. INTER RAMP 145. 348. SINGLE BENCH WEAK STRATUM Θ. PUSHBACK WALLS 0. FULL HEIGHT 189. INTER RAMP 0. SINGLE BENCH WEAK STRATUM Ο. PRESENT VALUE FOR THE SIMULATION (IN 1600 DOLLAR UNITS TOTAL BENEFIT = 198034. TOTAL COST = 95078.

RESULTS	0F	SIMULATION	NUMBER	2
		FOR	SECTOR	1
			CASE	2

PUSHBACK WALL CELLS

### BENEFITS (IN 1000 DOLLAF UNITS). BENEFIT FROM ORE IS NET AFTER COST OF MINING THE ORE

PERIOD	TYPE1 ORE	TYPE2 ORE	USER BENEFIT	MISC. BENEFIT	TOTAL
1	37567.	Ο.	Ο.	Ο.	37567.
2	39869.	0.	0.	0.	39869.
3	37565.	Ο.	ο.	ũ.	37565.
4	30995.	С.	0.	0.	30995.
5	41843.	0.	Ū.	0.	41843.
6	44143.	ŋ.	Ο.	0.	44143.
7	38224.	Ο.	0.	Ĵ.	38224.
8	37573.	Ο.	0.	0.	37573.
9	49412.	э.	Э.	ð.	49412.
10	49412.	с.	0.	Ο.	49412.

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C	OSTS (IN 1900	DOLLAR		UNITS)		
PERIO 2 3 4 5 6 7 8 9 10	STRIPPING D COST 15633. 17920. 18114. 17851. 18923. 18425. 18865. 15115. 14676. 13703.		USER COST 0. 0. 0. 0. 0. 0. 0. 0. 0. 0. 0. 0. 0.			
			COST OF IN	STABILITY		TOTAL COST
PERIO	D FULL WA		NTER RAMP	BENCH	WEAK STRATUM	ALL TYPES
1	46		Ω.	G.	С.	16095.
1 2 3	132		е.	0.	Ο,	19248.
	1	0.	583.	Ο.	Ο.	18697.
4 5 6 7		0.	1100.	0.	- 0.	18951.
5		0.	42.	Ο.	Ο.	18965.
6		J.	5455.	G .	Ο.	23880.
7	266		з.	Ο.	0.	22017.
8	258	3.	Ο.	ΰ.	Ο.	18064.
9	195	6.	θ.	Ο.	Ο.	16985.
10		6.	0.	0.	G .	14488.
	PUSHBACK	WALL IN	STABILITY	COSTS		
1		0.	0.	C.	0.	
1 2 3		0.	0.	Ū.	0.	
3		0,	ę.	Ŭ.	0.	
4		0.	Ο.	ē.	0.	
5		0.	0.	С.	0.	
6		0.	0.	Ĵ.	0.	
7		0.	487.	0.	0.	
7 8	ł	6.	365.	с.	0.	
9		0.	353.	0.	0.	
10		0.	786.	θ.	0.	

# INSTABILITY COST TYPES FOR WHICH INSTABILITY HAS OCCURRED.

PERIOD	FULL WALL		т	NT	ER	R	ΔΜ	<b>,</b>	i A h	LE	s .		BENCH	WEAK STRATUM
1	9	G	ē	6	0	0	0	0	0	a	้ข้	S	0	0
2	9	Ĺ	0	e	6	0	0	0	6	8	a	Ō	0	0
3	n	ß	q	ñ	٨	5	n	ā	n	ព	n.	6	ĥ	ñ
4	õ	ą	á	ğ	õ	ñ	ñ	õ	õ	õ	ñ	ñ	Č.	ů ů
5	0	é	ģ	ģ	ß	ā	G	n	a	9	ð	Ō	n	6
6	Ğ	9	á	ó	õ	ŭ	đ	G	0	ā	ā	ñ	1	0
7	9	Ó	ŋ	ō	ō	ů	đ	â	ŭ	ជ័	đ	õ	n	0
8	ģ	, p	ñ	ñ	ñ	ñ	ñ	c	ñ	n	ō	ถ	n	0
q	q	2	3	n	n	8	a	ā	õ	ស	ñ	ā	ñ	n o
10	é	G	ñ	õ	Û	ñ	ñ	ñ	ũ	ถ	ñ	ā	ñ	ñ
	-	•	-	-	•	-	-	-	-			-	-	v
PUSHE	BACK WALL COST	TYPES											a	
1	0	0	Ũ	0	Ű	Û.	0	G	0	0	Ũ	Û	0	0
2	Ū	ទ	÷	ũ	Q	0	0	C	Ø	6	0	0	0	0
3	0	G	3	Û	Ū	J	0	Û	0	0	۵	6	G	0
4	C	Û	Ð	C	ß	0	C	ũ	0	С	ป	Ç	0	0
5	0	0	Ũ	0	Û	0	0	8	0	0	0	C	0	Ũ
6	C	8	0	C	ß	Ũ	8	C	Û	Э	จั	C	0	0
7	G	3	8	2 ·	0	Û	0	Ũ	0	0	U	C	C	0
6	0	8	8	Ũ	Û	ä	3	G	ŋ	Ð	0	C	0	0
9	Ç	8	8	Û	C	8	Ð	0	Ũ	0	٥	0	0	8
10	0	8	8	£.	0	0	Û	0	G	G	0	ð	Ō	Ó

FULL WALL INTER RAMP WALLS Э J ē Ŭ Û Э ü Û, - 0 ß Û n. C Û Ũ 6 112 -7 Û ũ ΰ 9 56 £, Û Û Ð ú Ð ß ũ ú Ĝ Э ß Û Ð, PUSHBACK WALL CELLS PERIOD С ŋ G ŋ Ü Û G ü Û Ú C Ü Ũ S Ũ J. I) Ċ ũ Ó Э Ū Ō Ó a n Û C C ធ Ũ Û Ç Û C ų] J i Ð U Û û ů Ũ Ü Û G 6 134 Ũ ũ Ũ a û COUNT OF UNSTABLE CELLS PIT WALLS 10. FULL HEIGHT INTER RAMP 143. SINGLE BENCH 348. WEAK STRATUM е. PUSHBACK WALLS С. FULL HEIGHT INTER RAMP 164. SINGLE BENCH Ο, WEAK STRATUM ĉ. PRESENT VALUE FOR THE SIMULATION (IN 1000 DOLLAR UNITS) TOTAL BENEFIT = 198034. TOTAL COST = 94022. . RESULTS OF SIMULATION NUMBER FOR SECTOR 

# NUMBER OF CELLS IN EACH WALL

PERIOD

#### BENEFITS (IN 1000 OOLLAR UNITS). BENEFIT FROM ORE IS NET AFTER COST OF MINING THE ORE

CASE

PERIOD	TYPE1 ORE	TYPE2 ORE	USER BENEFIT	MISC. BENEFIT	TOTAL
<b>1</b>	37567.	Ο.	0.	D.	37567.
2	39869.	е.	0.	υ.	39869.
3	37565.	Э.	0.	Ο.	37565.
4	30995.	٥.	Ο.	Э.	30995.
5	41843.	٥.	Ο.	θ.	41843.
6	44143.	J.	0.	0.	44143.
7	38224.	0.	0.	0.	38224.
δ	37573.	J.	υ.	Э.	37573.
9	49412.	э.	э.	0.	49412.
10	49412.	۵.	0.	Ŭ <b>.</b>	49412.

BENCH

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# COSTS (IN 1000 DOLLAR UNITS)

PERIOD 1 2 3 4 5	STRIPPING COST 15633. 17920. 18114. 17851. 18923.	USER GOST 0. 0. 0. 0.
6 7	18425. 18865.	· 0•
8	15115.	0.
9 1G	14676. 13703.	0. 0.

		COST OF INS	TABILITY		TOTAL COST
PERIOD	FULL WALL	INTER RAMP	BENCH	WEAK STRATUM	ALL TYPES
1	1614.	0.	· 0.	0.	17247.
2	1328.	с.	0.	Ο.	19248.
3	Ο.	ε.	ΰ.	0.	18114.
4	Ο.	614.	Ο.	Ο.	18465.
5	Π.	114.	ΰ.	0.	19037.
6	3329.	Ο.	Ο.	0.	21754.
7	Β.	1017.	Ο.	Ő.	20369.
e	1291.	0.	θ.	Ο.	16797.
9	1467.	σ.	Ű.	0.	16483.
10	С.	0.	ΰ.	0.	14566.
	PUSHBACK WALL	INSTABILITY CO	DSTS		
1	С.	G.	Ο.	Ű.	
2 3	0.	Ο.	Ο.	Ο.	
3	Β.	С.	· 0.	0.	
4	С.	Ο.	ΰ.	0.	
5	С.	е.	ΰ.	0.	
6	Ο.	0.	0.	0.	
7	. 0.	487.	ð.	0.	
8	Ο.	391.	0.	С.	
9	9.	340.	G.	ΰ.	
10	ĉ.	863.	0.	0.	

# INSTABILITY COST TYPES FOR WHICH INSTABILITY HAS OCCURRED.

PERIOD 1	FULL WALL 9	ປີ	11 9	NT I O	ER G	R / 0	AMF O	، ۲	A h ŭ		s ŋ	0	BE NCH D	WEAK STRATUM J
2	9	Ú	0	0	Ģ	Э	0	C:	0	0	6	0	0	0
3	C	Ŭ	ជ	0	0	0	ü	Û	0	0	0	5	0	0
4	0	9	9	9	0	0	0	Ũ	0	0	Û	0	C	G
5	0	0	9	9	Û	0	0	0	۵	0	0	0	0	Ũ
6	9	Û	9	Û	0	0	0	C	Ð	0	0	0	C	G
7	0	ũ	9	C	G	9	ù	G	0	G	Ũ	Ü	0	Э
8	9	C	3	£	0	Û	0	C	0	0	Û	0	0	0
9	9	ប	Q	Û	Û	0	0	0	0	G	J	0	0	0
16	0	C	0	C	Û	0	Û	0	Ũ	0	0	ŋ	Û	0
PUSH	BACK WALL COS	T TYPES												
1	0	Ũ	0	0	C	9	0	Û	Ð	G	Ü	C	Q	Ũ
2	ŋ	C	0	C	0	0	ŋ	Ū	Ũ	G	0	0	C	0
3	0	Ũ	ŋ	e	Û	Ũ	0	0	0	0	G	0	0	û
4	6	C	J	C	Û	Ü	0	6	Û	0	Û	C	0	0
5	0	ប	Ĵ	0	0	Э	0	Q	6	0	0	ĉ	0	0
6	G	C	8	0	C	0	C	0	0	Û	Û	0	0	0
7	0	8	8	Û	8	ũ	9	0	ú	G	0	0	Ũ	Ũ
8	C	8	8	3	0	ŋ	ŋ	Ũ	Ũ	Ű	3	ŋ	0	0
9	٥	8	8	0	0	Ú,	Û	Ũ	0	Û	ŋ	Q	0	0
10	Ü	8	8	C	8	0	Q	C	C	C	J	0	Ċ	0

NUMBER OF CELLS IN EACH WALL

PERIOD 1 2 3 4 5 6 7 8 9 10	FULL WALL 11 5 3 2 3 3 4 7 12	55 9 11 28 26 35 28 0 0	0 6 9 8 5 6 5 6 0 3	0 0 6 112 6 0 0 0	0 22 14 52 7 0 0 0 0	INTER 14 10 13 13 0 7 12	RA 0 0 0 0 0 0 0 0 0 0	MP W/ 0 0 0 0 0 0 0 0 0 0 0 0	ULLS 0 0 0 0 0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0	BENCH 274 671 951 1231 1143 1455 1567 1567 1455 1379
PUSHBA	CK WALL CELL	.S											
PERIOD 1 2 3 4 5 6 7 8 9 10	00000000000	0 0 0 16 16 15 8	0 0 16 11 17 8	0 0 0 0 2 2 9 6 5	0 0 0 0 0 0 104 92	0 0 0 0 0 0 2 6 8	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	ŭ 0 0 0 0 0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0 0 0
COUNT	OF UNSTABLE	CELL	S										
F 1 S	WALLS FULL HEIGHT NTER RAMP SINGLE BENCH HEAK STRATUM		9	.4. उ. 9. इ.									
F I S	HBACK WALLS FULL HEIGHT INTEF RAMP FINGLE BENCH HEAK STRATUM		17	C. C. 8.									
Т	IT VALUE FOR CTAL BENEFIT OTAL COST		198	LAT) 034, 324,	,	(IN 10	00	DOLL#	R				UNITS)

SUMMARY OF ALL SIMULATIONS FOR SECTOR 1 CASE 2

UNITS) FROM ALL SIMULATIONS.

AVEPAGES AND STANDARD DEVIATIONS (IN 1000 DOLLAR

PERIOD 1 2 3 4 5 6 7 8 9 10	AVE. OF TOTAL BENEFITS 37567.26 39869.39 37564.63 41843.02 44142.52 38224.26 37572.52 49411.66 49411.66	STD. OEV. OF TOTAL BENEFITS .00 .00 .00 .00 .00 .00 .00 .00 .00 .0
PERIOD	AVE. OF TOTAL COSTS	STD. DEV. OF TOTAL COSTS
1	16786.22	366.96
2	19956.25	1069.75
3	1868C.08	59J.94
4	18476.97	284.95
5	19595.03	1487.77
6	23313.16	940.06
7	21698.88	1386.66
8	17217.79	770.26
9	15874.75	621.13
10	14487.52	187.58

INPUT DATA SUMMARY FOR CASE NUMBER 2 SECTOR NUMBER 2 OF CASE Ż WORKING FACE. BENCHES ARE 59.8 UNITS HIGH AND 20.0 UNITS WIDE. ROADS ARE 12J.0 UNITS WIDE. BASIC WALL ANGLES. BENCH FACE ANGLE IS 60.0 ULTIMATE WALLS ANGLE AND BOTTOM ELEV. 45.0 4250. COUNT OF INPUT ITEMS. HAUL ROADS 2 WORK BENCHES 1 PROBABILITY DISTR.S 6 PROB. DISTR.S (WEAK STRATUM) ß PROBABILITY DISTRIBUTIONS PIT WALL DISTRIBUTION HEIGHTS -0. 50. 100. 400. 800. 1200. -0. -0. -0. -0. PROBABILITIES ANGLE -0.000 -0.000 -0.000 -0.000 -0.000 -0.000 -0.000 -0.000 -0.000 0.00 30.00 38.00 45.00 55.00 -0.000 -0.000 -0.000 -5.000 -0.000 -0.000 -0.000 -0.000 -0.000 -0.000 90.00

INSTABILITY COST TYPES FOR DIFFERENT WALLS.

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PERIOD	FULL HEIGHT	INTER RAMP WALLS	BENCH	WEAK STRAIUM
1	9	99999999999-0-0	<b>-</b> J	-0
2	9	9999999999-6-0	- 0	- 0
3	G	99999999994-0-0	- ŭ	- 0
4	9	9999999999-0-0	- 0	- 0
5	ç	9939999999-5-0	- 3	- 0
6	9	9999999999-6-0	- 0	-0
7	9	99999999999•0•0	-3	- 0
8	Э	99999999999-0-0	- 0	- 0
9	9	99999999999=6=6	- 0	- 0
10	9	ڈ-i-i و و و و و و و و	- 0	- 0

#### PUSHBACK WALL INSTABILITY COST TYPES

PERIOD	FULL HEIGHT	INTER	Ę	RAN	٩P	• 1	AL	LS	BENCH	WEAK STRATUM
1	8	8888	8	8 8	3	8	8	8-0-0	- 3	-0
2	δ	888	5	8 8	8	8	δ	8-0-0	-0	- 0
3	8	8886	5	8 8	8	6	8	8-0-0	-0	- 0
6	8	8888	3	8 8	5	8	8	8-0-0	-0.	- J
5	8	8886	8	8	8	8	â	8-0-0	-0	<b>→</b> Û
6	6	8888	8	8	8	3	8	8-0-0	- 0	- 0
7	8	8668	8	8	8	8	8	8-0-0	- 3	- 0
8	8	8888	В	8	8	8	8	8-0-0	- 0	- 0
9	8	8888	9	8 8	3	8	8	8-6-0	- 3	- 3
10	8	8888	8	8 8	3	8	8	8-0-0	- 3	- 0

PERIOD	SECTOR WIDTH
1	2000.0
2	1750.0
3	1800.0
4	1500.0
5	1580.0
6	1500.0
7	1500.0
8	1600.0
9	1450.0
10	1500.0

HAUL ROAD ELEVATIONS LISTED FROM PIT TOP TO PIT BOTTOM.

PERIOD	ROADO 1	2
1	99999.0	99999.0
2	3900.0	99999.0
3	3825.0	99999.0
4	3900.0	3130.0
5	3936.0	3130.0
6	3150.0	99999 <b>.</b> 0
7	3136.0	99999.0
8	3136.0	3100.0
9	3130.0	99999.0
10	3130.0	99999.0

WORK BENCH ELEVATIONS LISTED FROM PIT TOP TO PIT BOTTOM.

PERIOD	BENCH 1	WIOTH 1
1	99999.0	0.0
2	99999.0	C . C
3	99999.0	0.0
4	99999.0	0.0
5	99999 <b>.</b> Ū	0,0
6	3350.0	25 <b>0.</b> G
7	3230.0	250.0
8	99999 <b>.</b> D	-8.9
9	3100.0	250.0
10	2950.0	250.0

PIT LIMIT ELEVATIONS.

	SECTOR	PIT	ULTIMATE WALL	PUSHBACK
PERIOD	TOP ELEV.	BOTTOM ELEV.	BOTTOM ELEV.	BOTTOM ELEV.
1	3950.	3550.	3950.	3950.
2	3950.	, 3 <b>350</b> .	3950.	3950.
3	3950.	3200.	3950.	395 <b>G</b> .
4	3950.	3000.	3950.	3950.
5	3950.	2950.	3950.	3600.
6	3956.	2850.	3950.	3950.
7	3950.	2750.	3950.	3950.
8	3950.	2750.	3950.	3950.
9	3900.	2750.	3900.	3900.
10	3800.	2750.	3800.	3800.

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PERIOD	TYPE1 OR	TYPE2 ORE	WASTE
1	0	0.	0.
2	Û	. 0.	Ο.
3	0	Ο.	Ũ .
4	0	0.	Ο.
5	G	0.	б.
6	Û	0.	Ο.
7	0	ο.	ε.
8	0	0.	ΰ.
9	0	0.	Ο.
10	0	0.	G .

# ORE GRADE AND COST OF MINING."

	AVERAGE PERC	ENT ORE GRADE	CC	ST OF MINING	
PERIOD	TYPE1 ORE	TYPE2 ORE	TYPE1 ORE	TYPE2 ORE	WASTE
1	0.00	C.100	0.00	0.000	.350
2	0.000	0.000	0.060	0.00	.350
3	3 <b>.</b> 0 0 0 1	0.000	0.000	0 <b>.</b> 0ù0	.350
4	0.000	0.000	0.000	0.000	.350
5	0.000	000.0	0.000	0.000	.350
6	0.000	C.00ú	6.000	0.60	.350
7	0.180	0.330	0.000	0.000	.350
8	0.000	C.300	0.000	0.00	.290
9	ί,ζΰΟ	0.000	0.000	0.000	.290
16	0.000	0.030	0.0C3	0.000	.290

# MISCELLANEOUS INPUT DATA .

PERIOD	VALUE 1	VALUE 2	VALUE 3	VALUE 4	VALUE 5
1	С.	э.	.376E+05	0.	6.
2	G .	0.	.399E+u5	0.	ū.
3	0 •	0.	.376E+05	0.	Ċ.
4	С.	ū.	.310E+05	Ο.	Ũ.
5	Û.	0.	.418E+05	Ο.	θ.
6	С.	Ο.	.441E+85	Ο.	Ο.
7	0.	0.	.382E+05	Û.	0.
8	0.	з.	.376E+ü5	Ο.	6.
9	Ç.	3 <b>.</b>	•494E+65	0.	0.
10	С.	J.	•494E+35	0.	0.

RESULTS OF SIMULATION NUMBER 1 FOR SECTOR 2 CASE 2

# BENEFITS (IN 1050 DOLLAR UNITS). BENEFIT FROM ORE IS NET AFTER COST OF MINING THE ORE

PERIOD	TYPE1 ORE	TYPE2 ORE	USER BENEFIT	MISC. BENEFIT	TOTAL
1	ΰ.	Ο.	0.	0.	С.
2	ΰ.	Ο.	Ο.	0.	Ũ.
3	е.	Ο.	Ο.	0.	Ο.
4	Ο.	Ο.	0.	0.	Γ.
5	G .	Ô.	0.	٥.	σ.
6	0.	0.	0.	0.	0.
7	е.	Ο.	0.	0.	Ũ.
8	0.	Ŋ.	Ο.	Ο.	Ο.
9	θ.	0.	Ο.	ئ	G.
10	С.	0.	Ο.	Э.	G.

COST	S (IN 1000 DOLL	Δ <del>Γ</del>	UNITS)		
PERIOD 1 2 3 4 5 6 7 8 5 10	STRIPPING COST 0. 0. 0. 0. 0. 0. 0. 0. 0. 0. 0. 0. 0.	USER COST 0. 0. 0. 0. 0. 0. 0. 0. 0. 0. 0. 0.			
PERIOD 1 2 3 4 5 6 7 8 9 10	FULL WALL G. 0. 1598. G. G. 0. 0. 0. 0. 0. 0. 0. 0. 0. 0. 0. 0. 0.	COST OF INS INTER RAMP 0. 86. 0. 26. 0. 422. 0. 0. 0. 0. 0. 0. 0. 0. 0. 0. 0. 0. 0.	BENCH 0. 0. 0. 0. 0. 0. 0. 0. 0. 0. 0. 0. 0.	WEAK STRATUM 0. 0. 0. 0. 0. 0. 0. 0. 0. 0. 0. 0. 0.	TOTAL COST ALL TYPES 0. 86. 1598. 26. 0. 4.22. 0. 0. 0. 0. 2596.
1 2 3 4 5 6 7 8 9 1 0	G . 0 . 0 . 0 . 0 . 0 . 0 . 0 . 0 .	0 . 0 . 0 . 0 . 0 . 0 . 0 . 0 .	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	0 • 0 • 0 • 0 • 0 • 0 • 0 • 0 • 0 • 0 •	

# INSTABILITY COST TYPES FOR WHICH INSTABILITY HAS OCCURRED.

PERIOD 1 2 3 4 5 6 7 6	FULL WALL 0 0 9 0 0 0 0 0 0 0	INT 000 900 000 900 000 000 000 000 000 00	ER 0 0 0 0 0 0 0 0	RA 0 0 0 0 0 0 0 0	MP 0 10 10 0 0 10 0 10	WA 0 0 0 0 0 0 0 0 0 0 0 0 0 0	LLS 0 0 0 0 0 0 0 0 0	S 0 0 0 0 0 0 0 0	1000 1000 1000	BENCH 0 0 0 0 0 0 0 0 0 0 0 0 0	WEAK STRATUM D D O O O O U U U
9 10	0 9		0	0 0		0 0 0 0	3 0	0 0	0 6	0 0	0 0
Р USH 1 2 3 4	BACK WALL COST 0 0 0 0 0	TYPES 0 0 0 0 0 0 0 0 0 0 0 0	0 0 0	0 0 0	0 0 0	0 0 0 0 0 0	0 0 0 0	9 0 0 9	00000	0 0 C C	0 0 0 0
5 6 7 8 9	0 0 0 0 0	00000 0000 0000 0000 0000	0	0 0 0 0 0 0	0 () 0 () 0 ()	0 0 0 0 0 0 0 0 0 0	6 0 0 0 0	0 0 0 0 0	0 Ŭ Ŭ C	0 0 0 0 0	0 0 0 0 0
16	Ú	0 0 0	Ũ	0	<b>0</b> i	0 0	0	Ð	ú	G	٥

NUMBER OF CELLS IN EACH WALL

PÉRIOD 1 2 3 4 5 6 7 8 9 1 1	FULL WALL 5 2 2 2 1 1 1 1 1 1	054033222 332222	0 0 0 2 8 8 1 3 8 8 1 3 8 8 4 8	0 0 0 0 5 4 5 4 8	5 3 12 1 0 1 0 0 0 0	INTEF 0 3 0 0 0 0 0 0 0 0 0 0 0 0 0	RA 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	MP WA 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	LLS 0 0 1 0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	BENCH 319 +19 539 569 599 659 719 767 666 629
PUSH	IBACK WALL CELI	. S											
PERIOD 1 2 3 4 5 6 7 8 9 10	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	00 00 30 00 00 00 00 00	0) )) 50 0 0 0 0	) 0 0 0 0 0 0	0 9 0 1 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	0 1 0 0 0 0 0 0 0 0	000000000000000000000000000000000000000	0 0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0 0 0 0	
	IT OF UNSTABLE	GELLS	5										
ΡI	T WALLS FULL HEIGHT INTER RAMP SINGLE BENCH WEAK STRATUM		27 348										
PU	SHBACK WALLS FULL HEIGHT INTER RAMP SINGLE BENCH WEAK STRATUM		3	•									
PRĖS	SENT VALUE FOR Total Benefi Total Cost			ATI( 0. 955.	ИС	(IN 16	ύÛ	DOLLA	N R				UNITS)
RES	ULTS OF SIMULA		SECT			2 2 2							
BENE	FITS (IN 1000 BENEFIT FROM	DOLLA 1 ORE	R IS N	ET 4	\F T &	ER COS	IИI О Т	TS). F MIN	IING	тне	ORE		
PERIOD 1 2 3 4 5 6 7 8 9 10	TYPE1 ORE 0. 0. 0. 0. 0. 0. 0. 0. 0. 0. 0.		PE2			USER					BENE	EFIT 2. 0. 0. 0. 0. 0. 0. 0. 0.	FOTAL G. O. O. C. G. O. C. O. C. O. C. O. C. O. C. O. C. O. C. O. C. O. C. O. C. O. C. O. C. O. C. O. C. C. O. C. C. O. C. C. O. C. C. O. C. C. O. C. C. C. O. C. C. C. O. C. C. C. C. C. C. C. C. C. C. C. C. C.

# COSTS (IN 1000 DOLLAR UNITS)

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	STRIPPING	USER
PERIOD	COST	COST
1	0.	0.
2	0.	Ο.
3	0.	0.
4	0.	0.
5	0.	0.
6	0.	. 0.
7	0.	Ο.
8	0.	Ο.
9	0.	Ο.
10	0.	0.

		COST OF IN	STABILITY		TOTAL COST
PERIOD	FULL WALL	INTER RAMP	BENCH	WEAK STRATUM	ALL TYPES
1	с.	е.	. O.	0.	Ο.
2	Ο.	86.	0.	0.	86.
3	θ.	Ο.	Ο.	0.	Ο.
4	е.	26.	Ο.	0.	26.
5	<b>л.</b>	Ο.	υ.	Ο.	Ο.
6	Ο.	422.	Ο.	Û.	422.
7	0.	0.	Ο.	0.	θ.
8	Ο.	6.	0.	0.	0.
9	Ο.	C .	Ο.	0.	0.
16	۵.	0.	0.	Ο.	0.
	PUSHBACK WALL	INSTABILITY	COSTS		
1	С.	0.	0.	C.	
2	0.	Ο.	0.	Ο.	
3	0.	С.	. 0.	0.	

4	¥ •	<b>₩</b> •	¥ •	<b>U</b> •
3	0.	Ο.		0.
4	G .	Ο.	Ο.	Û.
5	Ο.	Ο.	0.	Ο.
6	6.	Q.	<u>6</u> .	0 . 0 . 0 . 0 .
7	Ο.	Ο.	Ο.	0.
8	· 0.	Ο.	0.	0 . 0 . 0 .
9	0.	Ο.	Ο.	Ο.
10	Ο.	0.	Ο.	ΰ.

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# INSTABILITY COST TYPES FOR WHICH INSTABILITY HAS OCCURRED.

PERIOO 1 2 3	FULL WALL C C O	0 9 0	IN 0 0 0	TE D C C	R 0 0 0	R / 0 0 0	AMF O O G	2 0 0 0	A   0 0 0	LL: 0 0	5 0 0 0	0 0 0	BENCH 0 0 0	WEAK	STRATUM 0 0 0
4 5	0 0	9 0	0 0	0 0	0 0	0 0	0 0	0 0	0 0	ບ ກູ	0 0	6 0	0		0
6 7 8	0 0 0	0 0 0	9 0 0	0 0 0	0	0 0 0	0 0 0	0 0 0	0 0 0	0 1] 2]	ย ย ๆ	0 0 0	0 0 0		0 0 0
9 10	0 0	0 0	0 0	C C	ย ย	3 0	0 G	0 0	0 Q	0	0 0	0	0		0 0
PUSHE	ACK WALL COST	TYPES	n	0	n	n	C	0	n	n	n	G	n		0
2	0	6 0	0	0 0 0	0	0	U U n	0	0	0	0	n n	6		0 0
4 5	0	б 0	0	Ŭ	0 0	0	0	0 C	ปั 0	0 0	0 0	Ű	0 0		0 0
6 7	0 0	C C	0 0	0	0 0	ij Û	0	0	0 0	0 0	0	0 0	0		0 0
8 9 10	0 C 0	6 0 0	ប ប 0	0 0 0	V C 0	U () ()	1) () ()	000	0 0 0	ខ រ ខ	0 0 ក្	0 0 0	0 0 0		0 0 0

NUMBER OF CELLS IN EACH WALL

NUMBI	ER OF CELLS IN	EAG	H WAI	L L.									
PERIOD 1 2 3 4 5 6 7 8 9 10	FULL WALL 5 2 2 1 1 1 1 1 1	0 35 14 30 3 2 2 2 2 2	0 0 2 8 21 53 48 8	0 0 0 5 4 5 4 8	5 3 12 0 0 0 0 0 0	INTER 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	RA 0 0 0 0 0 0 0 0 0	MP WA 0 0 0 0 0 0 0 0 0 0 0 0	ULS 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	BENCH 319 419 539 569 599 659 719 767 666 629
PUSH	BACK WALL CELL	S											
PERIOD 1 2 3 4 5 6 7 8 9 1C	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	0 0 3 0 0 0 0 0 0 0 0 0 0 0	0 0 5 0 0 0 0	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0
COUN	T OF UNSTABLE	CELL	S										
	T WALLS FULL HEIGHT INTER RAMP SINGLE BENCH WEAK STRATUM		2 41	0. 4. 6. C.									
PU	SHBACK WALLS FULL HEIGHT INTER RAMP SINGLE BENCH WEAK STRATUM			0. 3. C.									
PRES	ENT VALUE FOR Total benefit Total cost			LATI 0. 263.	ΟN	(IN 10	00	DOLLA	N R				UNITS)
RES	ULTS OF SIMULA		SEC				2						
BENE	FITS (IN 1000 BENEFIT FROM			NET	AFT	EK COS		TS). F MI≀	NING	THE	ORE		
PERIOD 1 2 3 4 5 6 7 8 9 10	TYPE1 ORE C. C. C. C. C. C. C. C. C.	т	YPE2	ORE . 0 0 0 0 0 0 0 0		USER	BEN	EFIT 0. 0. 0. 0. 0. 0. 0. 0. 0.	EM	sc.	BEN	EFIT 0. 0. 0. 0. 0. 0. 0. 0. 0.	TOTAL U. G. G. U. U. O. C. U. U. U. U. U. U. U. U. U. U. U. U. U.

UNITS)

(	COSTS	(IN	1000	DOLLAR	
PERIC 1 2 3 4 5 6 7 8 9		TRIF COS	PPING 5T 0. 0. 0. 0. 0. 0. 0. 0.		USER COST 0. 0. 0. 0. 0. 0. 0. 0. 0. 0.
7 8 9 10			0.		0.

		COST OF INST	ABILITY		TOTAL COST
PERIOD	FULL WALL	INTER RAMP	BENCH	WEAK STRATUM	ALL TYPES
1	Ο,	Ũ.,	Û.	0.	0.
2	1023.	0.	0.	0.	1023.
3	0.	165.	Ο.	0.	165.
4	σ.	26.	Ο.	Ο.	26.
5	Ū.	С.	Ο.	0.	Ő,
6	0.	422.	Ο.	0.	422.
7	0.	0.	0.	Ũ.	0.
8	Ο,	Ο.	ΰ.	· Ū.	0.
9	ί.	0.	Ο.	0.	0.
16	0.	٥.	ΰ.	0.	0.
	PUSHBACK WALL	INSTABILITY CO	STS		
1	0.	С.	Ο.	0.	
2	ΰ.	0.	0.		
3	6.	0.	0	0	
4	0.	0.	0.	Ū,	
5	С.	е.	З.	0.	
6	Ο.	С.	θ.	C.	
7	0.	σ.	ΰ.	Ο.	
8	0.	0.	0.	Ū.	
9	Ο.	ε.	0.	Û.	
10	е.	ΰ.	0.	0.	

INSTABILITY COST TYPES FOR WHICH INSTABILITY HAS OCCURRED.

PER10D 1 2 3 4 5 6 7 8	FULL WALL 0 9 0 0 0 0 0 0 0	Ι 0 0 0 9 0 9 0 0 0 0 0 0 0 0	N T E 0 0 0 0 0 0	R 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	R0000000000000000000000000000000000000	A M F 0 0 0 0 0 0		IAK 0 0 0 0 0 0		S 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	000000000000000000000000000000000000000	8E NCH 0 0 0 0 0 0 0 0 0	WEAK	STRATUM 0 0 0 0 0 0 0 0 0 0
9 10	0	6 0 6 0	0 0	ß N	ŭ O	0 0	0	0	0	0	0 0	0		Ō
PUSH 1	BACK WALL COST	TYPES	0	0	ŭ	Ð	0	5	n	۰ ۵	0	0		0
2	ē	0 0	õ	G	0	ũ	õ	0	ő	8	0	n n		0 1
3	0	0 0	õ	Ō	Ū	ŋ	ē	Ō	õ	ō	8	ů.		6
4	0	ύŪ	0	0	0	0	0	0	Û	0	0	0		Ō
5	0	0 0	6	0	8	C	Û	0	G	D	Û	0		0
6	D	0 0	G	Û	0	0	C	0	0	0	٥	C		G
7	0	0 0	0	٥	0	0	0	ป	0	ŋ	0	0		0
8	U	0 0	0	0	Ű	0	0	0	6	0	0	0		0
40	e	0 0	0	0	0	0	0	0	0	0	6	0		Û
10	Ľ	0 0	0	0	U	U	Ľ	0	0	3	ŋ	Ũ		0

PERIOD 1 2 3 4 5 6 7 8 9 10	FULL WALL 5 2 2 1 1 1 1 1 1	0 5 4 0 3 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	J J 2 8 21 53 48 8	0000054548	5 3 12 0 0 0 0 0 0	INTER 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	κ και Ο Ο Ο Ο Ο Ο Ο Ο Ο Ο Ο Ο Ο Ο Ο Ο Ο Ο Ο	MP W 0 0 0 0 0 0 0 0 0 0 0 0	ALLS 0 0 0 0 0 0 0 0 0 0 0	u 0 0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0	BENCH 319 539 569 599 659 719 767 666 629
PUSHE	BACK WALL CELI	-S											
PERIOD 1 2 3 4 5 6 7 8 9 10 COUNT	9 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	0 0 70 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	Ŭ 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0		
	WALLS FULL MEIGHT INTER RAMP SINGLE BENCH WEAK STRATUM GHBACK WALLS		17 406	-									
F 03	FULL HEIGHT INTER RAMP SINGLE BENCH WEAK STRATUM		4 C	•									
PRESE	NT VALUE FOR TOTAL BENEFIT TOTAL COST			ATI 0. 80.	ON (3	IN 10	00 (	DOLL/	٩R				UNITS)

NUMBER OF CELLS IN EACH WALL

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SUMMARY OF ALL SIMULATIONS FOR SECTOR 2 CASE 2

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UNITS) FROM ALL SIMULATIONS.

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AVERAGES AND STANDARD DEVIATIONS (IN 1000 DOLLAR

PERIOD 1 2 3 4 5 6 7 8 9 10	AVE. OF	TOTAL 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.	BENEFITS	STD.	DEV.	OF TOTAL 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.00	BENEFITS
PERIOD 1 2 3		0.00	COSTS	STD.	DEV.	OF TOTAL 0.00 574.71	COSTS
3 4		27.54 26.40				372.12	
		0.06				408.07	
5 6 7		53.42				206.92	
7		0.00				0.00	
8 9		0.00				0.00	
		.5.12			:	1058.36	
10	17	3,03				647.43	

INPUT DATA SUMMARY FOR CASE NUMBER 2 \_\_\_\_\_ SECTOR NUMBER 3 OF CASE 2 WORKING FACE. BENCHES ARE 50.0 UNITS HIGH 20.0 UNITS WIDE. AND ROAOS ARE 120.0 UNITS WIDE. BASIC WALL ANGLES. BENCH FACE ANGLE IS 60.0 ULTIMATE WALLO ANGLE AND BOTTOM ELEV. 45.0 4250. COUNT OF INPUT ITEMS. HAUL ROADS 4 WORK BENCHES 1 PROBABILITY OISTR.S 6 PROB. DISTR.S (WEAK STRATUM) 0 PROBABILITY OISTRIBUTIONS PIT WALL OISTRIBUTION HEIGHTS -0. -0. -0. 50. 100. 400. 800. 1200. -0. -0. PROBABILITIES ANGLE -0.000 -0.000 -0.000 -0.000 -0.000 -0.000 -0.000 -0.000 -0.000 -0.000 -0.000 -0.000 -0.000 -0.000 -0.000 -0.000 -0.000 -0.000 .001 .002 .003 .004 .005 -0.000 -0.000 -0.000 ύ.00 30.00 38.00 .019 .030 .118 .130 .040 .040 .047 -0.000 -0.000 -0.000 -0.000 .150 .170 -0.000 -0.000 -0.000 -0.000 .016 -0.000 45.00 .109 -0.000 55.00 -0.000 -0.000 -0.000 -0.000 -0.000 -0.000 -0.000 -0.000 -0.000 -0.000 90.00 INSTABILITY COST TYPES FOR DIFFERENT WALLS. PERIOD FULL HEIGHT INTER RAMP WALLS BENCH WEAK STRATUM 1 q 9999999999-0-0 - Ü - 0 2 9 999999999999 - 0 - 0 3 q 9999999999-0-0 -0 -0 4 9 9999999999-0-0 - 0 - 0 5 9 9999999999-0-0 - 0 - 0 9 99999999999-0-0 6 -0 - 0 7 9 99999999999-0-0 -0 - 0 8 q 9999999999-0-0 - Ü - 0 9 9 99999999999-0-0 - U - 0 10 9 9999999999-0-0 -0 - 0 PUSHBACK WALL INSTABILITY COST TYPES PERTOD FULL HETCHT TNTER RAMP WALLS RENCH MEAN STRATHM

1 21(200		4	-		- R.	- rs_ i	4 ITE		n Ai		DENGR	NEAN SIKAIUM
1	8	8	8	8	8	8	8	8	8	8-0-0	- ù	-0
2	6	8	8	8	8	8	8	8	8	8-0-0	-0	- 0
3	8	8	8	8	8	8	8	8	8	8-0-0	-0	-0
4	8	8	8	8	8	8	8	8	8	8-0-0	-0	- 0
5	8	8	8	8	8	8	8	8	8	8-0-0	-0	- 0
6	8	8	8	8	8	8	δ	8	8	8-0-0	- 0	- 0
7	8	8	8	8	8	8	8	8	8	8-0-0	-0	- 0
8	8	8	8	8	8	8	8	8	8	8-0-0	- 3	- 0
9	8	8	8	8	8	8	8	8	8	8-0-0	-0	- 0
10	8	8	8	8	8	8	8	8	8	8-0-0	-0	- 0

PERIOD	SECTOR WIDTH
1	1400.0
2	1400.0
3	1400.0
4	140ú.U
5	1350.0
6	1300.0
7	1350.0
8	1300.0
9	1364.0
10	1460.0

HAUL ROAD ELEVATIONS LISTED FROM PIT TOP TO PIT BOTTOM.

PERIOD	ROADŰ 1	2	3	4
1	3850.0	3650.0	99999.0	99999.0
2	3825.0	3675.0	99999.0	99999.0
3	3825.0	3675.0	3325.0	99999.0
4	3825.0	3675.0	3300.0	3030.C
5	3825.0	3300.0	99999.0	99999.0
6	3825.0	3025.0	99999 <b>.</b> D	99999 <b>.</b> C
7	3825.6	3025.0	99999.0	99999.0
8	3825.0	3170.0	3050.0	3830.0
9	3850.0	3175.0	3025.0	99999.0
10	3825.0	3175.0	3025.0	9999 <b>9.</b> û

WORK BENCH ELEVATIONS LISTED FROM PIT TOP TO PIT BOTTOM.

PERIOD	BENCH 1	WIDTH 1
1	99999.0	0.0
2	99999.0	6.0
3	99999.0	0.0
4	3900.0	250.0
5	99999.0	-0.0
6	99999.0	-ů,0
7	99999.0	-0.0
8	99999.0	- O . C
9	99999 <b>.</b> C	-0.0
10	99999.0	-0.2

PIT LIMIT ELEVATIONS.

	SECTOR	PIT	ULTIMATE WALL	<b>PUSHBACK</b>
PERIOD	TOP ELEV.	BOTTOM ELEV.	BOTTOM ELEV.	BOTTOM ELEV.
1	3950.	3556.	3950.	3950.
2	3950.	3350 .	3950.	3950.
3	395û.	3236.	3950.	3950.
4	3950.	3050.	3950.	3950.
5	3950.	3950.	3950.	3600.
6	3950.	2850.	3950.	3350.
7	3950.	2750.	3950.	3200.
8	3950.	2750.	3950.	3950.
9	4150.	2750.	4150 .	3000.
10	4150.	2750.	4150 •	2900.

AMOUNT OF ROCK.

PERIOD	TYPE1 ORE	TYPE2 ORE	WASTE
1	G.	Û,	ι.
2	е.	0.	С.
3	C.	0.	0.
4	G .	Ο.	С.
5	0.	0.	с.
6	е.	Ο.	G.
7	Ο.	0.	С.
8	0.	0.	0.
9	Ο.	0.	Ο.
10	С.	0.	С.

### ORE GRADE AND COST OF MINING.

	AVERAGE PERC	ENT ORE GRADE	C C	ST OF MINING	
PERIOO	TYPE1 ORE	TYPE2 ORE	TYPE1 ORE	TYPE2 ORE	WASTE
1	0.660	C.86C	0.066	0.000	.350
2	0,000	6.900	C. 360	0.600	.350
3	0.00	C.060	<b>L.</b> 000	0.000	.350
4	0.000	0.300	0.000	0.000	.350
5	0 <b>.</b> 00	0.000	0.000	0.000	.350
6	u.001	C <b>. 900</b>	6.000	υ.000	<b>.</b> 35€
7	9°C03	0.000	0.000	0.000	.350
8	U.300	Ú.90C	0.000	0.000	.290
9	0 <b>.00</b>	C.000	0.000	0.000	.290
10	C.CU0	0.000	0.000	0.000	•29u

### MISCELLANEOUS INPUT DATA.

PERIOD	VALUE 1	VALUE 2	VALUE 3	VALUE 4	VALUE 5
1	з.	J .	.3762+05	ป.	0.
2	U .	0.	.399E+05	0.	Ĉ.
3	<b>.</b>	0.	<b>.</b> 376E+05	Ο.	0.
4	G.	0.	.310E+05	0.	Ũ.
5	J .	٥.	.418E+05	Ο.	Ο.
6	ů.	9.	.441E+b5	0.	С.
7	÷.	з.	.382E+05	0.	6.
8	0.	0.	•376E+05	0.	C .
9	0.	Ο.	•494E+85	С.	<b>5</b> .
10	• ك	ΰ <b>.</b>	.494E+05	з.	Ū.

RESULTS	0F	SIMULATION	NUMBER	1
		FOR	SECTOR	3
			CASE	2

# BENEFITS (IN 1000 DOLLAR UNITS). BENEFIT FROM ORE IS NET AFTER COST OF MINING THE ORE

PERIOO	TYPE1 ORE	TYPE2 ORE	USER BENEFIT	MISC. BENEFIT	TOTAL
1	Ο.	0.	0.	Ο.	С.
2	Ο.	3.	0.	Ο.	Û.
3	Ο.	G.	Ο.	0.	Ũ.
4	С.	θ.	Ο.	Ο.	Ο.
5	Ο.	0.	0.	0.	0.
6	Ο.	Ο.	Û.	0.	С.
7	G.	0.	0.	Û.	Û.
8	Ο.	Ο.	θ.	Û.	σ.
9	ΰ.	Ο.	0.	0.	0.
10	C .	0.	0.	ΰ.	ù.

	STRIPPING	USER
PERIOO	COST	COST
1	0.	υ.
2	0.	Ο.
3	0.	Ο.
4	0.	0.
5	0.	Ο.
6	0.	· 0.
7	Û.	Ο.
8	0.	0.
9	G .	Ο.
10	Ο.	Ο.

		COST OF INS	TABILITY		TOTAL COST
PERIOD	FULL WALL	INTER RAMP	BENCH	WEAK STRATUM	ALL TYPES
1	Ο.	Ο.	Ο.	0.	Ο.
2	Ω.	2.	Ο.	Ο.	Ο.
3	0.	е.	0.	0.	0.
4	<b>ن</b> .	7992.	0.	Ŭ.	7992.
5	859.	0.	9.	0.	859.
6	<b>G</b> .	Ο.	Ο.	0.	0.
7	0.	0.	υ.	0.	165.
8	0.	Ο.	θ.	0.	Ο.
9	0.	0.	0.	0.	Ο.
10	0.	0.	С.	0.	1132.
	PUSHBACK WALL	INSTABILITY C	OSTS		
			•	2	

1	0.	Ο.	0.	0.
2	с.	Ο.	. 0,	Ο.
3	е.	С.	Ο.	Ο.
4	0.	0.	0.	0.
5	0.	Ο.	Ο.	0.
6	0.	Ο.	٥.	Ο.
7	· C .	165.	ΰ.	Û.
8	0.	0.	Ο.	Ο.
9	0.	0.	Ο.	Ο.
10	Ο.	1132.	0.	0.

.

# INSTABILITY COST TYPES FOR WHICH INSTABILITY HAS OCCURRED.

PERI		. WALL		TN	NT E	P	R (	ME	, <b>,</b>	1 4 1	.1.9	;		BENCH	WEAK STRATUM
1	.00 102(		G	õ	0	ŗ,	a l	0	0	Ű	0	0	3	0	0
2	, ,	5	Û	D	٥	G	0	8	0	0	0	D	C	0	0
		, ]	ñ	n	ñ	n	n.	n	ñ	n	n	Ð	0	n	Û
		í	ŭ	ñ	õ	ē	ă	õ	õ	ñ	ñ	8	n	ŋ	0
- 5		, 1	n.	ñ	ņ	ñ	ก์	Ē	ß	ñ	ō	ā	0	Ō	Ō
6	, i	1	ñ	ő	r	ñ	ถ	n	ñ	ñ	Ō	Ō	n	ů	Ō
7	, • 1	1	õ	ñ	n	ă	ñ	ň	õ	n	ñ	ถ้	ñ	n	0
r F	. i		ñ	ñ	ē	ñ	n	ñ	ē	ō	õ	Ō	đ	ũ	ú
0		]	n	ñ	ñ	ñ	a l	G	ñ	a	ñ	3	ā	<u>n</u>	Ō
10		- -	Ő	õ	ñ	ñ	ñ	ŏ	õ	9	ñ	đ	ũ	ũ	Ō
-		•	·	Ŭ			•	-	-	-	-	-	-	•	-
	PUSHBACK W	ALL COST	TYPES												
1		)	0	Ũ	0	0	0	Û	0	9	0	3	e	G	0
2	2	3	0	0	£	8	0	0	0	0	8	0	Ü	G	Û
	3	Ĵ	0	0	0	0	C	0	0	ป	9	8	0	G	0
L		]	0	0	Û	0	Û	Ũ	0	0	0	ŭ	6	0	۵
¢	5	1	0	Ó	С	0	Ŋ	0	ប	Ő	Ö	0	ů	Ū	0
f		)	0	۵	ē	0	3	Û	0	0	G	Ø	£	0	0
7	,		8	Ō	G	Ō	0	Ó	0	ز	0	а	£	0	0
	3	)	งั	0	G	0	ũ	8	Û	0	0	0	Ŋ	0	0
Ċ	- -		0	ð	G	Û	0	0	ប	0	J	8	Û	0	ů
10	]	5	8	Ō	Ó	Ő	Ó	Û	Ō	0	ΰ	ŝ	6	C	Ũ

PERIOD 1 2 3 4 5 6 7 8 9 10	FULL WALL 4 2 2 2 2 3 3 1 5 9	14 11 28 5 4 8 10 5 9	7 <del>9</del> 9 9 5 7 5 2 0 0	14 49 0 5 11 0	0 11 4 0 0 65 0 0	INTER 0 0 6 0 0 5 0 5 0 5 0 5 0 5 0 5 0 5 0 5	<pre>k R.A: 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0</pre>	MP W. 0 0 0 0 0 0 0 0 0 0 0	ALLS 0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0	0 0 1 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0	BENCH 223 335 419 503 485 571 647 623 727 783
PUSHBACK WALL CELLS													
PERIOD													
1	Ç	C	ŭ	Ū	٥	0	0	0	0	0	0	0	0
2 3	0 0	С 0	0 0	0 0	0 0	0 0	0 0	ป ก	ŋ ŋ	0 0	0 J	Û O	0
4	0	0	Ũ	Ő	Ő	0	0 0	0	0	Ŭ	0	0	0
5	0	11	6	0	Û	õ	ð	Ū	ð	Ď	J	Ō	Ō
6	0	10	3	0	0	0	9	9	J	Ð	0	0	0
7	0	11	2	C	0	Û	0	0	0	0	Ũ	0	0
8	0	ũ	0	0	0	0	0	0	0	Û	0	0	0
9 10	0 Ú	4 4	2	9 9	52 11	ม ว	0 0	0 11	0 0	0 0	0 0	0 J	0
10	U	4	ζ.	9	τī	J	U	U	U	U	U	Ű	U
COUNT	OF UNSTABLE	CELL	S										
FIT	WALLS												
	FULL HEIGHT			1.									
	INTER RAMP			4.									
	SINGLE BENCH		43										
	WEAK STRATUM		l	0.									
PUS	HBACK WALLS												
	FULL HEIGHT			с.									
	INTER RAMP			3.									
	SINGLE BENCH			6.									
	WEAK STRATUM			с.									
							_						
	NT VALUE FOR TOTAL BENEFI		SIMU	LATI 0.		IN 10	00	DOLL	AR				UNITS)
	TOTAL COST	= 7	5	и. 339.									
	101HL 0031	_	9										

135

NUMBER OF CELLS IN EACH WALL

RESULTS	OF	SIMULATION	NUMBER	2	
		FOR	SECTOR	3	
			CASE	2	

BENEFITS (IN 1000 DOLLAR UNITS). BENEFIT FROM ORE IS NET AFTER COST OF MINING THE ORE

PERIOD	TYPE1 ORE	TYPE2 ORE	USER BENEFIT	MISC. BENEFIT	TOTAL
1	С.	Ο.	Ο.	0.	Ο.
2	Ο.	0.	Ο.	0.	ΰ.
3	Ο.	Ο.	Û.	Ο.	Ο.
4	с.	θ.	0.	D,	Ο.
5	Ο.	Ο.	0.	Ο.	Ο.
6	е.	Ο.	Ο.	0.	0.
7	0.	Ο.	Ο.	ي ان	٤.
8	0.	Ο.	0.	0.	Ο.
9	б.	Ű.	0.	Ũ.	Ο,
10	с.	Ο.	0.	Ο.	٥.

UNITS)

COSTS (IN 1000 DOLLAR

	STRIPPING	USER
PERIOD	COST	COST
1	Ο.	0.
2	Ů.	٥.
3	0.	Ο.
L	Û.	Ο.
5	0.	٥.
6	0.	G.
7	0.	Ο.
8	0.	Ο.
9	9.	Ο.
10	Ο.	0.

		COST OF INST	BILITY		TOTAL COST
PERIOD	FULL WALL	INTER RAMP	BENCH	WEAK STRATUM	ALL TYPES
1	Ο.	Ο.	С.	0.	Ο.
2	Ο.	0.	Ο.	0.	Ο.
3	с.	0.	g.	0.	Ο.
4	Ũ.	0.	Ο.	0.	Ο.
5	859.	е.	0.	е.	859.
6	Û.	0	Ο,	0.	165.
7	С.	Ο.	0.	C .	165.
8	0.	С.	Ο.	0.	0.
9	0.	C .	0.	0.	0.
10	Õ.	0.	0.	0.	1132
	•••				•
	PUSHBACK WALL	INSTABILITY COS	STS		
1	С.	0.	Ο.	0.	
2	0.	ŋ <b>.</b>	0.	0.	
З	Ú.	с.	Ο.	Ο.	
4	β.	0.	0.	0.	
5	0.	Û.	0.	0.	
6	Ú.	165.	0.	0.	
7	0.	165.	0.	Ο.	
8	c.	0	0.	0.	
ğ	<b>D</b> .	0.	0.	0.	
10	Ũ.	1132.	G.	Ū.	

INSTABILITY COST TYPES FOR WHICH INSTABILITY HAS OCCURRED.

PERIOD 1 2 3 4 5 6 7 8 9 1C	FULL WALL 0 0 0 0 0 0 0 0 0 0 0 0 0 0		0 2 3 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	TER RJ 0000000000000000000000000000000000		LS C 0 C C 0 C 0	8E NCH C C C C C C C C C C C C C C C C C C	WEAK STRATUM C U U U C C S O	
PUSH 1 2 3 4 5 6 7 6 7 8 9 10 10	BACK WALL COST 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0		6 9 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	C 0 0 0 0 0 0 0 C 0 0 0 0 C 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0	
PERIOD 1 2 3 4 5 6 7 8 9 10 PUSH	FULL WAŁL 2 2 2 3 3 1 5 9 8 BACK WALL CELL	14 11 28 5 4 8 10 5 9 5	9 9 19 5 7 5	4 1 9 0 0 0	INTER 0 0 11 0 4 6 0 0 0 0 55 5 0 9 0 0	RAMP         W/           0         0           0         0           0         0           0         0           0         0           0         0           0         0           0         0           0         0           0         0           0         0           0         0           0         0           0         0		BENCH D D 223 D U 335 D U 335 D U 419 D U 503 D U 485 D 0 571 D 0 647 D 0 623 J 0 727 D J 783	
PERIOD 1 2 3 4 5 6 7 8 9 10	L C C C C C C C C C C C C C C C C C C C	C C C 11 10 11 4 4	0000632022		0 0 0 0 0 0 0 0 0 0 0 0 0 0	0 6 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	

COUNT OF UNSTABLE CELLS PIT WALLS FULL HEIGHT INTER RAMP 2. 24. SINGLE BENCH 451. 0. WEAK STRATUM PUSHBACK WALLS 0. FULL HEIGHT 14. INTER RAMP 0. SINGLE BENCH WEAK STRATUM 0. PRESENT VALUE FOR THE SIMULATION (IN 1000 DOLLAR TOTAL BENEFIT = 0. TOTAL COST = 840.

UNITS)

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RESULTS	0F	SIMULATION	NUMBER	3
		FOR	SECTOR	3
			CASE	2

BENEFITS (IN 1000 DOLLAR UNITS). BENEFIT FROM ORE IS NET AFTER COST OF MINING THE ORE

PERIOD	TYPE1 ORE	TYPE2 ORE	USER BENEFIT	MISC. BENEFIT	TOTAL
1	Ο.	0.	J.	Û.	Ο.
2	с.	ŷ <b>.</b>	Ο.	Û • ·	ก.
3	Ο.	0.	0.	υ.	ē.
4	е.	0.	· 0.	0.	0
5	С.	С.	0.	<b>0</b> .	0.
6	θ.	Ο.	Û.	0	0.
7	Ο.	Ο.	0.	. 0.	0.
8	Ο.	0.	0.	0.	<b>G</b> .
9	0,	0	0.	0.	0.
10	с.	0.	0.	0.	C.

COSTS (IN 1000 DOLLAR

UNITS)

PERIOD	STRIPPING COST	USER Cost
1	С.	0.
2	0.	Ο.
3	Ο.	Ο.
4	Ο.	Ο,
5	0.	Ο.
6	С.	0.
7	G.	0.
8	0.	Ο.
9	ΰ.	0.
10	0.	С.

		COST OF INST	ABILITY		TOTAL COST
PERIOD	FULL WALL	INTER RAMP	BENCH	WEAK STRATUM	ALL TYPES
1	0.	Ο.	6.	8.	Ο.
2	1023.	Ο.	Ο.	Ο.	1023.
3	0.	0.	а.	0.	Ο.
4	Ο.	с.	Ο.	Ο.	Ο,
5	Ο.	с.	0.	0.	0.
6	ΰ.	С.	0.	0.	Ο,
7	0.	C.	С.	0.	165.
8	0.	Ũ.	ε.	Ο.	Ο,
9	0.	С.	Ο.	0.	Ο.
10	0.	G.	0.	0.	1339.
	PUSHBACK WALL	INSTABILITY CO	STS		
1	0.	с.	0.	0.	
2	0.	0.	ē.	Č.	
3	С.	0.	С.	0	
4	Û.	Ο.	ΰ.	0.	
5	0.	Ο.	9 <b>.</b>	0.	
6	0.	Ο.	9.	0.	
7	0.	165.	0.	0.	
8	ũ.	Ο.	υ.	0.	
9	0.	Ε.	э.	Ο,	
10	0.	1339.	0.	Û •	

## INSTABILITY COST TYPES FOR WHICH INSTABILITY HAS OCCURRED.

PERIOD 1 2 3	FULL WALL 0 9	0 C 0	II O C O	ото 0 С 0	ER 0 0 0	R) 0 0 0	A MF 0 0 2	0 0 0	A A 0 0	LL: 3 0 0	5 0 0 1	L L J	BENCH 0 0 C	WEAK	STRATUM 0 0
4	C	6	ŋ	Ċ	0	0	0	0	0	0	0	ŭ	C		n
5	D	C	0	C	0	3	0	C	ŝ	Ő.	ē	ũ	Ō		J
6	G	Ð	0	C	8	3	C	ŋ	ប	ົນ	a	С	C		0
7	0	0	Э	٢	0	9	5	Û	0	3	Ĵ	J)	0		0
8	C	Ð	9	e	Ũ	Ű	S	0	ù	ů	0	C	0		0
9	e	0	a	G	0	0	0	G	0	Ð	0	C	0		ü
10	8	. <u>Ç</u>	Û	Û	G	S	0	0	G	3	đ	G	C		6
PU 1	SHBACK WALL COST	TYPES	C	ñ	n	ŋ	0	G	0	ņ	6	C	n		3
2	r.	D	a	ā	õ	3	ē	ũ	ů	Ğ	g	ũ	ő		ú
3	î	Ċ	ō	õ	ē	G	ŭ	6	a	ũ	ů.	ē	n		5
4	G	5	ē.	0	Ē	đ	Ū	0	Ū	ŝ	อิ	ē	ŋ		ā
5	9	P	9	6	٥	8	ũ	ŋ	D	С	0	Ð	0		0
6	G	G	U	0	Ű	0	0.	0	6	Ð	۵	0	6		0
7	Û	8	J	3	0	9	Û	5	ũ	Ĝ	5	ē	C		0
8	9	មិ	G	Ĉ	Ũ	ç.	J	C	Ĵ	۵	3	C	0		0
9	C.	0	0	9	0	Û	G	0	J	С	e	L	0		0
13	0	ß	8	ſ	0	6	6	ŋ	J	0	Ũ	C	0		0

## NUMBER OF CELLS IN EACH WALL

PERIOD	FULL WALL					INTER	RAI	MP W/	ALLS				BENCH
1	4	14	7	14	0	3	9	3	ù	ũ	Ű	อ	223
2	2	11	9	4	0	3	Э	0	Ũ	0	9	บิ	335
3	2	11	Э	4	11	0	J	0	ũ	0	0	٥	419
4	2	20	19	9	4	6	3	0	0	û	0	G	503
5	2	5	5	Ũ	a	0	a	9	ũ	0	9	0	485
6	3	4	7	Э	0	0	3	0	3	Ģ	٥	0	571
7	3	8	5	0	Э	3	J	3	Э	Q	Э	0	647
8	1	16	2	11	65	5	0	0	0	ù	0	0	623
9	5	5	ú	ប	0	Û	0	C	Э	5	0	0	727
10	9	9	C	D	0	9	0	0	Ð	0	0	0	783

PUSHBACK	WALL CEL	LS											
PERIOD 1 2 3	0 0 0	0 C C	0 0 0	0 0 0	0 0 J	0 0 0	0 0 0	0 0 0	0 0 0	() () ()	0 0 0	ព្វ បំ បំ	0 0 0
4 5 6 7	C 0 0 0	0 11 10 11	0 6 3 2	0 0 0 0	0 0 0	0 0 3 0	0 1) 0 2	0 0 0 9	0 0 0	0 0 3 0	0 0 0	0 0 0 0	0 12 0 0
8 9 10	0 0 V	0 4 4	0 2 2	0 9 9	0 52 11	0 0 0	u g 0	0 0 0	0 0 0	0 0 6	0 0 0	9 0 0	0 0 0
COUNT OF	UNSTABLE	CELLS	5										
INT SIN	LLS L HEIGHT ER RAMP GLE BENCH K STRATUM	I	1 24 463 ט	•									
FUL INT SIN	CK WALLS L HEIGHT ER RAMP GLE BENCH K STRATUM		0 12 0 0	•									
TOT	VALUE FOR Al Benefi Al Cost	T =			ON (	IN 11	) ) ) (	DOLL	AR			(	JNITS)
SUM	1ARY OF A	LL SIM	ULAT	IONS	FOR		TOR ASE			3 2			
********		=====	====:		====			****			2) EG		L SIMULATIONS.
AVER	AGES AND -	STANDA	RD DI	EVIA	TION	IS (I	N 10	30 D			37 FI		
PERIOD	AVE. OF											FITS	
1 2 3		0.03							6,0	0			
4		0.00 39.9							0.0	0			
5 6		0.00 0.00							0.0				
7		0.00 0.00							0.0				
8 9		6.60							û.G	0			
10		0.00							0.0	0			
PERIOD 1	AVE. OF	TOTAL 0.00	COS	TS		STD	• DE	۷. ۵	0.0		COST	S	
2	2	04.57						4	09.1	4			
3	12	0.69 19.07						27	0.0 17.3				
5	3	43.79						4	21.0	6			
6 7		46.77 85.42							05.7 57.9				
8 9		0.00							0.0	6			
10	7	0.00						5	80.9				

ί.

CASE SUMMARY FOR CASE NUMBER 2 FOR THE ENTIRE FIT FOR ALL SIMULATIONS (AMOUNT IN THOUSAND DOLLAR UNITS) \_\_\_\_\_\_\_ PRESENT VALUE OF TOTAL BENEFIT FOR SIMULATIONS 1 THRU 15 198034. 198)34. 198034. 198034. 198034. 198934. 198334. 198534. 198634. 198034. 198334. 198334. 198034. 198034. 198034. PRESENT VALUE OF TOTAL COST FOR SIMULATIONS 1 THRU 15 1.2372. 9+570. 96888. 95545. 95126. 97051. 93071. 96527. 102061. 95463. 96016. 96572. 95354. 97612. 93404.

> SUMMARY OF BENEFITS AND COSTS FOR CASE 2 AVERAGE PRESENT VALUE OF BENEFITS 198034. STANDARD DEVIATION OF BENEFITS 0. AVERAGE PRESENT VALUE OF COSTS 96509. STANDARD DEVIATION OF COSTS 2640.

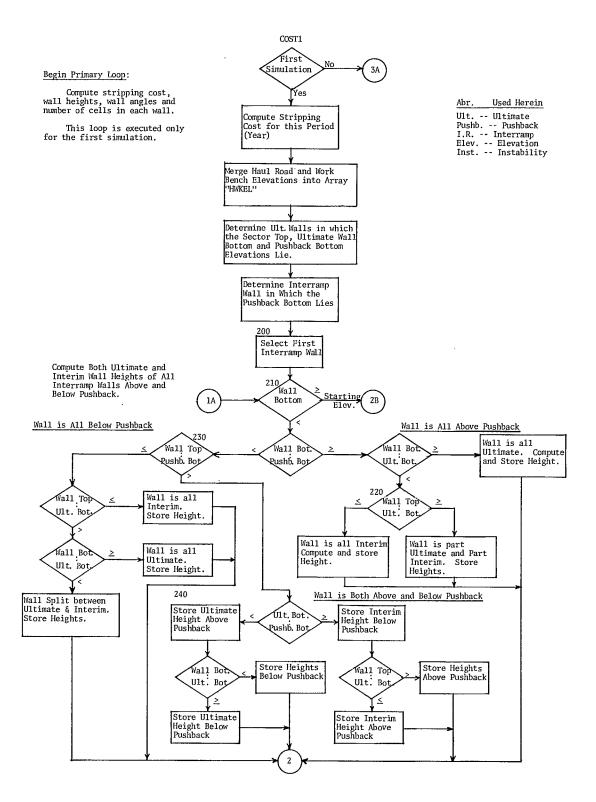
SUMMARY OF INCREMENTAL CHANGE IN NPV AMONG CASES (IN 1000 UNITS)

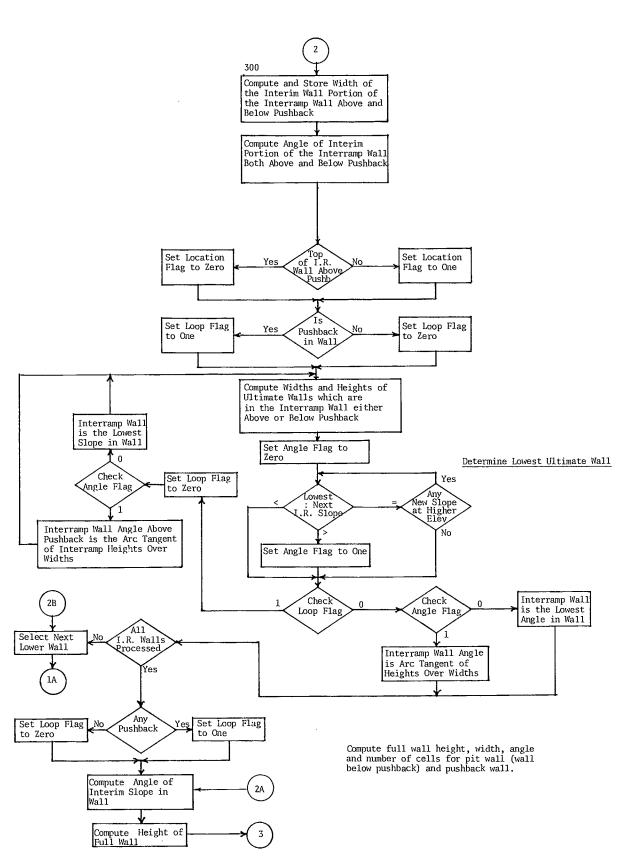
.

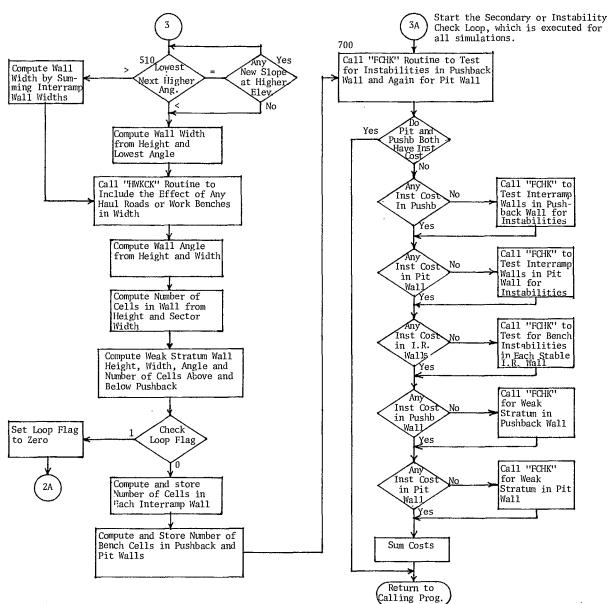
CASE NUMBER	TOTAL NPV	INCREMENTAL NPV	STD.DEV. OF INGREMENT
2	101526.	J .	ΰ.
1	105802.	4276.	189.

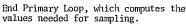
## EXHIBIT A-3

## MICRO FLOW CHARTS OF SUBROUTINES COST1 AND FCHK

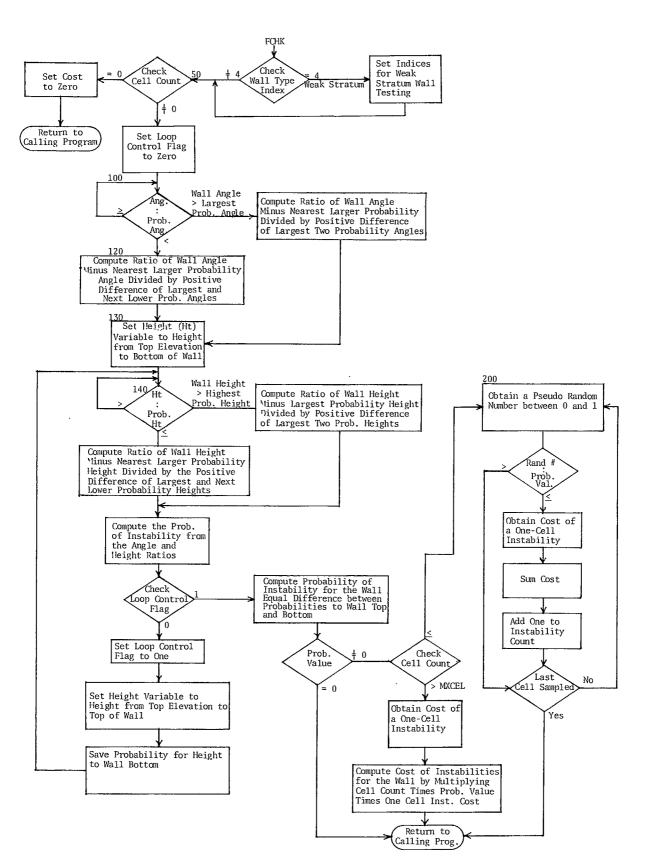








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## EXHIBIT A-4

# LIST OF VARIABLES USED IN

BNCST - VERSION III

## VARIABLES USED IN MAIN PROGRAM BNCST

A	AN ARRAY USED IN INPUTTING DATA BY THE "READI" ROUTINE.
ABENU	AN ARRAY USED IN "BNCST" FOR SUMMING BENEFITS FROM THE
	USER SUPPLIED ROUTINE BENF2 .
ABMSQ	ARRAY USED IN "BNCST" TO SUM SQUARE OF MISC. BENEFITS.
ABNNS	ARRAY USED IN "BNCST" TO SUM MISCELLANEOUS BENEFITS.
ABUSQ	ARRAY USED IN "BNCST" TO SUM SQUARE OF USER BENEFITS (ABENU
	SQUARED).
ACL	AVERAGE COST OF MINING TYPE2 ORE FOR ENTIRE PIT
ACS	AVERAGE COST OF MINING TYPE1 ORE FOR ENTIRE PIT
ACW	AVERAGE COST OF MINING WASTE FOR ENTIRE PIT
AGL	AVERAGE GRADE OF TYPE? ORE FOR ENTIRE PIT
AGS	AVERAGE GRADE OF TYPE1 ORE FOR ENTIRE PIT
A NGBK A NGU	VARIABLE CONTAINING INPUT VALUE OF BANK ANGLE IN RADIANS. Array containing input values of ultimate wall angles in
ANGO	RADIANS.
AVG1	INPUT VALUE OF AVERAGE ORE GRADE FOR ORE TYPE 1.
AVG2	INPUT VALUE OF AVERAGE ORE GRADE FOR ORE TYPE 2.
8	ARRAY USED IN ROUTINE "READI" FOR READING INPUT DATA.
BEN	TEMPORARY VARIABLE USED IN PROGRAM "BNCST" TO SUM TOTAL
	BENEFIT OVER ALL SEGMENTS IN A SECTOR.
BENHT	INPUT VALUE OF BENCH HEIGHT.
BENMS	TEMP. VARIABLE USED IN "BNCST" TO SUM MISC. BENEFITS.
BENSQ	ARRAY USED IN "BNCST" TO SUM SQUARE OF TOTAL BENEFIT IN
	A SECTOR.
BENSV	ARRAY USED IN "BNCST" TO SUM TOTAL BENEFIT IN A SECTOR.
BENU Benwd	TEMPORARY VARIABLE USED IN "BNCST" FOR STORING USER BENEFITS. Variable to hold input value of bench width.
BNMSC	ARRAY USED TO STORE MISCELLANEOUS BENEFITS.
BNTOT	ARRAY USED TO STORE TOTAL BENEFIT IN SECTOR.
BNTP1	AVERAGE BENEFIT OF TYPE 1 ORE
BNTP2	AVERAGE BENEFIT OF TYPE2 ORE
BOA	AVERAGE OTHER BENEFIT
BOV	VARIANCE OF OTHER BENEFITS
BPV	PRESENT VALUE OF BENEFITS
BS	USED IN COMPUTING STD. DEV. OF BENEFITS OVER ALL SIMULATIONS.
BSS	USED IN COMPUTING MEAN AND STD. DEV. OF BENEFITS OVER ALL SIMULATIONS.
BUA	AVERAGE USER BENEFITS
BUV	VARIANCE OF USER BENEFITS
C	ARRAY USED IN "READI" FOR READING INPUT DATA.
CFHT	ARRAY USED TO STORE COST OF FULL HEIGHT INSTABILITIES IN PIT
	WALL.
CFPB	ARRAY USED TO STORE COST OF FULL HEIGHT INSTABILITIES IN
	PUSHBACK WALL.
	WALL.
COCL	AVERAGE COST OF WASTE MINING IN CURRENT SECTOR
COFUS	AVERAGE USER COST Array to holo input value for cost of mining waste rock per
COMMA	UNIT WEIGHT (TON).
COMN1	ARRAY TO HOLD INPUT VALUE FOR COST OF MINING AND PROCESSING
00	ORE TYPE 1 PER UNIT WEIGHT (TON).
COMN2	SAME AS COMN1 BUT FOR ORE TYPE 2.
CPV	PRESENT VALUE OF COSTS
CS	
	USED IN COMPUTING STD. DEV. OF COSTS OVER ALL SIMULATIONS.
CSS	USED IN COMPUTING MEAN AND STD. DEV. OF COSTS OVER ALL
CSS	USED IN COMPUTING MEAN AND STD. DEV. OF COSTS OVER ALL SIMULATIONS.
CSS CSTBA	USED IN COMPUTING MEAN AND STD. DEV. OF COSTS OVER ALL Simulations. Array to store cost of bench instabilities in pushback wall.
CSS CSTBA CSTBB	USED IN COMPUTING MEAN AND STD. DEV. OF COSTS OVER ALL Simulations. Array to store cost of bench instabilities in pushback wall. Array to store cost of bench instabilities in pit wall.
CSS CSTBA	USED IN COMPUTING MEAN AND STD. DEV. OF COSTS OVER ALL Simulations. Array to store cost of bench instabilities in pushback wall.

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CSTF2 ARRAY CONTAINING SQUARE OF CSTFA CSTIA ARRAY, STORES COST OF INTERRAMP INSTABILITIES IN PUSHBACK WALL ARRAY, STORES COST OF INTERRAMP INSABILITIES IN PIT WALL. CSTIB CSTSA ARRAY, STORES COST OF WEAK STRATUM INSTABILITIES IN PUSHBACK HALL CSTSB ARRAY, STORES COST OF HEAK STRATUM INSTABILITIES IN PIT WALL. ARRAY, STORES SUM OF ALL COSTS IN SECTOR BY PERIOD. CSTSC CSTSQ ARRAY, USED TO SAVE SQUARE OF TOTAL COST IN SECTOR FOR USE IN COMPUTING STD. DEV. CSTSV ARRAY, USED TO SUM TOTAL COST FROM ALL SIMULATIONS FOR USE IN COMPUTING MEAN AND STD. DEV. DVER SIMULATIONS BY PERIOD. CSTUA ARRAY CONTAINING SUN OF USER COSTS OVER ALL PERIODS CSTU2 ARRAY CONTAINING SQUARE DF CSTUA CUA AVERAGE USER COST CUSR ARRAY, USED TO STORE COSTS FROM USER SUPPLIED ROUTINE COST2. CUV STANDARD DEVIATION OF USER COSTS DATE ARRAY TO STORE INPUT CALENDAR DATE (ANY 20 ALPHANUMERIC CHARACTERS) . DIT USED IN "READI" TO HOLD THE DITTO FIELD WHEN READING INPUT DATA. AVERAGE INSTABILITY COSTS FOR PERIOD FAA FAV STANDARD DEVIATION OF FAA EBEN ARRAY TO STORE AVERAGE VALUE OF TOTAL BENEFITS FOR EACH CASE FBENS ARRAY TO STORE STD. DEV. OF TOTAL BENEFITS FOR EACH CASE FCDSS ARRAY TO STORE STD.DEV. OF TOTAL COSTS FOR EACH CASE ARRAY TO STORE AVERAGE VALUE OF TOTAL COSTS FOR EACH CASE ARRAY, STORES THE INPUT HAUL ROAD ELEVATIONS. FCDST HALEL STORES THE INPUT VALUE OF HAUL RDAD WIDTH FOR CURRENT SECTOR. HALWD HEIT ARRAY, STORES HEIGHT VALUES OF THE PROBABILITY DISTRIBUTION. ARRAY, USED IN "COST1" TO STORE THE COLLATED HAUL ROAD AND HWKEL WORK BENCH ELEVATIONS. T GENERAL ARRAY SUBSCRIPT AND LODP CONTROL VARIABLE. USED TO HOLD CONTENTS OF ID FIELD DURING INPUT OF DATA. ID FLAG TO STOP SAMPLING PROCESS, USED DNLY IF USER SUPPLIED IFLG ROUTINE IS GIVEN TO TERMINATE INSTABILITY SAMPLING AFTER FIRST INSTABILITY ARRAY USED TO INDICATE WHAT TYPE 1 HEADER CARDS WERE READ IH01 I HD2 A ARRAY USED TO INDICATE THAT CERTAIN TYPE 2 HEADER CARDS HAVE BEEN READ IN "READI" . ARRAY USED TO INDICATE THAT CERTAIN TYPE 2 HEADER CARDS HAVE BEEN READ IN "READI" . IHD28 IHN SUBSCRIPT USED IN INPUTTING HAUL RDADS AND WORK BENCHES TO SPECIFY TO THE "READI" AND "FILL" ROUTINES WHICH SURFACE IS BEING INPUT OR FILLED. ALSO IT MUST BE ZERD FOR OTHER CALLS TO THE "FILL" ROUTINE. THM SUBSCRIPT USED TO SPECIFY WALL NUMBER FOR WALLS DELIMITED BY HAUL RDADS AND WORK BENCHES (INTER RAMP WALLS). ISC INTERNAL NUMBER USED TO INDICATE THE SECTOR, IT IS NOW ALWAYS ZERD. INC ARRAY TO STORE INCREMENTAL CHANGE IN NPV AMONG CASES ARRAY TO STORE CASE NUMBERS, SORTED BY NPV ISS STORES THE INPUT VALUE OF SECTOR NUMBER. ISCN TSG INTERNAL SEGMENT NUMBER, IT IS ALWAYS 1, 2 DR 3. ARRAY WHICH STORES THE INPUT VALUE(S) OF SEGMENT NUMBER(S). General subscript and LODP control variable, usually used ISGN ĸ FOR PERIOD (YEAR) SUBSCRIPT. KEL G ARRAY TO HOLD USER DESIGNATED FLAGS WHICH ARE INITIALIZED DNLY AFTER EACH SIMULATION KLIFE USED TO STORE NUMBER OF PERIDDS (YEARS) OF MINE DESIGN LIFE. KPD SUBSCRIPT AND LODP CONTROL USED DNLY FOR PERIOD (YEAR) IN ARRAY REFERENCES KSPD ARRAY USED TO INDICATE WHAT PERIDDS (YEARS) OF DATA LAST READ WERE ACTUALLY INPUT. IT IS USED IN FILLING INPUT DATA ARRAYS BY ROUTINES "FILL" AND "FILL1" .

LERR	FLAG USED TO INDICATE WHETHER A FATAL ERROR HAS BEEN ENCOUNTE
	IN READING THE INPUT DATA. FATAL ERROR IF LERR IS NONE ZERO.
LFINI	FLAG USED BY "READI" TO INDICATE TO "BNCST" WHAT TYPE OF END
	HAS BEEN ENCOUNTERED. LFINI = 1 FOR END OF SECTOR INPUT
	= 2 FOR STOP CASE CARD
	= 3 FOR END OF INPUT FILE.
LINE	USED TO STORE COUNT OF PRINTED LINES SO THAT PAGES MAY BE
	EJECTED AT PAGE END.
LPAGE	FLAG TO INDICATE WHETHER PAGES ARE TO EJECTED BY LINE COUNT
	LPAGE IS SET WHEN LPRT EQUALS 2.
LPRT	FLAG THAT CONTROLS PRINTING OF INPUT DATA AND PAGING.
	IF LPRT = 1 PRINT THE INPUT DATA
LPSH	FLAG USED IN INPUTTING INSTABILITY TYPES FOR THE PUSHBACK
21.011	WALL. LPSH = 1 INDICATES THAT PUSHBACK INSTABILITY TYPES ARE
	BEING OR HAVE BEEN INPUT.
LPSHB	FLAG USED TO INDICATE THAT PUSHBACK ELEVATIONS HAVE BEEN INPUT
21 0/10	IF LPSHB = 1 ELEVATIONS WERE INPUT.
LSEG	FLAG INDICATING WHETHER SEGMENTS ARE TO BE USED. LSEG IS SET
2020	BY INPUT.
	LSEG = 0 FOR NO SEGMENTATION
	= 1 FOR SEGMENTATION USED.
LSTR	FLAG USED TO INDICATE THAT TITLE, DATE AND FIXED VARIABLES
LUIN	HAVE BEEN READ FOR A NEW PIT DESIGN. 1 = YES.
LUNIT	SET = WHEN UNIT NAMES NOT FOUND IN INPUT DATA.
LONI	SET =1 WHEN UNIT NAMES FOUND IN INPUT DATA.
LUSBN	FLAG SET TO 1 WHEN A USER BENEFIT ROUTINE IS SUPPLIED.
LUSCT	FLAG SET TO 1 WHEN A USER COST ROUTINE IS SUPPLIED.
LW	FLAG USED WHILE READING WEAK STRATUM ELEVATIONS IN READI.
LWEK	FLAG USED WHILE READING THE WEAK STRATUM PROBABILITY
Ener	DISTRIBUTION IN READI.
	SET AT END OF READI TO =1 IF WEAK STRATUM ELEV.S READ IN
	=0 IF NONE READ.
LWRT	FLAG SET TO 1 WHEN THE RESULTS OF SIMULATION ARE TO BE
	WRITTEN TO A MAGNETIC TAPE OR OTHER STORAGE FILE FOR FURTHER
	PROCESSING
L4	LOGICAL UNIT NUMBER OF FILE TO WRITE RESULTS ON WHEN IT
	IS TO BE PROCESSED FURTHER BY OTHER PROGRAMS SUCH AS INRISK
L5	LOGICAL UNIT NUMBER OF THE INPUT DATA FILE.
L6	LOGICAL UNIT NUMBER OF THE PRINTER OUTPUT FILE.
L7	LOGICAL UNIT NUMBER USED WITH DEBUG PRINT STATEMENTS.
MBNAS	ARRAY USED TO STORE THE BENCH INSTABILITY TYPES THAT HAVE
	OCCURRED IN PUSHBACK WALL.
MBNBS	ARRAY USED TO STORE THE BENCH INSTABILITY TYPES THAT HAVE
	OCCURREO IN THE PIT WALL (BELOW PUSHBACK).
MFHSV	ARRAY USED TO STORE THE FULL HEIGHT INSTABILITY TYPES THAT
	HAVE OCCURRED IN THE PIT WALL (BELOW ANY PUSHBACK).
MHPSV	ARRAY USED TO STORE THE INTER RAMP INSTABILITIES WHICH HAVE
	OCCURRED IN THE PUSHBACK HALL.
	FOR THE PUSHBACK WALL.
MHWSV	ARRAY USED TO STORE THE INTER RAMP INSTABILITY TYPES WHICH
MHWKP	ARRAY USED TO STORE THE INPUT INTER RAMP INSTABILITY TYPES
	HAVE OCCURRED IN THE PIT WALL.
мкник	ARRAY USED TO MARK THE HAUL ROAD AND WORK BENCH ENTRIES IN
	ARRAY HWKEL SO THAT THEIR WARYING WIDTHS CAN BE USED IN
	ROUTINE "HWKCK" .
	MKHWK(IHW, KPD) = 0 FOR HAUL ROADS
MM	= 1 FOR WORK BENCH.
MM	ARRAY USED FOR TEMP. STORAGE OF SOME INPUT DATA BY ROUTINE "READI".
MN	
13.1%	ARRAY USED FOR TEMP. STORAGE OF SOME INPUT DATA EY ROUTINE "READI".
MPBSV	ARRAY USED TO STORE THE FULL HEIGHT INSTABILITY TYPES WHICH
nruat	HAVE OCCURRED IN THE PUSHBACK WALL.
MS	ARRAY USED FOR TEMP. STORAGE OF SOME INPUT DATA BY ROUTINE
<b>C D</b>	"READI".
MSBNA	ARRAY USED TO STORE THE INPUT BENCH INSTABILITIY TYPES FOR
11 UUIIA	THE PUSHBACK WALL.

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MSBNB ARRAY USED TO STORE THE INPUT BENCH INSTABILITY TYPES FOR THE PIT WALL. MSBNB ARRAY USED TO STORE THE INPUT BENCH INSTABILITY TYPES FOR THE PUSHBACK WALL. ARRAY USED TO STORE THE INPUT INTER RAMP INSTABILITY TYPES NSHWK FOR THE PIT WALL (BELOW ANY PUSHBACK). MSTEH ARRAY USED TO STORE THE INPUT FULL HEIGHT INSTABILITY TYPES FOR THE PIT WALL (BELOW ANY PUSHBACK). **MSTPB** ARRAY USED TO STORE THE INPUT FULL HEIGHT INSTABILITY TYPES FOR THE PUSHBACK WALL. NSWKA ARRAY USED TO STORE THE INPUT WEAK STRATUM INSTABILITY TYPES FOR THE PUSHBACK WALL. ARRAY USED TO STORE THE INPUT WEAK STRATUM INSTABILITY TYPES **MSWKB** FOR THE PIT WALL. MWKAS ARRAY USED TO STORE THE WEAK STRATUM INSTABILITY TYPES WHICH HAVE OCCURED IN THE PUSHBACK WALL. MWKBS ARRAY USED TO STORE THE WEAK STRATUM INSTABILITY TYPES WHICH HAVE OCCURRED IN THE PIT WALL. STORES THE INPUT CELL COUNT ABOVE WHICH INDIVIDUAL SAMPLING IS MXCE1 NOT PERFORMED IN ROUTINE "FCHK" . STORES THE MAXIMUM NUMBER OF PROBABILITY RELATED ERRORS THAT MXERR MAY BE PRINTED BY ROUTINE "ERROR" MAXIMUM NUMBER OF HAUL ROADS WHICH MAY BE READ IN. NXHAL MXHWK SUN OF NXHAL AND NXWRK. MXHWK1 MXHWK+1 MXPRB MAXIMUN NUNBER OF PROBABILITY HISTOGRAMS WHICH MAY BE READ IN NXWRK MAXIMUM NUMBER OF WORK BENCHES WHICH MAY BE READ IN. TENP. VARIABLE FOR NUMBER OF BENCH CELLS IN AN INTERRAMP WALL NBCL NBCI A ARRAY STORING NUMBER OF BENCH CELLS IN PUSHBACK WALL FOR EACH PERIOD. NBCLB ARRAY STORING NUMBER OF BENCH CELLS IN PIT WALL FOR EACH PERIOD. NCAS TEMPORARY VARIABLE FOR STORING THE CASE NUMBER. NCASE VARIABLE USED TO STORE THE DESIGN CASE NUMBER. NCELA ARRAY STORING THE NUMBER OF FULL WALL HEIGHT CELLS FOR THE PUSHBACK WALL. NCFLB ARRAY STORING THE NUMBER OF FULL WALL HEIGHT CELLS FOR THE PIT WALL. NDIAG VARIABLE SET BY INPUT DATA TO CONTROL PRINTING OF DIAGNOSTIC MESSAGES BY THE PROGRAM. NERR ARRAY TO STORE THE COUNTS OF ERRORS ASSOCIATED WITH THE PROBABILITY DISTRIBUTIONS. THE CONTENTS IS PRINTED WHENEVER A VALUE IS GREATER THAN MXERR . Count of maximum number of haul roads input for any period NHAUL IN THE SECTORS DATA. THE SUN OF NHWK NHAUL AND NWORK COUNT OF THE PROBABILITY HISTOGRAMS INPUT FOR THE SECTOR. NPROB COUNT OF PROB. HISTOGRAMS (CARDS) INPUT FOR WEAK STRATUM NPRBW IN SECTOR. ARRAY TO STORE AVERAGE NET PRESENT VALUE FOR EACH CASE NPV ARRAY STORING THE NUMBER OF CELLS IN EACH INTER RAMP WALL NRCLA IN THE PUSHBACK WALL FOR EACH PERIOD (YEAR). NRCLB ARRAY STORING THE NUMBER OF CELLS IN EACH INTER RAMP WALL IN THE PIT WALL FOR EACH PERIOD (YEAR). COUNT OF SECTORS READ IN THUS FAR IN PROCESSING THE DESIGN NSC CASE. NUMBER OF SEGMENTS IN CURRENT SECTOR. IS NOW ALWAYS =1. NSEG STORES INPUT VALUE FOR NUMBER OF SIMULATIONS TO BE RUN FOR NSIM THE CURRENT DESIGN CASE. LOOP CONTROL VARIABLE USED IN "BNCST" TO CONTROL THE NSM SINULATION LOOP. NHORK COUNT OF THE MAXIMUM NUMBER OF WORK BENCHES INPUT FOR ANY PERIOD OF THE CURRENT SECTOR. NUMBER OF ULTIMATE WALLS INPUT. MAX VALUE IS 6. NULT FLAG TO INDICATE THAT A PRIOR INSTABILITY HAS OCCURRED N1

ORE1 ARRAY USED TO STORE THE INPUT VALUES FOR TONNAGE OF ORE TYPE 1. ORE2 ARRAY USED TO STORE THE INPUT VALUES FOR TONNAGE OF ORE TYPE 2. PANG ARRAY USED TO STORE THE WALL ANGLES ASSOCIATED WITH THE PROBABILITY HISTOGRAMS. PITRT ARRAY USED TO STORE THE INPUT VALUES OF ELEVATION FOR THE PIT BOTTOM. PRICE THE PRICE PER POUND OF FINISHED MATERIAL FROM ORE TYPE 1. PPIC2 THE PRICE PER POUND OF FINISHED MATERIAL FROM ORE TYPE 2. PROB ARRAY USED TO STORE THE INPUT PROBABILITY DISTRIBUTIONS. ARRAY USED TO STORE THE INPUT ELEVATIONS OF THE PUSHBACK WALL PSHBT BOTTOM. **PVB** PRESENT VALUE OF BENEFIT COMPUTED IN ROUTINE "PRESV" . PVC PRESENT VALUE OF COST COMPUTED IN ROUTINE "PRESV" . RATE THE INPUT VALUE OF DISCOUNT RATE. REC1 THE INPUT VALUE OF RECOVERY RATE FOR ORE TYPE 1. RFC2 THE INPUT VALUE OF RECOVERY RATE FOR ORE TYPE 2. ARRAY USED TO STORE THE COMPUTED VALUE OF STRIPPING COST FOR SCOST THE CURRENT SECTOR. SAVE1 ARRAY TO HOLO USER OESIGNATEO INFORMATION WHICH IS ZEROEO ONLY AFTER THE COMPLETION OF EACH CASE ARRAY TO HOLD USER DESIGNATED INFORMATION WHICH IS ZEROED SAVE2 ONLY AFTER THE COMPLETION OF EACH CASE ARRAY TO STORE STD.OEV.OF INCREMENTAL NPV SDINC SECBT TEMP. VARIABLE USED IN READI TO READ INPUT VALUES OF ELEVATION FOR SECTOR BOTTOM FOR EACH PERIOO. SECWO ARRAY USED TO STORE THE INPUT VALUES FOR SECTOR WIDTH FOR EACH PERIOD (YEAR) FOR THE CURRENT SECTOR. Array used to store the input values of elevation for the SEGBT SEGMENT BOTTOMS. ONE VALUE FOR EACH SEGMENT. ARRAY USED TO STORE THE INPUT VALUES OF ELEVATION FOR THE SEGMENT TOPS. ONE VALUE FOR EACH SEGMENT. SEGTP SFREQ ARRAY USED TO STORE THE COUNT OF CELL INSTABILITIES OF EACH MODE WHICH HAVE OCCURRED. SMISC APRAY USED TO STORE THE INPUT VALUES OF MISCELLANEOUS TYPE OATA. STELS ARRAY USED TO STORE THE INPUT VALUES OF PIT TOP ELEVATION FOR EACH PERIOO IN THE CURRENT SECTOR. ARRAY USED TO HOLD THE INFUT PIT DESIGN NAME. TITLE TMP TEMPORARY STORAGE ARRAY USED IN ROUTINE "READI" . TTNWA TOTAL TONNAGE OF WASTE MATERIAL IN THIS SECTOR TTN1 TOTAL TONNAGE OF TYPE1 ORE IN THIS SECTOR TTN2 TOTAL TONNAGE OF TYPE2 ORE IN THIS SECTOR APRAY USED TO STORE INPUT ELEVATIONS FOR ULTIMATE WALL BOTTOM ULTBT ARRAY USED TO STORE UNDERLINING CHARACTERS USED IN PRINTING U NO RESULTS. USRBN ARRAY USED TO STORE THE VALUES OF BENEFIT SUPPLIED BY THE USER BENEFIT ROUTINE BENF2 . VOLO VOLUME OF ORE PER TON. VOLUME OF WASTE PER TON. VOLW TEMPORARY VARIABLE FOR WALL HEIGHT USED BY SOME COST MODELS. WALHT WASTE AFRAY USED TO STORE THE INPUT VALUES FOR WEIGHT OF WASTE ROCK MOVED OURING EACH PERIOD (YEAR) OF MINE LIFE. WRKEL ARRAY USED TO STORE INPUT ELEVATIONS OF WORK BENCHES. USED TO STORE THE PROBABILITY OF A WEAK STRATUM INSTABILITY WEKPB IN THE PUSHBACK WALL. WEKPP. USED TO STORE THE PROBABILITY OF A WEAK STRATUM INSTABILITY IN THE PIT WALL. ARRAY USED TO STORE INPUT WIOTHS FOR EACH WORK BENCH. WRKWD

ULTOV ARRAY USED TO STORE BOTTOM ELEVATION LIMIT OF EACH ULTIMATE WALL.

#### VARIABLES USED IN SUBROUTINES FILL AND FILL1

- AN ARRAY USED IN ROUTINE "FILL" TO REPRESENT ANY INPUT ARRAY ARRAY DIMENSIONED 1 BY 15, IN "FILL1" FOR ARRAYS DIMENSIONED 15. AN APRAY USED IN ROUTINE "FILL" TO REPRESENT ANY INPUT ARRAY ARRY2
- DIMENSIONED 5 BY 15.

- INDEX SUPPLIED TO ROUTINE "FILL" TO INDICATE WHETHER ARRAY OR ARRYZ SHOULO BE REFERENCED. IDM = 3 OR 5. IDM
- ERROR NUMBER TO BE CALLED FOR BY "FILL" OR "FILL1" IF NO IERR
- VALUES ARE FOUND IN THE ARRAY TO BE FILLEO.
- INDICATES TYPE OF INITIALIZING TO BE USED IN ROUTINE "FILL" AND IN ROUTINE "FILL1" . ITYP=0 INITIALIZE WITH ZEROS, ITYP ITYP=9 INITIALIZE WITH NINES.

#### VARIABLES IN SUBROUTINE ERROR

- ARRAY USED IN ROUTINE "ERROR" TO STORE HEADINGS FOR CERTAIN HEAO PRINT LINES.
- IM STORES VARIOUS INOEX INFORMATION SUPPLIED THROUGH THE CALL PARAMETERS IN CALLS TO ROUTINE "ERROR"
- A TWO WORD ARRAY USED TO INITIALIZE FATAL ERROR MESSAGE PRINT INIT LINES IN ROUTINE "ERROR"
- INDEX INTO ARRAY WCAT IN ROUTINE "ERROR" TO REFERENCE IPB EITHER "PIT WALL" OR "PUSHBACK WALL" FOR ERROR MESSAGES. USED IN ROUTINE "ERROR" FOR THE ERROR MESSAGE NUMBER SUPPLIED
- N BY THE CALLING ROUTINE.

ARRAY USED IN ROUTINE "ERROR" TO STORE GENERAL ROCK TYPE NAM NAMES USED USED IN PRINT LINES.

ARRAY USED IN ROUTINE "ERROR" TO STORE NAMES FOR PRINTING. ARRAY USED IN ROUTINE "ERROR" TO STORE NAMES FOR PRINT LINES. ARRAY USED IN ROUTINE "ERROR" TO STORE NAMES FOR PRINTING. PINAM TYP1

- TYP2A ARRAY USED IN ROUTINE "ERROR" TO INITIALIZE NONFATAL ERROR
- WARNG MESSAGES.
- ARRAY USED IN ROUTINE "ERROR" TO STORE NAMES FOR PRINTING. WCAT ARRAY USED IN ROUTINE "ERROR" TO STORE NAMES FOR PRINTING. WNAM

IBR VARIABLE SET BY OUTPUT FROM ROUTINE "IDENT" AND BRANCHED ON BY COMPUTED GOTO STATEMENTS OR USED AS AN INDEX INTO ARRAYS. USED IN ROUTINES "READI" AND "FTYPE" . GENERAL SUBSCRIPT AND LOOP CONTROL VARIABLE. J. JCAT SUBSCRIPT USED TO SPECIFY THE POSITION OF A HISTOGRAM IN THE PROBABILITY DISTRIBUTIONS ARRAY PROB . IT IS USED BY ROUTINE "READI". SUBSCRIPT USED IN "READI" TO SPECIFY THE POSITION OF A JVAL PROBABILITY VALUE IN A HISTOGRAM. KF FIRST PERIOD (YEAR) OF A RANGE OF PERIODS TO BE FILLED WITH SOME VALUE. LAST PERICD (YEAR) OF A RANGE OF PERIODS TO BE FILLED WITH ΚĿ SOME VALUE. SUBSCRIPT VARIABLE USED TO TEMPORARILY STORE THE PREVIOUS INPUT PERIOD (YEAP) DURING DATA INPUT PROCESSING BY "READI" KPOD LEXC FLAG SET TO 1 IN "READI" WHEN MORE THAN MXPRB PROBABILITY HISTOGRAMS ARE FOUND IN THE INPUT DATA. AN ERROR MESSAGE IS PRINTED. LFRST FLAG SET TO 1 TO INDICATE THAT THE FIRST PROBABILITY DISTRIBUTION CARD HAS BEEN READ AND STORED. THE FIRST CARD (RECORD) CONTAINS HEIGHTS, ALL OTHERS CONTAIN PROBABILITY HISTOGRAMS. FLAG USED IN "READI" TO INDICATE THAT THE WEAK STRATUM LWEK HEADER CARO HAS BEEN READ AND THAT WEAK STRATUM PROBABILITIES WILL FOLLOW. MAX A DO LOOP CONTROL VARIABLE EQUAL TO MXHWK+1 USED IN "READI" TEMPORARY STORAGE VARIABLE USED IN "READI" TO SET NSEG. NSEG1 PSH USED IN ROUTINE "READI" TO SET LPSH OURING INPUT OF INSTA-BILITY TYPES.

#### VARIABLES IN SUEROUTINE OUTPUT

VARIABLES IN SUBROUTINE READI

AVG1T	TEMPORARY VARIABLE USED IN PRINTING AVG1*100 IN "OUTPT" .
AVG2T	TEMPORARY VARIABLE USED IN PRINTING AVG2*100 IN "OUTPT".
IU	SUBSCRIPT VARIABLE USED IN UNDERLINING PRINTED LINES.
NUM	ARRAY USED IN ROUTINE "DUTPT" TO STORE NUMBERS 1 THROUGH
	11 FOR USE IN COMPOSING PRINT LINES.

ANG	TEMPORARY STOPAGE VARIABLE FOR ANGLES USED IN ROUTINE "COST1"
ANGA	ARRAY USED TO STORE THE COMPUTED VALUES OF INTER RAMP WALL
AUGA	ANGLES FOF THE PUSHBACK WALL.
ANGB	ARRAY USED TO STORE THE COMPUTED VALUES OF INTER FAMF WALL
	ANGLES FUR THE PIT WALL.
ANGIA	
ANGIA	TEMPORARY VARIABLE FOR THE INTERIM ANGLE IN AN INTER RAMP
	WALL LOCATED IN THE PUSHBACK WALL.
ANGIB	TEMPORARY VARIABLE FOR THE INTERIM ANGLE IN AN INTER RAMP
AUGTO	
	WALL LOCATED IN THE PIT WALL.
ANGLI	TEMPORARY VARIABLE USED IN DETERMINING THE WALL ANGLE IN
	ROUTINE "COST1" .
BOTEL	VARIABLE USED FOR ELEV GR THE PUSHBACK EOTTOM WHEN
	DETERMINING WALL WIDTHS OF INTER RAMP WALLS IN "COST1" .
BOTS	TEMPORARY STORAGE FOR BOTEL IN "COST1" .
ELEV	VARIABLE USED FOR THE BOTTOM ELEVATION OF AN INTERRAMP PAIR,
	FITHER A HAUL ROAD, A WORK BENCH OR THE FULL WALL BOTTOM
	ELEVATION. USE IS DURING HEIGHT AND ANGLE DETERMINATIONS
	ELEVATION OSE IS DORING REIGHT AND ANGLE DETERMINATIONS
	IN ROUTINE "COST1" .
HBNFA	ARRAY USED IN ROUTINE "COST1" TO STORE THE FULL HEIGHT OF THE
	WALL ABOVE THE AVERAGE BENCH BOTTOM IN THE PUSHBACK WALL.
HBNFB	ARRAY USED IN ROUTINE "COST1" TO STORE THE FULL HEIGHT OF
	THE WALL ABOVE THE AVERAGE BENCH BOTTOM IN THE PIT WALL.
NTELA	AFRAY USED IN "COST1" TO STORE THE FULL HEIGHTS OF THE WALLS
HIFLA	
	ABOVE INTER RAMP BOTTOM ELEVATIONS IN THE PUSHBACK WALL.
HIFLB	ARRAY USEC IN "COST1" TO STORE THE FULL HEIGHTS OF THE WALLS
	ABOVE INTER RAMP BOTTOM ELEVATIONS IN THE PIT WALL.
HIWLA	ARRAY USED IN "COST1" TO STORE THE HEIGHT OF INTER RAMP WALLS
	WHICH ARE IN THE PUSHBACK WALL.
HIWLB	ARRAY USED IN "COST1" TO STORE THE HEIGHT OF INTER PAMP WALLS
	WHICH ARE IN THE PIT WALL (BELOW ANY PUSHBACK IN THE SECTOR).
нт	VARIABLE USED FOR VALUES OF HEIGHT.
HTFLA	ARRAY USED IN "COST1" TO STORE THE FULL WALL HEIGHTS FOR THE
	PUSHBACK WALL.
HTFLE	ARRAY USED IN "COST1" TO STORE THE FULL WALL HEIGHTS FOR THE
	PIT WALL.
HTI	VARIABLE USED IN ROUTINE "COST1" FOR INTERIM HEIGHT VALUES.
HTIA	ARRAY USED IN "COST1" TO STOKE INTERIM WALL HEIGHT VALUES
11174	
	IN EACH INTER RAMF WALL FOR THE PUSHBACK WALL.
HTIB	ARRAY USED IN "COST1" TO STORE INTERIM WALL HEIGHT VALUES
	IN EACH INTER RAMP WALL FOR THE PIT WALL.
U.T.C.	
HTS	ARRAY USED IN "COST1" TO STORE HEIGHT OF EACH SEGMENT.
HTUA	ARRAY USED IN "COST1" TO STORE THE ULTIMATE WALL HEIGHTS
	IN EACH INTER RAMP WALL FOR THE PUSHBACK WALL.
нтив	
n108	ARRAY USED IN "COSTI" TO STORE THE ULTIMATE WALL HEIGHTS
	IN EACH INTER RAMP WALL FCR THE PIT WALL.
IANG	FLAG USED IN "COST1" IN DETERMINING INTER RAMP ANGLES.
2	
	IF IANG=1 THE INTER RAMP ANGLE IS COMPUTED FROM INTER RAMP
	HEIGHTS AND WIDTHS. IF IANG=0 ANGLE WILL BE THE INTERIM
	WALL ANGLE OF THE ULTIMATE ANGLE OF THE WALL BOTTOM.
TROT	HALL ANDLE OF THE COLLINATE ANDLE OF THE HALL BUILDING
IBOT	VARIABLE USED IN "COST1" FOR THE SEGMENT NUMBER OF THE WALL
	BOTTOM. ALWAYS 1 NOW THAT SEGMENTATION HAS BEEN DELETED.
IEOTI	IB0T-1
IBOT2	IBOT1-1
IHWB	THE NUMBER OF THE FIRST HAUL ROAD OR WORK SENCH BELOW THE
	PUSHBACK GOTTOM OF ELSE NHWK+1 .
T1 00	
ILOC	FLAG USED IN "COST1" TO INDICATE WHETHER THE INTER RAMP WALL
	WIDTH BEING COMPUTED IS IN THE PUSHBACK WALL OR FIT WALL.
IRZA	ARRAY USED IN ROUTINE "COST1" TO STORE WALL NUMBERS OF ZERD
****	
	HEIGHT INTER RAMP WALLS IN THE PUSHBACK WALL.
IRZB	ARRAY USED IN ROUTINE "COST1" TO STORE INTER RAMP WALL
	NUMBERS OF ZERO HEIGHT WALLS IN THE PIT WALL.

VARIABLES IN SUBROUTINE COST1

.

ITOPU	INDICATES THE ULTIMATE WALL IN WHICH THE 1. R. WALL TOP LIES
	(FOR THE INTER RAMP WALL CURRENTLY BEING PROCESSED).
IU	SUBSCRIPT VAFIABLE USED IN ROUTINE "COST1" FOR THE ULTIMATE
	WALL ANGLE SEGMENT NUMBER.
IULB	CONTAINS THE ULT. WALL OIVISION NUMBER OF THE OIVISION IN
2020	WHICH THE ULT. WALL BOTTOM ELEV. FOR THIS PERIOD IS LOCATED.
IULWP	THE ULTIMATE WALL DIVISION IN WHICH THE PUSHBACK OCCURS.
JSOT	VARIABLE USED TO STORE IBOT TEMPORARILY DURING PROCESSING
0001	OF THAT INTER RAMP PAIR WHICH INCLUDES THE PUSHBACK BOTTOM.
јн	SUBSCRIPT FOR THE NEXT HAUL ROAD IN THE FORTRAN CODE FOR
011	MERGING HAUL ROADS WITH WORK BENCHES INTO ARRAY HWKEL .
JW	SUBSCRIPT FOR THE NEXT WORK BENCH IN WERKEL TO BE MERGED
3 11	WITH THE HAUL ROADS INTO ARRAY HWKEL .
LOOP	LOOP CONTROL VARIABLE USED IN "COST1" TO INDICATE
LUUP	WHEN A PUSHBACK LIES BETWEEN AN INTER RAMP PAIR. IF LOOP=1
	A PUSHBACK LIES BETWEEN AND THE ANGLE DETERMINATION LOOP MUST
5.U.6.U.6	BE EXECUTED TWICE.
PUSHB	TEMPORARY VARIABLE USED FOR THE PUSHGACK BOTTOM ELEVATION
	DURING WALL HEIGHT AND ANGLE DETERMINATIONS IN "COST1" .
ТОР	TEMPORARY VARIABLE USED FOR THE TOP ELEVATION OF A WALL. IT
	MAY CONTAIN THE TOP ELEVATION OF THE EXCAVATION DR THE
	TOP OF AN INTER RAMP PAIP. IT IS USED IN ROUTINE "COST1"
	DURING WALL HEIGHT AND ANGLE DETERMINATIONS.
TOPEL	TEMPORARY VARIABLE USED FOR THE TOP ELEVATION OF THE WALL
	CURRENTLY BEING PROCESSED. IT MAY CONTAIN TOP OF THE PUSH-
	BACK BOTTOM (WHEN THE TOP OF A WALL) OR OTHER TOP ELEVATION.
ULTB	TEMPORARY VARIABLE USED FOR THE ULTIMATE WALL BOTTOM
	ELEVATION DURING WALL HEIGHT AND ANGLE DETERMINATIONS IN
	ROUTINE "COST1" .
WO	VARIABLE USED FOR WALL WIOTH IN VARIOUS ROUTINES.
WDFLA	APRAY USED IN "COST1" TO STORE THE WIDTH OF FULL HEIGHT WALLS
	LOCATED IN THE PUSHBACK WALL.
WDFLB	ARRAY USED IN "COST1" TO STORE THE WIOTH OF FULL HEIGHT WALLS
	LOCATEO IN THE PIT WALL.
WDI	VARIABLE USED IN "COST1" FOR THE WIDTH DF AN INTERIM WALL.
WDIA	AFRAY USED IN "COST1" TO STORE THE WIDTHS OF INTERIM WALLS IN
	INTER RAMP WALLS LOCATED IN THE PUSHBACK WALL FOR THE CURRENT
	PERIOD (YEAR).
WOIB	AFRAY USED IN "COST1" TO STORE THE WIDTHS OF INTERIM WALLS IN
	INTER RAMP WALLS LOCATED IN THE PIT WALL FOR THE CURRENT
	PERIOD (YEAR).
WDUA	ARRAY USED IN "COST1" TO STORE THE ULTIMATE WALL WIDTHS IN
	INTER RAMP WALLS LOCATED IN THE PUSHBACK WALL FOR THE CURRENT
	PERIOD (YEAR).
WOUB	ARRAY USED IN "COST1" TO STORE THE ULTIMATE WALL WIDTHS IN
· _ ·	INTER RAME WALLS LOCATED IN THE PIT WALL FOR THE CURRENT
	FERIOD (YEAR).

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ITOP ALWAYS =1 SINCE SEGMENTATION WAS REMOVED.

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APAT	THE PROBABILITY DISTRIBUTION INTERPOLATION RATIO COMPUTED IN
	ROUTINE "FCHK" FOR THE GIVEN WALL ANGLE.
CCST	THE COST OF A ONE CELL INSTABILITY IN ROUTINE "FCHK" .
COST	VARIABLE USED TO SUM OR RETURN COST BY VAFIOUS ROUTINES.
HEAT	THE PROBABILITY DISTRIBUTION INTERPOLATION RATID COMPUTED IN
O SA I	POUTINE "FCHK" FOR THE GIVEN WALL HEIGHT.
HTF	VARIABLE USED IN ROUTINE "FCHK" TO STORE THE HEIGHT FROM PIT
	TOP ELEVATION TO WALL BOTTOM ELEVATION.
IS	SUBSCRIPT VARIABLE SET TO INCEX THE PROBABILITY DISTRIBUTION
	NEAREST TO BUT LARGER THAN THE GIVEN WALL ANGLE.
ISL	SUBSCRIPT USED IN THE INSTABILITY COUNTING ARRAY SFREQ
_	TO REFERENCE THE CORRECT MODE.
JOST	PROBABILITY DISTRIBUTION SUBSCRIPT. =2 FOR WEAK STRATUM.
JS	SUBSCRIPT VARIABLE SET TO INDEX THE PROBABILITY DISTRIBUTION
	HEIGHT NEAREST TO BUT LARGER THAN THE GIVEN WALL HEIGHT.
LHT	SET IN ROUTINE "FCHK" TO GREATEST NUMBER OF PROB. POINTS
	TN A HISTOGRAM (19).
LPB	PUSHBACK FLAG INPUT TO ROUTINE "FCHK" . 1 = PUSHBACK.
-	USED TO STORE COMPUTED PROBABILITY FOR THE WALL FROM PIT TOP
ΡA	
	TO GIVEN WALL BOTTOM.
PB	USED TO STORE COMPUTED PROBABILITY FOR THE WALL FROM PIT TOP
	TO GIVEN WALL TOP.
PROBV	THE COMPUTED PROBABILITY OF INSTABILITY OF THE GIVEN WALL,
	PROBV = PA-PB.
R	USED TO STORE THE CURRENT RANDOM NUMBER.
WALL	VARIABLE USED TO STORE THE GIVEN VALUE OF WALL HEIGHT.
XANG	VARIABLE USED TO STORE ANGLE IN DEGREES FOR PRINTING IN
A 6110	ROUTINE "FCHK" .
	NOUTHE FOR .

VARIABLES IN SUBROUTINE FORK

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# USERS' GUIDE FOR RISK ANALYSIS PROGRAM

APPENDIX B

### PROGRAM IDENTIFICATION

- PROGRAM TITLE: Economic Risk Analysis Model for Pit-Slope Design
- PROGRAM CODE NAME: INRISK, VERSION III
- PROGRAM WRITER: Y. C. Kim
- <u>ORGANIZATION</u>: Department of Mining & Geological Engineering The University of Arizona Tucson, Arizona
- DATED: 15 March 1976

<u>UPDATED</u>: Version III is a revision of Version II, completed on 15 March 75

SOURCE LANGUAGE: CDC 6400 FORTRAN Extended

AVAILABILITY: Pit Slope Group, Mining Research Laboratories, Canada Centre for Mineral and Energy Technology, Department of Energy, Mines and Resources, 555 Booth Street, Ottawa, Canada KIA OG1

DISCLAIMER: Neither the authors nor the Mining Research Laboratories can accept any responsibility for the accuracy of results generated by this program.

#### ABSTRACT

INRISK performs risk analyses for open pit mine investments, with particular emphasis on slope economics. In performing the risk analysis, the model uses the output from BNCST, as part of its input data. Therefore, BNCST must be run prior to using INRISK.

The program can perform the desired analysis, whether the mine is at the feasibility stage, mine design stage, or operating stage.

#### ENGINEERING DOCUMENTATION

## Narrative Description

1. The objective of the program is to perform the risk analysis of open pit mining ventures with particular emphasis on slope economics. First, the program is designed to make full use of information concerning the benefits and costs of a particular slope design, as generated by BNCST, Version III. Secondly, it is designed to display the overall financial impact of this design on the mine investment decisions.

2. Although the program is designed to perform a full-scale risk analysis, it can also be used for performing conventional economic analyses by making all input variables constant. Such simulations are called deterministic and are frequently used to verify financial computations. The program can be used where the decision to mine or invest is of a "go" or "no go" nature.

3. There is one critical requirement that must be met to execute this program. BNCST must be run earlier and its output of benefits, costs, and other pit design data such as ore and waste figures by period, must be stored on magnetic tape or any other data file. Thus, output from the benefit-cost model becomes input data to this program, in addition to those input data on cards whose format is given in the subsequent section of this guide.

## Method of Solution

4. For the input of data generated by BNCST, the same number of sectors as in BNCST must be specified in INRISK, although these divisions are later aggregated into a single pit during the financial computations. The reason for this aggregation is that the capital investments associated with a mining venture are seldom on a sector basis in a pit.

5. However, the model can analyze a pit sector of an ongoing operation. Such a sector can be undergoing a study for possible future expansion. In this case, only the incremental investments associated with this sector expansion are used in the risk analysis program. 6. For convenience in programming, the key variables in the risk analysis model are not classified according to state or decision variables. Instead, they are classified either as constants (ie, integer or floating point) or as stochastic variables.

7. A stochastic variable is, by definition, subject to variation according to some probability distribution associated with the variable. Whether a key variable should be classified as a constant or as a stochastic variable in a risk analysis is quite arbitrary. The classification is usually dictated by the objective of the analysis as well as the situation.

8. For INRISK, the values of key variables regarded as constants remain unchanged for all simulations. One simulation refers to computation of one sample point of the investment decision criteria such as the net present value of the venture. The values of key variables regarded as stochastic will vary from simulation to simulation.

9. Stochastic variables are further divided into: (1) those whose values vary between simulations but remain unchanged from period to period during the mine's life within the current simulations and (2) those whose values not only vary between simulations but also vary from period to period.

10. Fig B-1 is a printout of all the input data required in running the risk analysis model. As can be seen, the last portion of input data is obtained from the benefit-cost model, which is assumed to have been run earlier.

11. A portion of data from the benefit-cost model is also treated as constant between simulation runs. These data are the periodic (such as annual) figures for ore and waste, grades and costs of mining for the entire pit. These data are obtained for the entire pit by weighting corresponding figures from each sector of the pit by the associated production figures for each period.

12. The remaining portion of data from the benefit-cost model, namely the user and miscellaneous benefits as well as instability and user

# -- INPUT DATA FOR PIT DESIGN NUMBER 1 --

LUCKEY STAR DEPOSIT BASE DESIGN 45 DEGREES ULTIMATE SLOPE HIGH GRADE

## 1. OPTION SWITCHES USED FOR THIS RUN.

INPUT DATA PRINT OPTION	1
DECISION CRITERIA OPTION	0
INTERIM RESULTS PRINT OPTION	0
USER SUPPLIED TAX ROUTINE OPT.	Ö

#### 2. INTEGER CONSTANTS.

.

NUMBER	OF SIMULATIONS	30
NUMBER	OF SECTORS IN THE PIT	2
NUMBER	OF WORKING DAYS /PEPIOD	350
NO. OF	PERIODS FOR PRE-PROD.	2
ND. OF	PERIODS FOR EXPLOPATION	0
NO. OF	PERIODS FOR LAND/WATER	0
N0. 0F	PERIODS FOR PLANT CONST	2
ACTUAL	PROD. LIFE OF THE MINE	10
TOTAL L	LIFE OF THE PROJECT	12

#### 3. FLOATING POINT CONSTANTS.

REQUIRED RATE OF RETURN	.150
FEDERAL INCOME TAX RATE	0.000
PROVINCIAL MINING TAX RATE	.100
PROVINCIAL INCOME TAX RATE	•150
DEPLETION ALLOWANCE RATE	• 330

## 4. STOCHASTIC VARIABLES CONSTANT FOR ONE SIMULATION RUN.

EXPLORATION EXPENSE (IN 1000 DOLLAR	UNITS)
CONSTANT VALUE =	500.000
POYALTY ( PERCENT OF GROSS INCOME)	
CONSTANT VALUE =	.050
MINE CAPITAL EXPENDITURE (IN 1000 DOLLAR	UNITS)
RECTANGULAR MINIMUM	MAXIMUM
6000.000	10000.000
MILL CAPITAL EXPENDITURE (IN 1000 DOLLAR	UNITS)
RECTANGULAR MINIMUM	MAXIMUM
10000.000	30000.000
LEACH PLANT (OR TYPE2 OPE)	
CAPIT. EXPEND(IN 1000 DOLLAR	UNITS)
CONSTANT VALUE *	5000.000
WATER/LAND ACQUIS. COSTS.(IN 1000 DOLLAR	UNITS)
CONSTANT VALUE =	1.000
TOTAL SALVAGE VALUE (IN 1000 DOLLAR	UNITS)
CONSTANT VALUE =	0.000
TOTAL WORKING CAPITAL (IN 1000 DULLAR	UNITS)
CONSTANT VALUE =	0.000

5. STOCHASTIC VARIARLES SAMPLED EVERY PEPIDD DURING ONE SIMULATION RUN.

OVERALL	RECOVERY OF TYPE1 O	RE-PERCENT			
	PECTANGULAR	8	INIMUM	MAXIMUM	
			.800	.900	
OVERALL	RECOVERY OF TYPE2 O	PF-PFPCENT			
	TRIANGULAR	*	INIMUM	MOST LIKELY	MAXIMUM
			.500	.700	.900
SELLING	PRICE OF THE METAL	(DOLLAR		/TON	)
	NDFMAL		MEAN	STD. DEV.	
		16	00.000	160.000	
MISCELLA	NEDUS COSTS	CODLLAR		/ TON	-JRE)
	<b>Γ ΠΝς Τ Δ Ν Τ</b>	<u>۱</u>	ALUE =	0.000	

6. INPUT DATA OBTAINED FROM THE BENEFIT-COST MODEL.

		WEIGHTS		AVE. G	PADES	COS	T OF MINING	
PERIOD	(1000 TUN		UNITSI	(PERCENT		) (CQST/	UNIT WEIGHT)	
	TYPE1 ORE	TYPE2 ORE	WASTE	TYPE1 '	TYPEZ	TYPE1 ORE	TYPEZ DRE	WASTE
1	0.	0.	0.	0.000	0.000	0.000	0.000	0.000
Z	920.	480.	1507.	.340	.250	2.550	1.200	.550
3	5112.	1615.	5452.	.510	.250	2.550	1.200	.550
4	5896.	3811.	15435.	.580	.250	2.550	1.200	.550
5	5392 .	3811.	14701.	.650	.250	2.550	1.200	.550
6	5336.	4120.	20913.	.740	.250	2.550	1.200	.550
7	5720.	5048.	28557.	.670	.250	2.600	1.230	.600
8	5592.	5480.	34499.	.530	.250	2.600	1.230	.600
9	5192.	4472.	38907.	.470	.250	2.500	1.230	.600
10	5192.	5104.	38072.	.460	.250	2.650	1.250	.650
11	4118.	2081.	12430.	.550	.250	2.650	1.250	.650
12	458.	231.	o.	.550	.250	2.650	1.250	0.000
PE9100	AVE.	TS(THOUSANDS) STO+DEV+	AVE.	TS(T49054005) • DEV•	AVE.	COSTS(THDUSANDS) STC.DEV.	USER COSTS	STD.DEV.
1	0.	0.	0.	э.	0.	0.	0.	0.
2	0.	с.	0.	э.	0.	0.	0.	0.
3	0.	е.	0.	0.	543.	176.	0.	0.
4	0.	α.	э.	ο.	926.	460.	0.	0.
5	0.	0.	0.	0.	965.	546.	0.	0.
6	0.	0.	0.	0.	1265.	650.	0.	0.
7	0.	0.	0.	0.	1490.	934.	0.	0.
8	0.	е.	5.	0.	1676.	1025.	0.	0.
9	0.	с.	0.	0.	2080.	1541.	0.	0.
10	0.	0.	0.	0.	1714.	436.	0.	0.
11	0.	с.	э.	0.	2312.	1291.	0.	ο.
12	Ο.	ο.	0.	0.	2287.	912.	0.	0.

## Fig B-1 (continued) - Input data required in the INRISK model

costs, are treated as stochastic variables, all of which are assumed to be normally distributed. They are sampled for each period from the corresponding period's normal distribution for the current simulation and also between simulation runs.

13. Just as the weighting of certain data from the different sectors of a pit is required, the means and standard deviations of stochastic variables from the benefit-cost model must be combined in the risk analysis model. In other words, the probability distributions that have been obtained in the benefit-cost model must be combined into a single composite probability distribution.

14. All stochastic variables whose distributions require combining or adding together are assumed to be normally distributed. Under this assumption, the means and the variances ie, square of the standard deviation, can both be added (18). Furthermore it is also proven that the resulting distribution is normally distributed. In other words,  $X_1, X_2, \ldots, X_n$  are mutually stochastically independent random variables having, respectively, the normal functions  $n(\mu_1, \sigma_1^2)$ ,  $n(\mu_2, \sigma_2^2)$ , ..., and  $n(\mu_n, \sigma_n^2)$  where  $\mu_i$  and  $\sigma_i$  are the mean and variance of  $X_i$ . The random variable  $Y = k_1 X + k_2 X + \ldots + k_n X_n$ , where  $k_1, k_2, \ldots, k_n$  are real constants, is

$$n(\sum_{i=1}^{n} k_{i}\mu_{i}, \sum_{i=1}^{n} k_{i}\sigma_{i}^{2})$$

15. The types of probability density functions that may be input for the stochastic variables are: (1) normal, (2) triangular, (3) uniform (or rectangular), (4) histogram, and (5) single-point (or constant).

16. The first three functions are continuous whereas the last two are discrete. A brief description of each is given below.

17. A normal density function is completely specified by its mean and standard deviation. This function is used most frequently to describe the probabilistic outcomes of some natural phenomena, when the outcomes are shown to be spread equally about some expected value, ie, the mean. The extent of spread or dispersion is usually described in terms of magnitude of the standard deviation. An estimate of the mean and standard deviation is required in the model.

18. A triangular density function requires specification of the minimum, the most likely, and the maximum values of the variable. The minimum and the maximum are considered as the lower and upper limits on the value, with the most likely value having the greatest probability of occurrence. The model requires these three estimates for the variables.

19. A uniform function is specified when the minimum and the maximum values are given. In a uniform function, there is an equal probability of obtaining any value between those two extremes, including the minimum and the maximum.

20. A histogram function refers to a special discrete function. The range of values are estimated and divided into classes. The probabilities associated with each class are specified, making certain that the sum of all probabilities adds up to exactly 1.0. A histogram is useful for empirical data or for approximating any probability distribution. The model requires the beginning class limit, the class interval and the probability for each class. The program allows a maximum of nine class intervals.

21. The final alternative is to assume the stochastic variables as constants. Such an alternative can be useful in performing deterministic or conventional sensitivity analysis on key input variables. A point estimate is required for the model equivalent to a probability of one for this value.

22. The cash flow computations in the model cover both the preproduction and production periods of the mine.

23. During the preproduction period, negative cash flow occurs due to the following activities: (1) exploration, (2) water and land acquisition, and (3) plant construction and preproduction stripping. The model requires that the three activities occur in the above sequence.

24. The total number of periods allowed in the model for cash flow computations is 15. This number includes both preproduction and production

periods. The length of a period need not correspond to one year in time. Fifteen periods are not likely to be sufficient in many cases. If more than 15 periods are required, the user can redimension the arrays. The corresponding change in the number of periods must be made to BNCST because this number must match both programs.

25. INRISK makes certain explicit assumptions some of which are related to executing the program. (1) BNCST is run earlier, and its output is stored in the specified data file. (2) Project titles used for the risk analysis and the benefit-cost analysis match columns for the entire 80 columns of an input data record for each case representing a particular pit design. (3) For each case, the total number of simulations, the total life of the pit and the number of sectors in the current pit is the same between the risk analysis and the previously run benefit-cost (4) The total number of analysis. periods specified for preproduction are equal to the sum of periods required for conducting exploration, water and land acquisition, and plant construction and preproduction stripping. (5) The total number of periods specified for mine life is equal to the sum of periods required for preproduction plus operating periods.

26. Other assumptions are related to the cashflow computations. (1) Cash flow computation is to be performed for the entire pit and not only for a sector in the pit. (2) Those stochastic variables such as "User Benefits" and "Instability Costs" whose values are generated in the benefitcost model are normally distributed. This assumption permits combining several distributions into a single composite distribution. (3) The work involving exploration, water and land acquisition, plant construction and preproduction stripping is conducted in that sequential order. Expenditures for each category of work are made uniformly over the specified number of periods for that category. (4) The same mining sequence as used in the benefit-cost model will be followed. The production figures, grades and mining costs associated with each period will not vary between simulation runs. (5) All the ore mined in a given period will be processed in that period. This assumption applies even to the preproduction period, thus creating a possibility of some revenue during the preproduction period. (6) Applicable royalty is always given as some percentage of the gross revenue. In other words, there is no minimum royalty, irrespective of the gross revenue for the period.

27. The assumptions included in the risk analysis are as follows. (1) All key variables used in the risk analysis are independent of each other. (2) The periodic variations of those stochastic variables sampled in each period are independent. (3) No trend, either increasing or decreasing, exists in the value of the stochastic variables, as a function of mine life.

#### Program Capabilities

28. At present, the program has the following capabilities:

Maximum number of pit layouts to be tested (less than or equal to those tested in BNCST program) = 9 Maximum number of sectors in the pit = 6 Maximum number of periods in mine's life (including the preproduction period) = 15 Maximum number of simulations for each layout = 100 Maximum number of stochastic variables allowed = 12 Maximum number of class intervals in input histogram = 9

The period array has been dimensioned at 15 to conserve core space. If more than 15 periods are required, the array can be redimensioned by the user. Cash flows are computed for each period in the model and are discounted to the present. If the period in the model is a year, then the discount rate is the annual rate. If a nonannual period is used, then an appropriate discount rate should be input. The program is capable of performing risk analysis for all types of deposits with two distinct ore types.

Q	10		-20		30	)	40		50	)	60	, 	70	80	Master
1														ŀ	- Run
LUCK	KEY STA	R DEPO	SIT	B	ASE D	ESIGN	45 0	EGREES	ULT	IMATE	SLOPE	HIGH	GRADE		- Туре О
	1		0		0		0								- Type 1
	<u> </u>	350	2	0	Ŭ.	2									- Type 2
0.15		0.21	(	).1		0.15		0.33							- Type 3
5.0	500.														Type o
5.0	. 05													1	
3.0	6000.	1	0000.	,											
3.0	10000	. 3	0000.	•											
5.0	5600.														- Туре 4
5.0	1.													Ì	
5.0	0.0														
5.0	0.0														
3.0	.80		0.90	}											
2.0	.50		.78		.98										
1.0	1660.	0 1	60.0				ł								- Type 5
5.0	0.0		1			1									
0	10		20		30	)	40	)	50	)	60	,	70	80	

Fig B-2 - An 80-80 listing of the sample input data cards

## Data Input

29. The data required for the program comes from both the data cards and the benefit-cost output data file. The data cards contain information needed for the economic risk analysis, whereas the data file contains output from the benefitcost model, BNCST-Version III. The subsequent description of input data applies only to those belonging to the first category. A sample of the input data required for the program is shown in Fig B-2.

30. Besides the project headings for the pit layout, five types of information are input to the model through data cards in the sequence:

- a. program run control parameters,
- b. integer constants that remain the same for the entire simulation,
- c. floating point constants that remain the same for the entire simulation,
- d. key stochastic variables and their probability distributions that remain constant for one simulation run but vary between simulation runs,
- e. key stochastic variables and their probability

distributions that vary from one period to the next within each simulation run as well as between simulation runs.

This set of data must be repeated for each pit layout to be tested during the model run. The particular format used to input these five types of data is described in Exhibit B-1 of this Appendix. Fig B-2 is an 80-80 listing of the input data cards used for the sample problem, ie, the Lucky Star deposit with the base design of the pit.

31. The input data may be in any consistent set of units. However, those used in the INRISK program must correspond to those in the prior run of the BNCST program.

#### Program Options

32. All the options available in running the program are controlled by the values assumed by variables NOUT, NDE, NBUG, NTAX.

33. NOUT is used for controlling printout of input data. When NOUT = 0, the input data for each case is not printed. When NOUT = 1, input data and also the sorted values of the simulation

results are printed.

34. NDE is used to select the desired financial decision criteria during the risk analysis for each case. When NDE = 0, all three criteria of DCFROY, NPV, WGR are used. When NDE = 1, DCFROY and NPV are used. When NDE = 2, DCFROY only used. When NDE = 3, NPV only used. When NDE = 4, WGR only used.

35. NBUG is used to control printout of intermediate results that can be used both to debug the program logic through comparative calculations and to obtain additional information such as annual figures on production, taxes, depreciation, etc., as well as the sampled values of stochastic variables. When NBUG = 0, intermediate results are not printed. When NBUG = 1, intermediate results are printed. Because of the voluminous amount of information that could be printed when NBUG switch is 1, only the values used during the first two simulation runs are output in the model.

36. NTAX is the option switch for calling the program user's tax laws instead of the tax laws supplied in the model. The user's tax laws must be programmed into a subroutine named URTAX in the program. At present, URTAX in the program is simply a dummy subroutine. When NTAX = 0, the given tax laws are used. When NTAX = 1, other tax laws are used by calling subroutine URTAX.

### Printed Output

37. Printed output consists of input data summary, intermediate results during the simulation and the final results for each pit design. A summary of input data, as shown in Fig B-1, is printed if the NOUT value is greater than zero. Intermediate results during the first two simulations are printed if the NBUG value is greater than zero.

38. At the conclusion of the risk analysis for each pit design, the program prints out the sorted values of decision criteria if the NOUT value is greater than zero (see Fig B-3). Finally, it prints out the cumulative probability distribution, which represents all possible outcomes of the decision criteria (see Fig B-4).

SORTED VALUES FOR THE PIT DESIGN NO	1
-------------------------------------	---

SIMULATION NO.	NPV
11	14340000.
17	14508000.
2 3	15531000.
28	18249000.
3	18631000.
24	20257000.
27	21151000.
6	21152000.
4	23743000.
15	25058000.
A	26249000.
10	26531000.
2	26736000.
12	26762000.
21	26977000.
Ŷ	27246000.
26	28048000.
18	30480000.
25	30496000.
16	31350000.
29	31686000.
30	32487000.
13	34011000.
19	35401000.
1	37347000.
22	38100000.
2 0	38447000.
5	39119000.
7	41042000.
14	44937000.

Fig B-3 - Typical printout of sorted results of simulations

---SUMMARY OF THE SIMULATION RESULTS FOR THE PIT DESIGN NO 1

LUCKEY STAR DEPOSIT BASE DESIGN 45 DEGREES ULTIMATE SLOPE HIGH GRADE

NPV MEAN VALUE = 28202000. DOLLARS NPV STD. DEV. = 9683000. DOLLARS PROBABILITY OF ACHIEVING . NPV VALUE • AT LEAST THE VALUE SHOWN 14000000 1.00 93 90 ٠ 15000000 ٠ 16000000 . .90 17000000 . •90 •83 •83 •80 18000000 19000000 . • 20000000 ٠ 21000000 ٠ .73 22000000 ٠ •73 •70 23000000 24000000 : .70 25000000 ٠ •67 •50 26000000 27000000 ٠ ٠ •47 •43 •43 28000000 ٠ ۰. 30000000 . .37 31000000 ٠ •30 ٠ 32000000 •27 •27 •23 33000000 34000000 35000000 ٠ ٠ ٠ .20 36000000 : •20 37000000 •17 •10 38000000 39000000 . ٠ .07 40000000 . .07 41000000 ٠ •03 42000000 . •03 · 43000000 .

•03 •00 .

Fig B-4 - A typical summary of the risk analysis results

٠

44000D00 45000000

## Other Outputs

39. None.

## Flow Chart

40. A flow chart of the INRISK main program is given in Fig B-5. Fig B-6 contains a micro-flow chart of DCFROI, the most complicated subroutine.

#### Sample Runs

41. A sample run is given in Exhibit B-2 of this Appendix. It corresponds to the one described in BNCST-Version III. In other words, the output from BNCST was used as part of the overall input data.

42. The case represents a pit design for a hypothetical porphyry copper deposit called Lucky Star. The numerical values such as the capital investment, mining cost, etc, input for this sample run are arbitrary. The numerical results are not necessarily realistic.

43. The case was tested using the printout option switch NOUT and the debug switch NBUG at the value of 0, thus obtaining the input data summary without the intermediate results.

#### OPERATING SYSTEM DOCUMENTATION

#### Computer Equipment

44. The INRISK, Version III program was run on a CDC 6400 computer with a 50K-core central memory. Approximate minimum central memory access time is 1.0 micro second.

#### Peripheral Equipment

45. The following peripheral equipment is necessary in the execution of the INRISK program: 405 card reader, 607 tape driver, 512 line printer.

#### Source Program

46. A complete source program listing is available on request. System unit Number 1 is the card reader, Number 3 is the line printer, and Number 4 is the physical unit containing BNCST output data. Copies of the program source card deck are available from: Canada Centre for Mineral and Energy Technology Department of Energy, Mines and Resources 555 Booth Street Ottawa, Canada KIA OGI

## Variables and Subroutines

47. The program consists of the main program "INRISK" and 19 subroutines.

48. <u>Main Program INRISK</u> - This program performs the following tasks. (a) Reads in all input data at the beginning of a run. (b) Calls various subroutines in a proper sequence to perform risk analysis simulations in accordance with the specified options. (c) Prints out certain input data and intermediate results, if requested, by calling appropriate subroutines.

## 49. Subroutines

- a. INOUT: Prints out all the input data required by the program.
- b. ERROR: Prints out appropriate error messages if the program detects any error in input data. The routine also terminates the run.
- c. GENER: Generates sample values for all stochastic variables.
- d. CASHFL: Computes cash flows for each preproduction and production years.
- e. DEPRN: Computes accelerated write-off capital investment.
- f. DEPL: Computes annual depletion allowance and various taxes.
- g. DCFROI: Computes the net present value of cash flows using the specified discount rate.
- h. NETPRV: Computes the net present value of cash flows using the specified discount rate.
- i. WELGR: Computes the wealth growth rate of investment.
- j. OUTINT: Sorts the results of different financial criteria in increasing order, and prints the sorted values if requested.
- k. SORT: Sorts one-dimensional array values into increasing order.
- 1. OTPUT: Controls the final result printout.

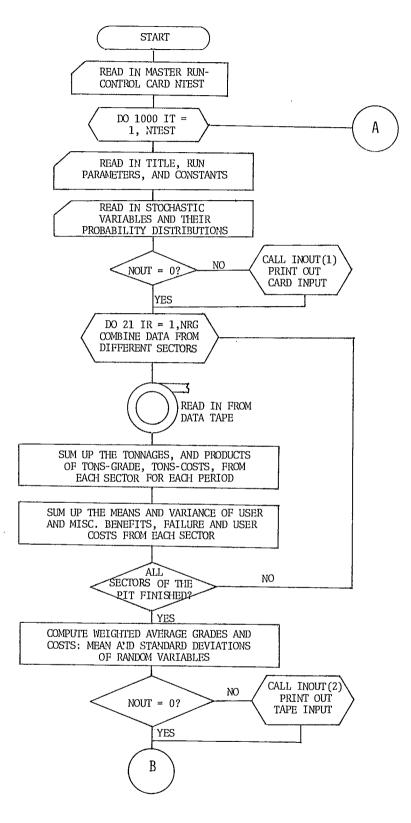


Fig B-5 - Flow chart of the INRISK main program

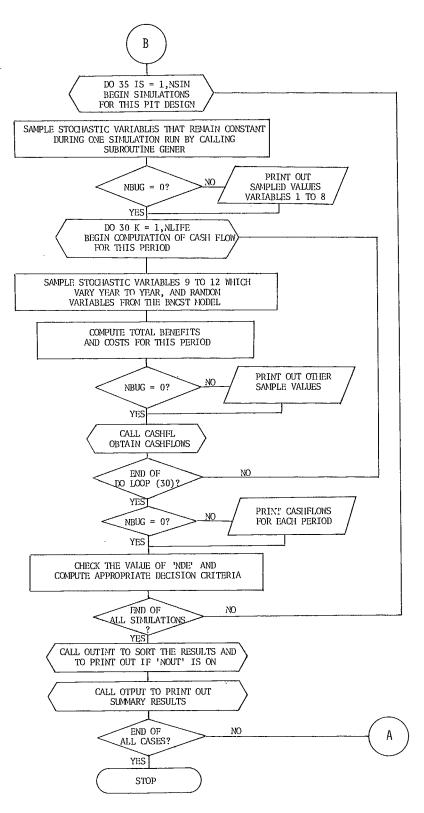


Fig B-5 (continued) - Flow chart of the INRISK main program

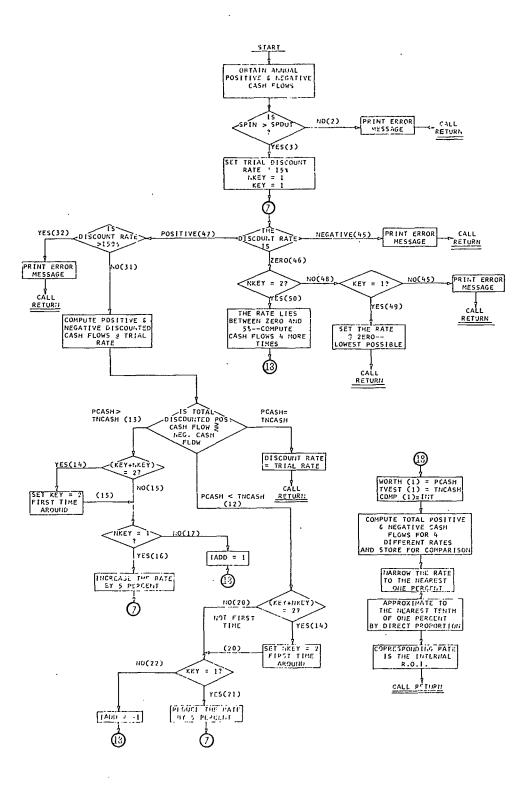


Fig B-6 - Micro flow chart of the subroutine DCFROI

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- m. STAT: Computes the mean and standard deviation of the final simulation results, and determines the cumulative probabilities.
- n. TABLE: Prints out the cumulative probabilities of the results in a tabular form.

o. XNORM: Samples normal distribution.

- p. TRIANG: Samples triangular distribution.
- q. RECT: Samples uniform distribution.
- r. HISTO: Samples histogram distribution.
- s. URTAX: Optional subroutine which the user must supply if he wishes to follow his own financial analysis schedules.

#### Data Structures

50. A narrative description of the input data structure is given in the sections on Method of Solution and Data Input. Exhibit B-l contains the format for input data cards. Part of the input data generated from the BNCST, Version III, program is read in from an auxiliary data file media, which is system unit Number 4.

#### Storage Requirements

51. As presently structured, the INRISK program requires approximately 50K storage.

#### Maintenance and Updates

52. INRISK, Version III, is an update of INRISK, Version II program. The revision was necessary to accommodate results from the revised benefit-cost model, BNCST-Version III.

#### OPERATING DOCUMENTATION

## **Operating Instructions**

53. INRISK is operated under the CDC 6400,

SCOPE 3.4 operating system.

## Operating Messages

54. Error messages produced by the program are self-explanatory. In addition, normal system messages are produced.

### Control Cards

55. The program is executed with standard SCOPE 3.4 control cards. As run on the University of Arizona CDC 6400, the makeup of the input deck is as follows:

Job card FTN. LGO. 7/8/9 end of file card < SOURCE PROGRAM > 7/8/9 end of file card < INPUT DATA > 6/7/8/9 end of job card.

#### Error\_Recovery

56. If certain errors occur in execution, the program will supply feasible values and continue execution of the program. A warning message will be printed.

57. If a fatal error occurs in the input data, there is no provision for restarting the program at an intermediate stage. The program must be rerun in its entirety upon error.

#### Run Time

58. The sample run of 30 simulations, consisting of one pit design described in the text, was completed in approximately 10 seconds. Each run would take between 10 to 30 seconds depending on the number of simulations to be performed.

## EXHIBIT B-1

FORMAT FOR INPUT DATA CARDS

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MASTER RUN-CONTROL	•	
Contents	Columns	Remarks
NTEST	1 (A1)	Number of pit designs to be tested in this run.
TYPE O. TITLE CAR	) (one card)	
Contents	Columns	
NAME	1-80 (20A4)	Project Headings, ie, the name of mine, etc.
TYPE 1. RUN PARAM	ETER CARD (one card)	
Contents	Columns	
NOUT	1-10 (I10)	Option for printing input data.
		= 0, do not print.
		$\geq$ 1, print.
NDE	11-20 (I10)	Option switch for selecting particular financial decision criteria during the risk analysis run. = 0, all three criteria of DCFROI, NPV, WGR. = 1, DCFROI and NPV. < = 2, DCFROI only.
		= 3, NPV only.
		= 4, WGR only.
		- 4, wer only.
NBUG	21-30 (I10)	Intermediate results printout option
		= 0, do not print.
		<pre>&gt; 1, print.</pre>
ΝΤΑΧ	31-40 (I10)	Option for using other tax laws. = 0, no - not used in the program.
		> 1, yes - used in the program. If yes, the user must provide a subroutine called URTAX to compute depreciation, depletion and taxes.

TYPE 2. INTEGER CONSTANTS Contents NSIM	CARD (one card) Columns 1-5 (I5)	Remarks Number of simulations for the current pit design.
NRG	5-10 (15)	Number of sectors in the pit.
NDAY	11-15 (15)	Number of working days/year.
NN	16-20 (15)	Number of preproduction periods.
NEXP	21-25 (15)	Number of periods required for exploration (start- ing from the first period).
NOC	26-30 (15)	Number of periods required for acquisition of land and water starting immediately after completion of exploration.
NMML	31-35 (15)	Number of periods required for mine, mill and lea- ching plant construction.
NPROD	36-40 (15)	Production periods of the mine's life.
NLIFE	41-45 (15)	Total periods of the mine's life including prepro- duction periods.
TYPE 3. FLOATING POINT CO	NSTANTS CARD (one card)	
Contents	Columns	Remarks
RRATE	1-10 (F10.0)	Required rate of return, cost of capital or intern- al discount rate.
FEDR	11-20 (F10.0)	Federal income tax rate.
PMTR	21-30 (F10.0)	Provincial mining tax rate.
PITR	31-40 (F10.0)	Provincial income tax rate.
DEPLR	41-50 (F10.0)	Depletion rate.

TYPES 4 and 5. STOCHASTIC VARIABLES CARD (12 Cards - One/variable)

There are twelve stochastic variables. They must be read consecutively from Variable No. 1 through Variable No. 12. The variable number identification is given first, followed by the input format used to accommodate various probability distributions that each variable can assume in the model.

A two-dimensional array named SVAR (K,N) is used in the program to store all 12 stochastic variables and their attributes. The value of K corresponds to the variable number. The value of N corresponds to various parameters used to describe the type of distribution and its parameters.

a) Description of Variables (Value of the Index K): Variable Number Description SVAR (1,N) Exploration expense 2 Royalty (% of gross revenue in fractions) 3 Mine capital expenditure 4 Mill capital expenditure 5 Leach plant capital expenditure 6 Water and land acquisition cost 7 Total salvage value SVAR (8,N)Total working capital

Note: The values of the above 8 variables remain constant during one simulation but vary between simulation runs.

Variable Number	Descriptions
SVAR (9,N)	Overall recovery of Type 1 ore (% in decimals)
10	Overall recovery of Type 2 ore (% in decimals)
11	Selling price of metal (value/weight unit)
SVAR (12,N)	Miscellaneous charges (value/weight-ore)

Note: The values of the above 4 variables vary from one period to the next as well as between simulation runs.

b) Description of Variable Attributes (Value of the Index N)

Contonto	Columns Formats	Remarks
Contents SVAR (K,1)	1-5 (F5.2)	Code designating the type of probability distribu- tion for the K th stochastic variable. 1.0 = Normal 2.0 = Triangular 3.0 = Uniform (or Rectangular) 4.0 = Histogram 5.0 = Constant (or Single Point)
SVAR (K,2)	6-15 (F10.3)	The first parameter value for the specified proba- bility distribution associated with K th variable. (See below for parameter descriptions).
SVAR (K,3)	16-25 (F10.3)	The second parameter value for the specified prob- ability distribution.
SVAR (K,4)	26-35 (F10.3)	The third parameter value.
SVAR (K,6)	36-40 (F5.3)	
SVAR (K,7)	41-45 (F5.3)	
SVAR (K,8)	46-50 (F5.3)	Used for Histogram only.
SVAR (K,9)	51-55 (F5.3)	SVAR (K,6) contains the probability of the first class interval, whereas SVAR (K,14) contains that
SVAR (K,10)	56-60 (F5.3)	of the last (ie, the 9th) class interval.
SVAR (K,11)	61-65 (F5.3)	
SVAR (K,12)	66-70 (F5.3)	
SVAR (K,13)	71-75 (F5.3)	
SVAR (K,14)	76-80 (F5.3)	

Note: Parameter Descriptions [SVAR (K,2), SVAR (K,3), SVAR (K,4)]

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For <u>Normal Distribution</u>, parameter 2 is the mean, parameter 3 is the standard deviation, and the remaining parameters are not used.

For <u>Triangular Distribution</u>, 2, 3, and 4 represent minimum, most likely and maximum values respectively. The remaining parameters are not used.

For <u>Uniform Distribution</u>, parameters 2 and 3 represent the lower and upper limit values respectively.

For <u>Histogram</u>, 2 contains the value of the beginning class and 3 is the width of class interval. Parameter 4 is not used. The histogram is assumed to consist of a total of 9 class intervals, starting from the beginning class as given in parameter 2 and the succeeding class value increased by the specified interval width.

For <u>Constant</u>, 2 contains the value; 3 and 4 are not used.

### EXHIBIT B-2

## SAMPLE OUTPUT FROM INRISK - VERSION III

# -- INPUT DATA FOR PIT DESIGN NUMBER 1 --

ANY PIT IN THE SOUTHWEST, 38 DEGREE INTERRAMP DESIGN

#### 1. OPTICN SWITCHES USED FOR THIS RUN.

INPUT DATA PRINT OPTION	1
DECISION CRITERIA OPTION	3
INTERIM RESULTS PRINT OPTION	1
USER SUPPLIED TAX ROUTINE OPT.	1

#### 2. INTEGER CONSTANTS.

NUMBER	CF SIMULATIONS	15
NUMBER	OF SECTORS IN THE PIT	3
NUMBER	OF WORKING DAYS /PEPIOD	357
NO. 0F	PERIODS FOR PRE-PROD.	- 0
NO. CF	FERIODS FOR EXPLORATION	- 0
NO. OF	FERIODS FOR LAND/WATER	-0
NO. CF	FERIODS FOR PLANT CONST	- 0
ACTUAL	PROD. LIFE OF THE MINE	10
TOTAL L	IFE OF THE PROJECT	10

#### 3. FLCATING FOINT CONSTANTS.

REQUIRED RATE OF RETURN	•150
FEDERAL INCOME TAX RATE	6.000
PROVINCIAL MINING TAX PATE	-0.000
PPOVINCIAL INCOME TAX RATE	-0.000
DEPLETION ALLOWANCE RATE	-0.000

## 4. STOCHASTIC VARIABLES CONSTANT FOR ONE SIMULATION RUN.

EXPLORATION EXPENSE (IN 1000 COLLAR	UNITS)
CONSTANT VALUE =	-0.000
RCYALTY ( PERCENT OF GROSS INCOME)	
CONSTANT VALUE =	+0.000
MINE CAPITAL EXPENDITURE (IN 1000 DOLLAR	(STINU
PECTANGULAR MINIMUM	MAXIMUM
450.000	550.090
MILL CAFITAL EXPENDITURE (IN 1000 DOLLAR	UNITS)
CONSTANT VALUE =	-0.000
LEACH PLANT (OR TYPE2 OPE)	
CAPIT. EXPEND(IN 1000 DOLLAR	UNITS)
CONSTANT VALUE =	-0.000
WATEF/LAND ACQUIS. COSTS.(IN 1000 DOLLAR	UNITS)
CONSTANT VALUE =	-0.000
TOTAL SALVAGE VALUE (IN 1000 DOLLAR	UNITS)
CONSTANT VALUE =	-0.000
TOTAL WORKING CAPITAL (IN 1000 DOLLAP	UNITS)
CONSTANT VALUE =	-0.090

•

5. STOCHASTIC VARIABLES SAMPLED EVERY PERIOD DUPING ONE SIMULATION RUN.

OVERALL RECOVERY OF TYPE1 OR	E-PERCENT		
CONSTANT	VALUE	86	1
OVERALL RECOVERY OF TYPE2 OR	E-PERCENT		
CONSTANT	VALUE	= -0.09	נ
SELLING PRICE OF THE METAL	(DOLLAR	/T ON	)
CONSTANT	VALUE	= 1280.00	)
MISCELLANEDUS COSTS	(DOLLAR	/TON	- ORE)
CONSTANT	VALUE	-0.00	)

6. INFUT DATA OBTAINED FROM THE BENEFTT-COST HODEL.

		WEIGHTS		AVE.	GRADES	0.0	ST OF MINING	
PERIOD	(1000 TON		UNITS)	(PERCE			/UNIT WEIGHT)	
	TYPE1 CRE	IVPE2 OPE	WASTE	TYPE1	TYPE2	TYPE1 ORE	TYPE2 OPE	WASTE
1	32850.	٤.	46767.	.450	0.000	3.810	0.000	.350
2	32850.	Ο.	53300.	.460	0.000	3.850	0.000	.350
3	32850.	ā.	53854.	.440	0.000	3.700	0.000	.350
4	32850.	0.	53104.	.440	0.000	3,900	0.000	.350
5	32850.	<b>.</b>	÷6165.	.470	0.000	3,900	0.000	.350
5 6	32850.	ο.	54743.	.470	0.000	3,830	0.000	.350
7	32850.	G.	56000.	.450	0.000	3.790	0.000	. 350
8	32850.	ū.	54222	.470	0.000	4.030	0.000	.290
ç	32850.	G .	52706.	.520	0.000	4.220	6.000	.296
10	32450.	с.	49350.	•520	0.000	4.220	0.000	• 290
								10,0
PERIOD	USER PENEFIT	S (THOUSAN OS)	MISCBE	NEFITS(THOUSANOS)	INSTA9.	COSTS (THOUSANDS)	USER COSTS	(THOUSANDS)
	AVE.	STD.DEV.	AVE.	ST0.DEV.	AVE.	STD.DEV.	AVE.	STD.DEV.
1	9.	Ο.	0.	Ο.	89.	147.	0.	0,
2	ο.	0.	ε.	٥.	38.	2.	σ.	0.
2 3	Ο.	ο.	Ο.	0.	234.	693.	0.	Ū.
<u>t</u> .	ο.	ο.	Ο.	0.	2018.	3249.	<b>a</b> .	D.
5 6	с.	с.	0.	<b>G</b> .	5.	3.	ο.	0.
6	0.	9.	ū.	D.	218.	213.	ů.	ů.
7	۵.	ο.	D.	ō.	1372.	141.	D.	G .
8	Ċ.	<b>č</b> .	σ.	0.	255.	125.	0.	<b>a</b> .
9	9.	0.	ę.	ö.	272	106.	a.	0.
10	C .	<b>D</b> .	Ū.	0.	808.	525.	<b>0.</b>	<b>D</b> .
	••	••	•••					
		SIMU	LATION NO. =	i				
SAMPLE VALU -D.	€S -0,		.492CE+03	- D .	-0.	-9.	-0.	-0.
SAMPLE VAL								
• 55 D			.1290E+04	-0.	• 328 FE+ 0 F	0.	+4677E+05	+4500E+00
0.		102+01 0	•	.3500E+00	.3757E+08	ο.	.1637E+08	.2118E+08
SAMPLE VAL				_				
, 85 0			.1280E+04	-0.	.3285E+05	0.	.5330E+05	*4600E+00
0.		50E+01 9	•	.3500E+00	.3987E+D8	0.	.1866E+08	.2113E+08
SAMPLE VAL								
	0E+00 -0.		1259E+04	-0.	.328 FE+05	0.	•5385E+05	.44D0E+0D
÷		00E+01 0	•	.3500F+00	.37565+08	0.	188 FE+08	1827E+08
SAMPLE VAL								
	0E+00 -D.		128 DE + 04	-0.	.3285E+05	0.	•5310€+05	.→400E+@0
e .		00E+01 D	•	.35002+00	.30995+08	0.	1859E+08	1270E+08
2040; F V11	1 # 5							

.

.85302+00 0.	-0. .3900E+01	•1280F+04 0•	-0. .35005+00	.3285E+05 .4184E+08	0. 0.	.5617E+05 .1966E+08	.4700E+00 .2218E+08
SAMPLE VALUES .866025+00 C. Sample values	-0. .7830E+91	.1280E+04 C.	-0. .3500E+00	.3285E+C5 .4414E+08	ĉ. 0.	.5474E+05 .1916E+08	.4700E+00 .2469E+08
.4500E+00 0. SAMPLE VALUES	-9. .3790E+01	.1280F+04 0.	-0. .3500£+00	.3285E+05 .39225+08	0. 0.	• 560 0E + 05 • 196 0E + 08	.4500E+00 .1734E+68
54492E VALUES .8600E+60 G. SAMPLE VALUES	-J. .4030E+01	.1280E+04 0.	-0. .29005+00	.32855+05 .3757F+08	0. 0.	.54275+05 .1572E+08	.4700E+00 .2170E+08
.8603E+00 6. 5.49PLE VALLES	-0. .4220E+01	.1280E+04 C.	-0. •2900≈+00	.32855+05 .49415+08	0. 0.	.5271E+05 .1528E+08	.5200E+0 <b>6</b> .3397E+08
.8500E+00 0.	-0. .4220E+01	•1289E+04 0•	-0. .2900E+00	.3285E+05 .4941E+08	0. 0.	.4935E+05 .1431E+C8	.5206E+00 .3466E+08

CASH FLOWS FCR PEFINDS 1 THROUGH 10

15767311, 15730787, 13607667, 9457165, 16515056, 18381796, 12908891, 16160315, 25289236, 25355930. NET PRESENT VALUE = 79710000,

#### SIMULATION NO. = 2

.503 FE + 63 .1289E + 64 10E + 61 0. .128 0E + 64 .128 0E + 64 00E + 61 0.	4 -0. .₹500E+0C . 3500E+06 4 -0.	-0. .3285=+05 .3757=+08 .3285=+05 .398==+05 .3285=+05	-0. 0. 0.	-0. .4677E+05 .1637E+08 .5330E+05 .1866E+08	-0. .4500E+00 .2129E+08 .4600E+00 .2113E+08
10E+C1 C. .1289E+04 53E+01 O. .1280E+04	.3500E+0C -0. .3500E+06 4 -0.	.37575+D8 .3285F+D5 .39875+08	0.	• 1637E+08	.2129E+08
10E+C1 C. .1289E+04 53E+01 O. .1280E+04	.3500E+0C -0. .3500E+06 4 -0.	.37575+D8 .3285F+D5 .39875+08	0.	• 1637E+08	.2129E+08
.1289E+04 53E+01 0. .1289E+04	L −0. .3500E+06 4 −0.	.3285F+05 .3987E+0¤	0.	.5330E+05	.46002+00
53E+01 0. .1280E+04	.3500E+06	.3987E+08	0.		
53E+01 0. .1280E+04	.3500E+06	.3987E+08	0.		
.12805+04	4 -0.			•186 <del>6</del> E+08	•2113E+68
		32855405			
		32855405			
005+01 0.			э.	+5385E+05	.4400E+00
	.3590E+00	.3756F+08	0.	.1885E+08	1827E+08
.12805+04	⊾ <u>-</u> 0.	.3285E+05	٥.	.5310E+05	.4400E+00
0úE+01 0.	.3500E+00	.3099E+08	в.	.1859E+08	.9252E+07
.1280E+04	-0.	.3285F+05	Ο.	.5617E+05	.4700E+C0
00E+C1 0.	.3500E+05	.4184F+C8	e.	.1966E+08	.2218E+08
.1283E+04	-0.	• 328 5E + 0 5	0.	.5474E+05	+4700E+00
306+01 0.	.3500£+00	.4414E+08	0.	.1916E+08	.2488E+08
,128CE+C4	4 -0 <b>.</b>	.3285E+05	0.	.5600E+05	.4500E+00
90E+01 0.	.3500E+00	.3822E+08	Ο,	.196 0E +08	.1703E+08
,1280E+04	u −0.	+3285E+B5	Ο.	.5422E+05	.4700E+00
36E+C1 0.	• 290GE+00	+3757E+08	0.	.1572E+08	2167E+08
,128 DE+04	L -0.	.3295E+05	0.	• 527 1E + 05	*2500E+00
20E+01 0.	.2900E+00	.4941E+D9	0.	.1528E+08	.3398E+08
.1280E+64	-0.	.3285F+05	Ο.	.4935E+05	.52006+00
205+01 0.	,29005+00	.4941E+05	0.	.1431E+09	.33246+09
	.1280E+01     .1280E+04       00E+01     .1280E+04       39E+01     .1280E+04       30E+01     .1280E+04       36E+01     .1280E+04       36E+01     .1280E+04       20E+01     .1280E+04       .1280E+04     .1280E+04	.12*CE+04       -6.         .3500E+01       .12*CE+04       -0.         .3500E+01       .12*0E+04       -0.         .3500E+01       .12*0E+04       -0.         .3500E+01       .12*0E+04       -0.         .3500E+01       .12*0E+04       -0.         .36E+01       .12*0E+04       -0.         .36E+01       .12*0E+04       -0.         .2906E+00       .12*0E+04       -0.         .12*0E+04       -0.       .2900E+00         .12*0E+04       -0.       .2900E+00	.12*CE+04       -0.       .3285E+05         .309E+01       .1280E+04       -0.       .3285F+05         .00E+C1       .1280E+04       -0.       .3285F+05         .3500E+01       .1280E+04       -0.       .3285F+05         .399E+01       .1280E+04       -0.       .3285F+05         .390E+01       .1280E+04       -0.       .3285F+05         .3500E+01       .1280E+04       -0.       .3285F+05         .360E+01       .1280E+04       -0.       .3285F+05         .36E+01       .1280E+04       -0.       .3285F+05         .2906E+01       .1280E+04       -0.       .3285F+05         .1280E+04       -0.       .3285F+05       .3757F+08         .2900E+01       .1280E+04       -0.       .3285F+05         .1280F+04       -0.       .3285F+05       .4941E+09         .1280F+04       -0.       .3285F+05       .4941E+09	.12*CE+04       -0.       .3285E+05       0.         05E+01       .1280E+04       -0.       .3399E+08       0.         05E+01       .1280E+04       -0.       .3285E+05       0.         05E+01       0.       .1280E+04       -0.       .3285E+05       0.         05E+01       0.       .1280E+04       -0.       .3285E+05       0.         05E+01       0.       .1280E+04       -0.       .3285E+05       0.         90E+01       0.       .3500E+00       .4414E+08       0.         356E+01       0.       .3500E+00       .3285E+05       0.         356E+01       0.       .2906E+00       .3285E+05       0.         356E+01       0.       .2906E+00       .3285E+05       0.         356E+01       0.       .2906E+00       .3285E+05       0.         20E+01       0.       .2906E+00       .4945E+08       0.         .1280E+04       -0.       .2906E+00       .4945E+08       0.         .1280E+04       -0.       .3285E+05       0.       0.         .1280E+04       -0.       .3285E+05       0.       0.	.12^ACE+04       -0.       .3285E+05       0.       .5310E+05         05E+01       .1280E+04       -0.       .3209E+08       0.       .1859E+08         05E+01       .1280E+04       -0.       .3209E+05       .4184F+08       0.       .196E+06         39E+01       .1280E+04       -0.       .3205E+05       0.       .5474E+05         39E+01       .1280E+04       -0.       .3205E+05       0.       .5474E+05         90E+01       .1280E+04       -0.       .3205E+05       0.       .1966E+08         30E+01       .1280E+04       -0.       .3205E+05       0.       .1966E+08         35500E+00       .4414E+08       0.       .1966E+08       .1966E+08         35500E+01       .1280E+04       -0.       .3205E+05       0.       .1966E+08         36E+11       .1280E+04       -0.       .3205E+05       0.       .1522E+05         36E+11       .1280E+04       -0.       .3205E+05       0.       .1527E+08         36E+11       .1280E+04       -0.       .3205E+05       0.       .1527E+08         3126E+01       .1280E+04       -0.       .3205E+05       0.       .1527E+08         .1280E+04       -0.

CASH FLOWS FOF FERIODS 1 THROUGH 10

15849083. 15731783. 13607460. 6891977. 16516644. 18523993. 12684680. 16132684. 25295437. 24743465.

NET PRESENT VALUE = 78134000.

SIMULATION NO.	NPV
q	75619000.
10	76046000.
14	77424000.
15	77493000.
2	78134000.
8	78853000.
11	78899000.
12	78927080.
4	79099000+
6	79173000.
1	79710000.
Ĕ	80116000.
13	80330000.
7	80498000 •
2	80854000.

---SUMMARY OF THE SIMULATION PESULTS FOR THE PIT DESIGN NO 1

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ANY PIT IN THE SOUTHWEST, 38 DEGREE INTERRAMP DESIGN

NPV MEAN VALUE = 78745000. DOLLARS NPV STD. DEV. = 21103000. DOLLARS

PROBABILITY OF ACHIEVING AT LEAST THE VALUE SHOWN	•	NPV VALUE
1.60	••••	75500000
• 93	•	75750000
•9₹	•	76000000
• 87	•	76250000
.87	•	76500000
. 87	•	7675000 <b>0</b>
• 87	•	77000000
• 87	•	77250000
•73	•	77500000
•73	•	77750000
•73	•	78000000
•67	٠	78250000
•67	٠	78500000
• 67	•	78750000
• 47	•	79000000
• 33	٠	79250000
• 33	•	79500000
• 27	•	79750000
. 27	•	8000000
• 20	•	80250000
• 07	٠	80500000
• 07	•	80750000
0.00	•	8100000

180

#### SORTED VALUES FOR THE PIT DESIGN NO 1

-- INFLT DATA FOR PIT DESIGN NUMBER 2 --

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## 1. OPTION SWITCHES USED FOR THIS RUN.

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INPUT DATA PRINT OPTION	1
DECISION CRITERIA OPTION	3
INTERIM RESULTS PRINT OPTION	1
USEP SUPPLIED TAX ROUTINE OPT.	1

ANY PIT IN THE SOUTHWEST, 45 DEGREE INTERRAMP DESIGN

#### 2. INTEGER CONSTANTS.

NUMBER	CF SIMULATIONS	15
NUMPER	CF SECTORS IN THE FIT	3
NUMBER	OF WORKING DAYS /PERIOD	357
N0. 0F	PERIODS FOR PRE-PROD.	- 0
NO. OF	PERIODS FOR EXPLORATION	- 0
NO. OF	FERIODS FOR LAND/WATER	- 0
NO. CF	PERIODS FOR PLANT CONST	<b>-</b> D
ACTUAL	PROD. LIFE OF THE MINE	10
TOTAL L	IFE OF THE PROJECT	10

#### 3. FLOATING FOINT CONSTANTS.

REQUIRED RATE OF RETURN	.150
FEDERAL INCOME TAX RATE	0.300
PROVINCIAL MINING TAX RATE	-0.000
PROVINCIAL INCOME TAX PATE	-0.000
DEPLETION ALLOWANCE RATE	-0.000

#### 4. STOCHASTIC VARIABLES CONSTANT FOR ONE SIMULATION RUN.

EXPLORATION EXPENSE (IN 1000 DOLLAR	UNITS)
CONSTANT VALUE	= -0.000
ROYALTY ( FERCENT OF GROSS INCO	ME)
CONSTANT VALUE	= -0.000
MINE CAPITAL EXPENDITURE (IN 1000 DOLLAR	UNITS)
CONSTANT VALUE :	= -0.000
MILL CAFITAL EXFENDITURE (IN 1000 DOLLAR	UNITS)
CONSTANT VALUE LEACH PLANT (OR TYPE2 ORE)	
CAPIT. EXPEND(IN 1000 DOLLAR	UNITSI
CONSTANT VALUE	= -0.000
WATER/LANC ACQUIS. COSTS.(IN 1000 DOLLAR	UNITS)
CONSTANT VALUE :	= -0.000
Total salvage value (in 1000 dollar	UNITS)
CONSTANT VALUE	= -0.000
TOTAL WORKING CAPITAL (IN 1000 DOLLAR	UNITS)
CONSTANT VALUE	

5. STOCHASTIC VARIABLES SAMPLED EVERY PERIDD DURING DNE SIMULATION RUN.

OVERALL RECOVERY OF TYPE1 OR	RE-PERCENT			
CONSTANT	VALUE	÷	.860	
OVEPALL RECOVERY OF TYPE2 OR	RE-PERCENT			
CONSTANT	VALUE	=	-0.060	
SELLING PRICE OF THE METAL	CODLLAR		/T CN	)
CONSTANT	VALUF	=	1280.000	
MISCELLANEDUS COSTS	COOLLAR		/TON	-DRE1
CONSTANT	VALUE	=	-0.000	

6. INPUT NATA DETAINED FROM THE RENEFIT-COST MODEL.

		NE IGHTS		AVE. 0	RADES	co	ST DF MINING	
PERIOD	(1000 TCN		UNITS)	IPERCENT		(COST	/UNIT WEIGHT)	
	TYPE1 ORE	TYPE2 ORE	WASTE	TYPE1	TYPE2	TYPE1 ORE	TYPE2 ORE	WASTE
1	32850.	θ.	44667.	.450	0.000	3.810	6.000	.350
2	32856.	ο.	F1200.	.460	0.000	3.850	0.000	.350
3	32650.	0.	F1754.	. 4 4 0	0.000	3.700	0.000	.350
L	32850.	· 0.	51004.	.440	0.000	3.900	0.000	.350
5	32850.	0.	54065.	.470	0.000	3.900	0.000	.350
6	32853.	G.	52643.	.470	0.000	3,830	0.000	.350
7	32850.	σ.	53900.	.450	0.000	3,790	0.000	.350
8	32850.	0.	F2122.	.470	0.000	4.030	0.000	. 290
9	32850.	ο.	50606.	.520	0.000	4.220	0.000	.290
10	32850.	Ο.	47250.	.520	0.000	4.220	0.000	.290
PERIOD		S (THOUSANOS)		FITS(THDUSANDS)		COSTS(THDUSANDS)	USER COSTS	(THOUSANDS)
	AVE.	STD.DEV.	AVE.	STO.DEV.	AVE.	STD.DEV.	AVE.	STO.OEV.
1	Ο.	0.	0.	0.	1153.	380.	0.	Ο.
2	0.	0.	0.	Ο.	2645.	1326.	0.	θ.
7	Ο.	θ.	0.	0.	794.	723.	0.	0.
4	٥.	٥.	0.	0.	1871.	2828.	g .	0.
5	٥.	0.	0.	0.	1176.	1655.	0.	Ο.
E	0.	ο.	0.	0.	5488.	1081.	0.	0.
7	0.	0.	0.	· 0.	7119.	1460.	Ū.,	ō.
8	0.	ο.	Ο.	0.	2102.	797.	0.	0.
9	с.	с.	Ο,	<b>0.</b>	1614.	1271.	0.	0.
10	0.	G.	0.	0.	1665.	921.	Ď.	ő.

SIMULATION ND. = 1

-0.	-0.	-0.	-0.	-0.	-0.	-0.
-0.	.1280E+04	-0.	• 328 5E+05	0.	.4467E+05	.4500F+00
.3810E+01	с.	.3500E+D0	+3757E+08	а.	.1567E+08	2106E+08
-0.	+1280F+C4	-0.	3285E+05	0.	.5120E+05	.4600E+00
.3850€+J1	0.	.3500E+00	.3987E+08	٥.	• 179 2E + 08	.1869E+08
					•	
-0.	.1230E+04	-0.	·3285F+05	0.	+5175E+05	.4400E+CO
.370CE+C1	0.	.3500E+0C	+37565+08	ο.	.1811E+08	.1768E+08
		-0.	.3285E+05	0.	•5100E+05	.4400E+00
.3900E+01	0.	.3500E+00	,3099E+08	Ο.	.1785E+08	1038E+08
-0.	+125CE+04	-0.	.32855+05	0.	.5407E+D5	.4700E+00
	-0. .3810E+01 -C. .3850E+01	-0. .3810E+01 C. .3850E+01 .3850E+01 .1280E+04 .370CE+C1 .1280E+04	-0. .3810E+01 .1289E+04 .3850E+01 .1280F+C4 .3550E+00 -0. .370CE+C1 0. .1280E+04 -0. .3550E+00	-0.       .128 9E+04       -0.       .328 5E+05         .3810E+01       0.       .3500E+00       .3757E+08         -0.       .1280F+C4       -0.       .3285E+05         .3850E+01       0.       .3500E+00       .3285E+05         .3850E+01       0.       .3500E+00       .3285E+05         .370CE+01       0.       .3500E+00       .3285E+05         .370CE+01       0.       .3500E+00       .3285E+05         .370CE+01       0.       .3500E+00       .3285E+05         .3700E+01       0.       .3500E+00       .3285E+05         .3900E+91       0.       .3500E+00       .3285E+05	-0.       .128 0E+04       -0.       .328 5E+05       0.         .3810E+01       0.       .128 0F+04       -0.       .375 7E+08       0.         -0.       .128 0F+04       -0.       .328 5E+05       0.       0.         -0.       .128 0E+04       -0.       .328 5E+05       0.       0.         -0.       .128 0E+04       -0.       .328 5E+05       0.         -0.       .128 0E+04       -0.       .328 5E+05       0.         -0.       .370 CE+61       0.       .350 0E+00       .375 5E+08       0.         -0.       .328 0E+01       0.       .350 0E+00       .328 5E+05       0.         -370 0E+61       0.       .350 0E+00       .328 5E+05       0.         -390 0E+01       0.       .350 0E+00       .329 9E+08       0.	-0.     .128 9E+04     -0.     .328 5E+05     0.     .446 7E+05       .385 0E+01     0.     .128 0F+C4     -0.     .375 7E+0.8     0.     .156 3E+0.8       -0.     .128 0F+C4     -0.     .328 5E+0.5     0.     .512 0E+0.5       .385 0E+01     0.     .128 0E+0.4     -0.     .328 5E+0.5     0.     .512 0E+0.5       -0.     .350 0E+0.0     .350 0E+0.0     .328 5E+0.5     0.     .517 5E+0.5       .370 CE+0.1     0.     .350 0E+0.0     .328 5E+0.5     0.     .517 5E+0.5       -0.     .328 5E+0.5     0.     .517 5E+0.5     .517 5E+0.5     .181 1E+0.8       -0.     .350 0E+0.0     .328 5E+0.5     0.     .510 0E+0.5     .181 1E+0.8       -0.     .328 5E+0.5     0.     .510 0E+0.5     .178 5E+0.5       .390 0E+0.1     0.     .350 0E+0.0     .30 99E+0.8     0.     .178 5E+0.8

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D. Sayple values	.39D0E+C1	0.	.350DE+D0	.41845+08	э.	.1892E+08	.2113E+D8
.9600E+00	-O.	1280F+04	-0.	.3285F+C5	3.	.5264E+05	++763E+00
Û. Sample valufs	.38302+01	э.	.3500E+00	•4414E+08	۵.	+184 "E+0"	.2149E+08
.9600E+00	-a.	+12805+04	-0.	.32855+05	0.	•5390E+DF	• + 50CF+0D
J. SAMPLE VALUES	.37905+01	0.	.3500E+00	. 3922E+08	0.	. 1887E+08	.1792E+08
. 56 D 0 E + D 0	-0.	.1290E+04	-0.	.3285E+D5	ο.	• 521 2E + 05	.470GE+00
C. SAMPLE VALUES	.403DE+D1	0.	.2900E+00	.3757E+08	0.	.1512E+08	•20D6E+D8
+8600E+00	-0.	•128GE+04	-0.	.32855+65	ο.	•5061E+05	.520CE+00
G. SAMPLE VALUES	.4220E+01	G .	•2900E+00	•4941F+68	с.	.146 °E+08	.3774E+D8
.85C0E+00	~O.	12805+04	-9.	.328 FE+D5	0.	+4725E+05	.5200F+00
ο.	.42205+01	0.	.2900E+00	.49415+08	0.	.13705+G8	.3506E+08

CASH FLOWS FOR PEPINDS 1 THPOUGH 10

15679489, 14061913, 13166990, 7729130, 15731312, 16004071, 13346365, 14936168, 25118390, 26101358, NET PPESENT VALUE = 75576000,

SIMULATION NO. = 2

-0.	-0.	-0.	-0.	-0.	-ũ.	-0.	-0.
SAMPLE VALUES							
.8600E+00	-6.	.1250E+84	-0.	.3285E+05	0.	.4467E+05	.4500E+0
0.	.3810E+01	ο.	.3500E+00	.3757E+08	ΰ.	.1563E+08	.2101E+0
SAMPLE VALUES					- •		
•8600E+00	-0.	1280E+04	-0.	.3285F+05	Ο.	.5120E+05	.4600E+D
0.	.3850E+01	9.	+3500E+00	.3987E+D8	Ο.	• 179 2E+D8	.2055E+D
SAMPLE VALUES							
.86 D 9 E + 80	-0.	1280E+04	-D.	.3285E+D5	٥.	•5175E+85	.4460E+D
0.	.370CE+C1	э.	.3F00E+00	+3756E+08	с.	.1811E+D8	.1762E+0
SAMPLE VALUES							_
.85 COE+00	-0.	.1280E+04	-0,	.3285E+05	Ο,	•5100E+05	,4400E+0
0.	.39D DE+D1	D.	.35DDE+00	,3D99E+D8	Ο.	.1785E+08	.1D84E+0
SAMPLE VALUES							
.96 D D E + 0 0	-0.	1240E+04	-0,	.3285E+05	Ο.	•5407E+05	.4700E+0
D.	.390DE+D1	Ο.	.3500E+00	<b>.4184</b> F*D8	Ο.	1892E+08	.2356E+0
SAMPLE VALUES							
.860DE+0D	-0.	1280E+04	-0.	.3285E+D5	G .	.5264E+05	.470GE+0
g.	.383CE+C1	Ο.	•350DE+00	.4414E+08	٥.	.1843E+08	.1983E+0
SAMPLE VALUES	_						
+86 D D E + D 0	-D.	.128DE+04	-0.	.3285E+05	۵.	•539 DE + 05	+4500E+0(
8.	.3790E+01	α.	.35005+00	.3822E+D8	0.	•1887E+08	.1800E+D
AMPLE VALUES	_						
.86 COE+00	-0.	+128GE+04	-0.	.3285E+05	Ο.	• 5212E+05	+470DE+01
J. SAMPLE VALUES	.4030E+01	0.	+290DE+00	•3757E+08	٥.	.1512E+06	*5003E+06
.86D0E+0D	-0.	.1280E+04	-0.	·3285E+05	Ο.	•5061E+05	•5200E+00
G. SAMPLE VALUES	.422DE+31	٥.	.2900E+00	.4941E+08	٥.	.1468E+08	•3397E+D8
	•		_				
.8600E+0D	-9.	.1290E+04	-D.	·3285E+05	0.	.4725E+05	.5200E+00
U .	.4220E+01	9.	• 290 DE + 00	•4941E+08	0.	.137 GE +0 8	•3513E+G8

15641566, 15301437, 13120739, 8074128, 17543699, 14763668, 13404684, 14961946, 25288534, 26153602, NET PRESENT VALUE = 77104000.

SORTED VALUES FOR THE	PIT DESIGN NO
SIMULATION NO.	NPV
3	72172000.
14	72809000.
7	73203000.
9	736450000.
4	74756000.
12	75244000.
1	75576000.
5	7=640000.
6	76042000.
11	76046000.
8	76442000.
13	76536000.
15	77022000.
2	77194300.
10	77125000.

---SUMMARY OF THE SIMULATION RESULTS FOR THE PIT DESIGN NO 2

ANY PIT IN THE SOUTHWEST, 45 DEGREE INTEPPAMP DESIGN

NPV MEAN VALUE = 752910(0. DOLLARS NPV STD. DEV. = 201880(0. DOLLARS

PROBAPILITY OF ACHIEVING AT LEAST THE VALUE SHOWN	•	NPV VALUE
1.00	•	72000000
. 93	•	72250000
• 93	•	72500000
• 93	•	72750000
. 37	•	73000000
.80	•	73250000
• 8 0	•	73500000
. 7?	•	737500C0
.73	•	7400000
.73	•	74250000
•73	•	74500000
. 73	•	74750000
• 67	•	75000000
• 60	•	75250000
•60	•	75500000
• 47	٠	75750000
• 47	•	76000000
• 33	•	76250000
• 27	•	76500000
• 20	•	76750000
. 20	•	77000000
.00	•	77250000

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